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Carbon Deposition Model For Oxygen-Hydrocarbon Combustion

Contract NAS 8-34715 Interim Final Report 2427-IFR September 1987

Prepared For:

National Aeronautics And Space Administration George C. Marshall Space Flight Center

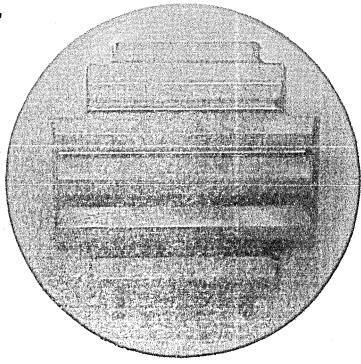
By:

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Volume II



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AUTH: A/HERNANDEZ, R.; B/ITO, J. I.; C/NIIYA, K. Y. CORP: Aerojet TechSystems Co., Sacramento, Calif.

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MINS: / COMBUSTION CHAMBERS/ DESIGN ANALYSIS/ FABRICATION/ GAS GENERATORS/ PERFORMANCE TESTS/ PREBURNERS/ SIMULATORS/ TURBINES

ABA: Author

ABS:

Presented are details of the design, fabrication, and testing of subscale hardware used in the evaluation of carbon deposition characteristics of liquid oxygen and three hydrocarbon fuels for both main chamber and preburner/gas generator operating conditions. In main chamber conditions. the deposition of carbon on the combustion chamber wall was investigated at mixture ratios of 2.0 to 4.0 and at chamber pressures of 1000 to 1500 psia. No carbon deposition on chamber walls was detected at these main chamber mixture ratios. In preburner/das generator operating conditions.

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the deposition of carbon on the turbine simulator tubes was evaluated at mixture ratios of 0.20 to 0.60 and at chamber pressures of 720 to 1650 psia. The results of the tests showed carbon deposition rate to be a strong function of mixture ratio and a weak function of chamber pressure. Further analyses evaluated the operational concequences of carbon deposition on preburner/gas generator performance. This is Volume 2 of the report, which contains data plots of all the test programs.

ENTER:

INTERIM FINAL REPORT

Volume II

CARBON DEPOSITION MODEL FOR OXYGEN-HYDROCARBON COMBUSTION

Contract NAS 8-34715

Aerojet TechSystems Company P.O. Box 13222 Sacramento, CA 95813

Prepared For:

National Aeronautics and Space Administration George C. Marshall Space Flight Center Huntsville, Alabama 35812

> Sept. -August-1987

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DATA PLOT NOMENCLATURE

CDA	effective area for fluid flow
DPTR	turbulence ring pressure drop
DPTS	turbine simulator pressure drop
DPTS-C	DPTS measured or (PCTSU - PCTSD) if DPTS measured is invalid
NA1	nozzle area based on Pc near injector face
NA2	nozzle area based on Pc downstream of turbine simulator
PCTSD	pressure downstream of turbine simulator
PCTSD-2	second pressure reading downstream
PCTSU	pressure upstream of turbine simulator
PCTSU-2	second pressure reading upstream of turbine simulator
PCTSU-3	third pressure reading upstream of turbine simulator
PRTR	turbulence ring pressure ratio
PRTS	turbine simulator pressure ratio
PRTS CORR	turbine simulator pressure ratio using DPTS-C
TCR-1	thermocouple rake gas temperature
TCR-2	thermocouple rake gas temperature
TCR-3	thermocouple rake gas temperature
TCR-4	thermocouple rake gas temperature
TCR-5	thermocouple rake gas temperature
TCR-6	thermocouple rake gas temperature

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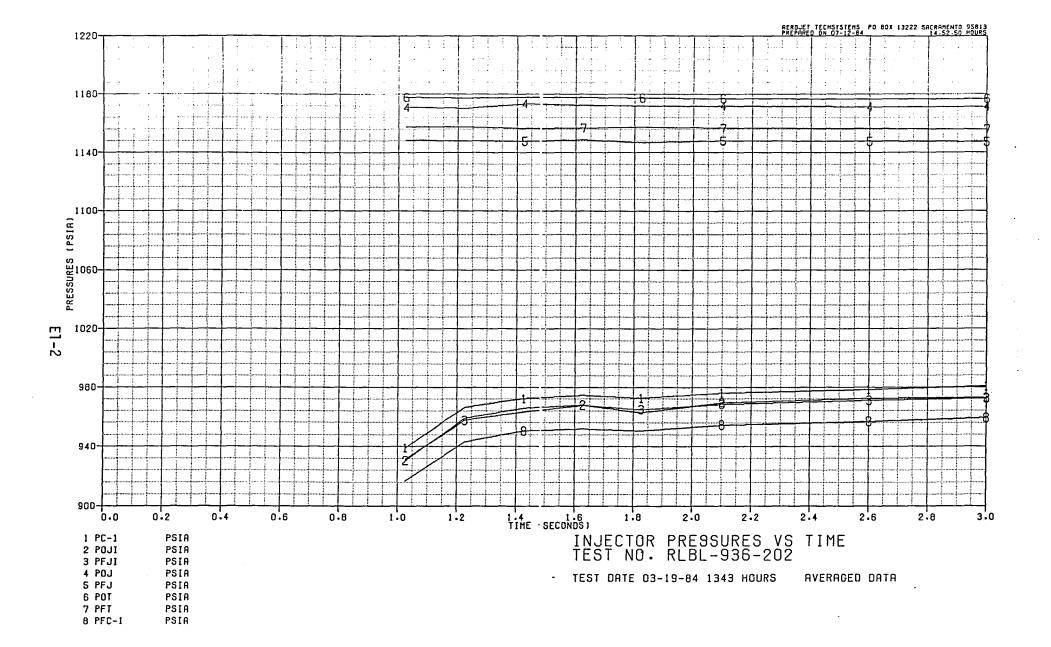
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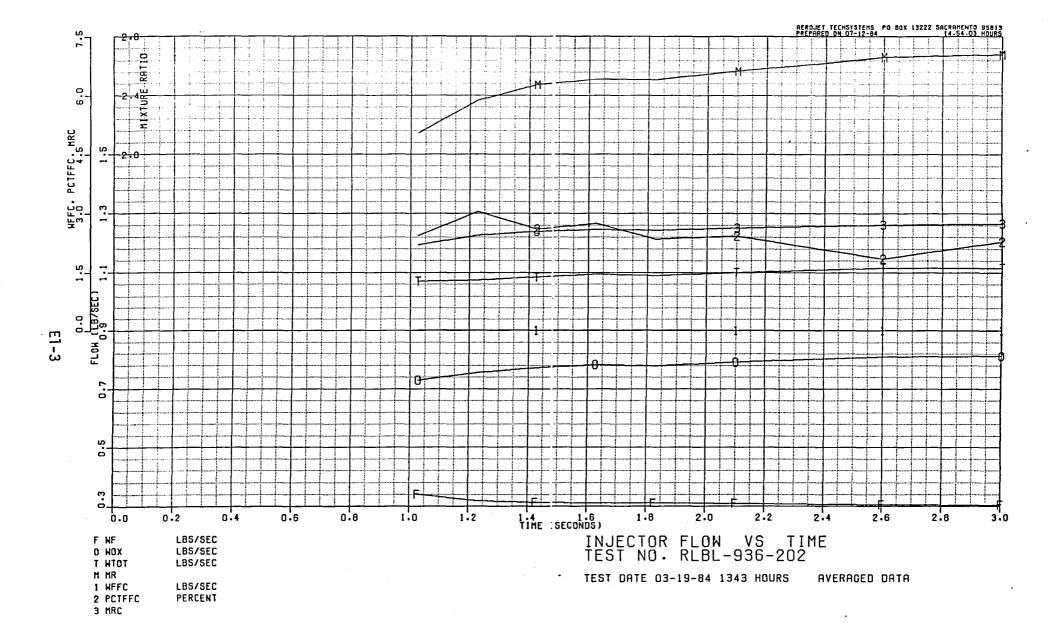
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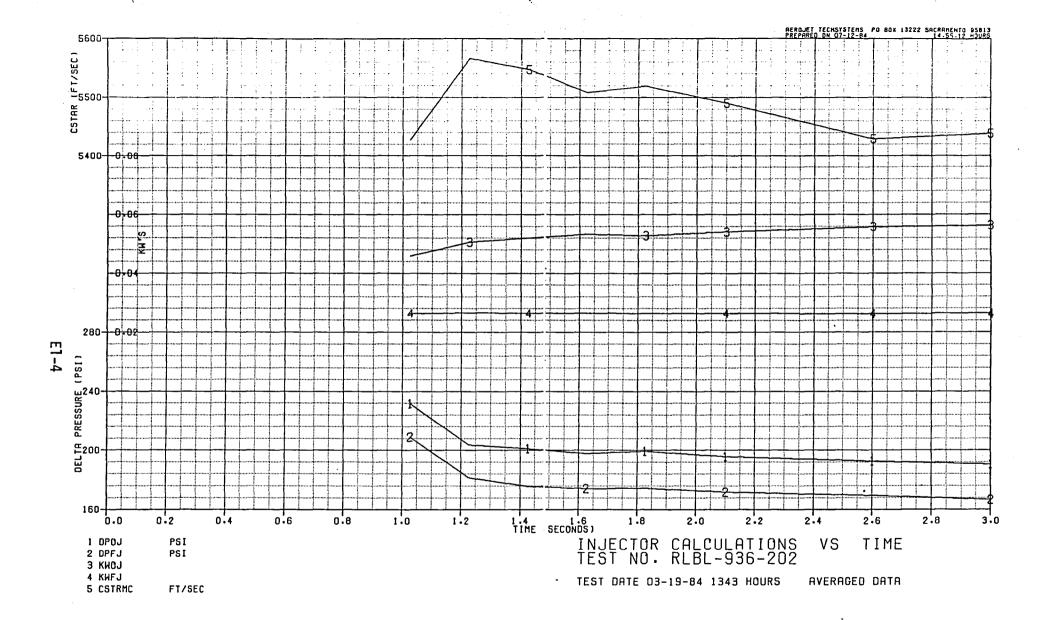
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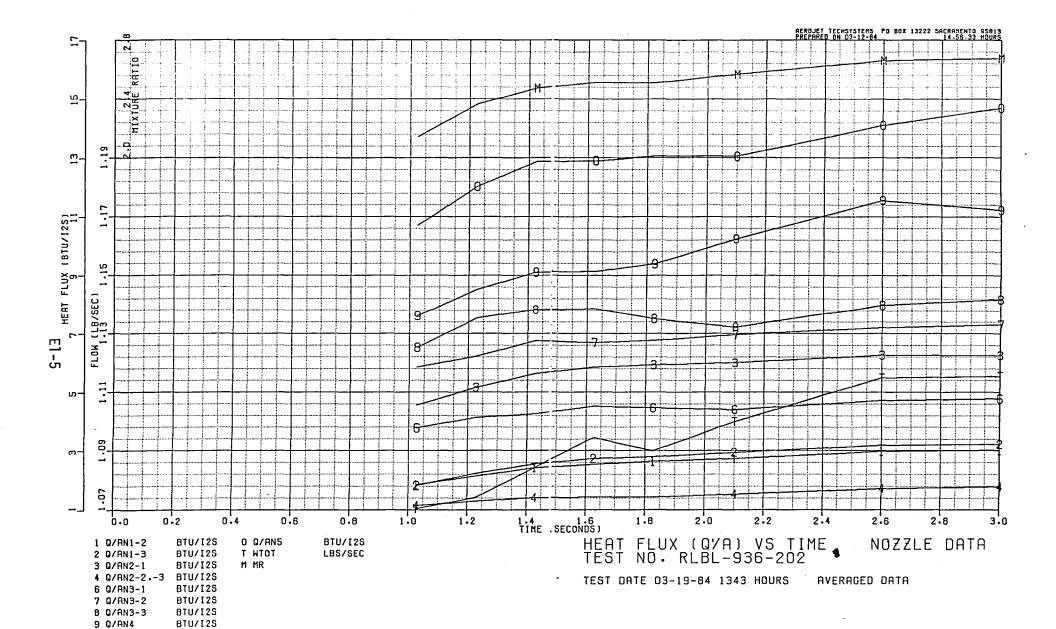
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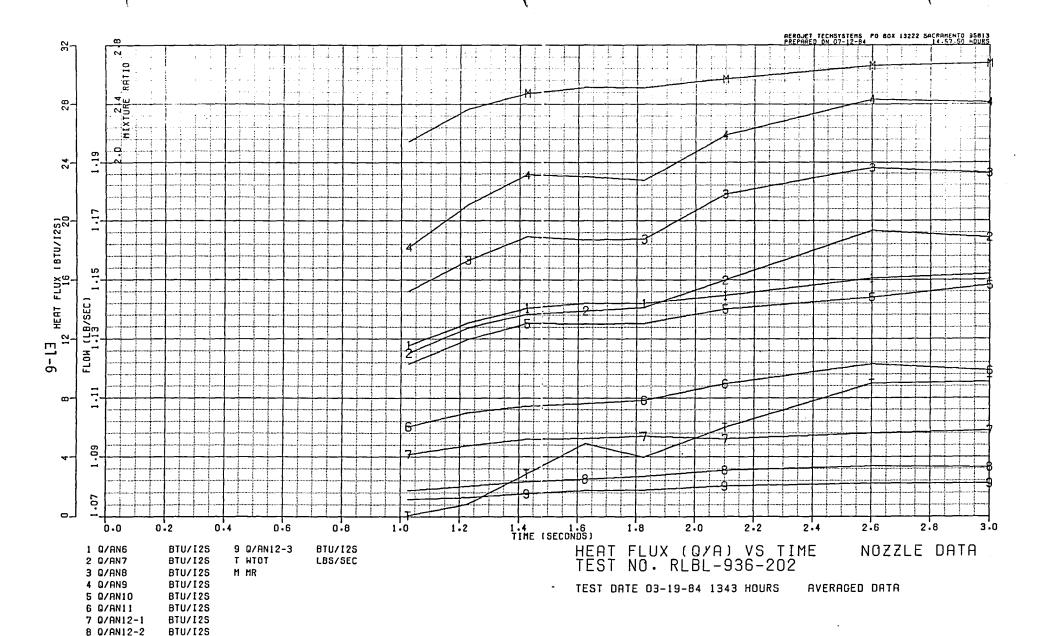
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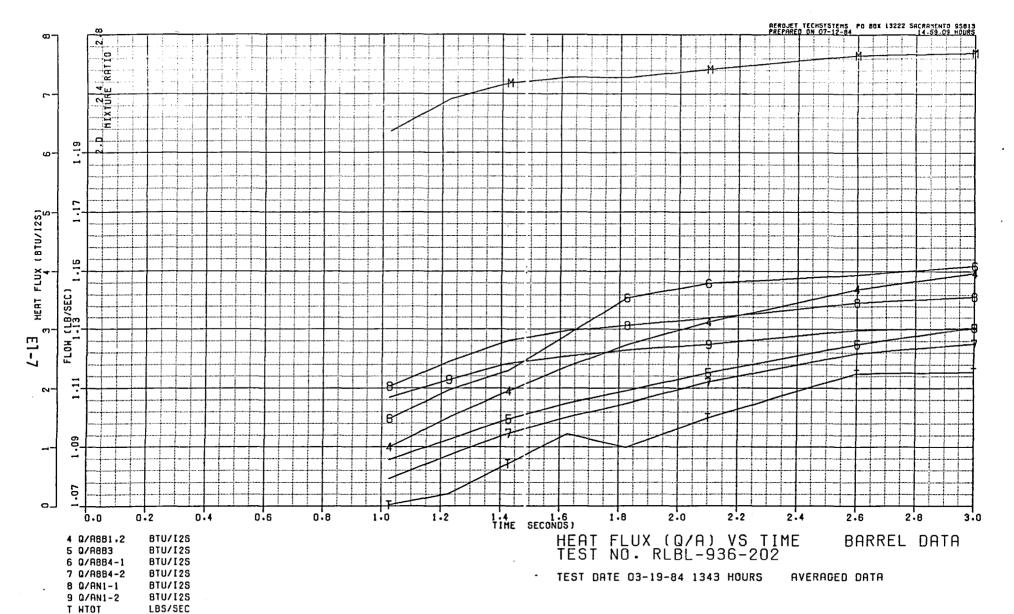




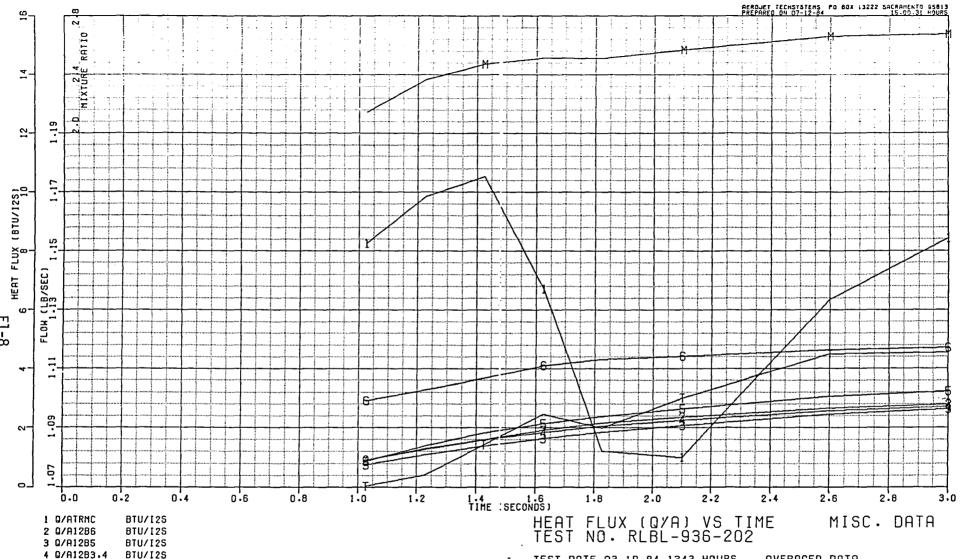








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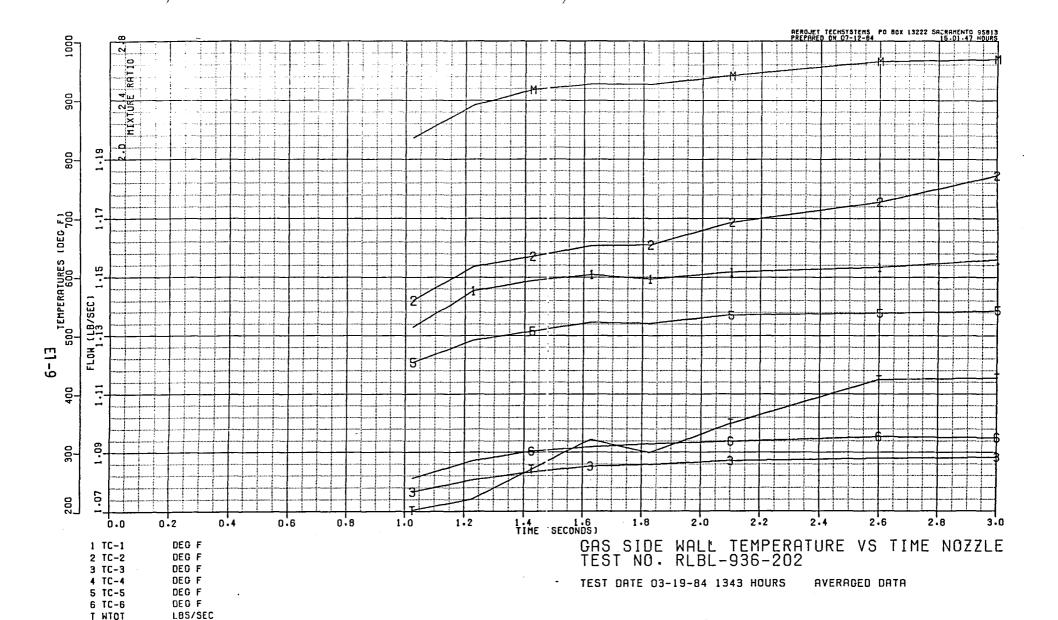


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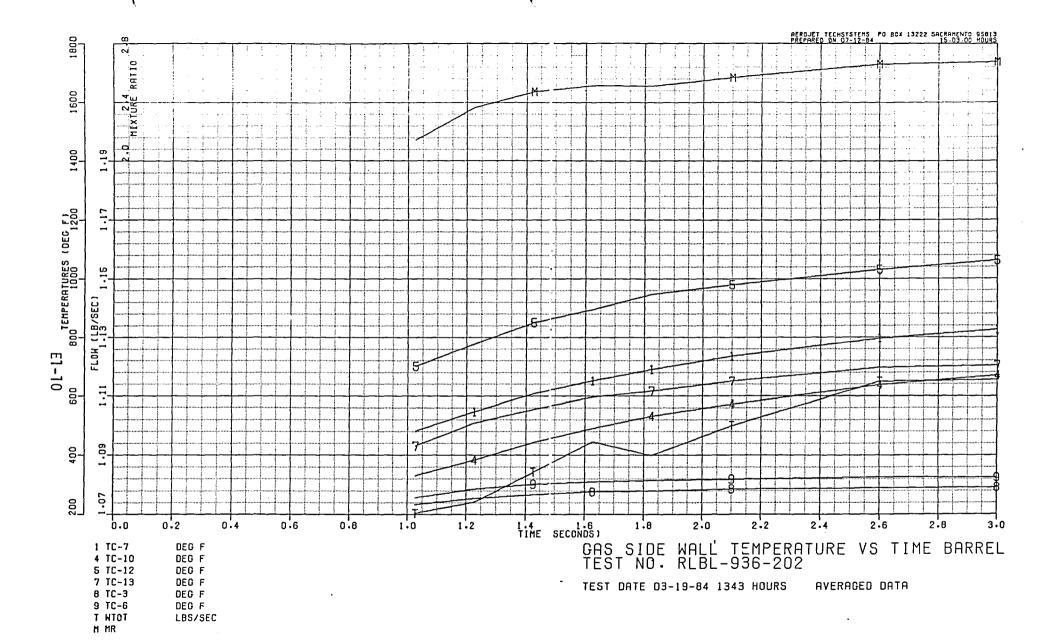
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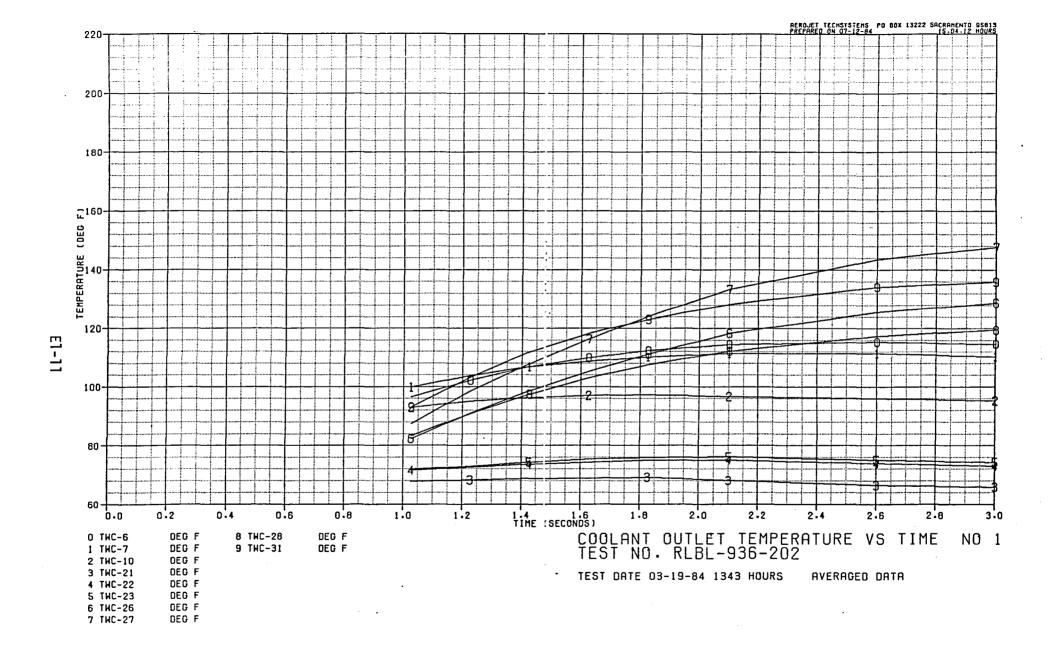
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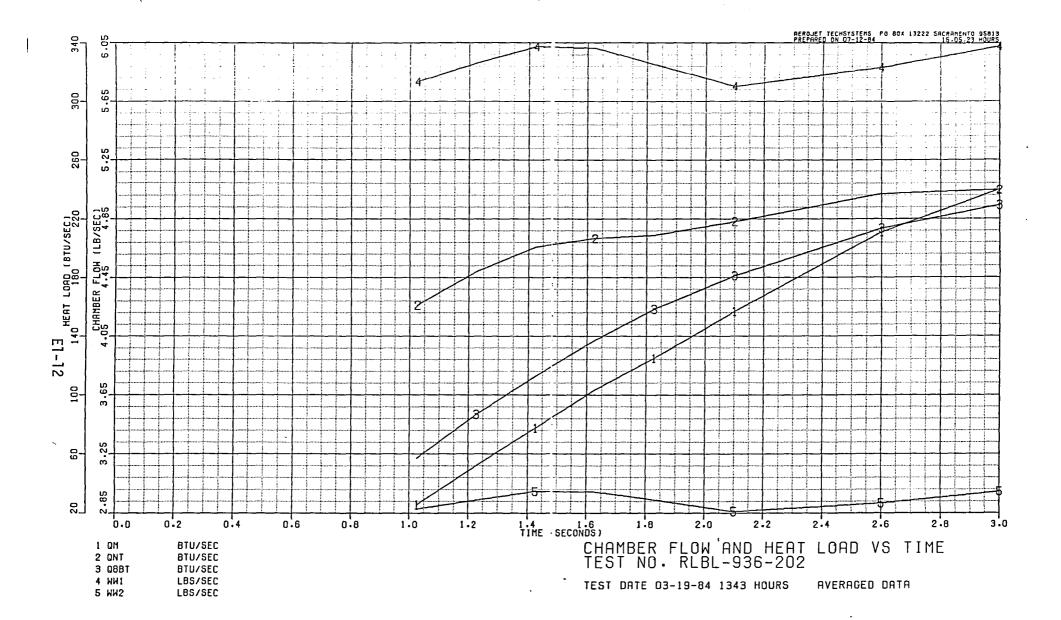
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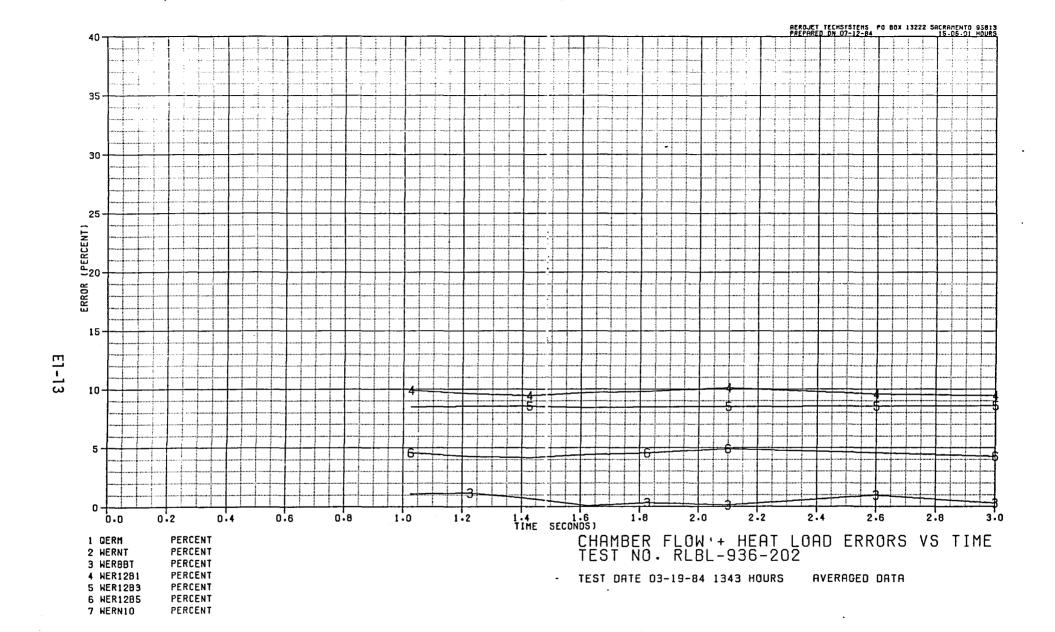


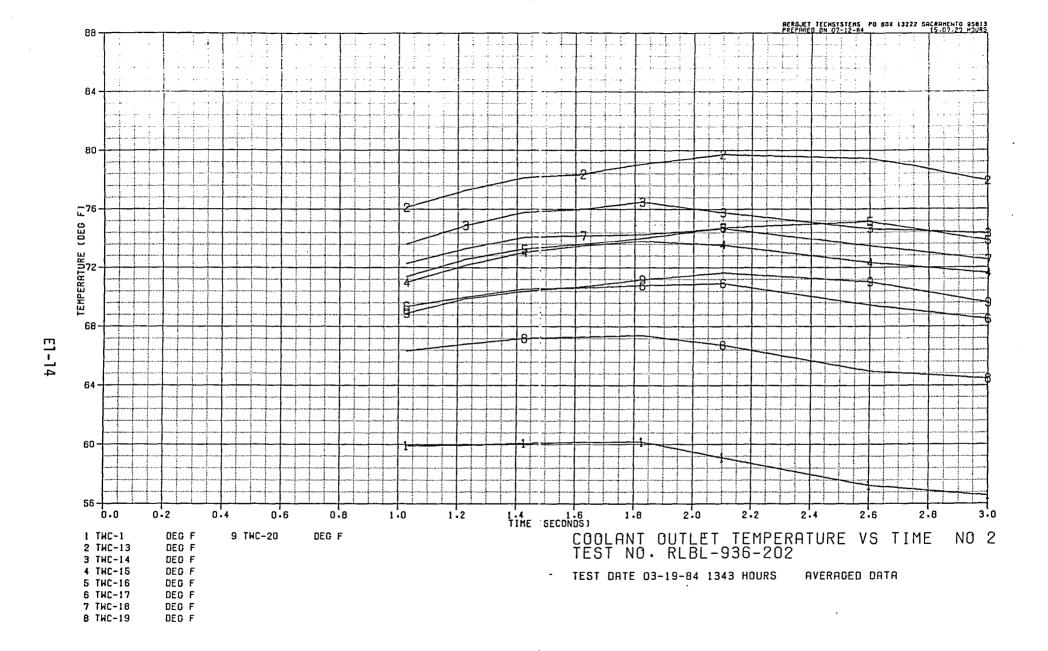
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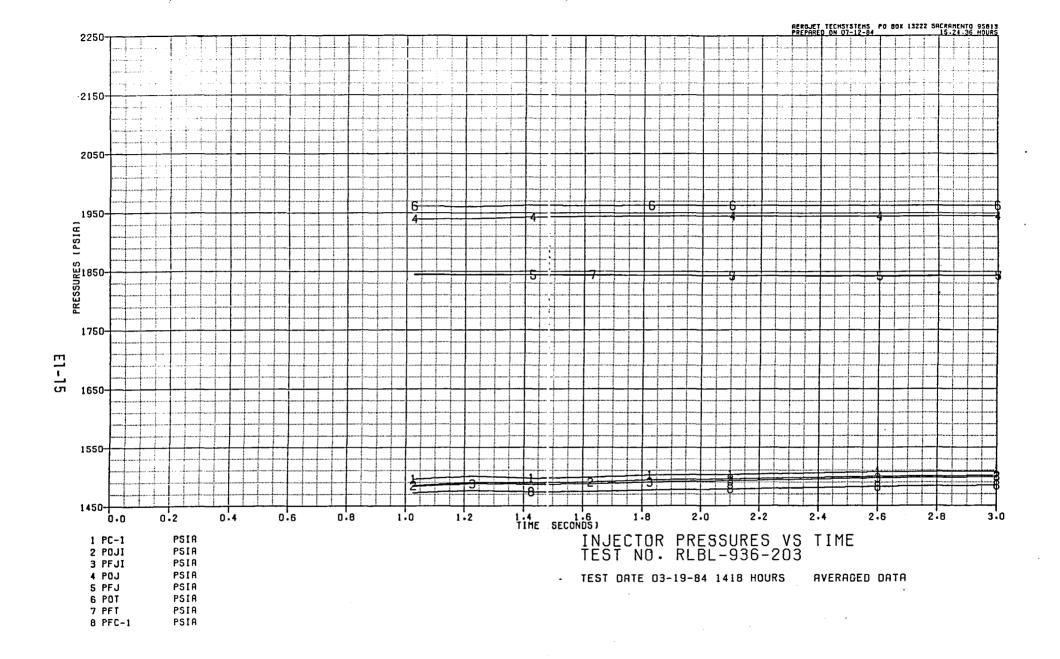


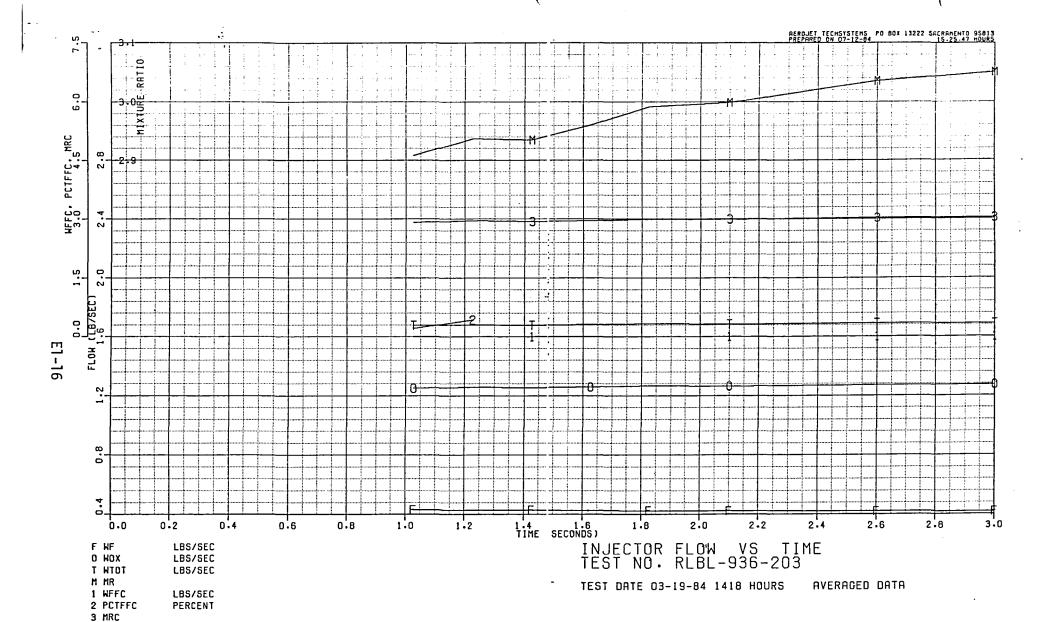


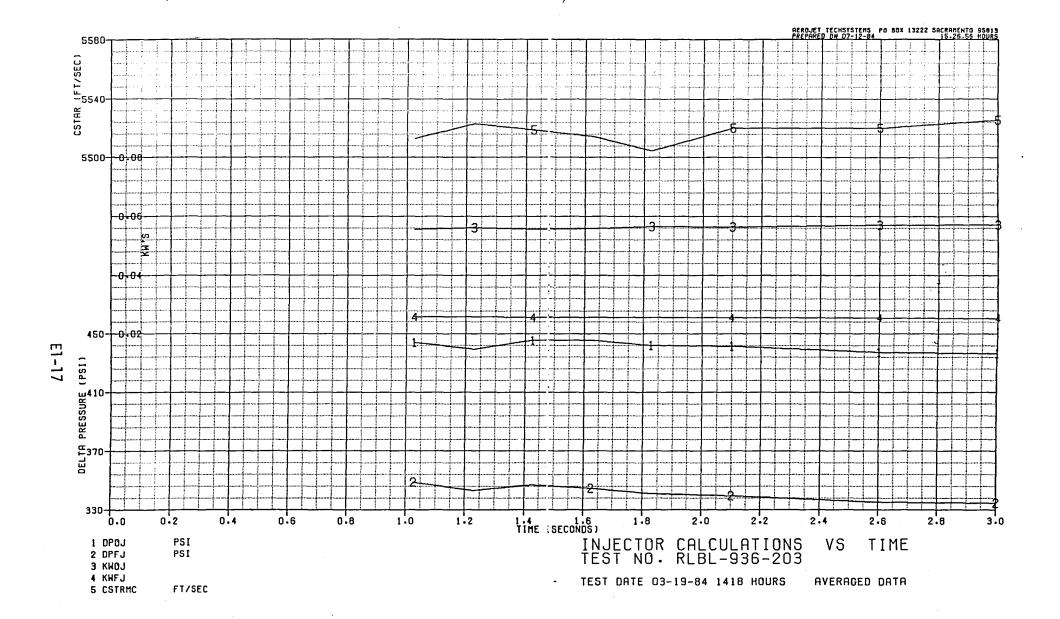


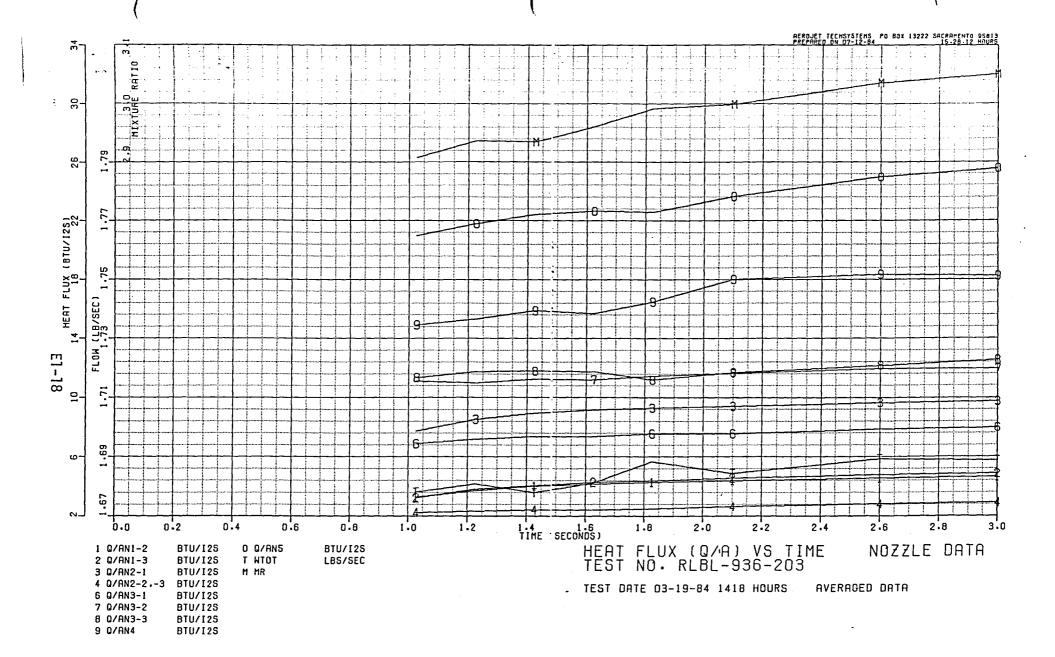


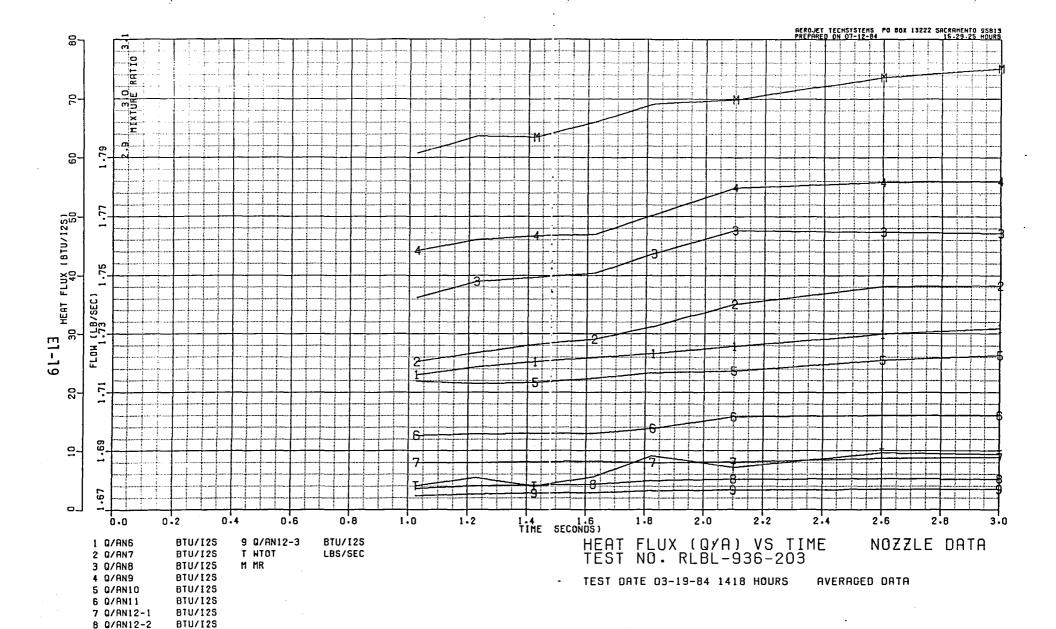




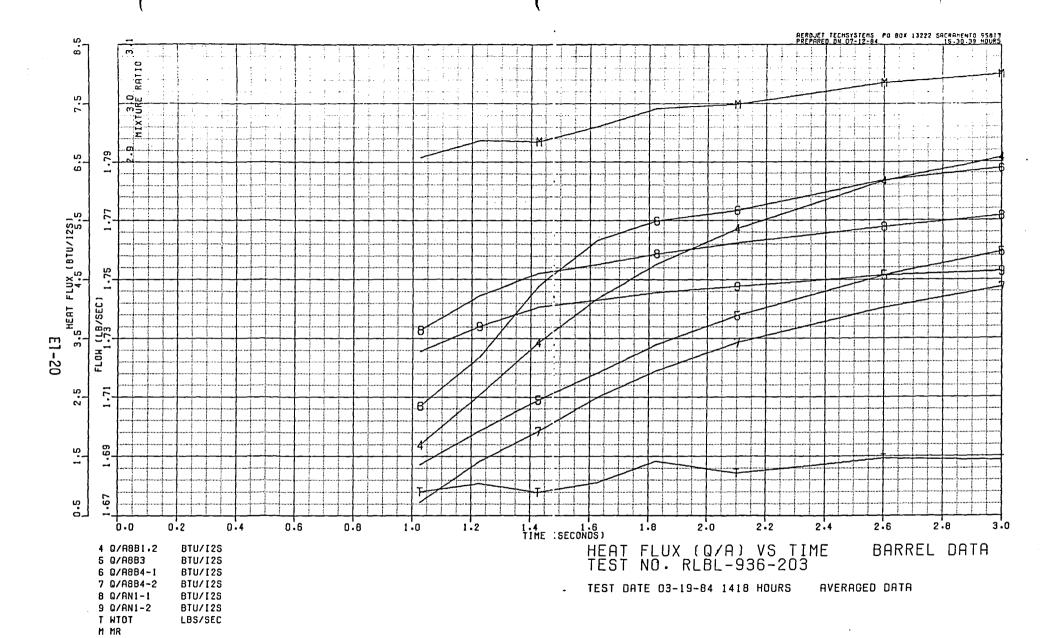


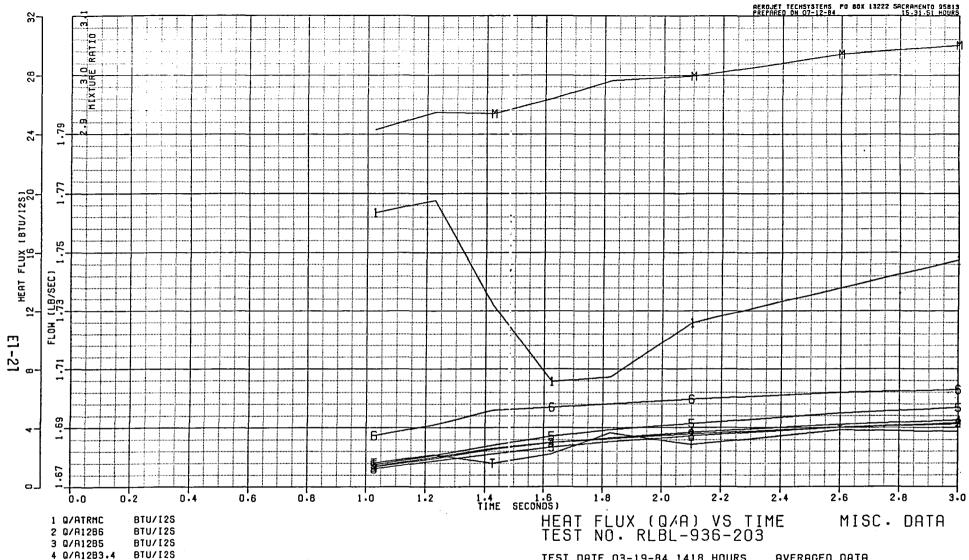






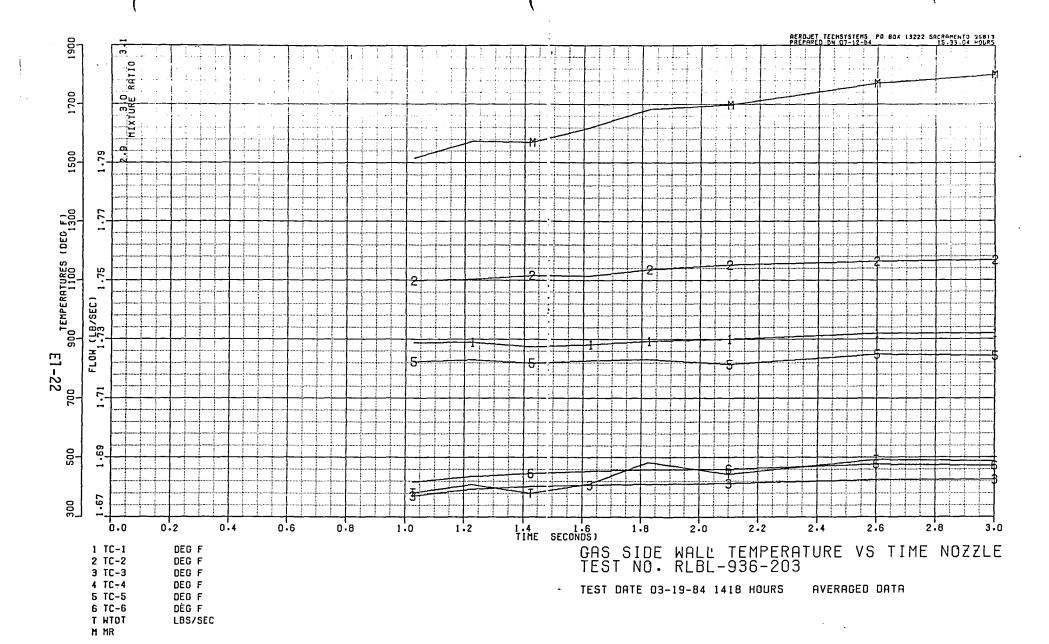
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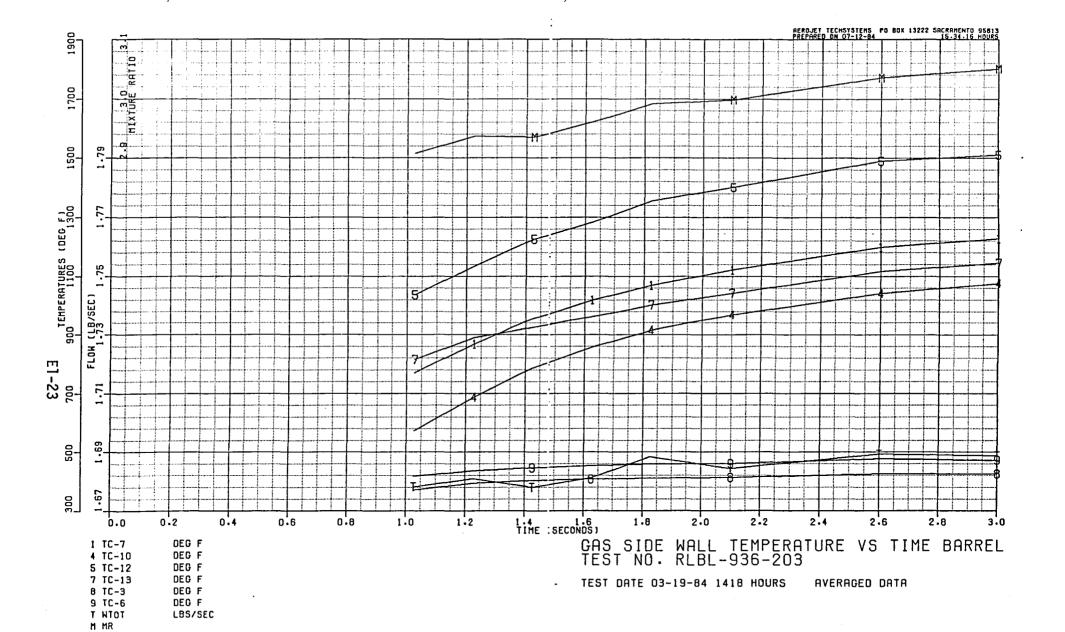


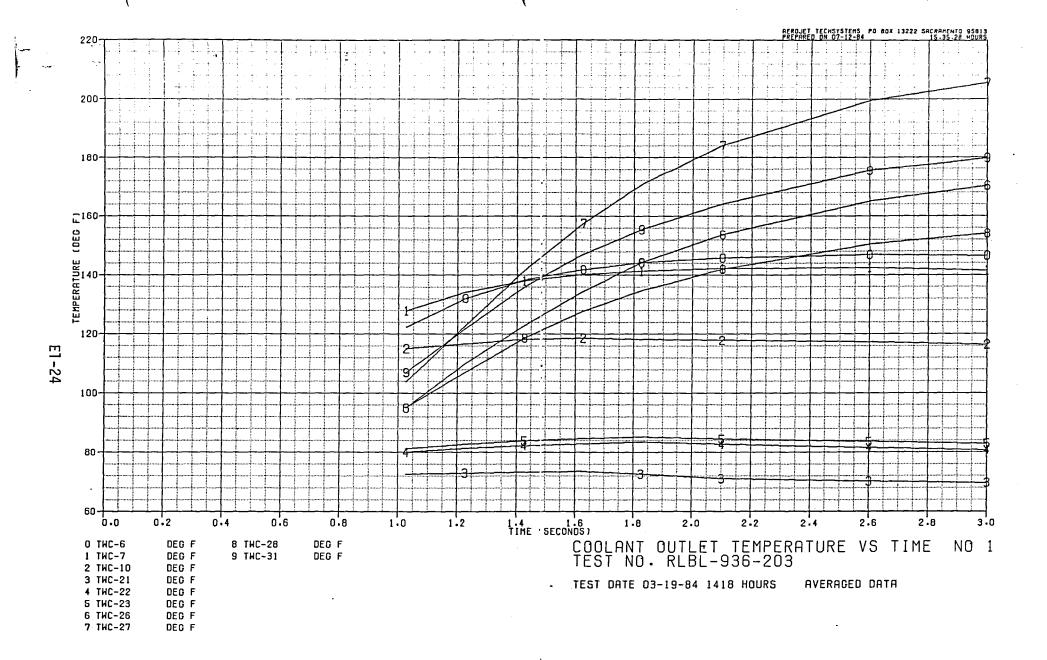


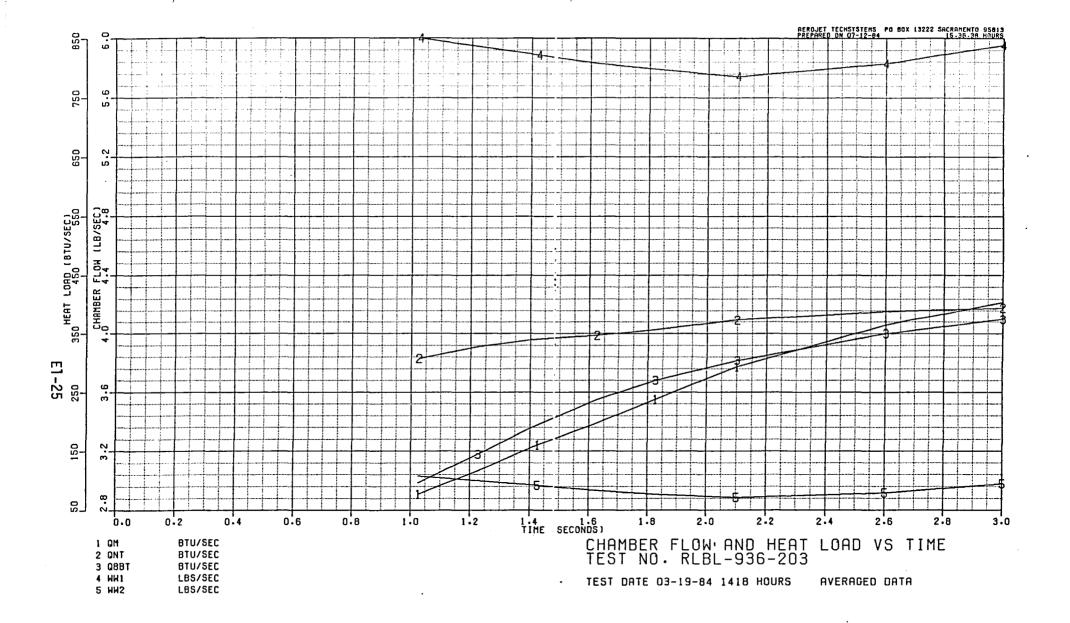
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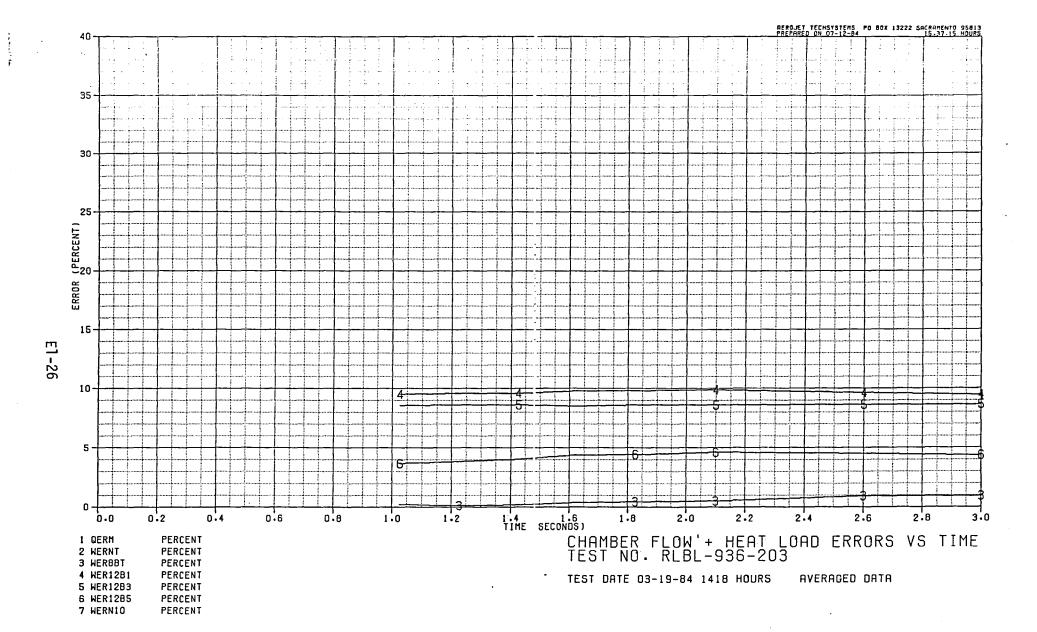
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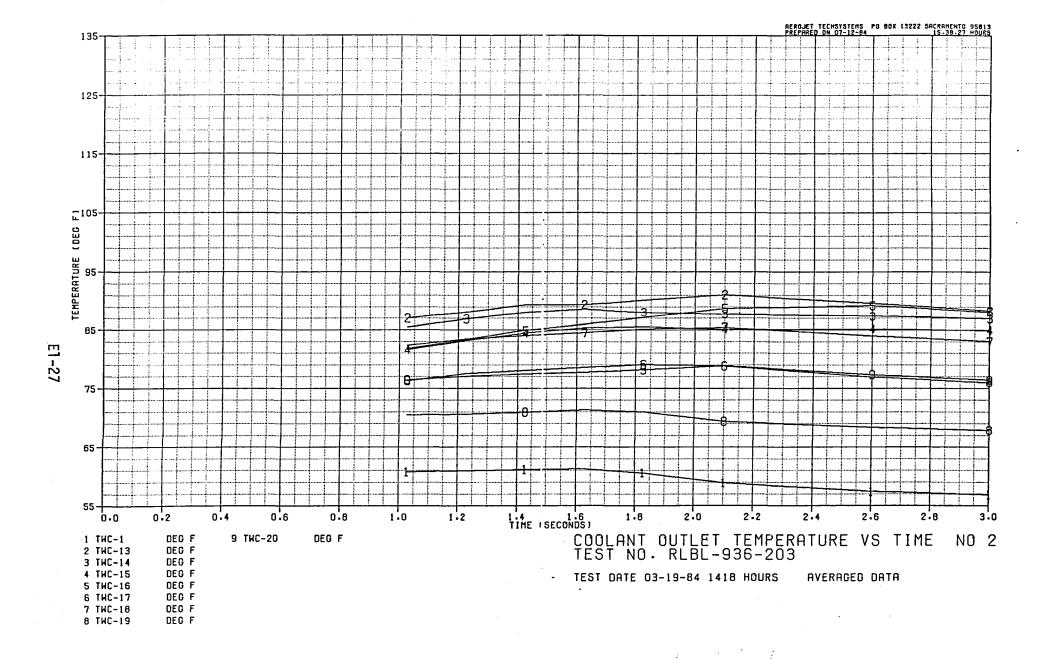


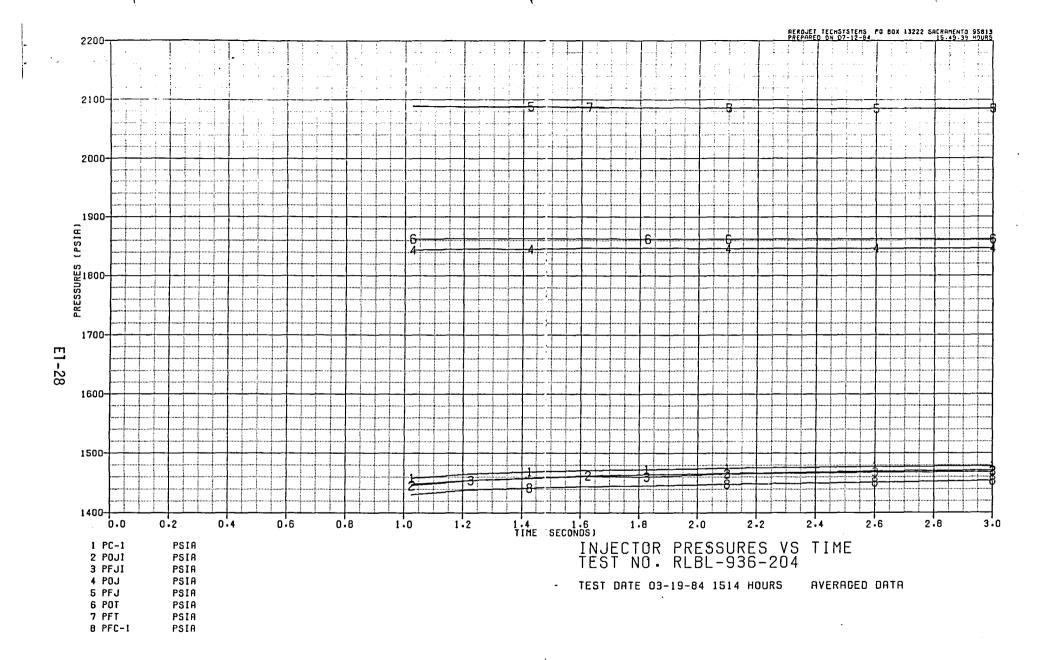


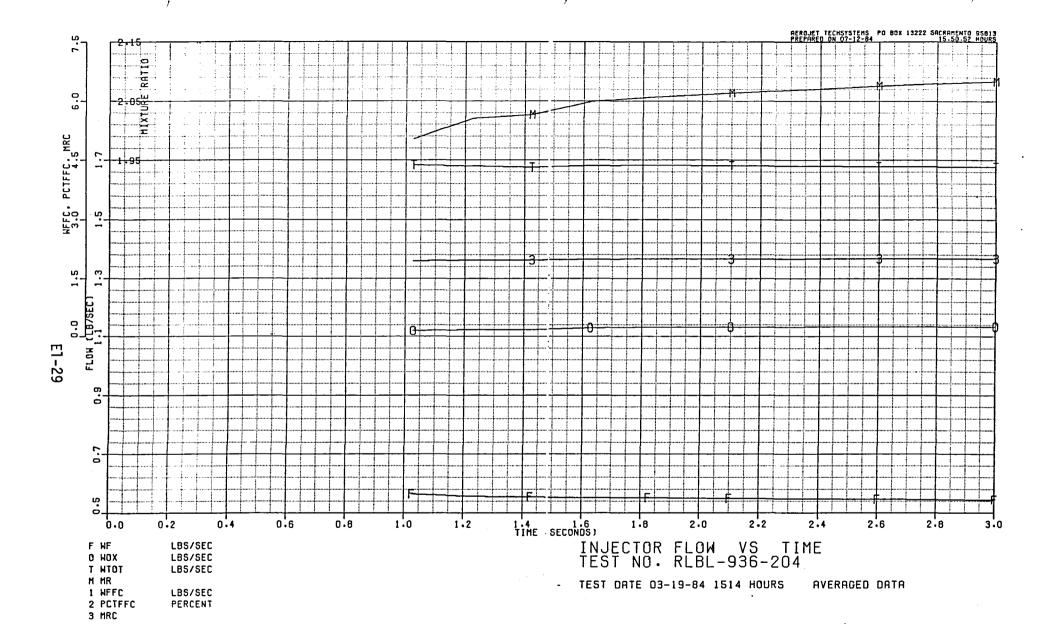


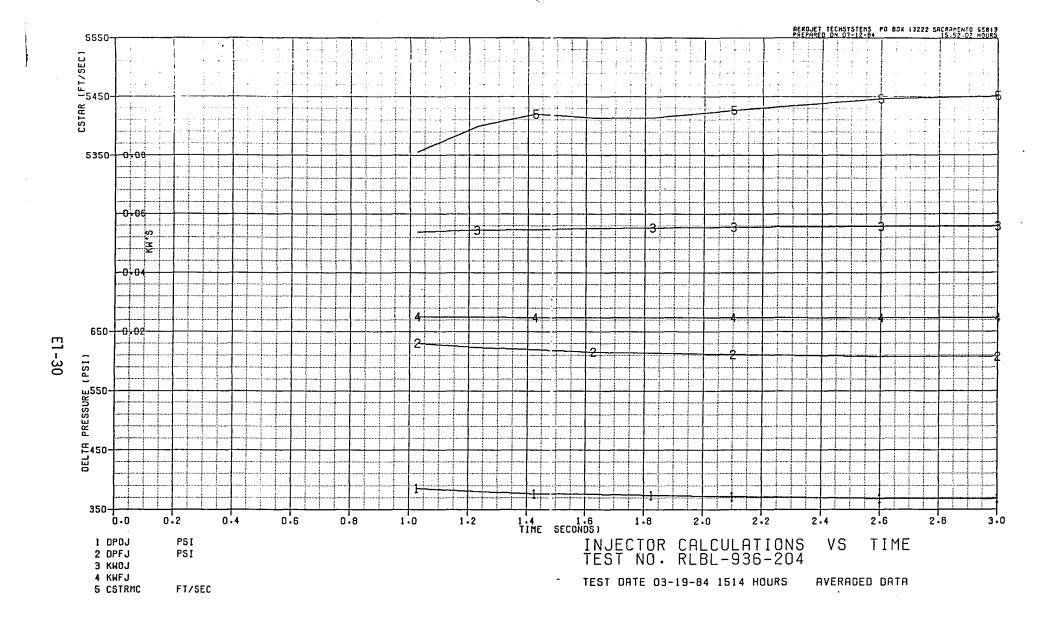


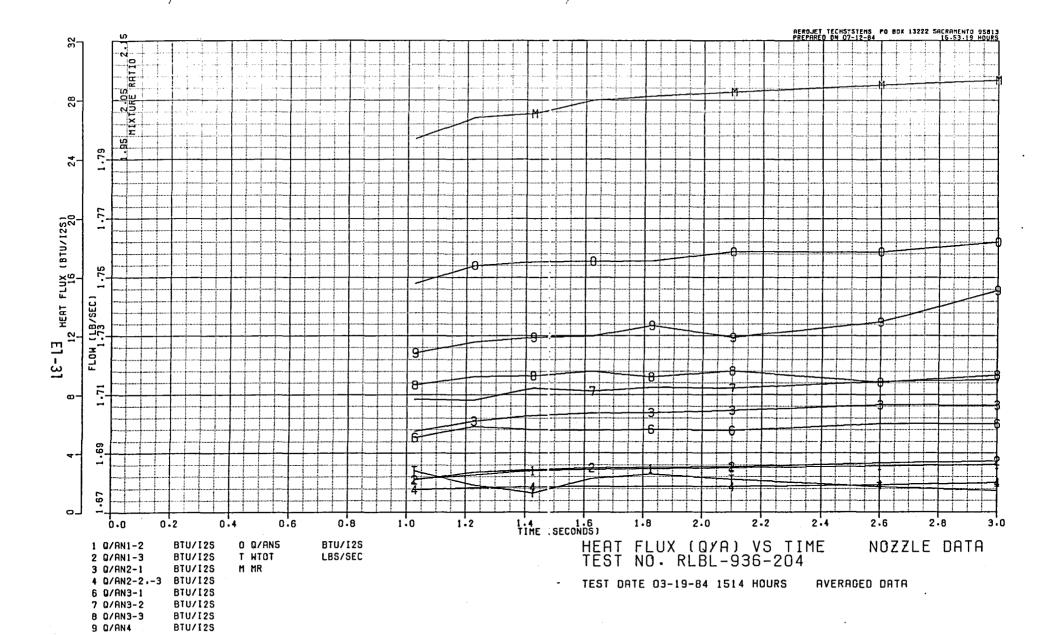


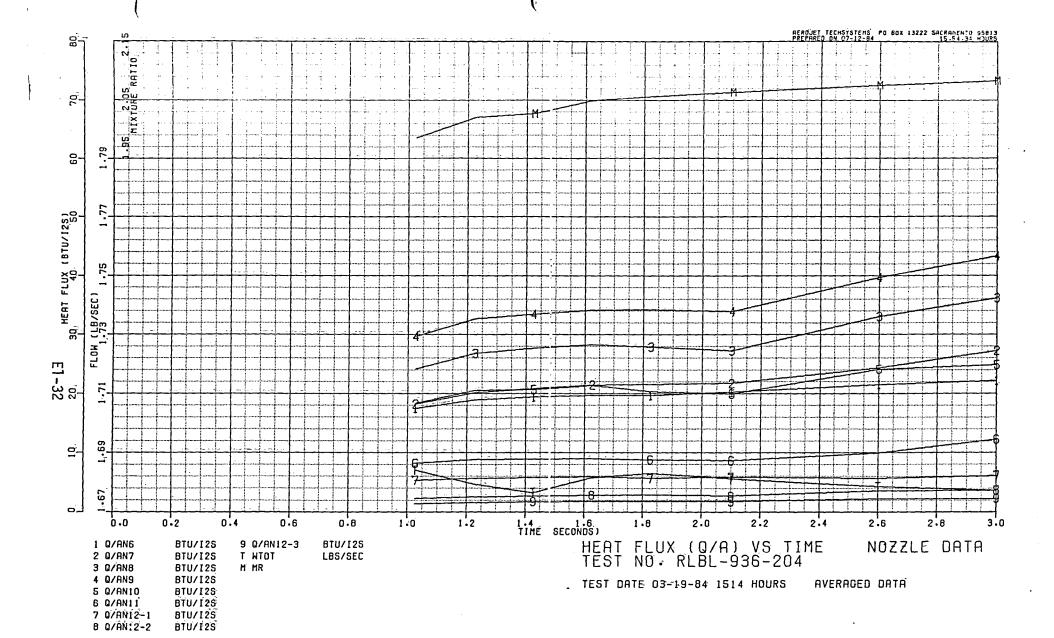


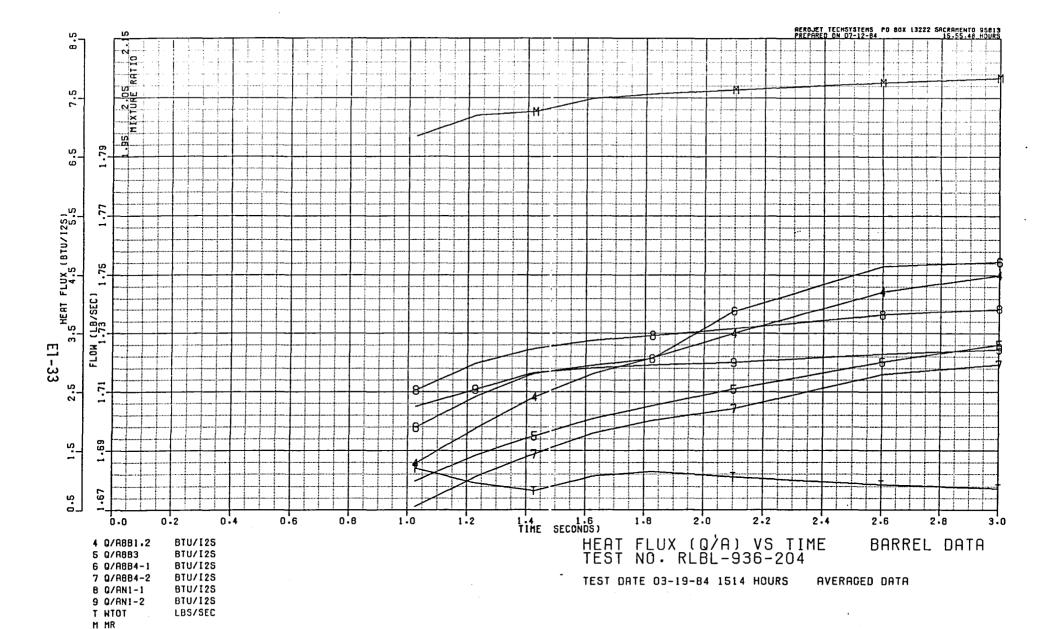


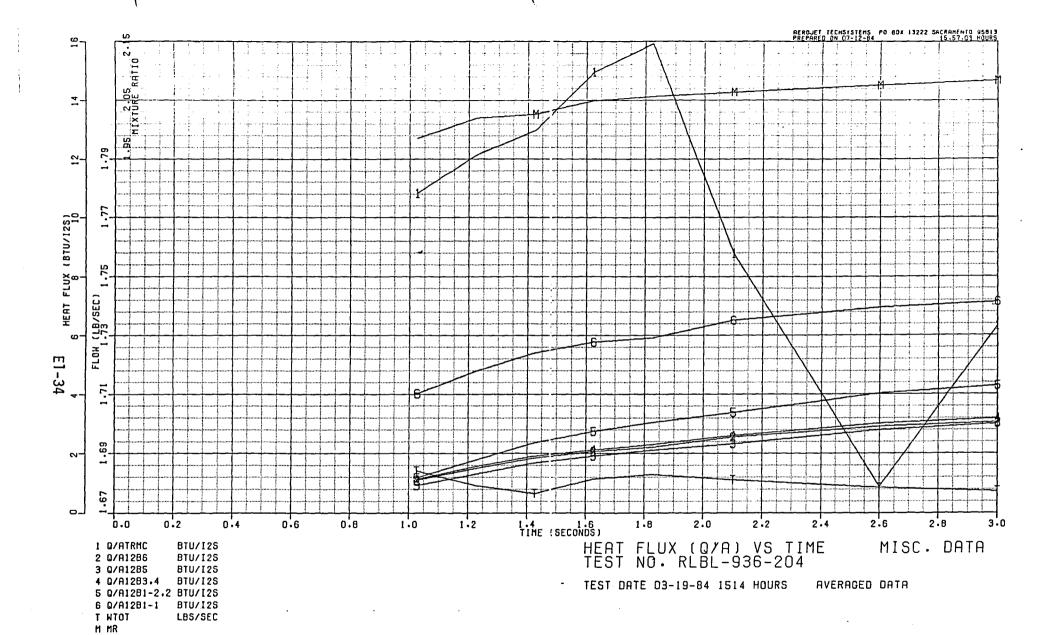


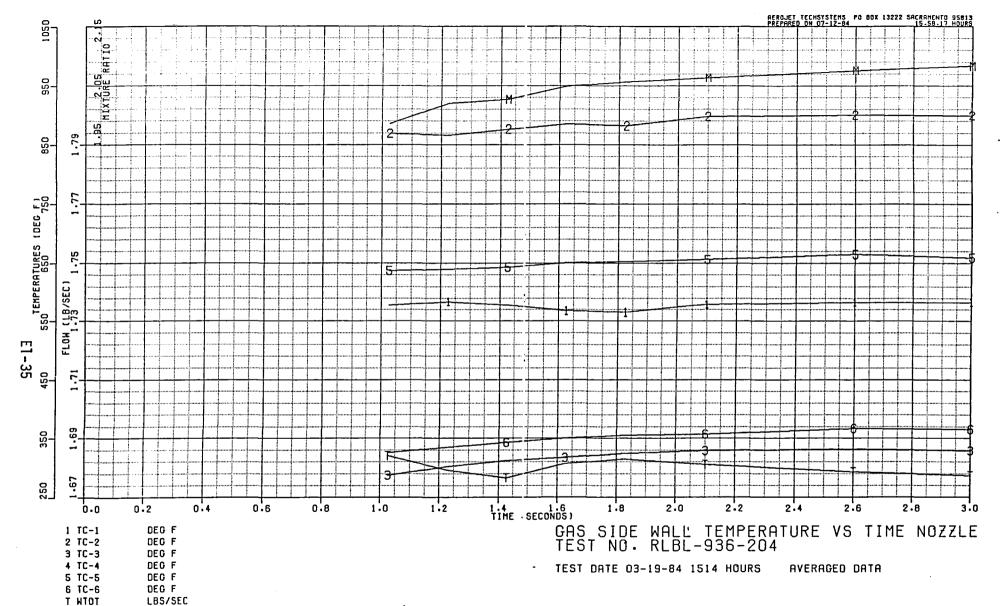




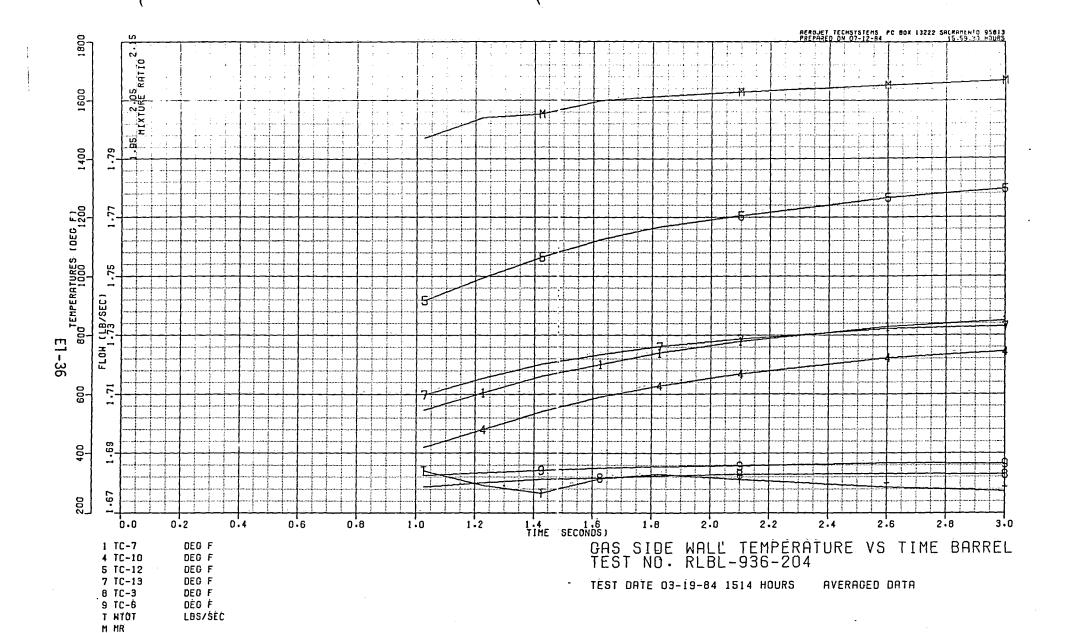


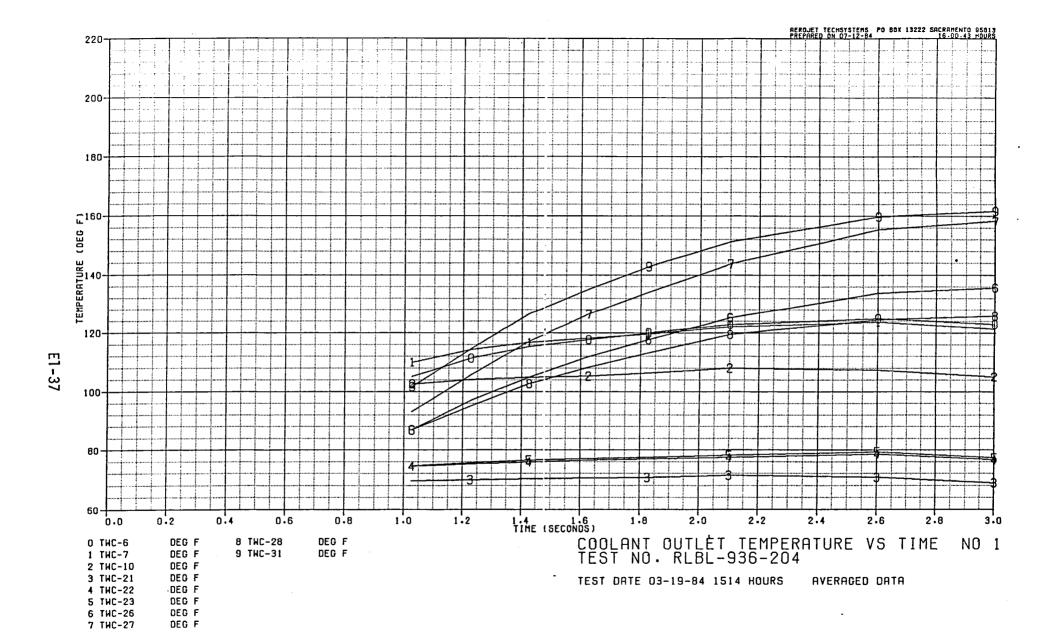


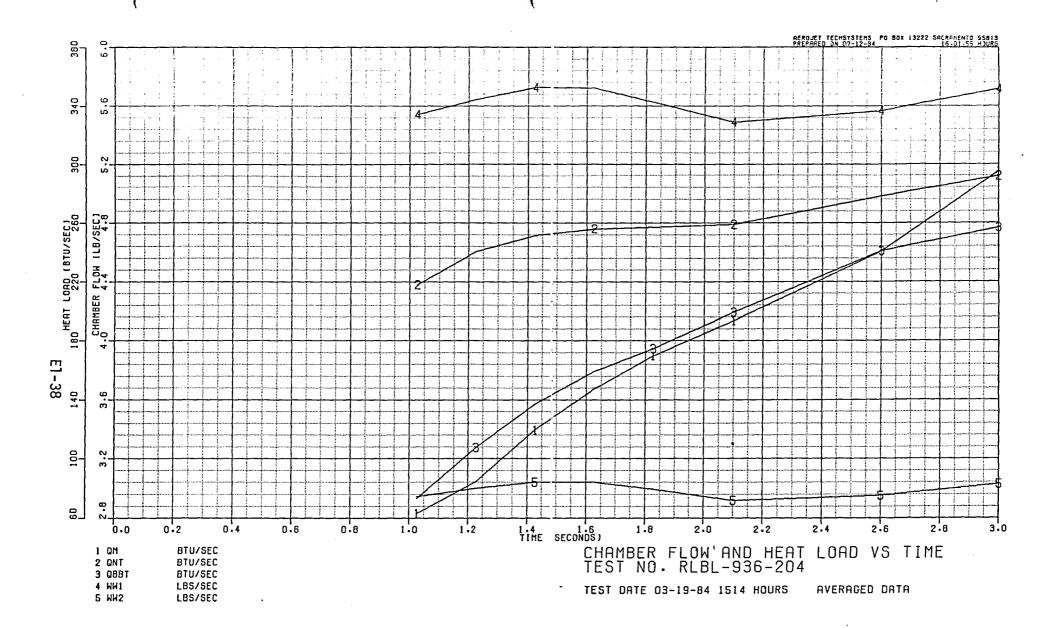


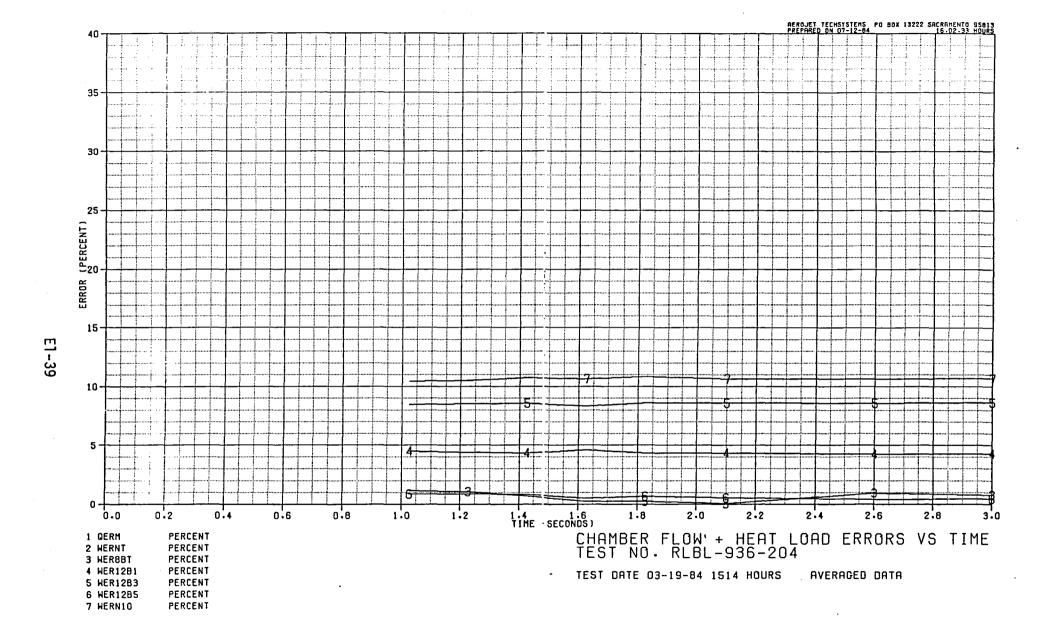


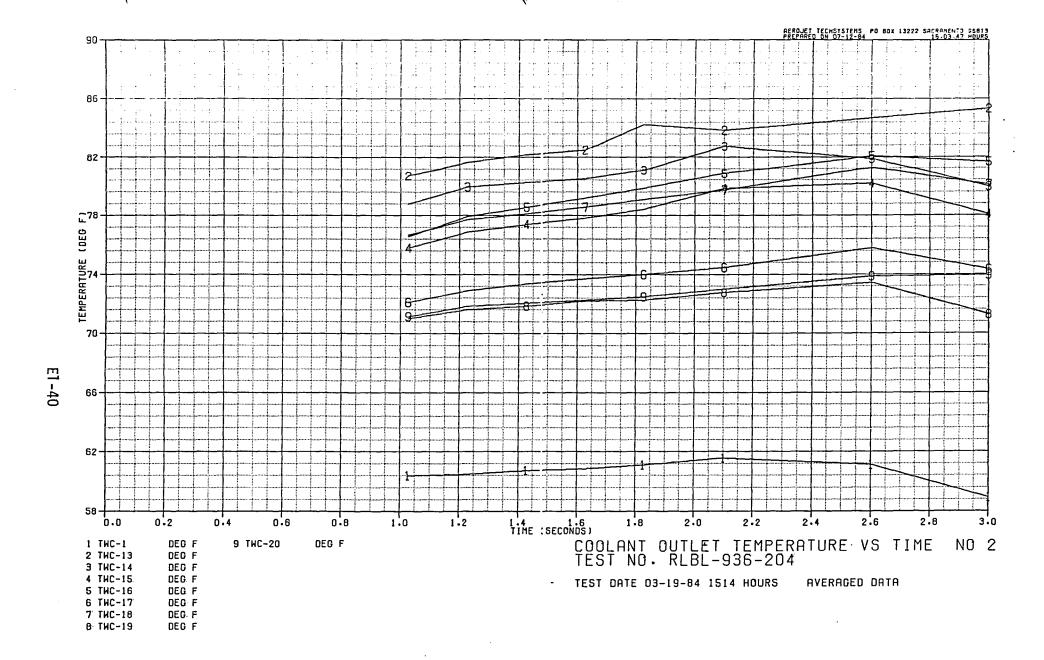
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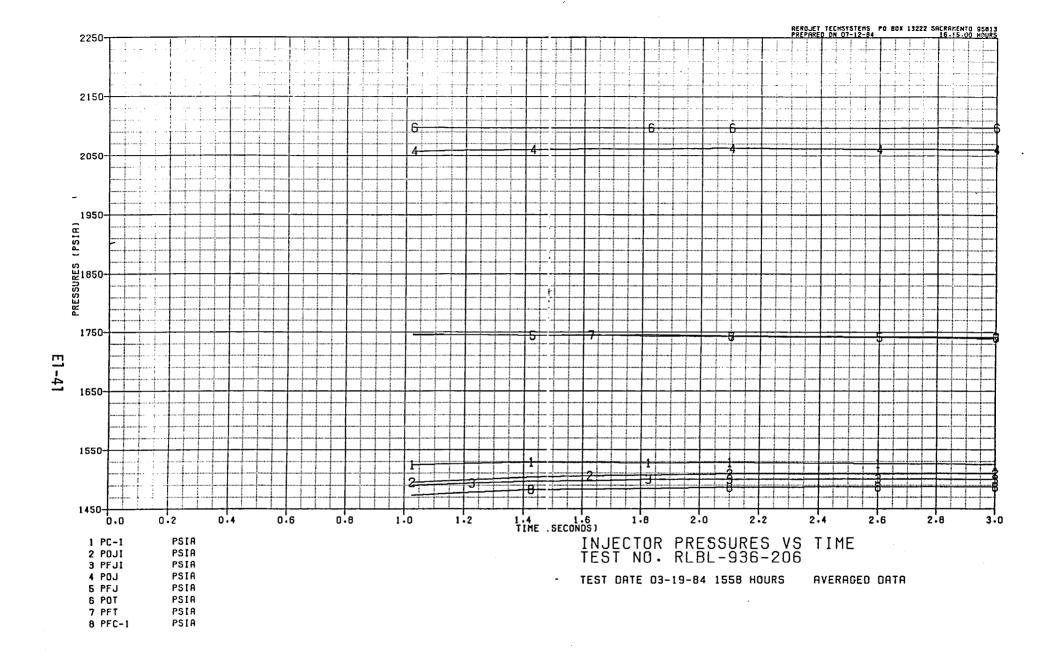


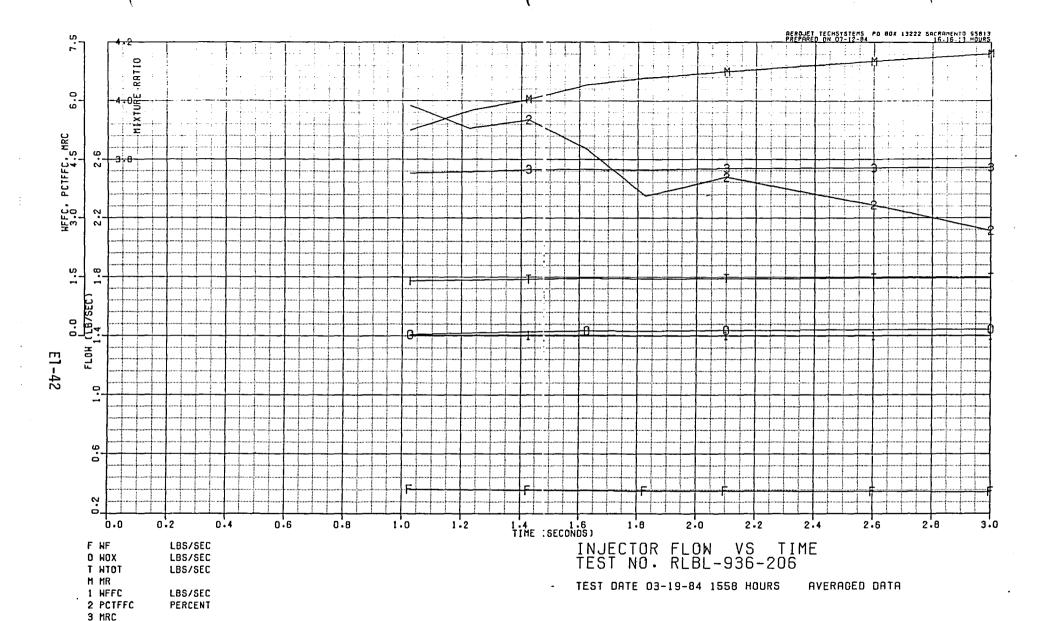


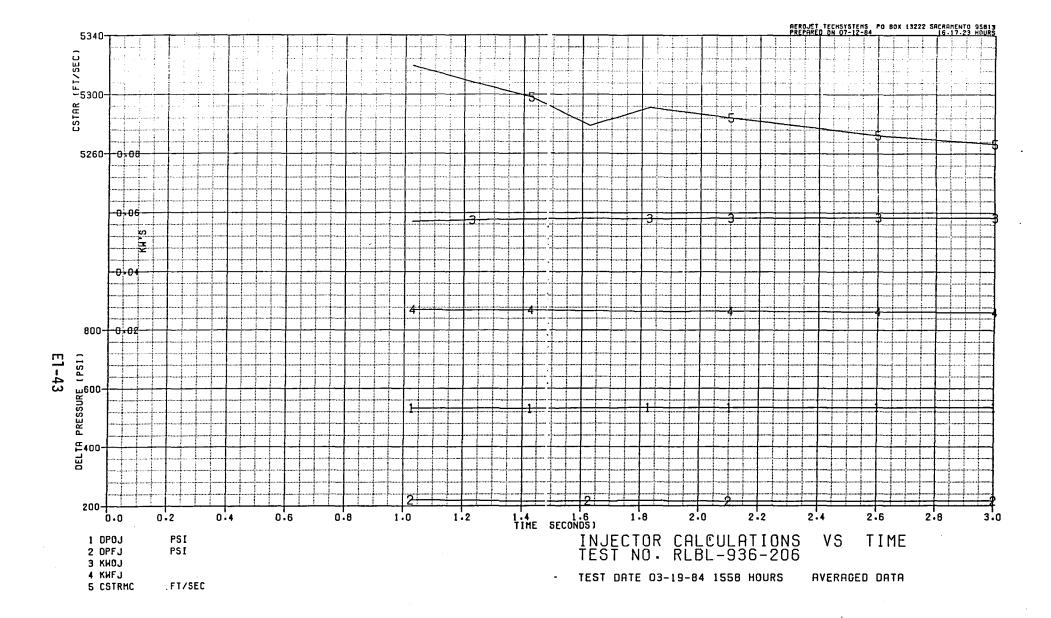


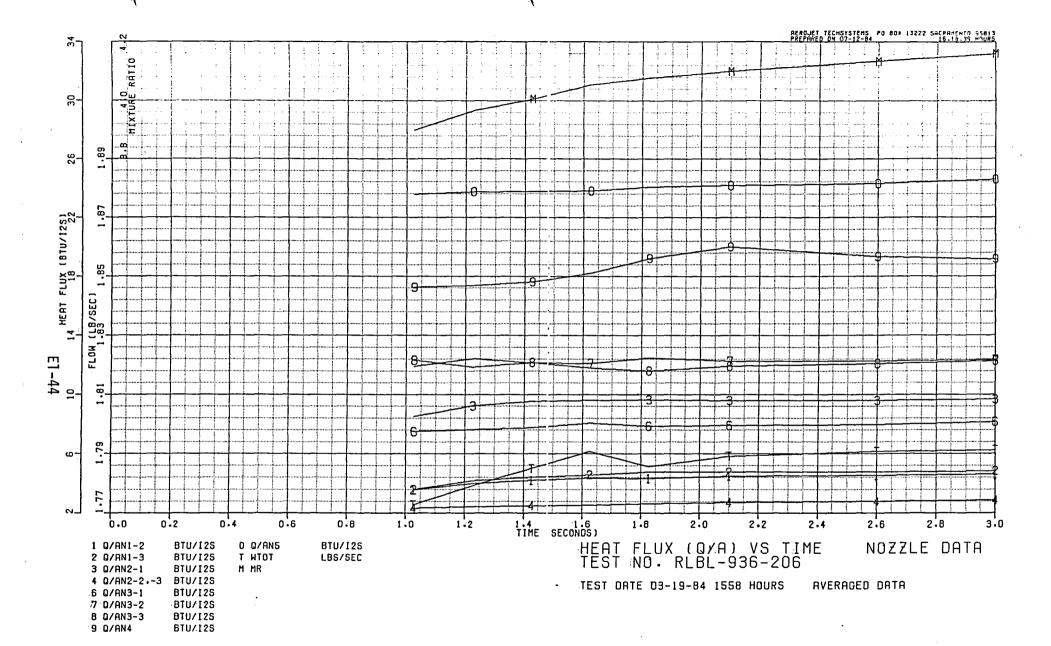


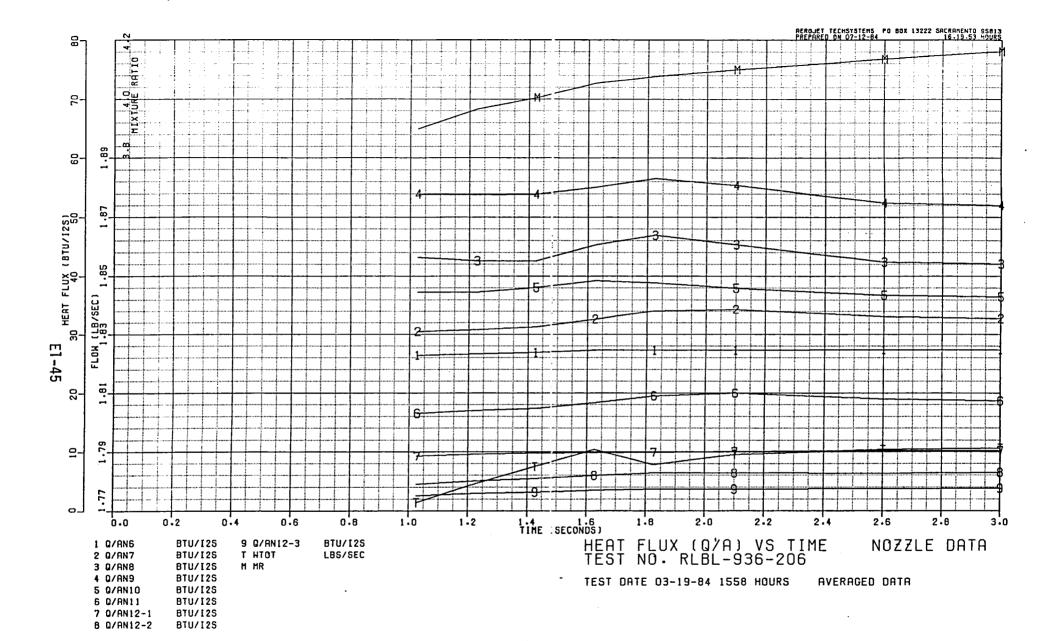


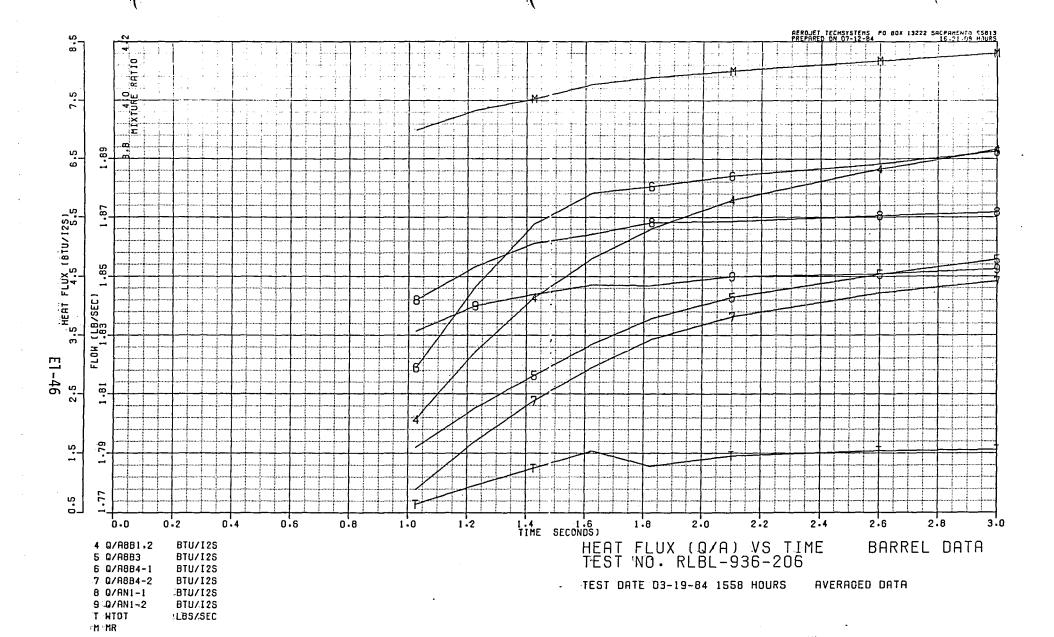


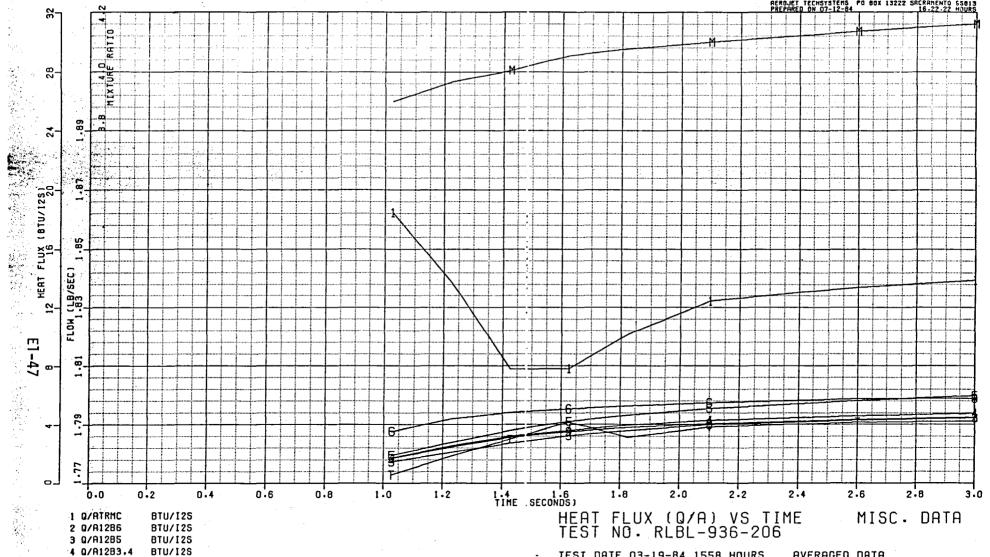










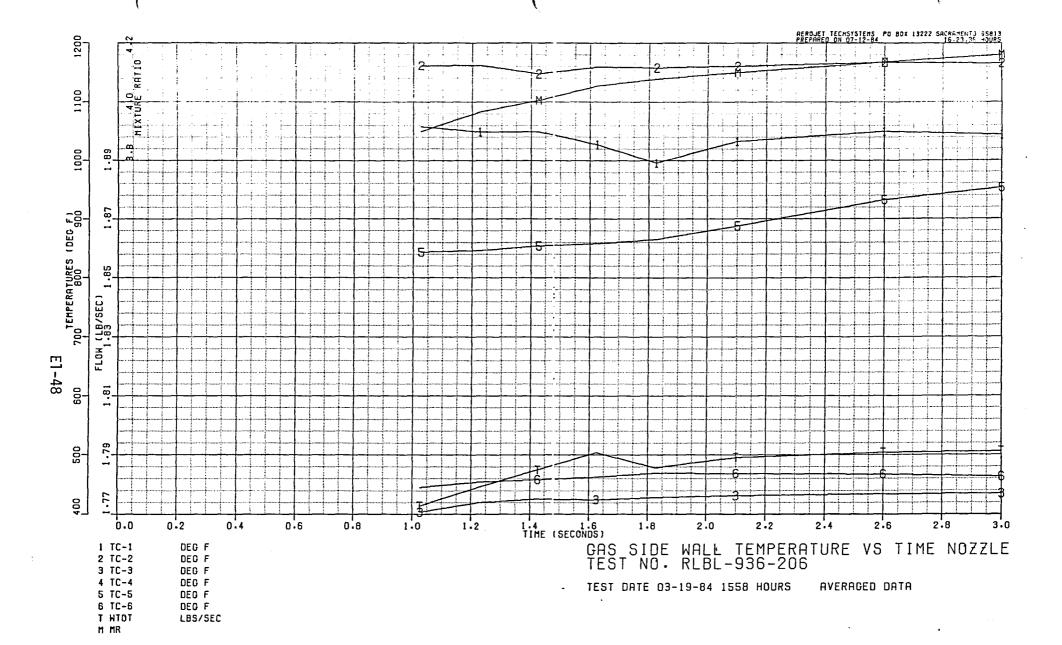


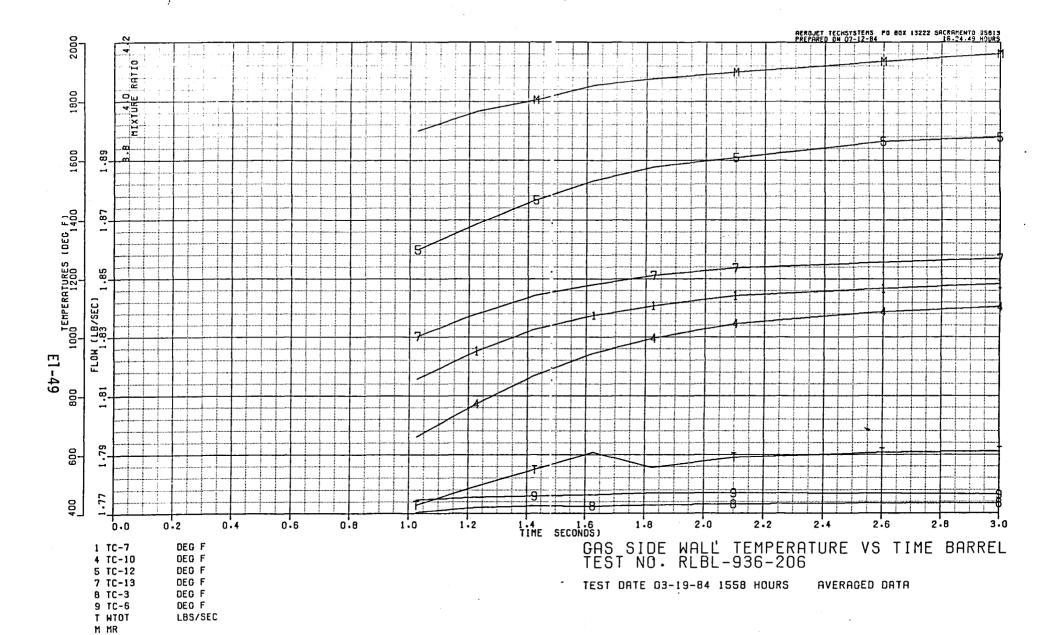
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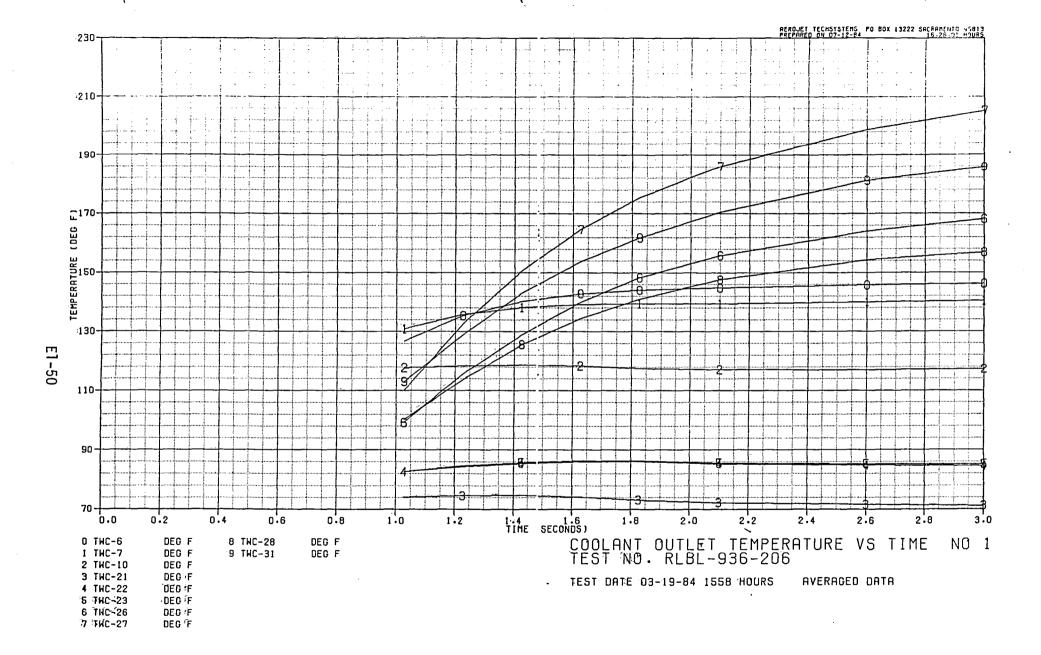
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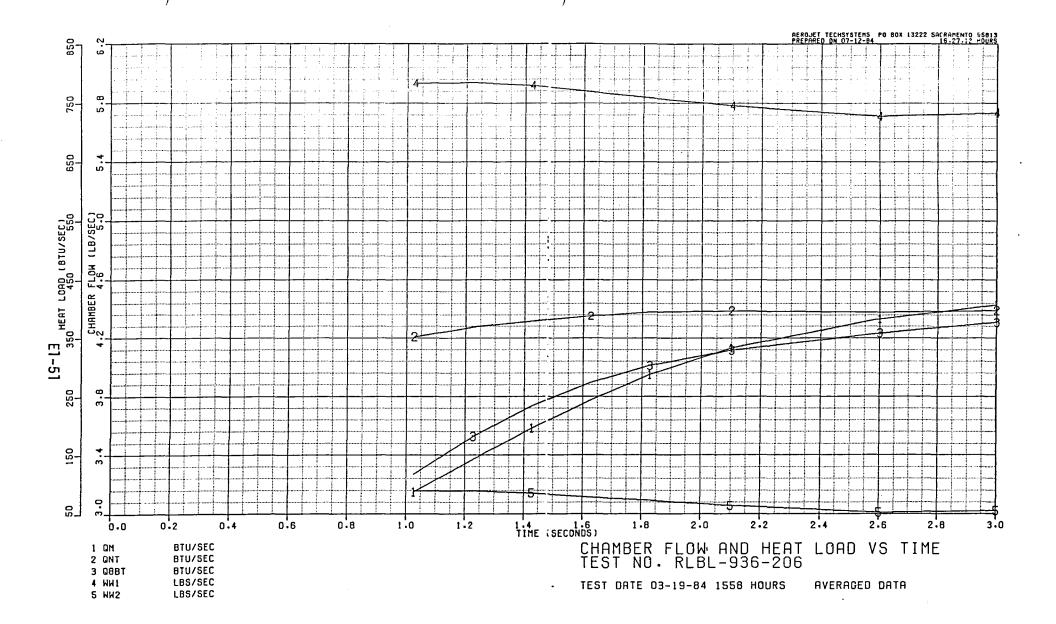
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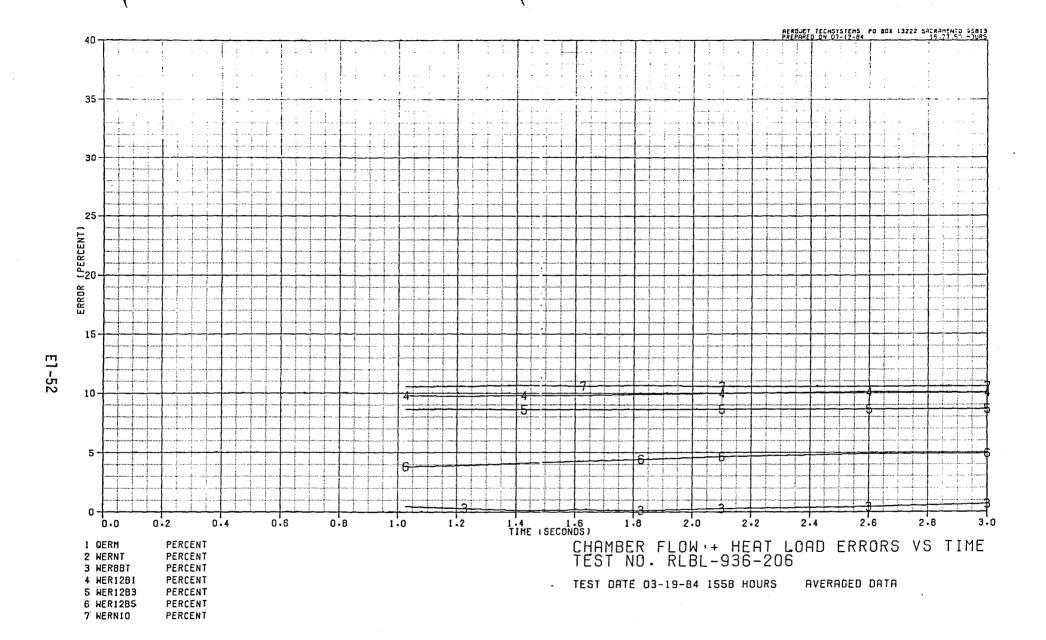
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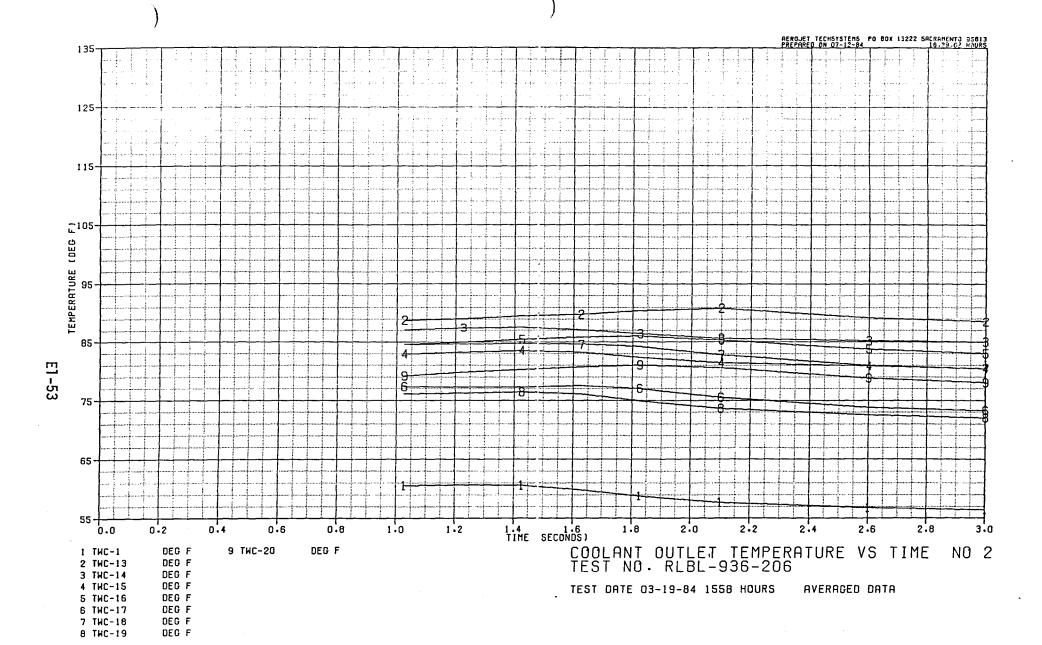


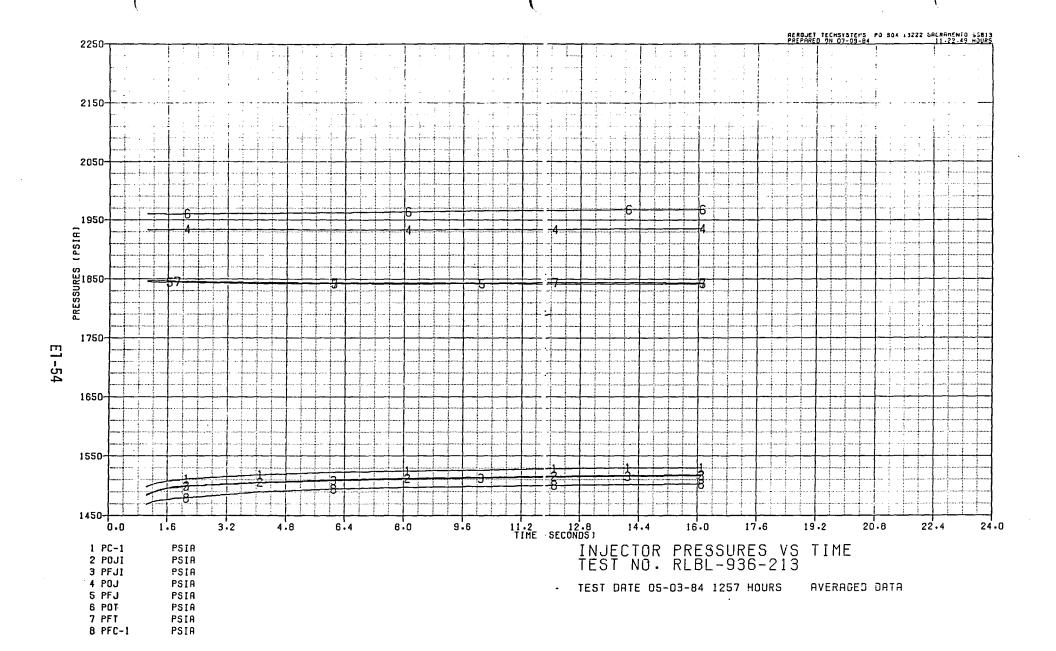


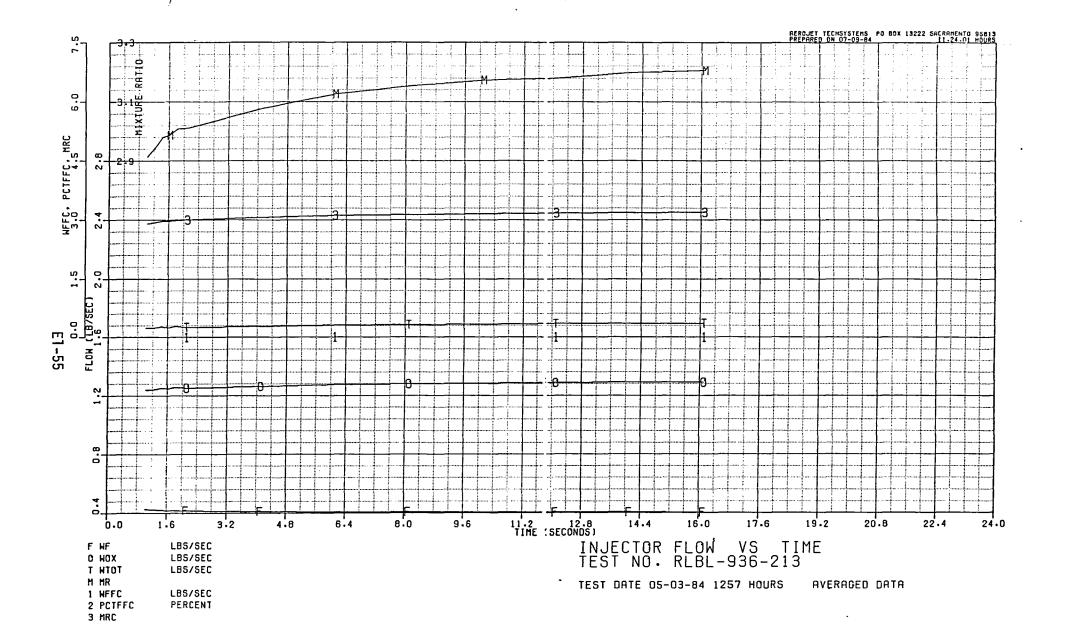


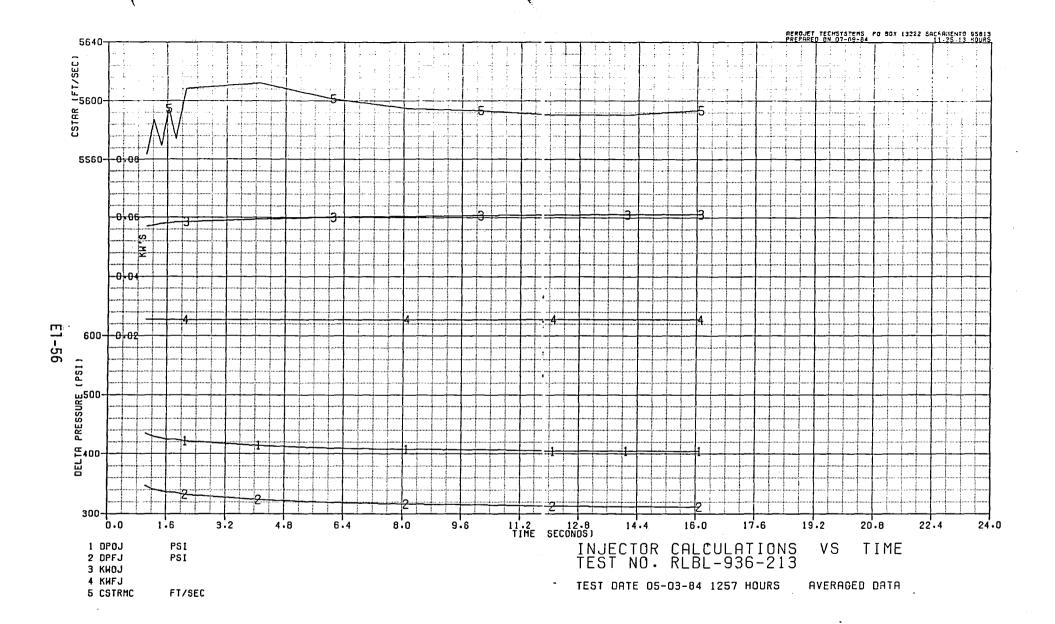


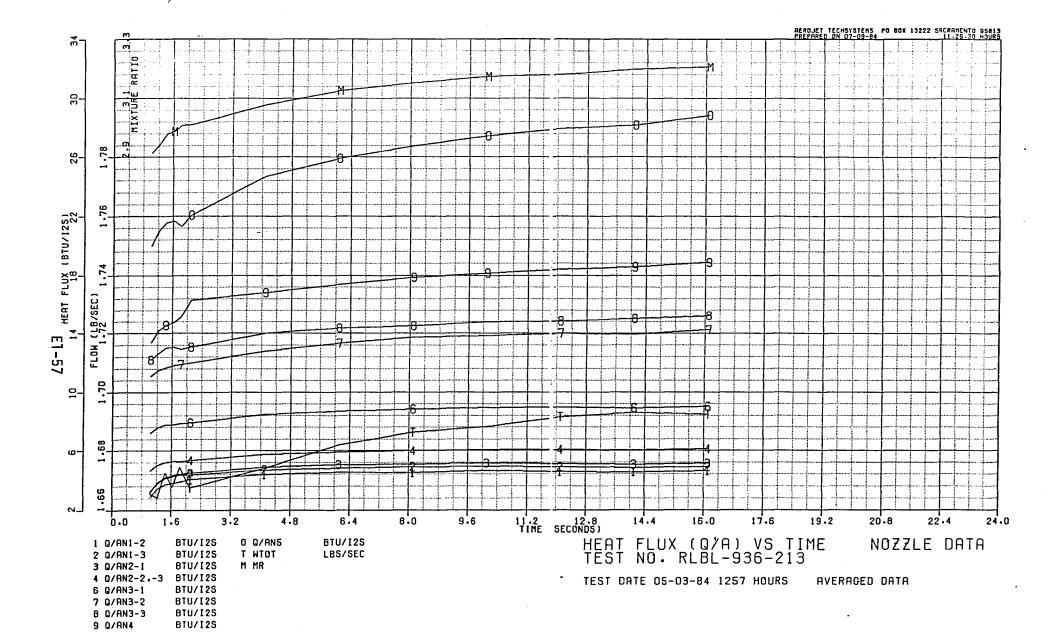


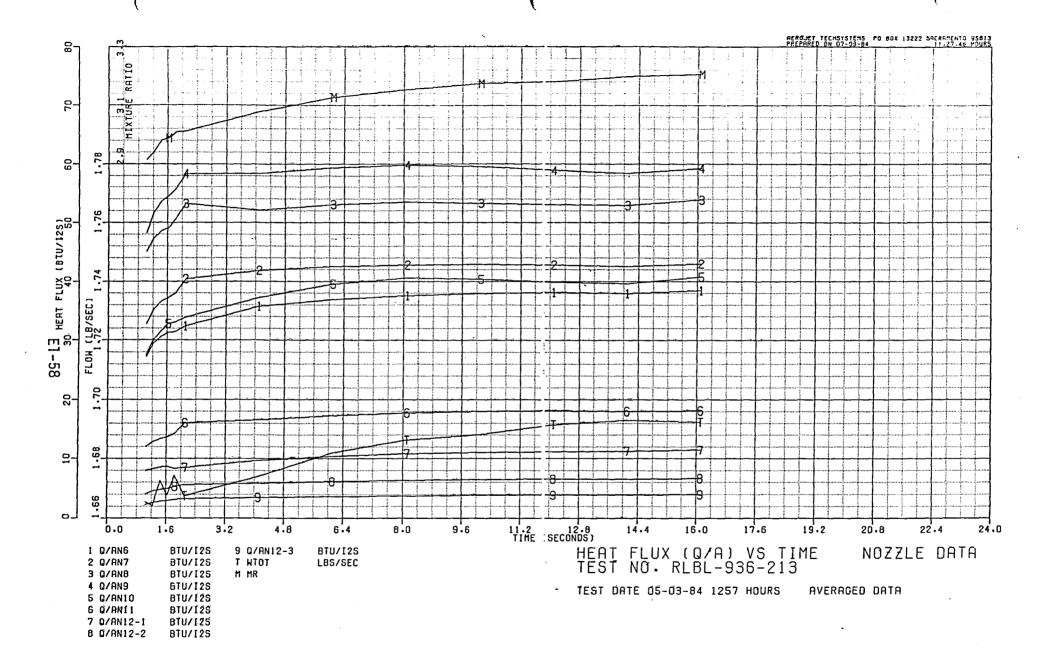


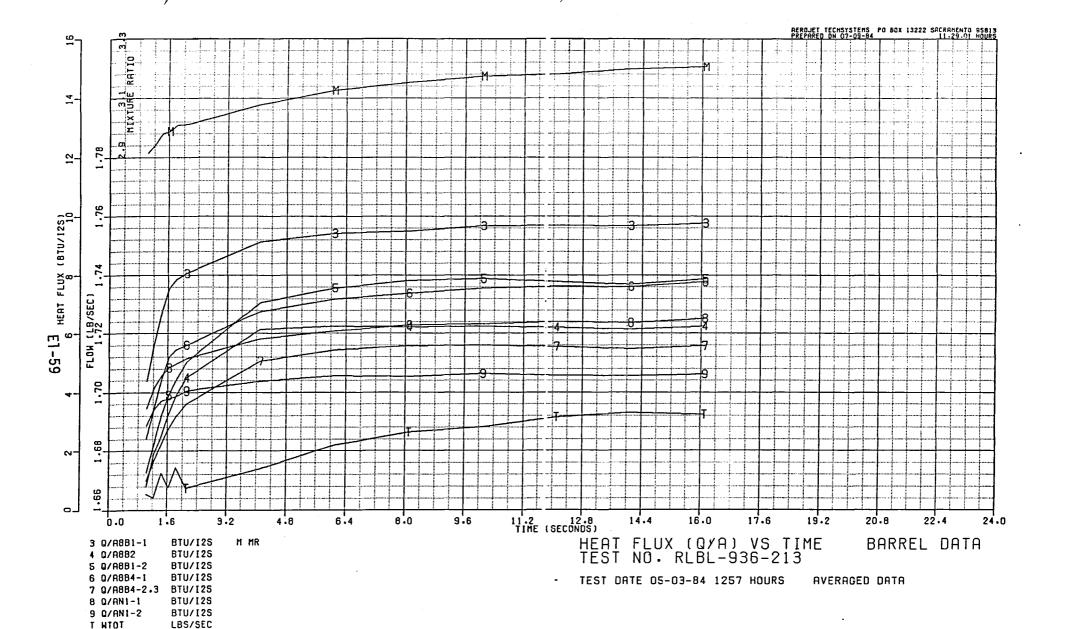


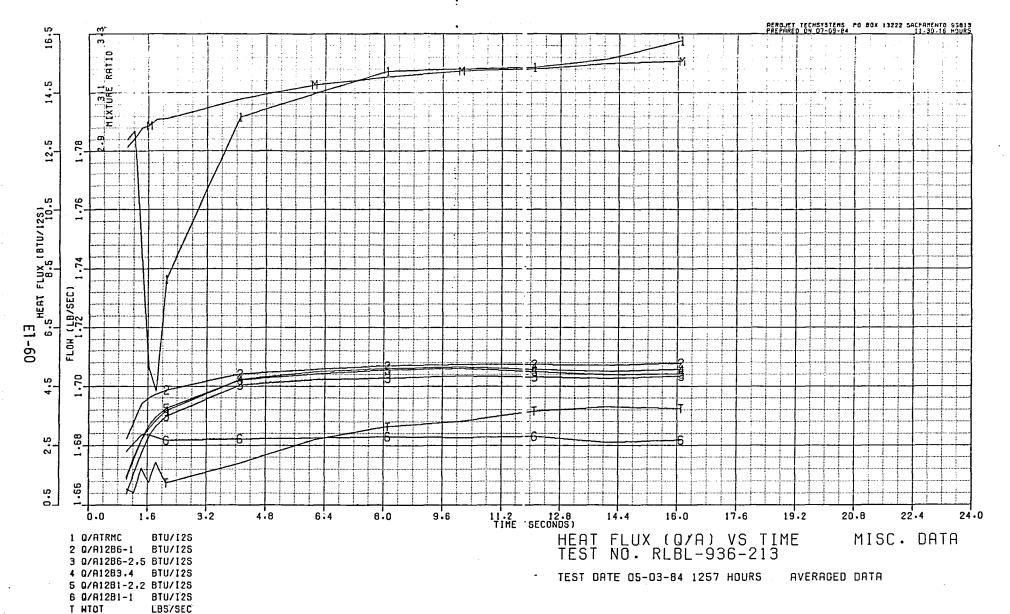




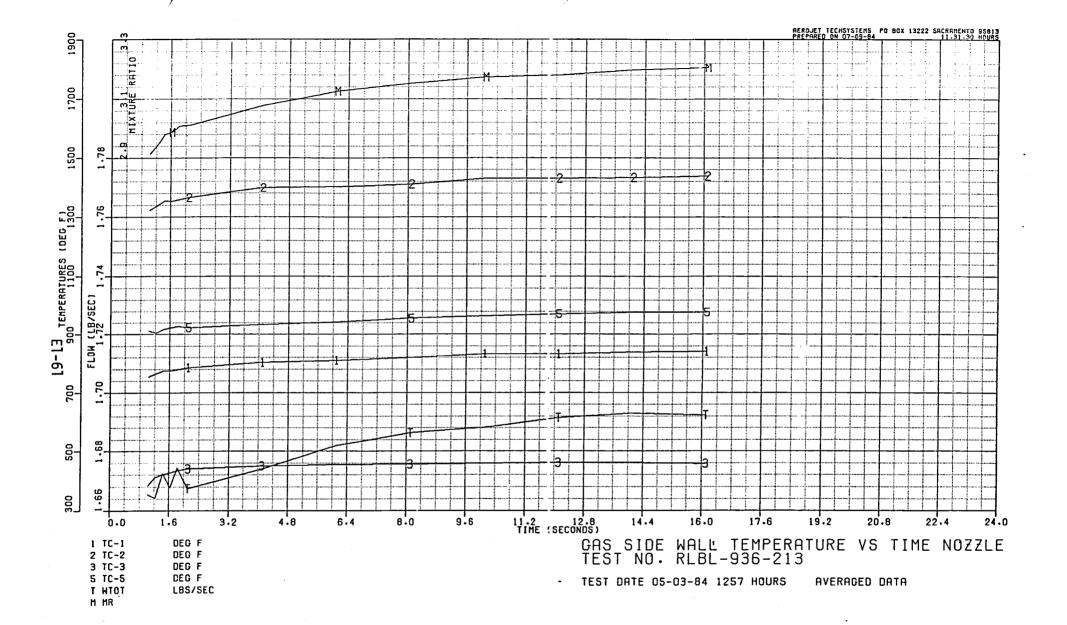


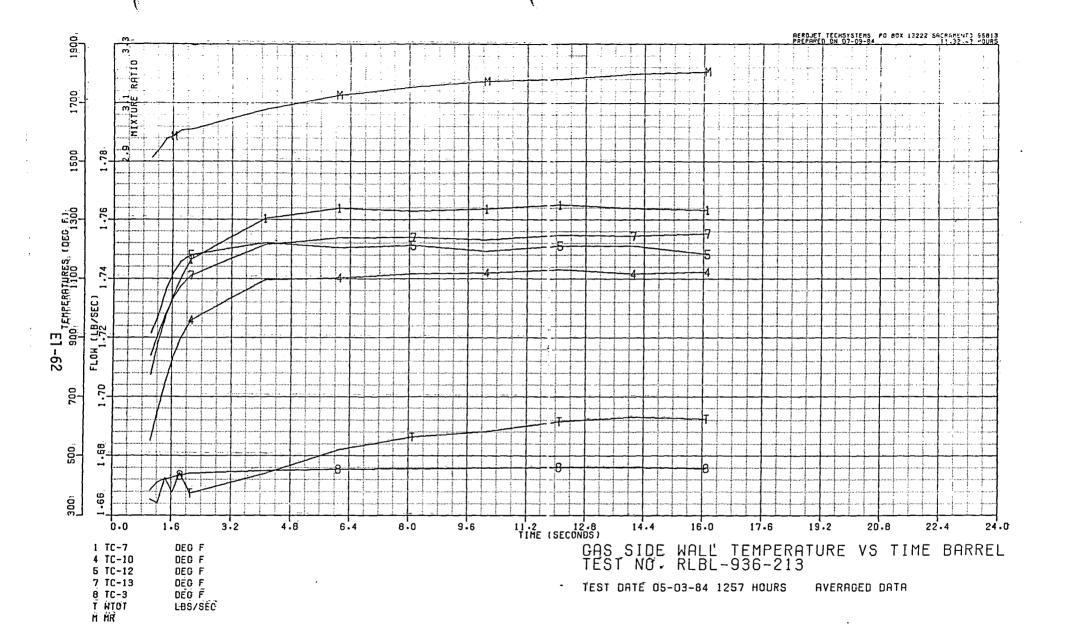


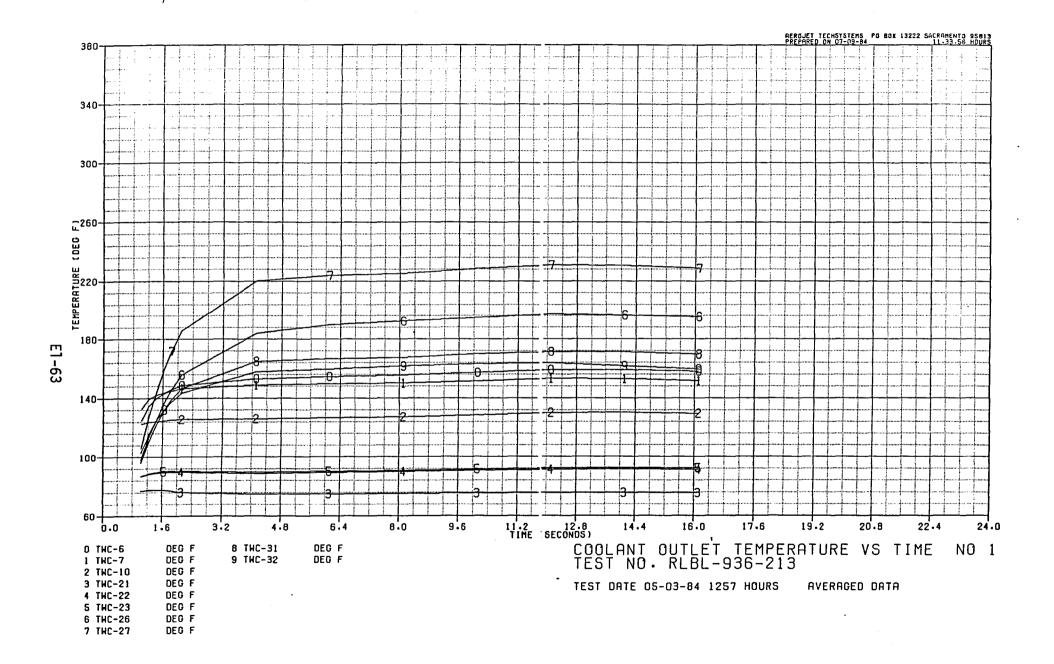


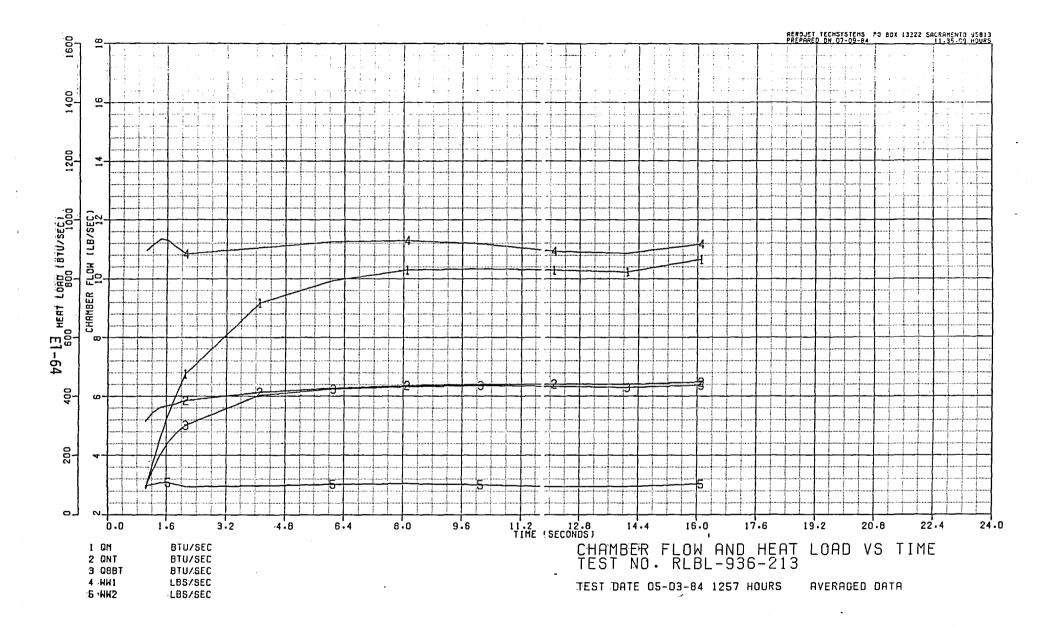


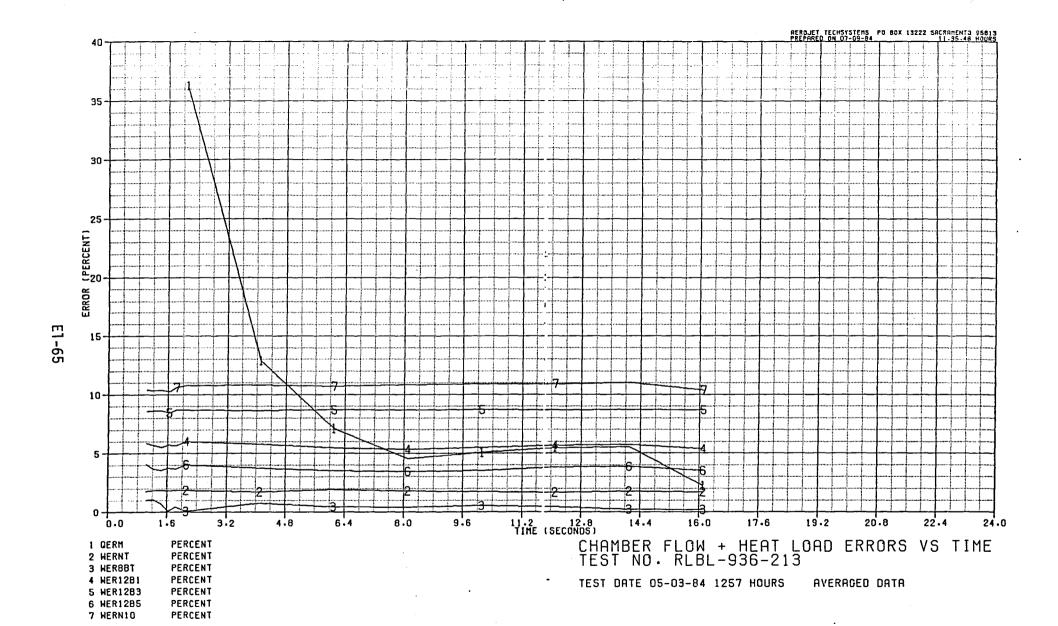
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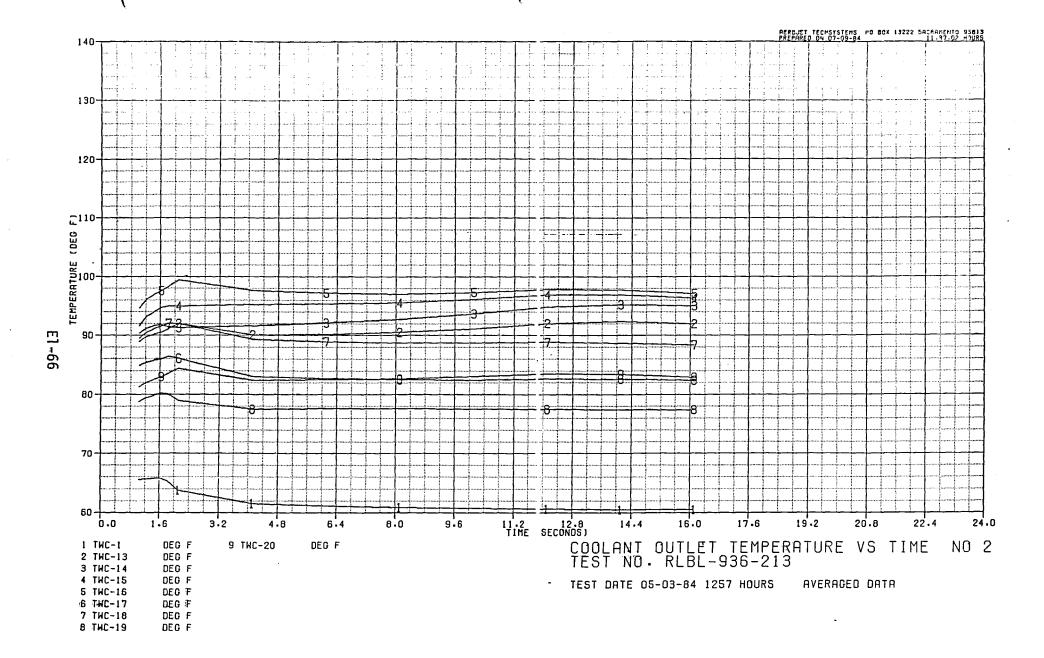


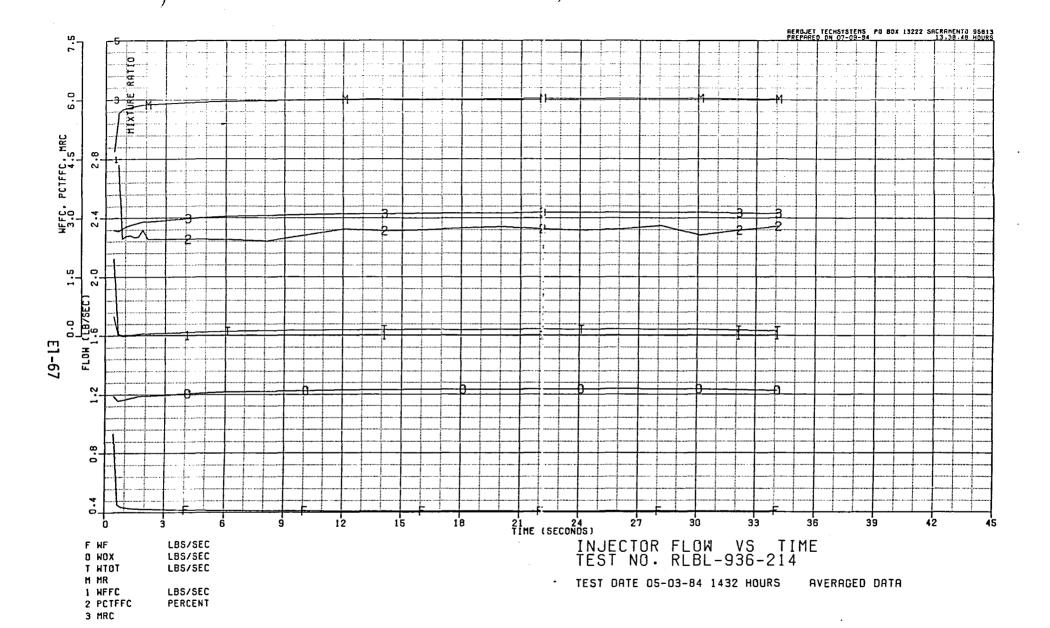


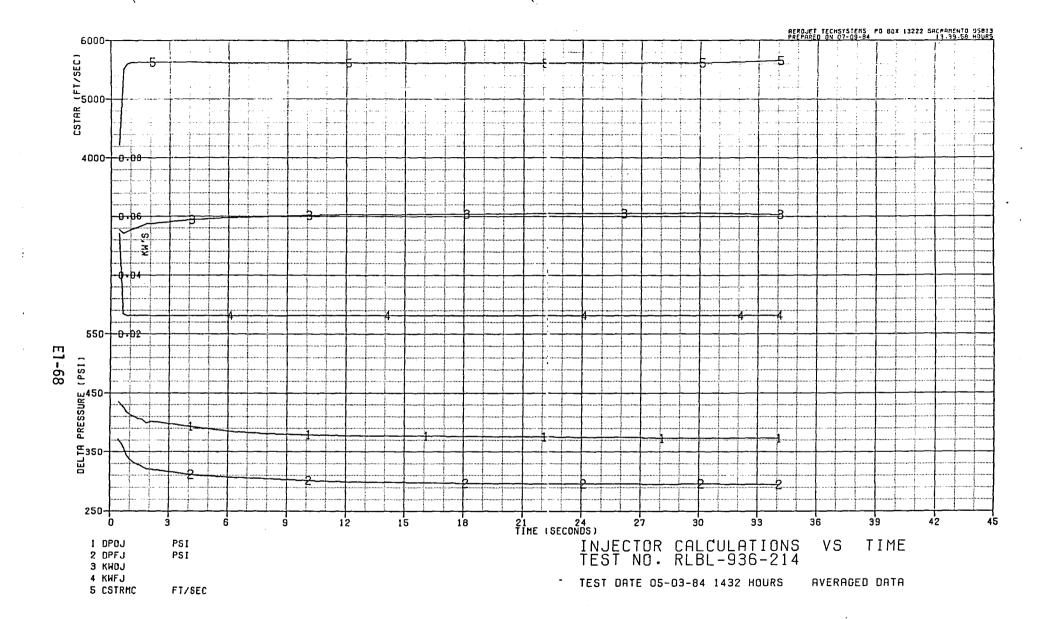


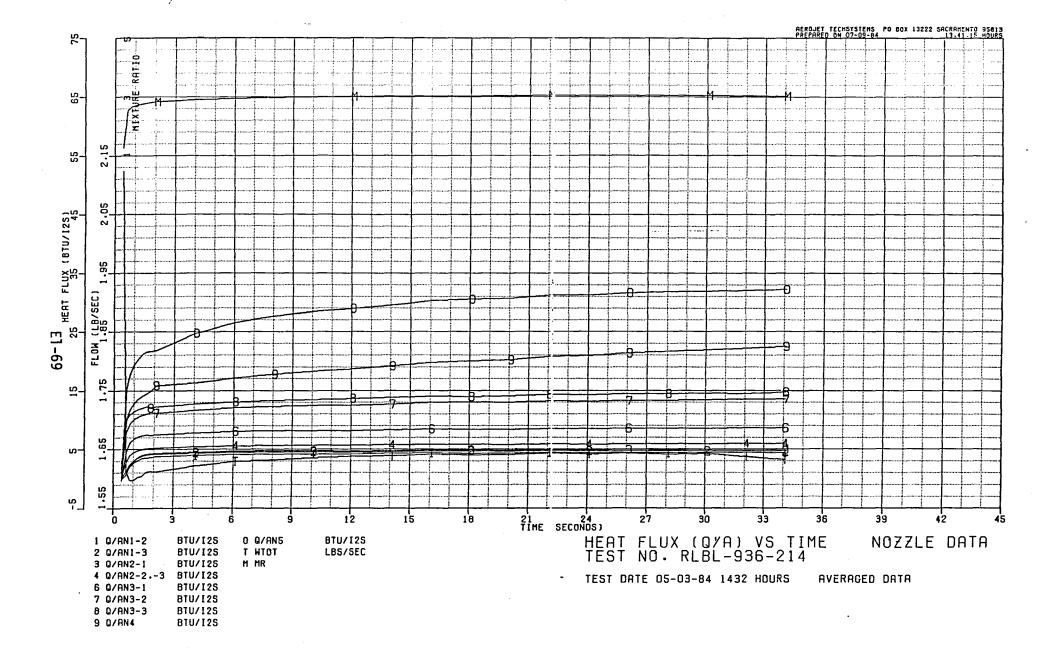


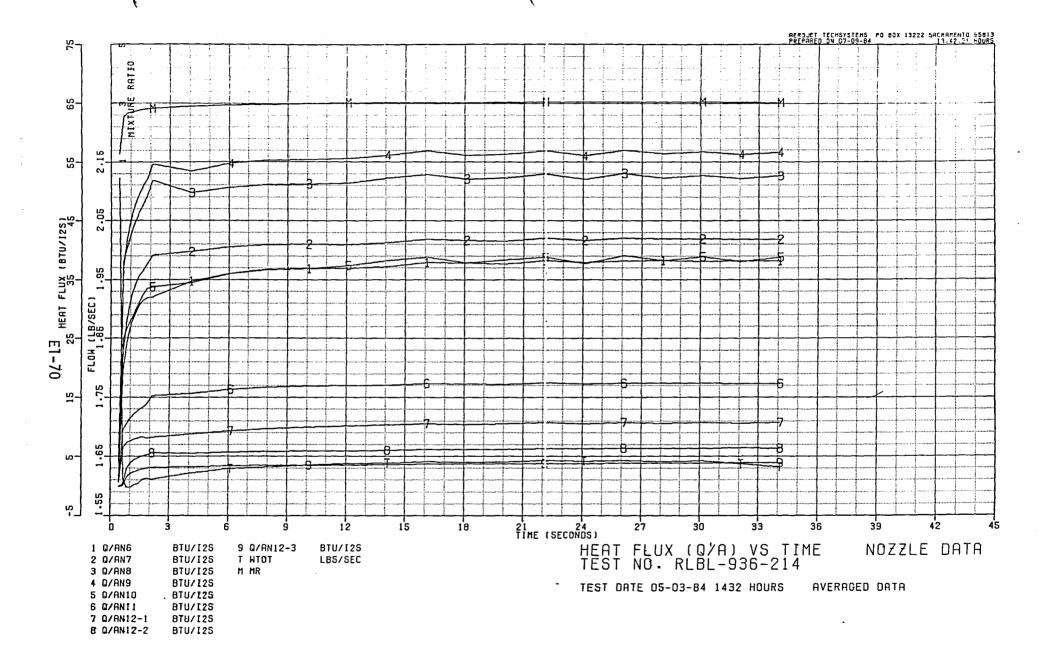


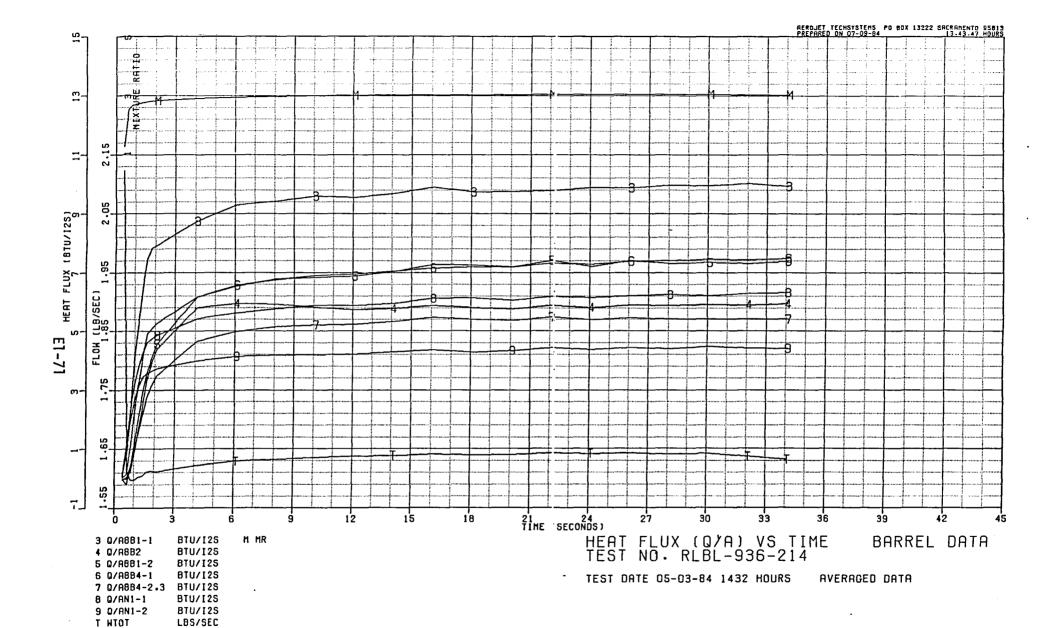


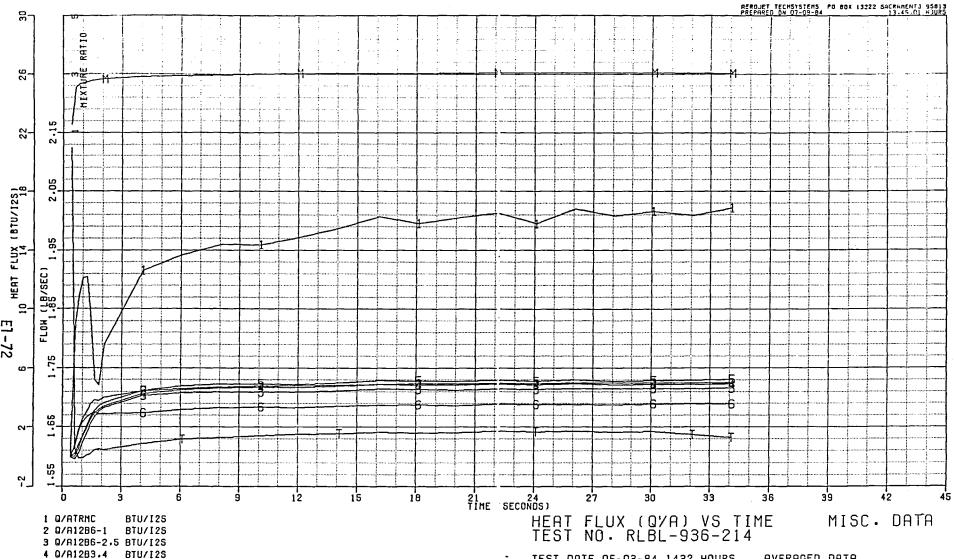








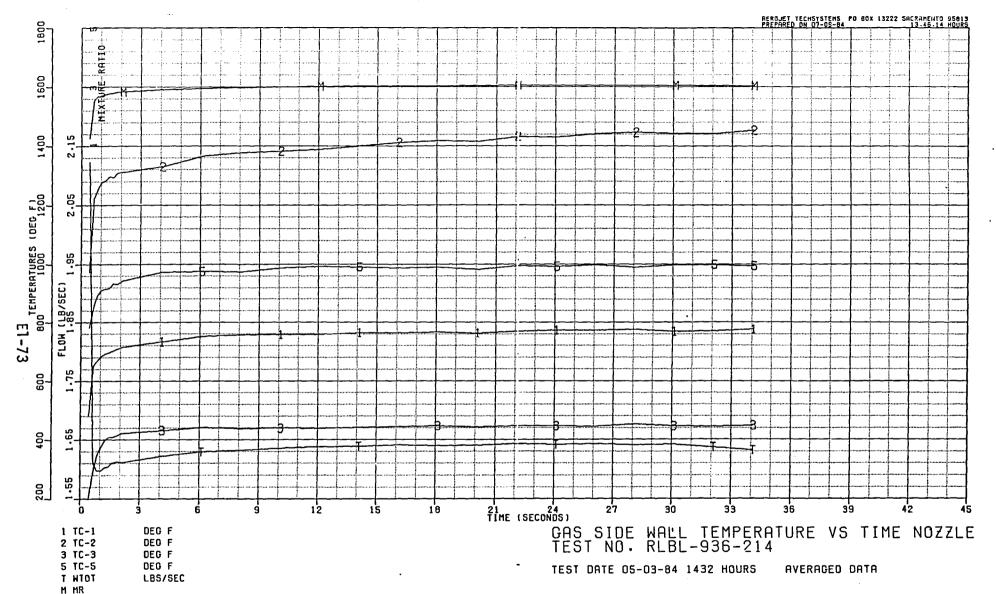


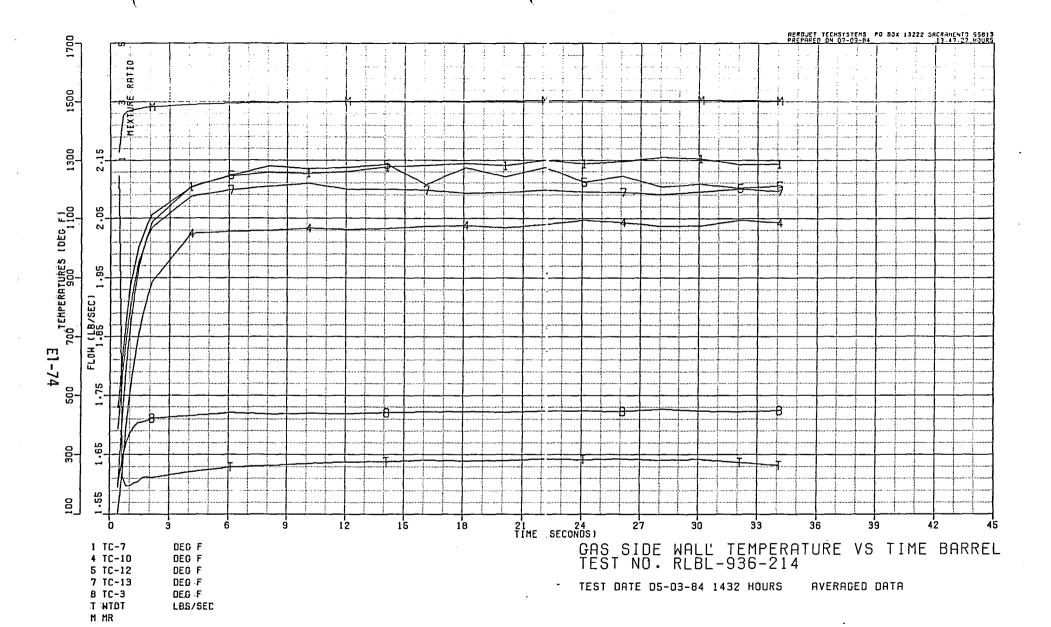


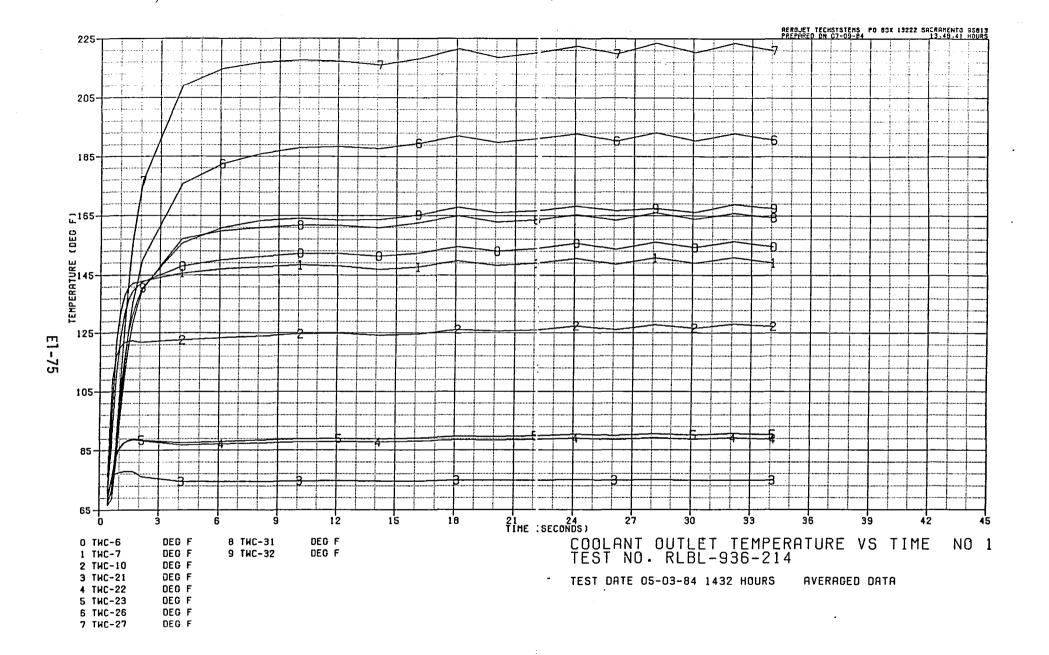
TEST DATE 05-03-84 1432 HOURS AVERAGED DATA

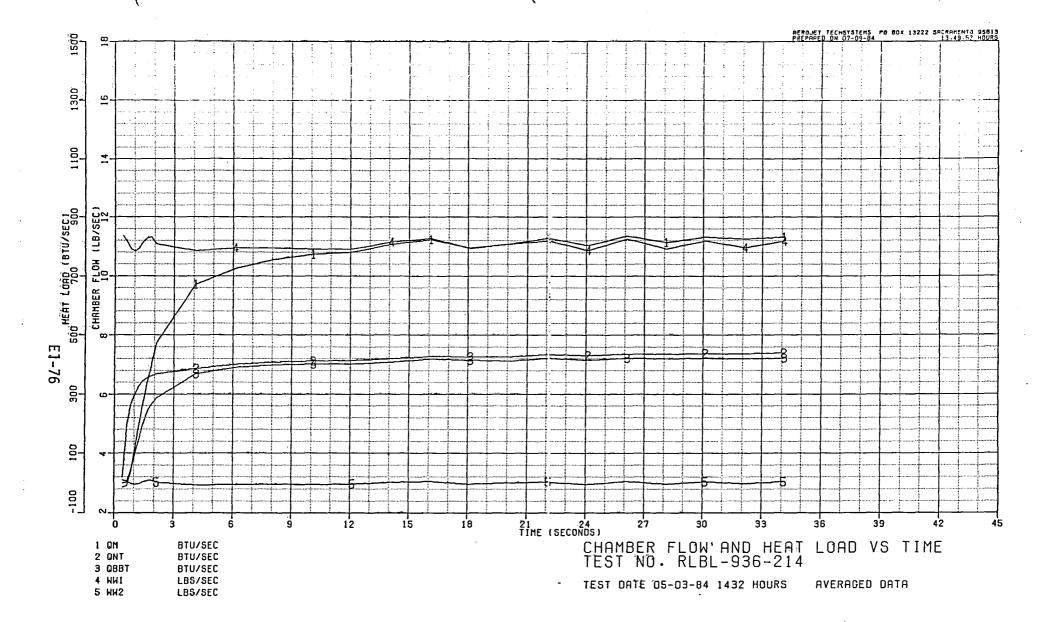
5 Q/A12B1-2.2 BTU/I2S 6 Q/A12B1-1 BTU/I2S T HTOT L8S/SEC M MR

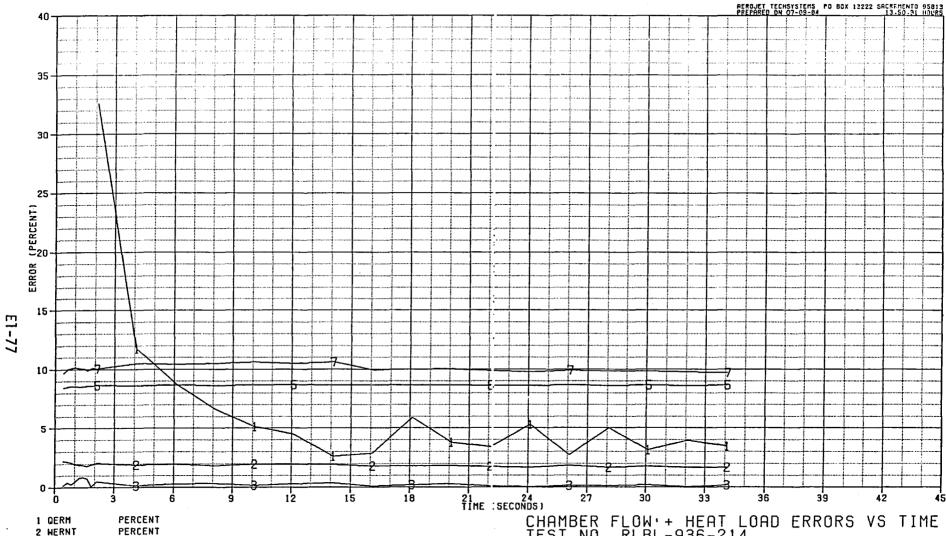








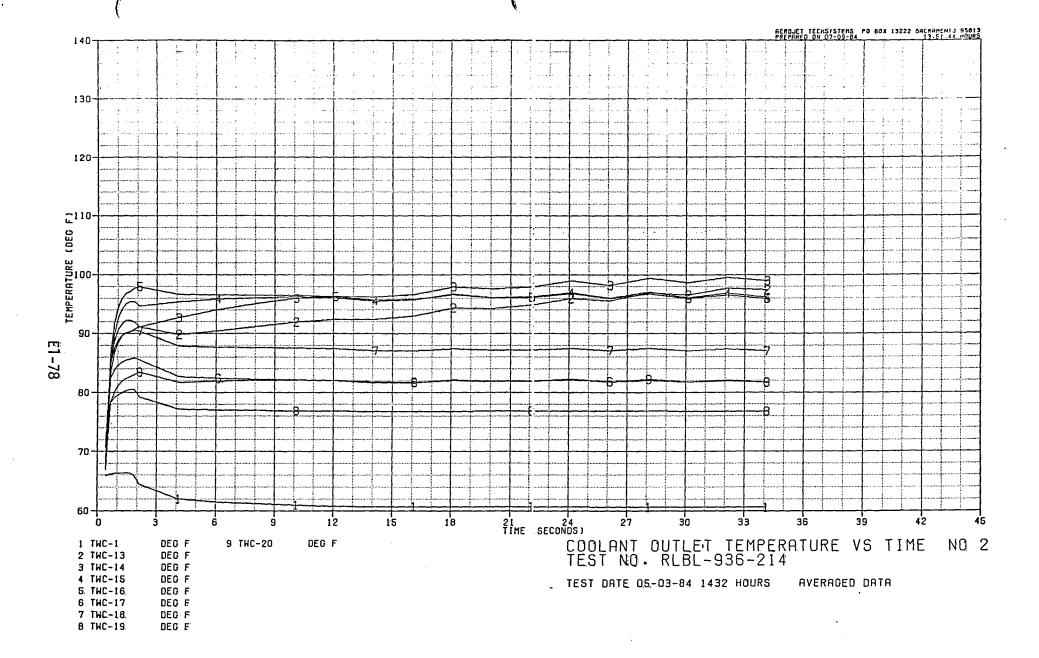


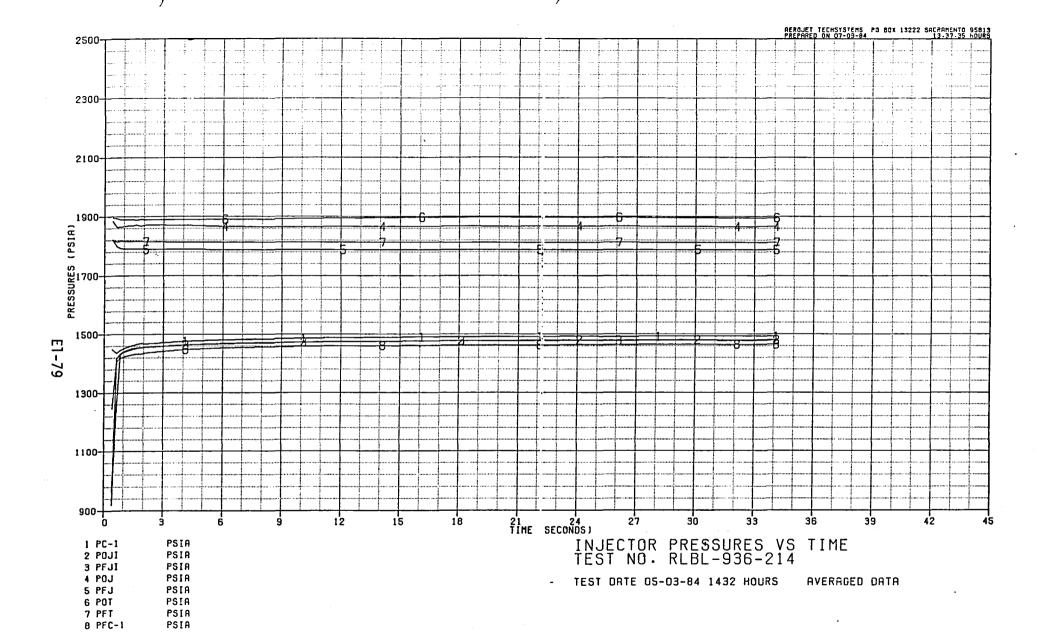


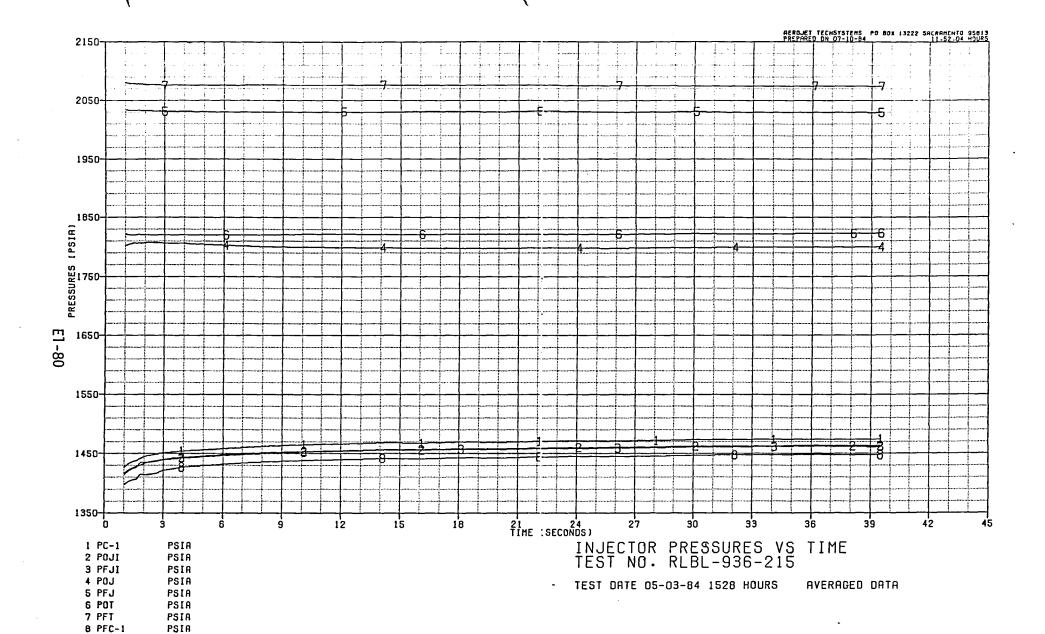
3 WERBBT PERCENT PERCENT 4 WER12B1 5 WER1283 PERCENT PERCENT 6 WER1285 7 WERN10 PERCENT

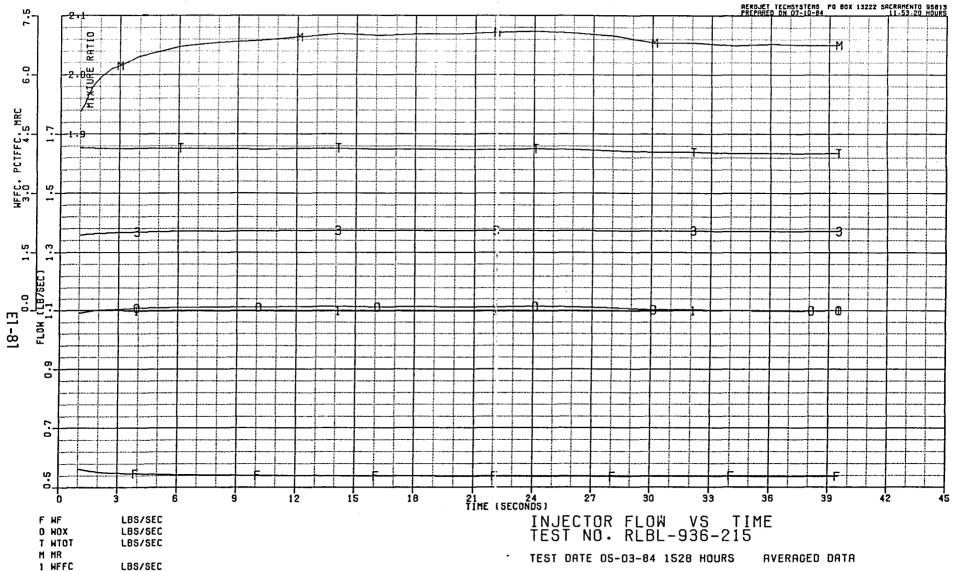
CHAMBER FLOW: + HEAT LOAD ERRORS VS TIME TEST NO. RLBL-936-214

- TEST DATE 05-03-84 1432 HOURS AVERAGED DATA



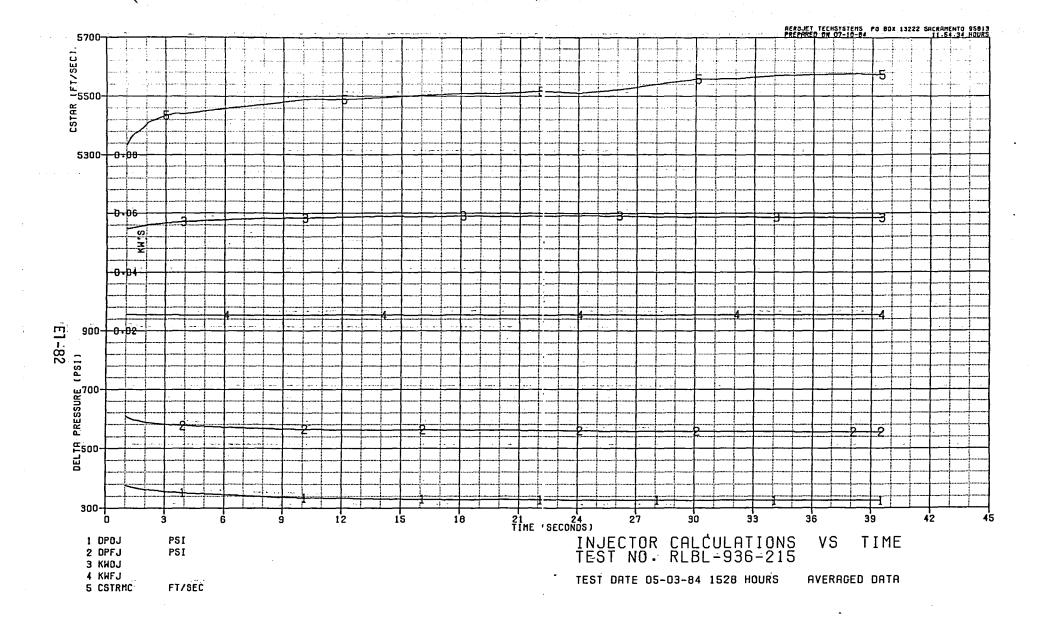


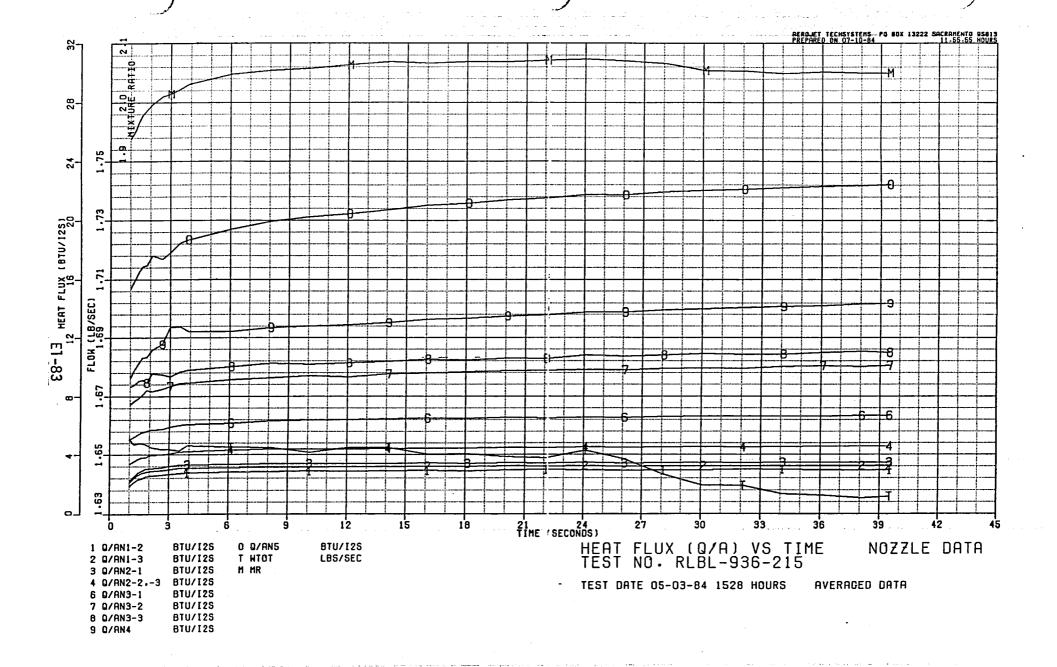


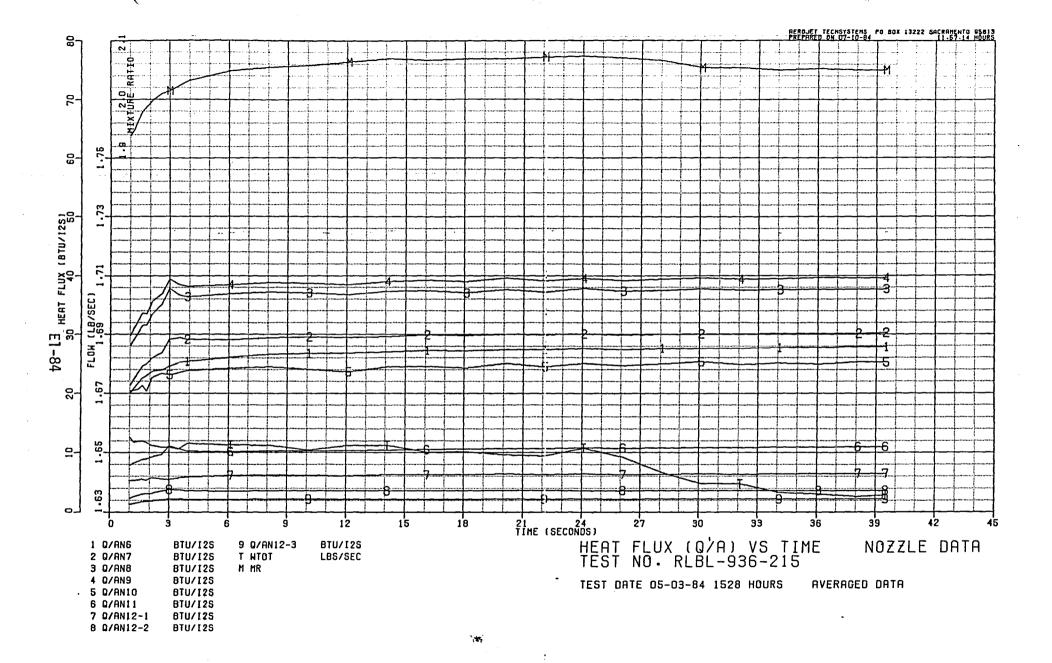


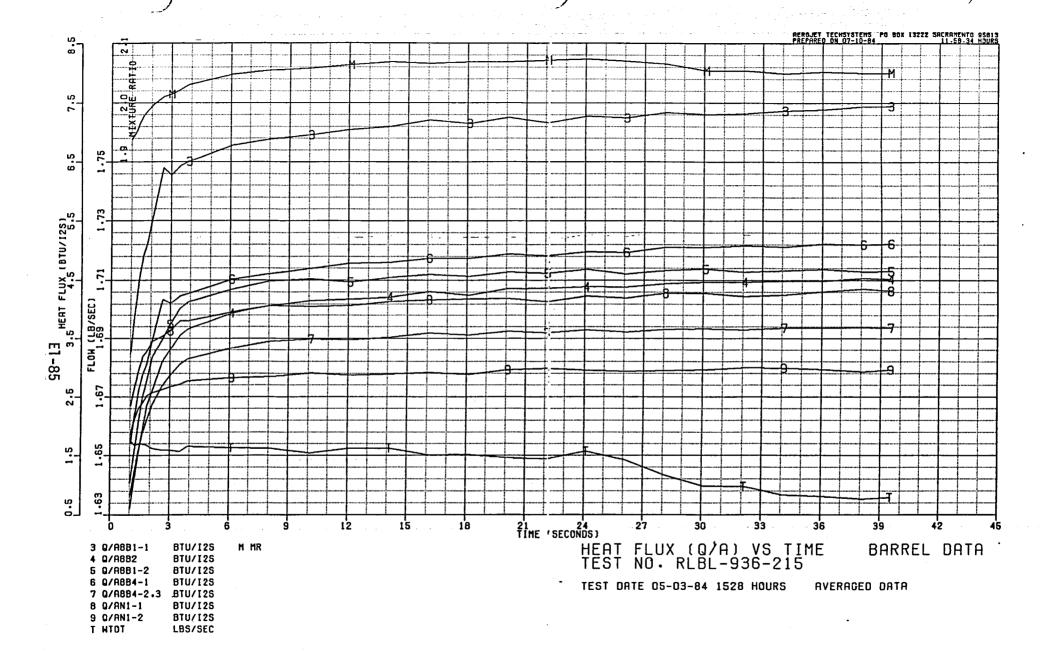
2 PCTFFC 3 MRC

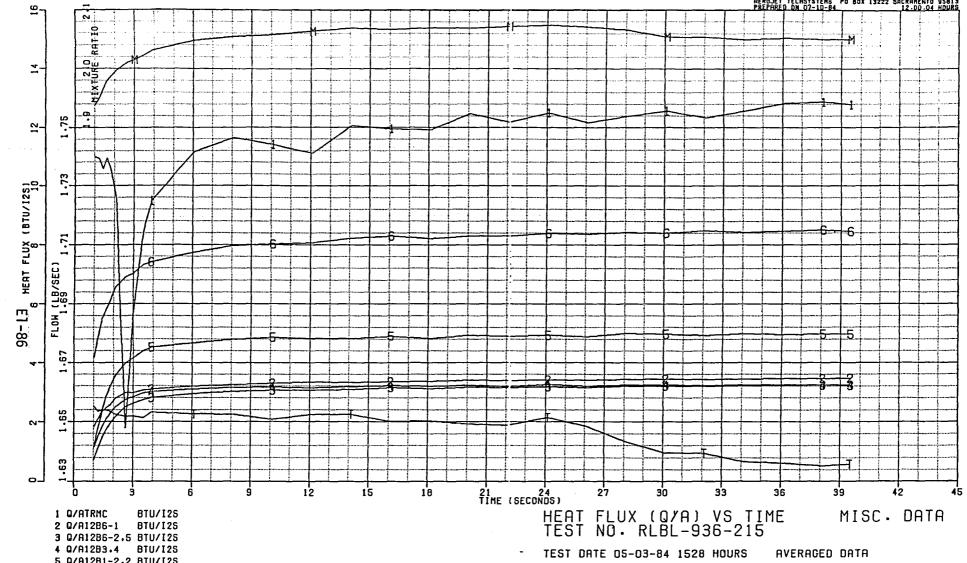
PERCENT



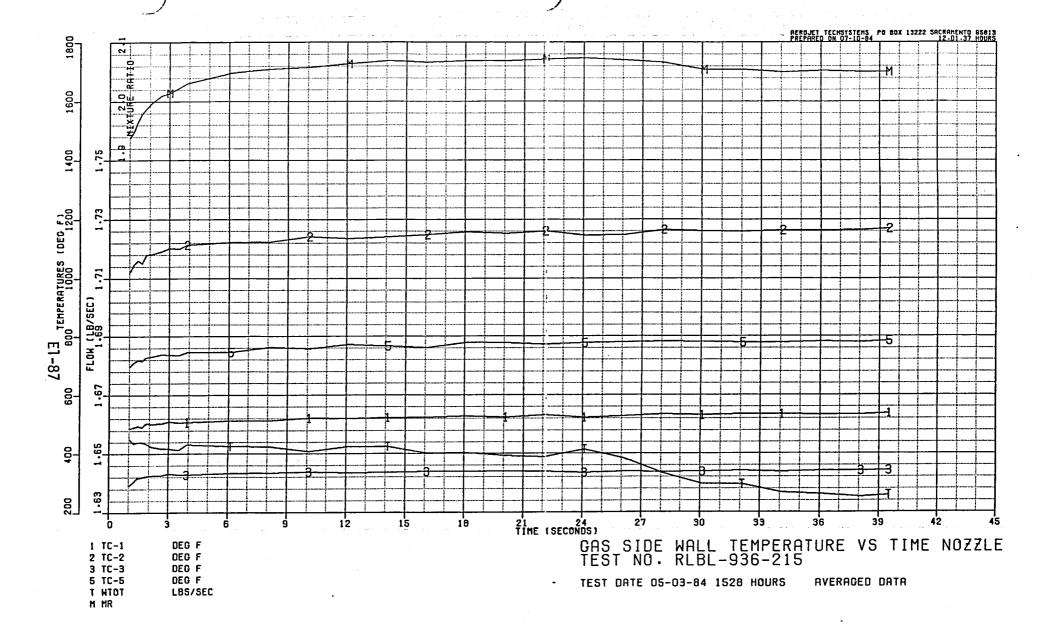


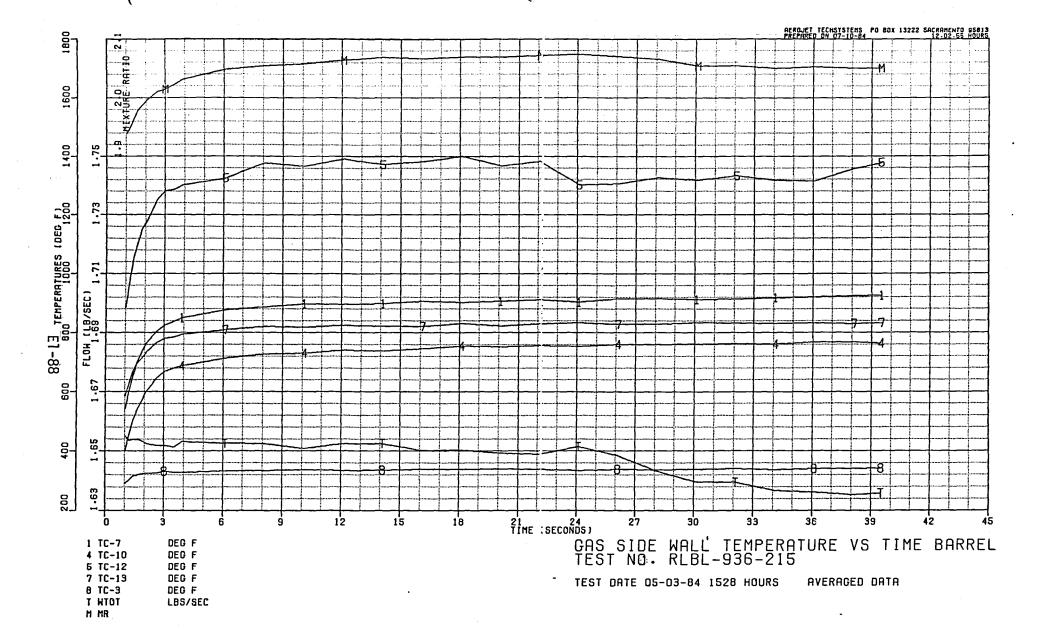


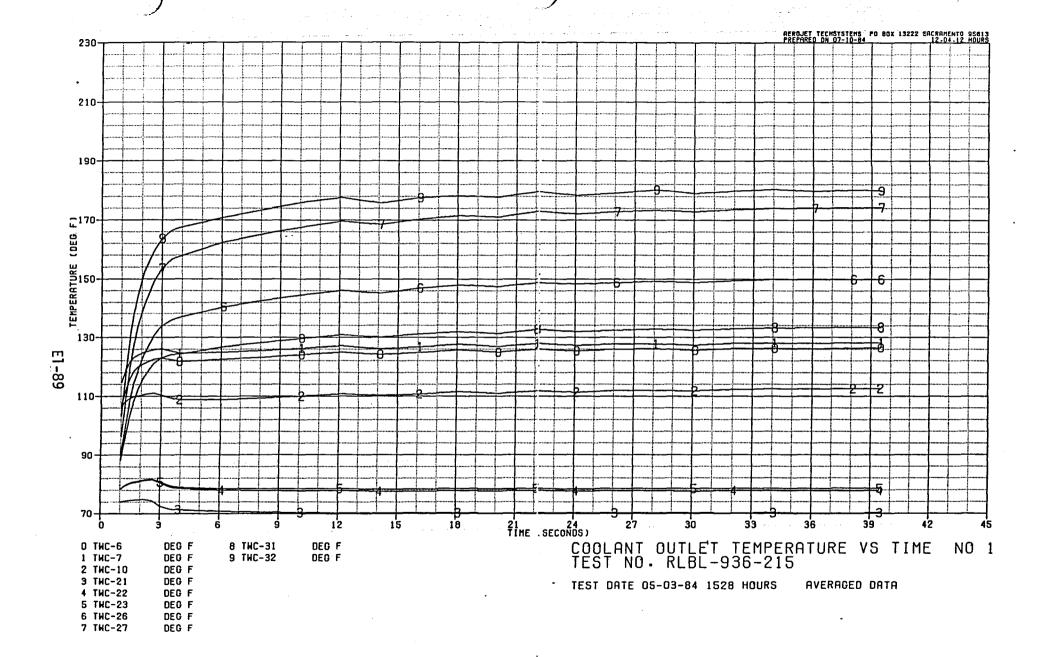


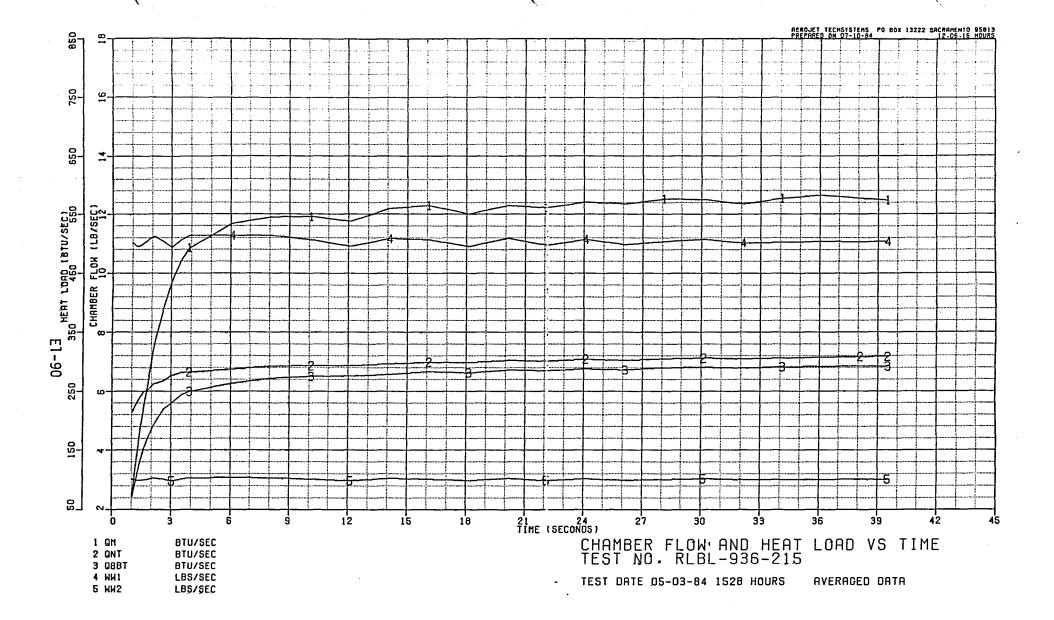


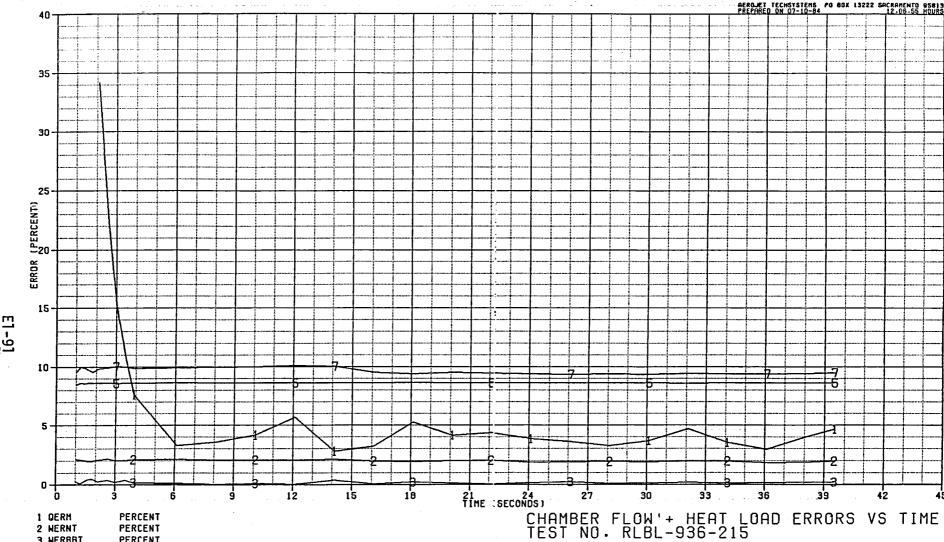
2 G/H12B6-1 BTU/125 3 G/H12B6-2.5 BTU/125 4 G/H12B3-4 BTU/125 5 G/H12B1-2.2 BTU/125 6 G/H12B1-1 BTU/125 T WTOT LBS/SEC M MR





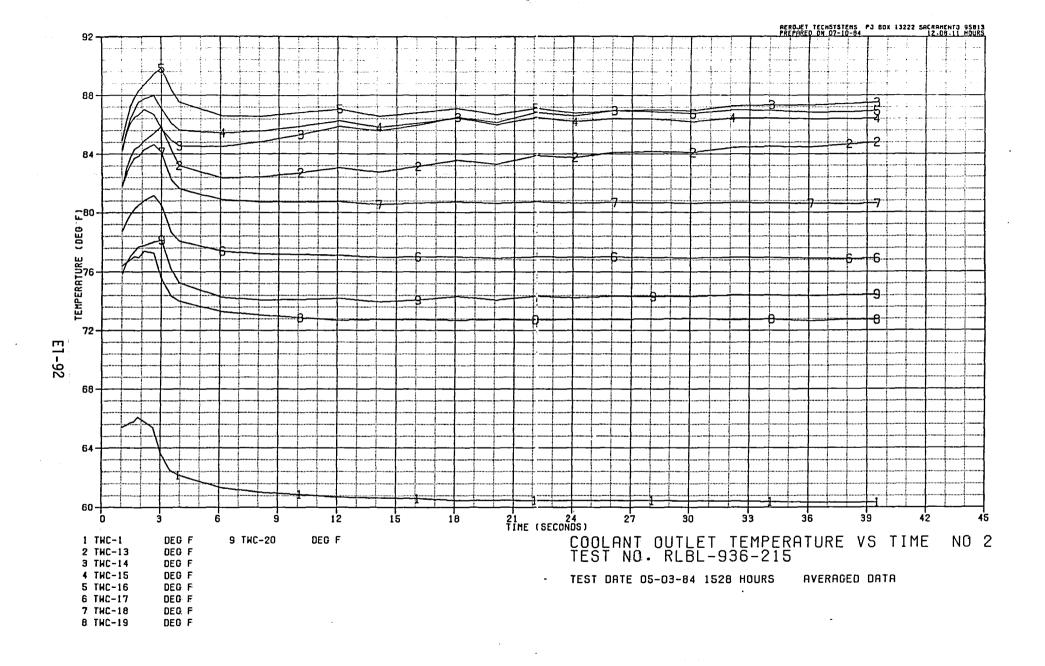


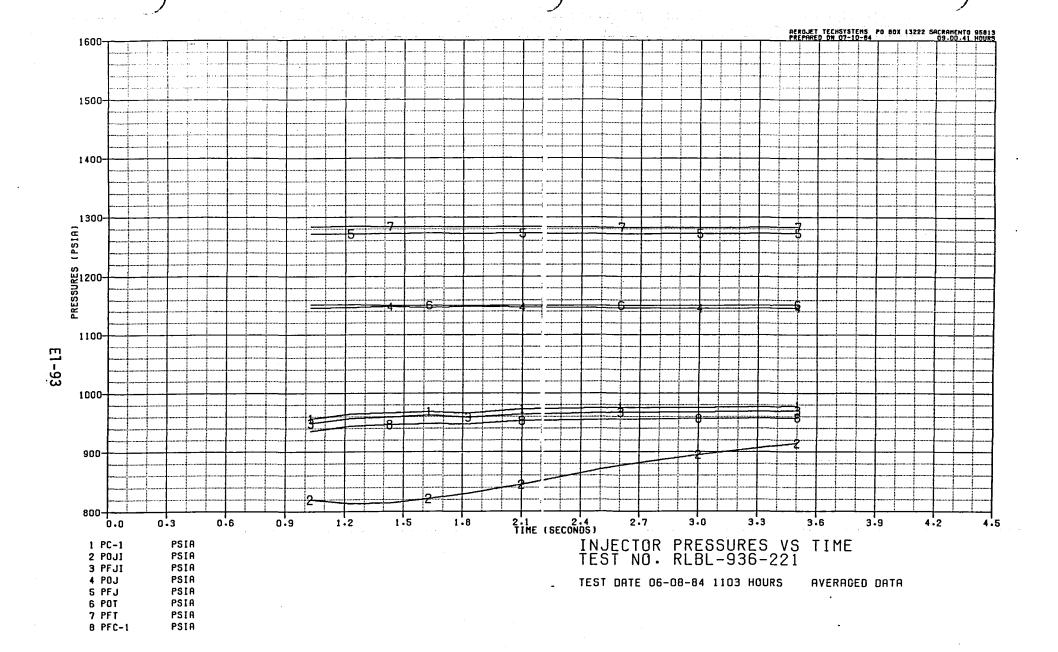


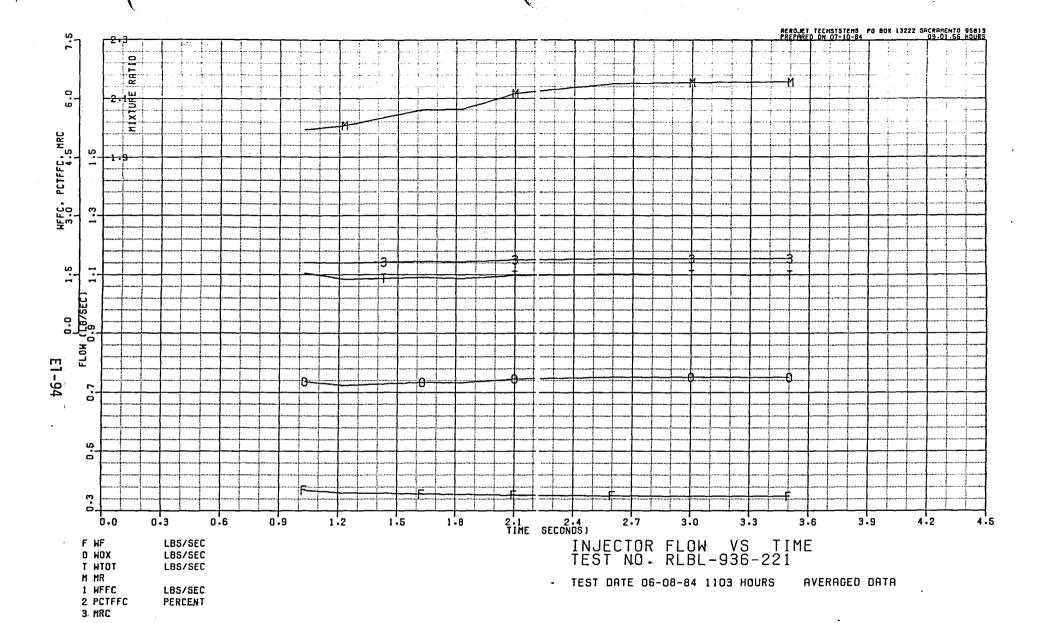


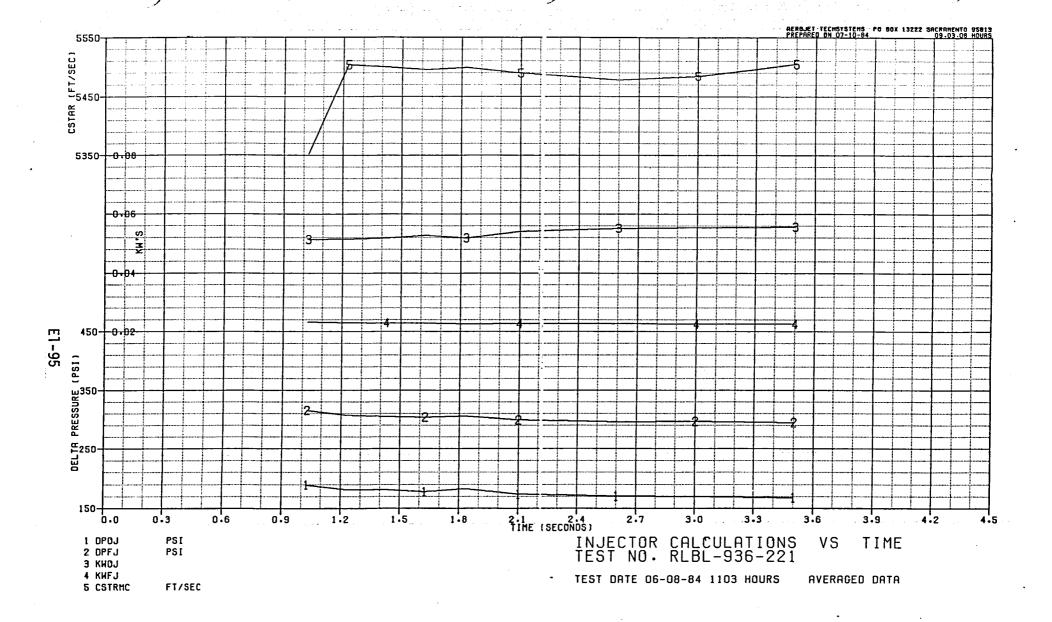
1 UERN PERCENT
2 HERNT PERCENT
3 HERBBT PERCENT
4 HER12B1 PERCENT
5 HER12B3 PERCENT
6 HER12B5 PERCENT
7 HERN10 PERCENT

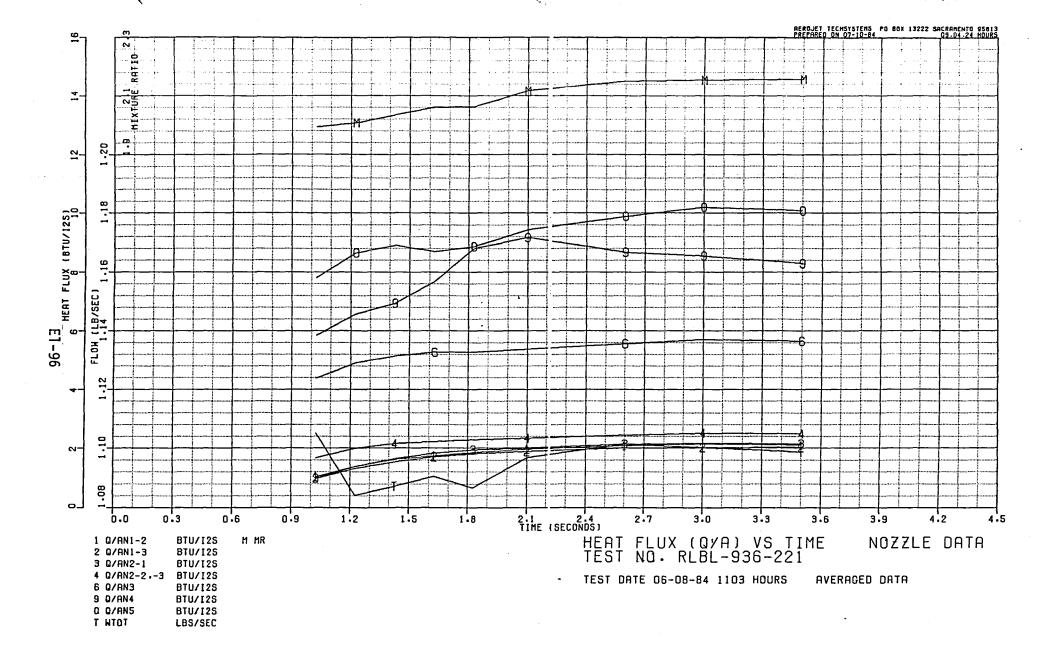
TEST DATE 05-03-84 1528 HOURS AVERAGED DATA

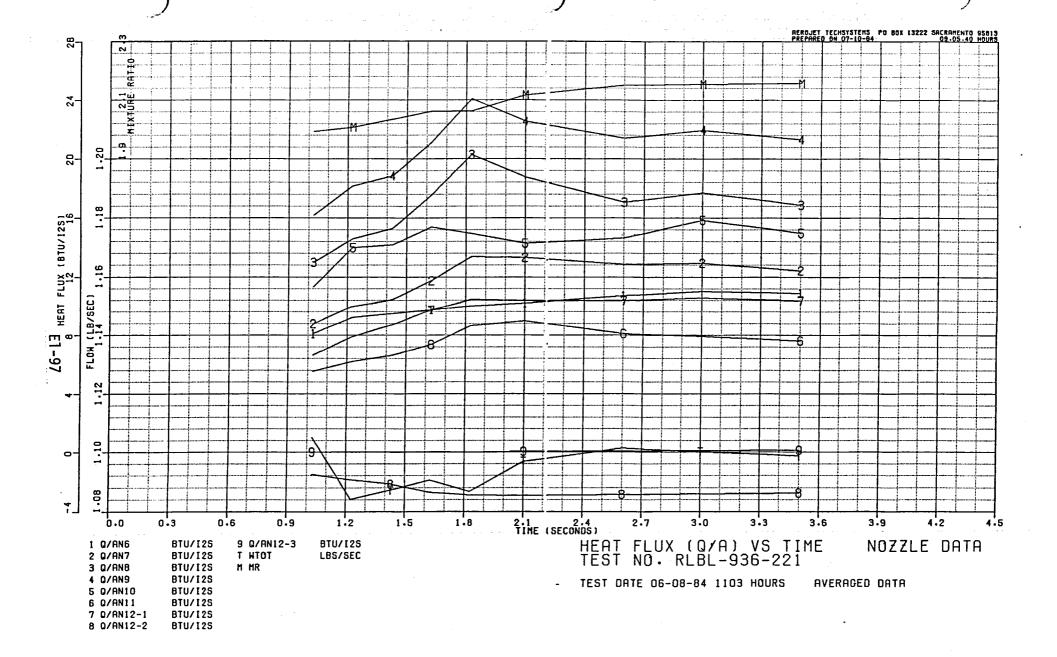


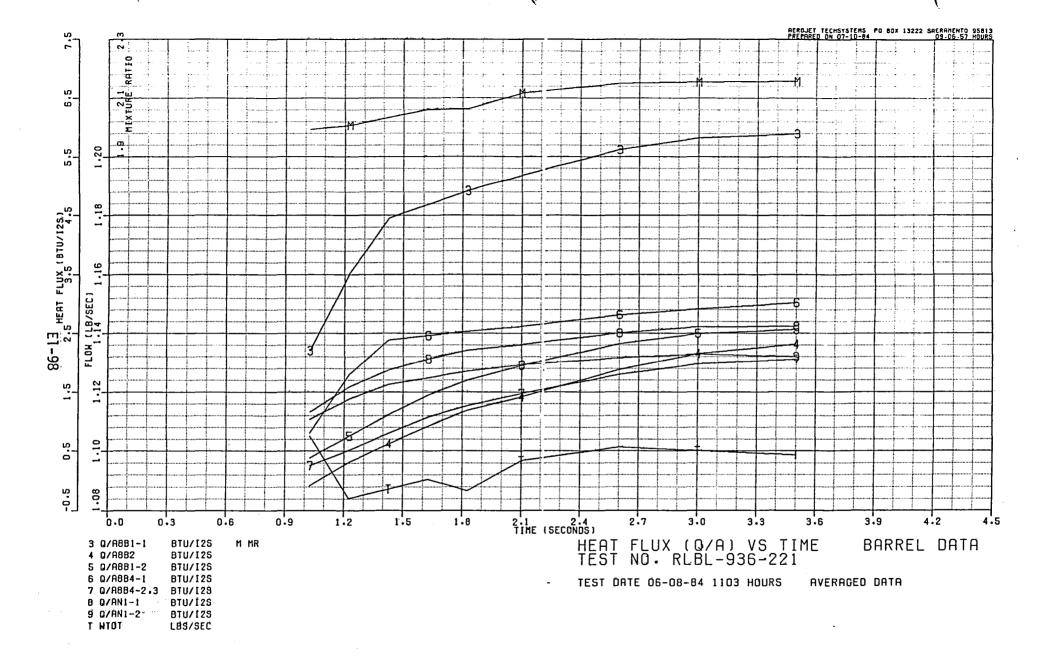


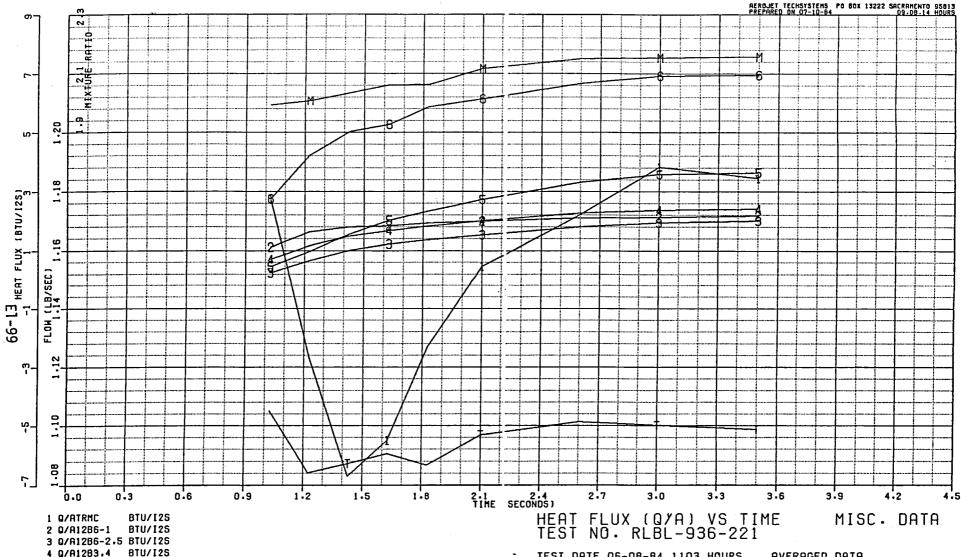










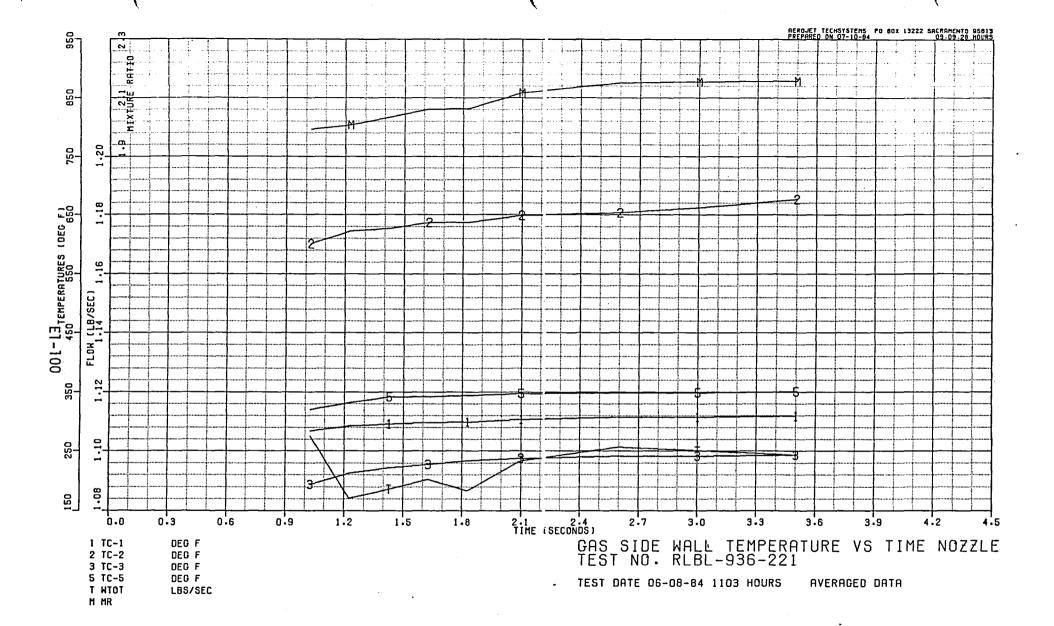


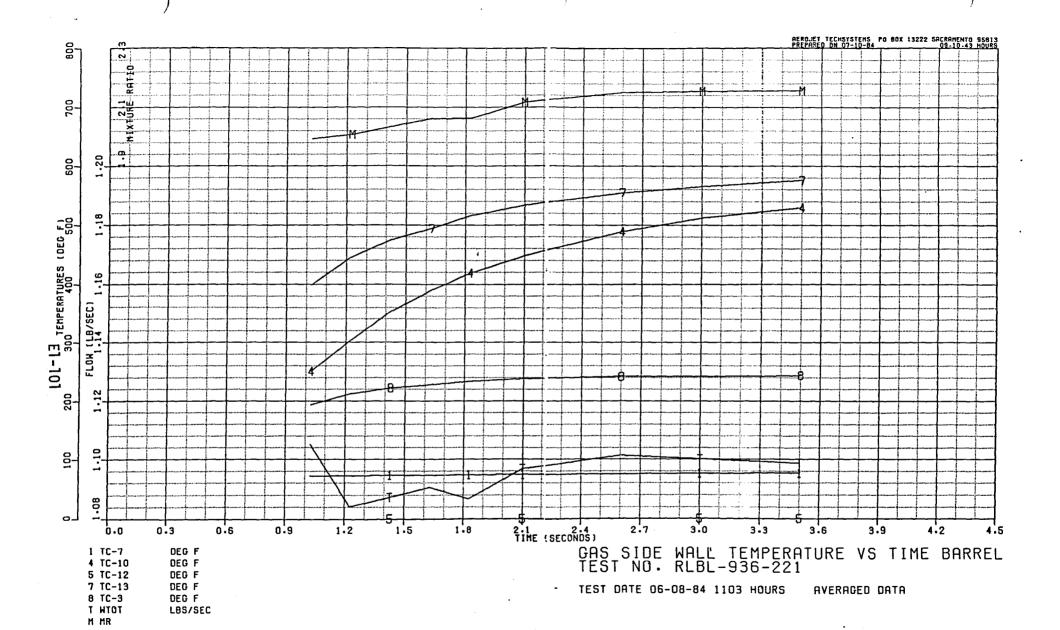
TEST DATE 06-08-84 1103 HOURS AVERAGED DATA

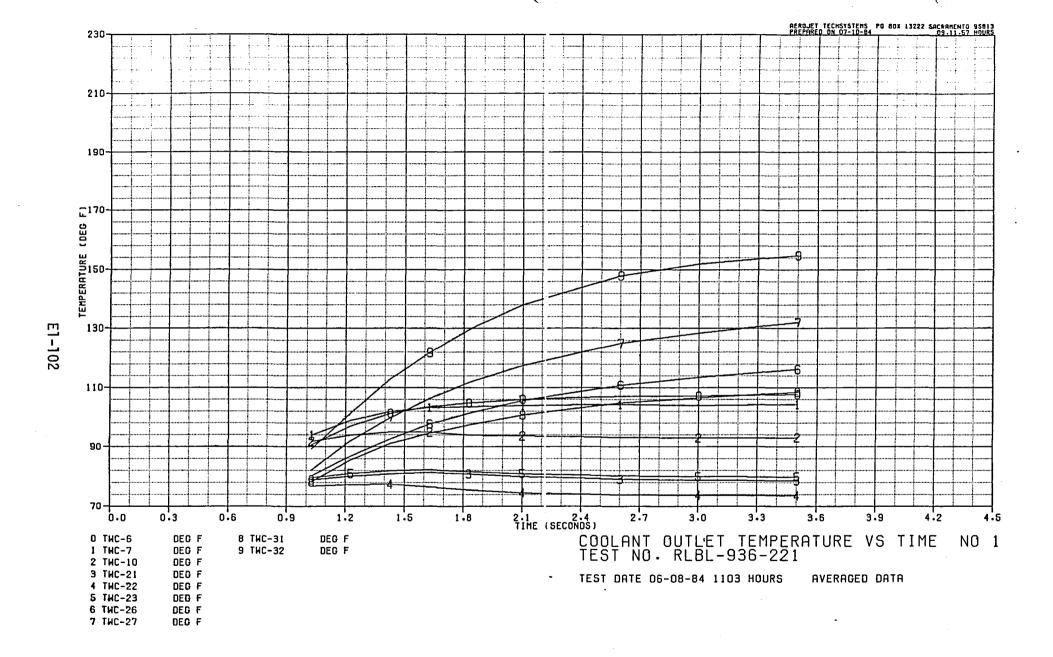
T NTOT M MR

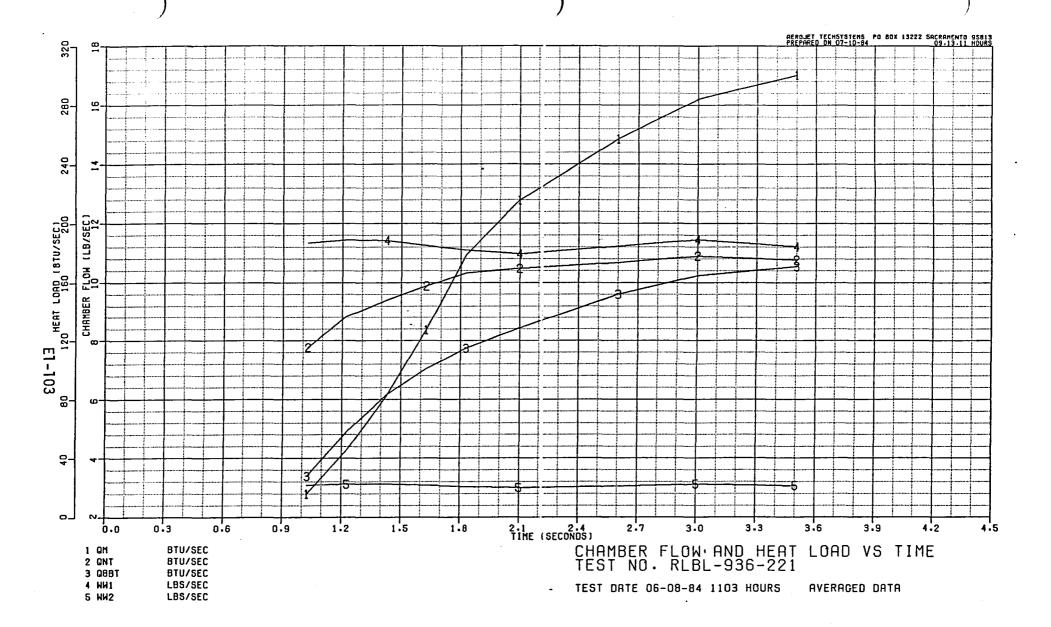
5 Q/A12B1-2.2 BTU/I2S 6 Q/A12B1-1 BTU/I2S

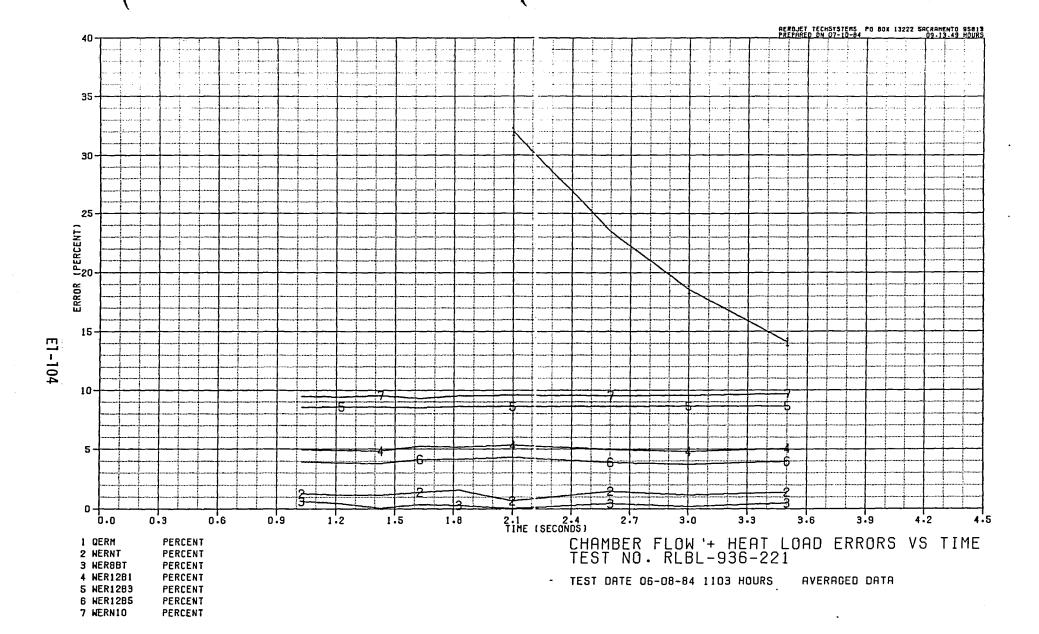
LBS/SEC

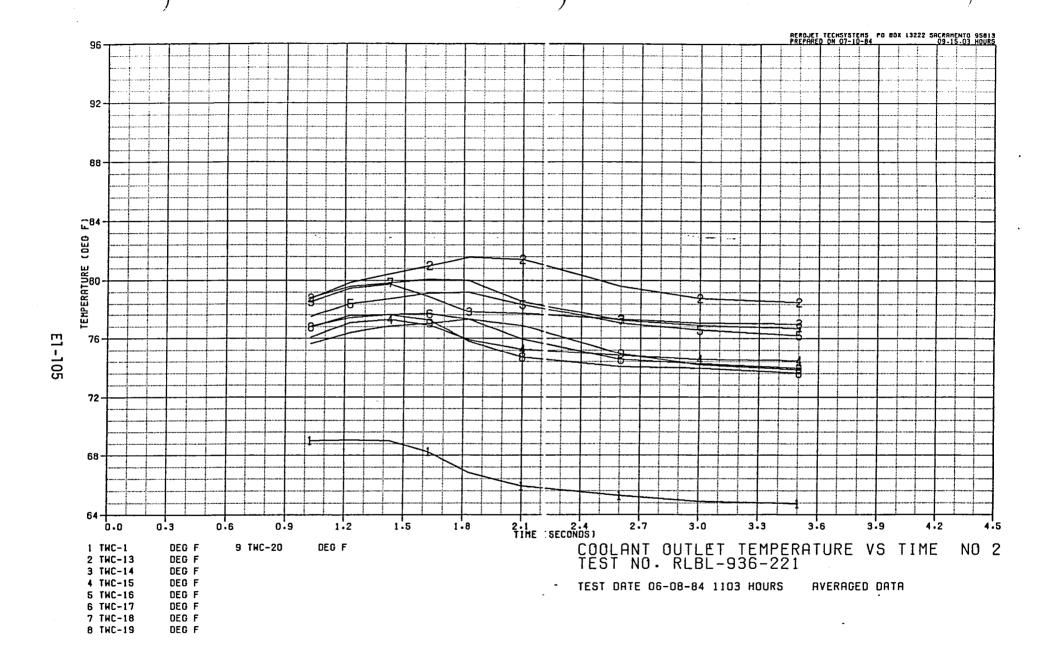


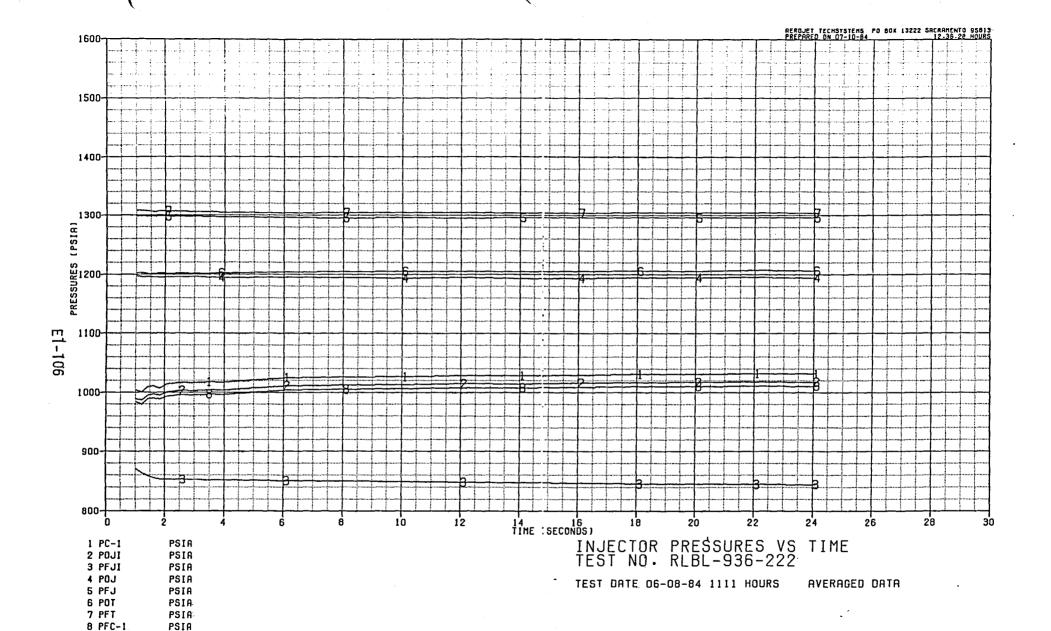


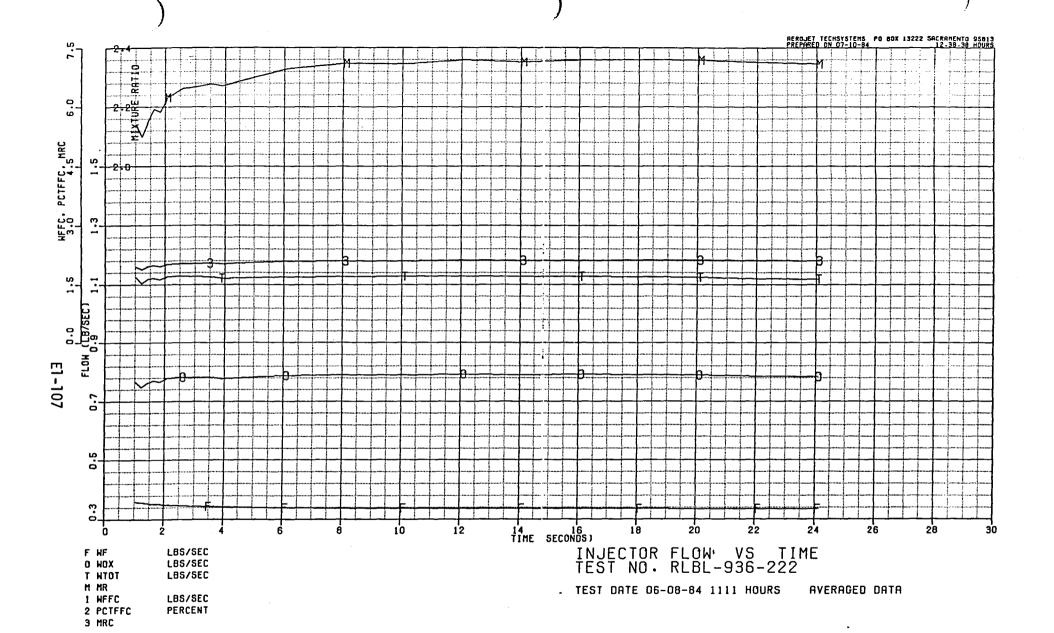


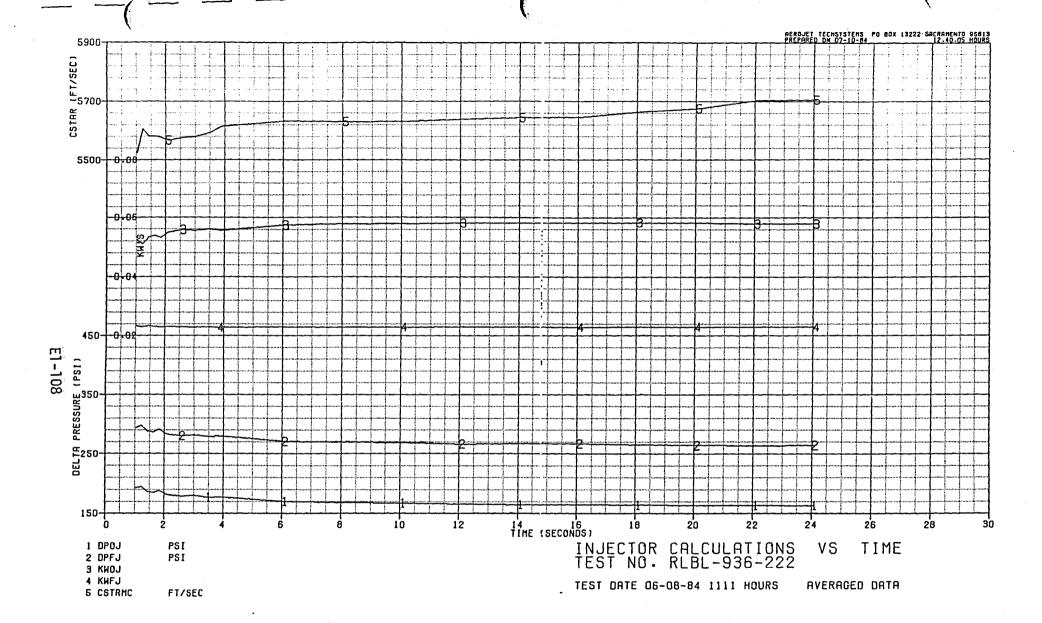


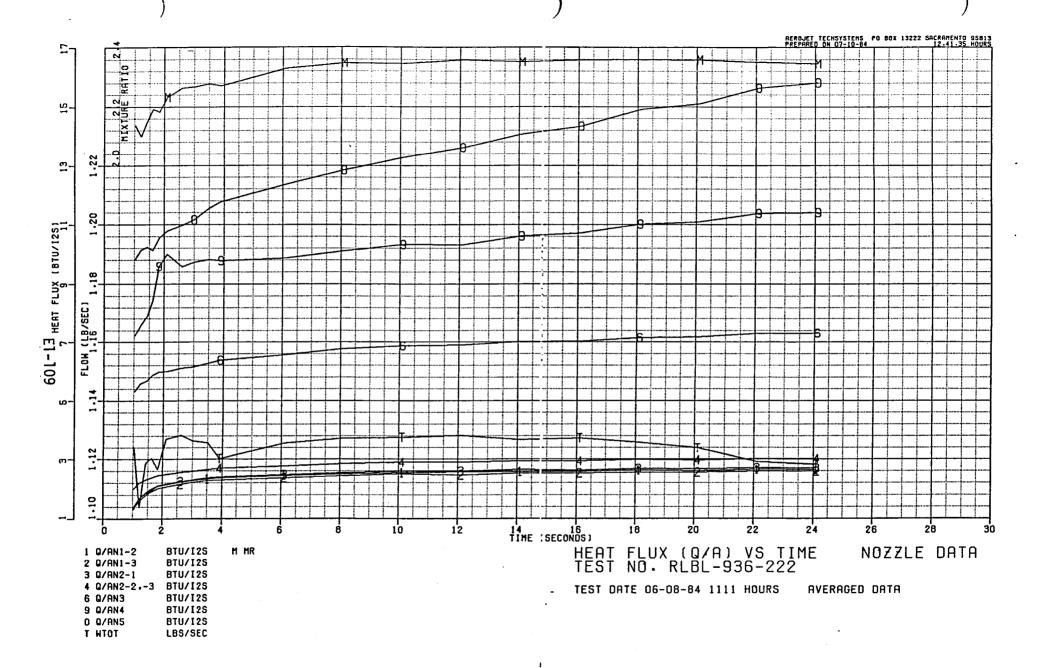




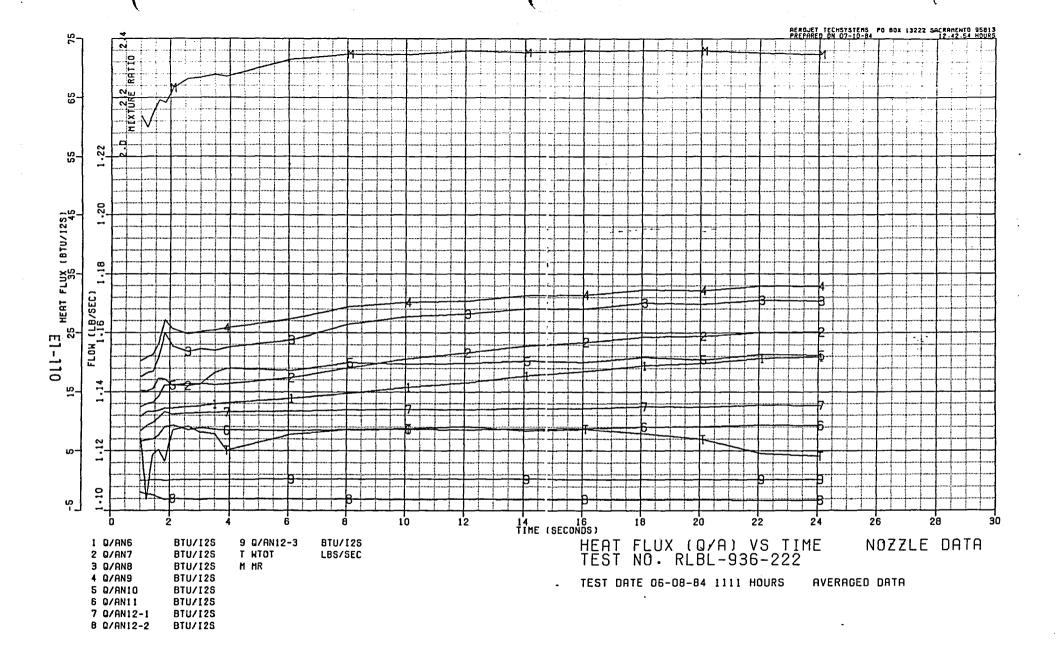


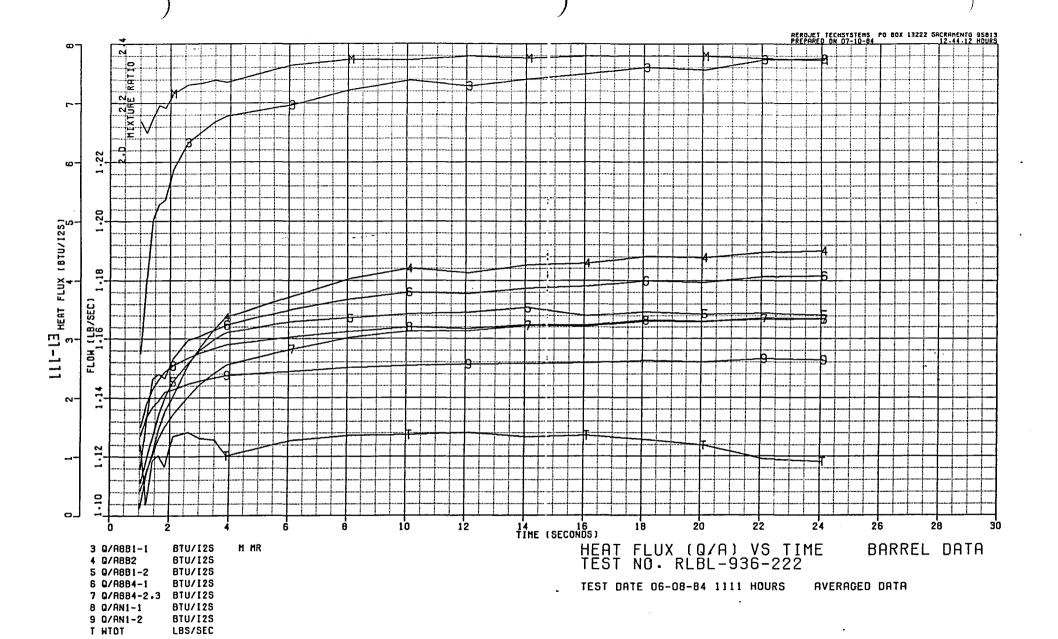


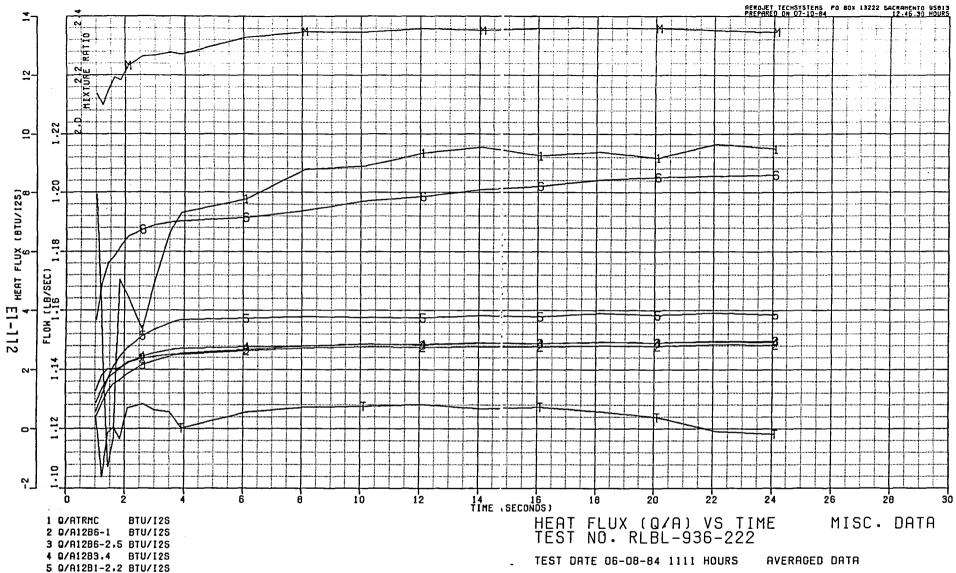




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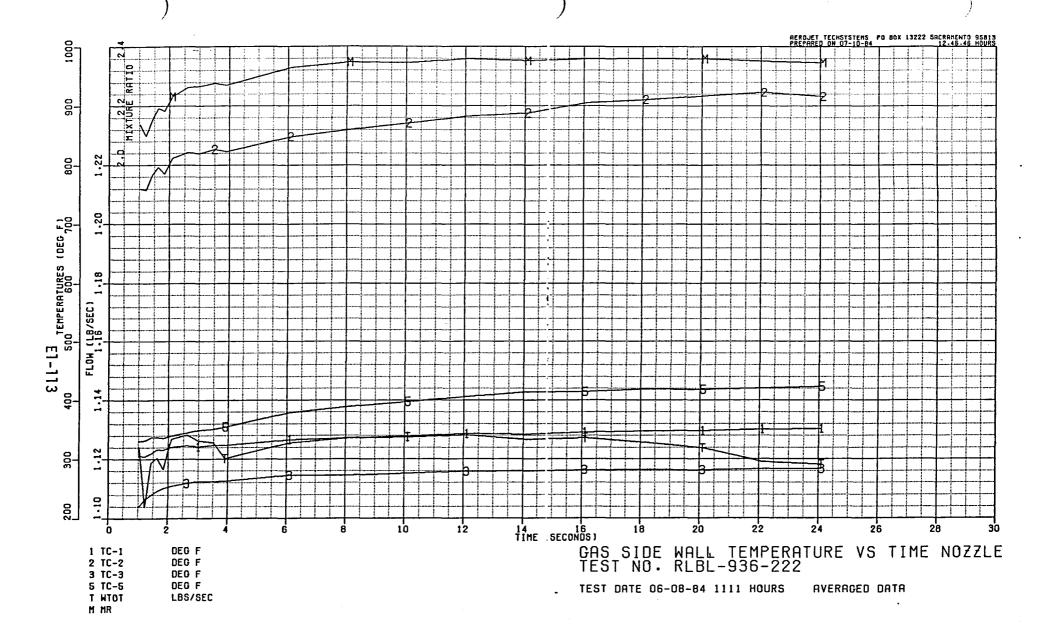


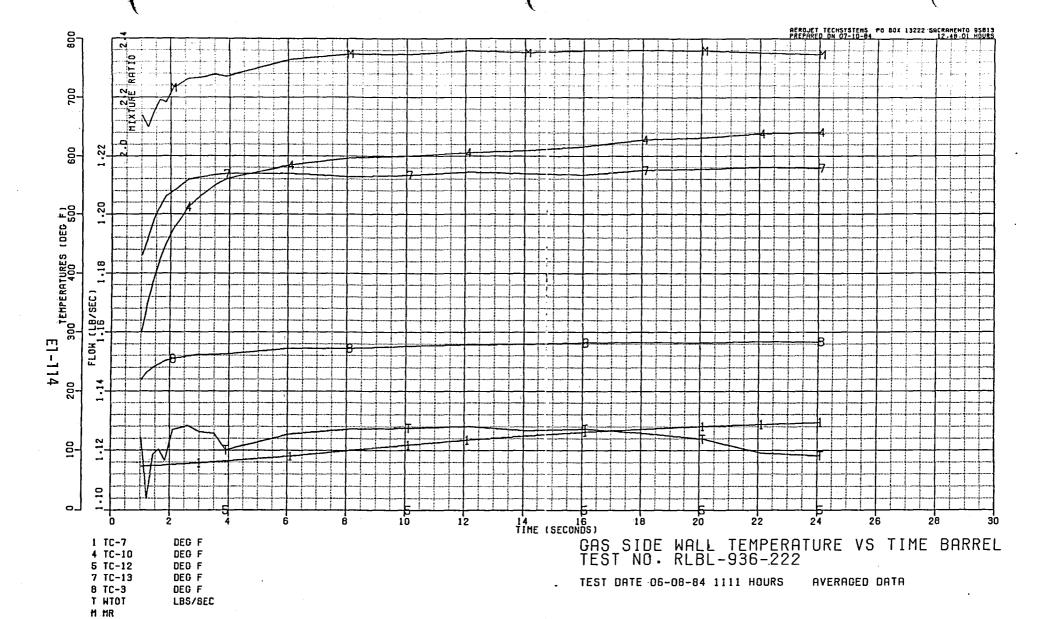
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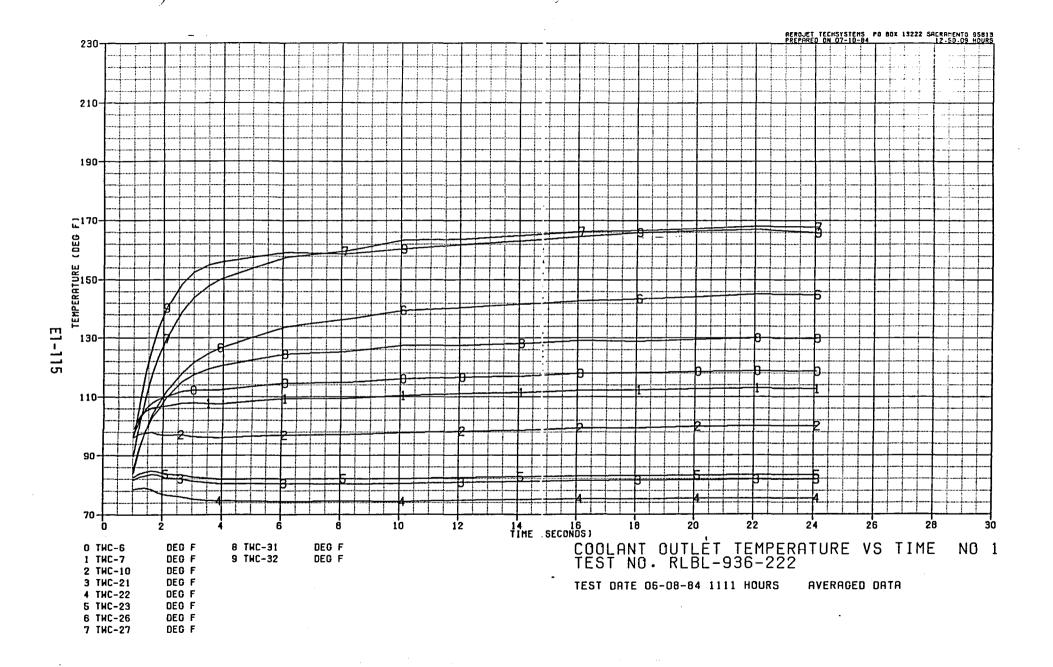
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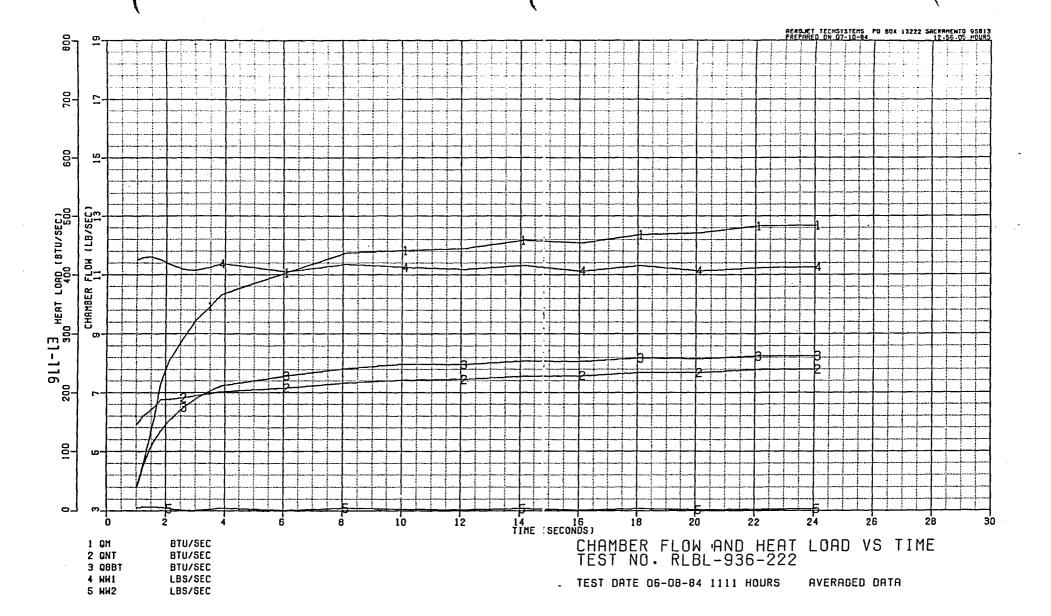
6 Q/A12B1-1 BTU/I2S

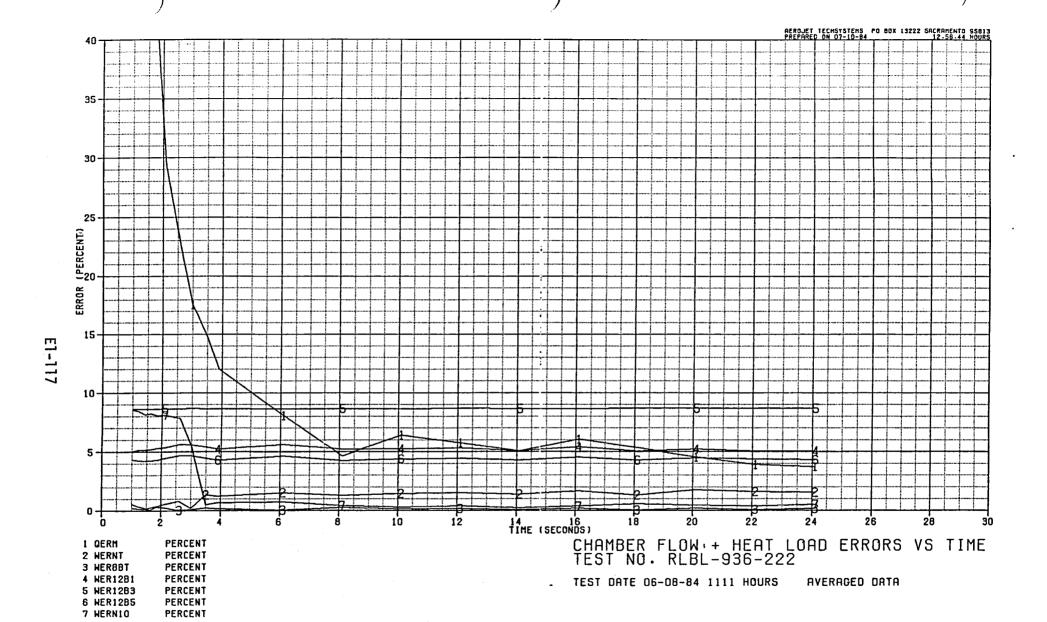
LBS/SEC

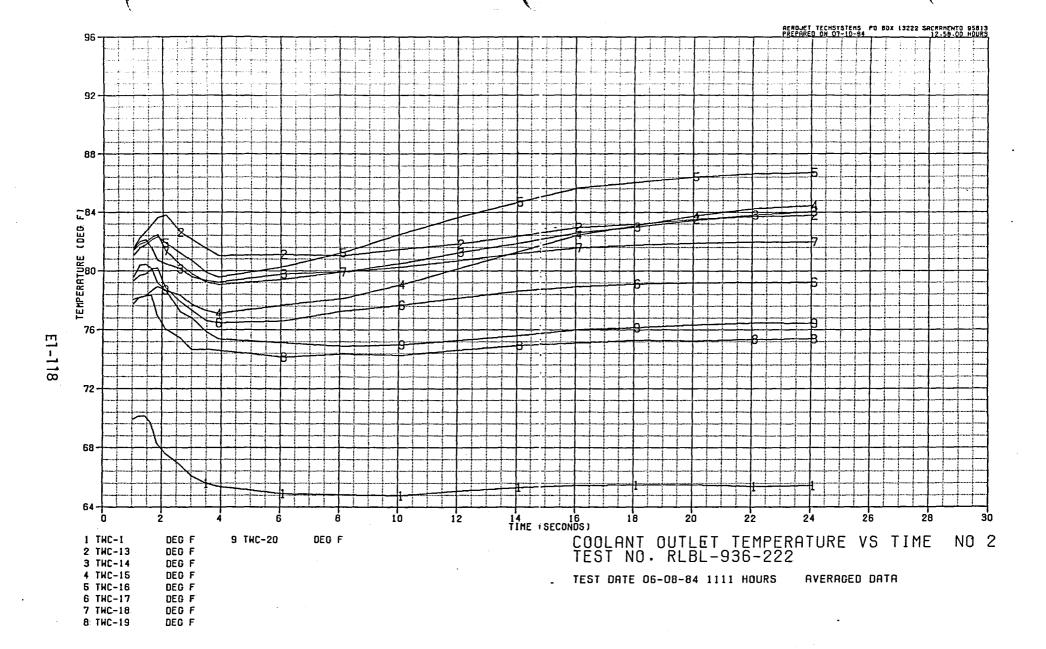


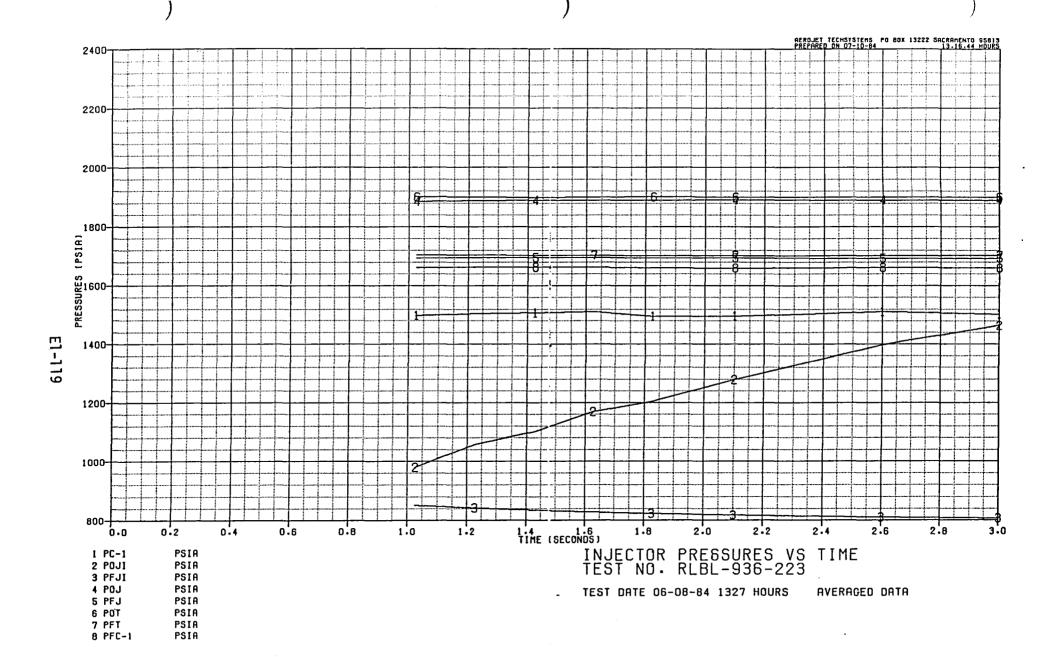


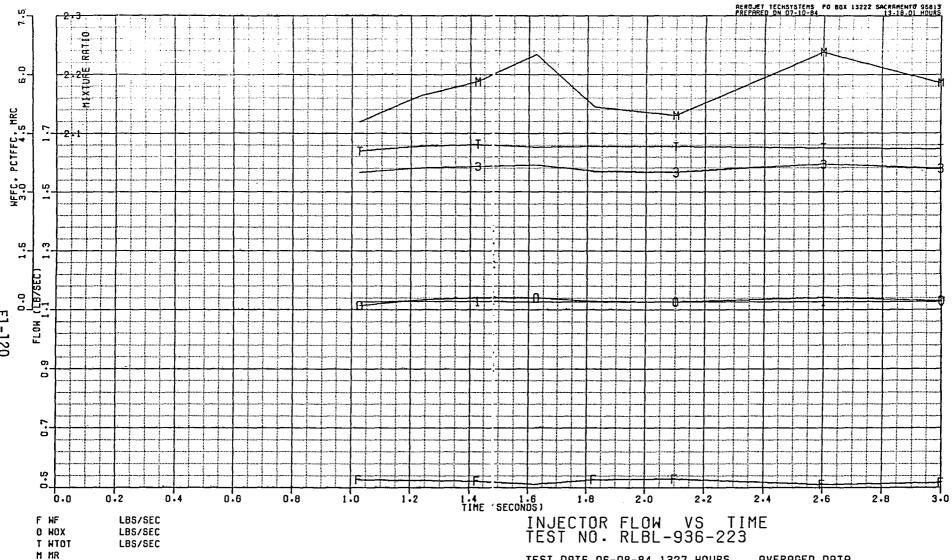












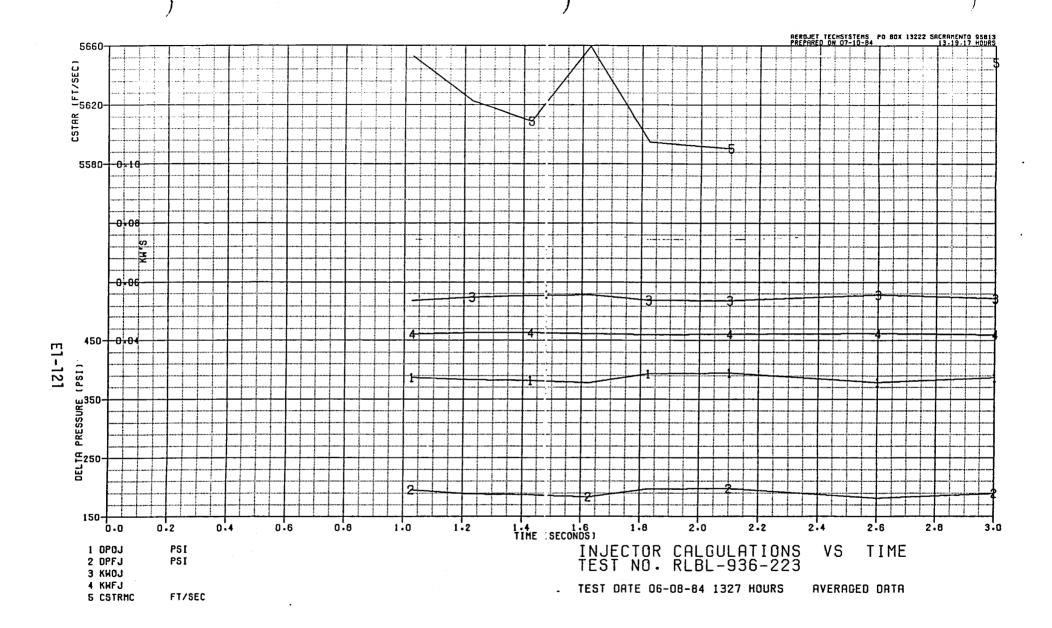
. TEST DATE 06-08-84 1327 HOURS

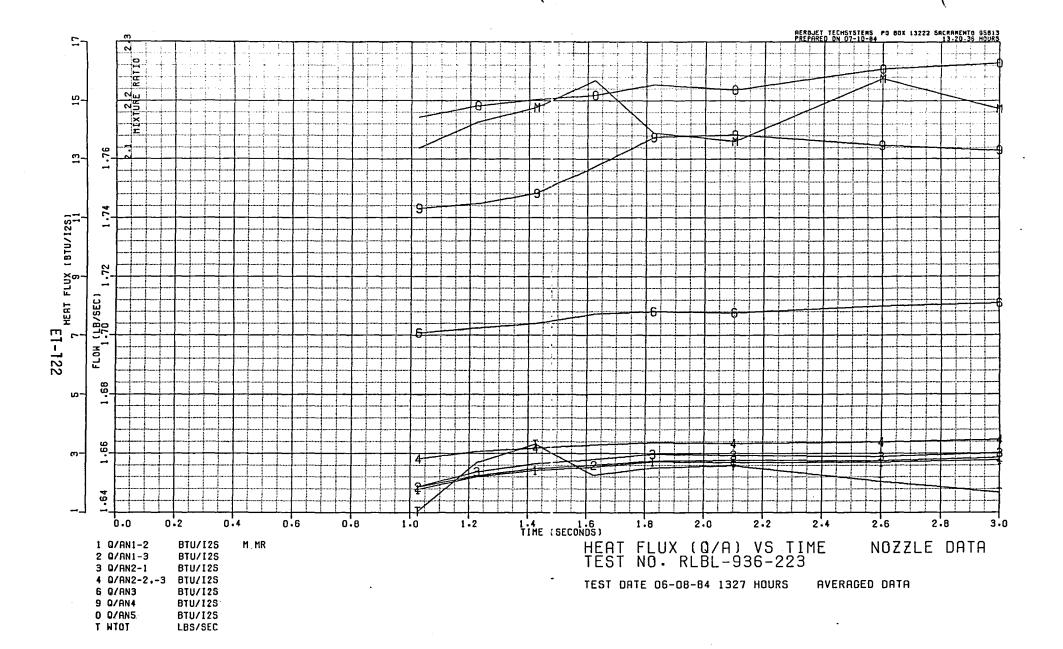
AVERAGED DATA

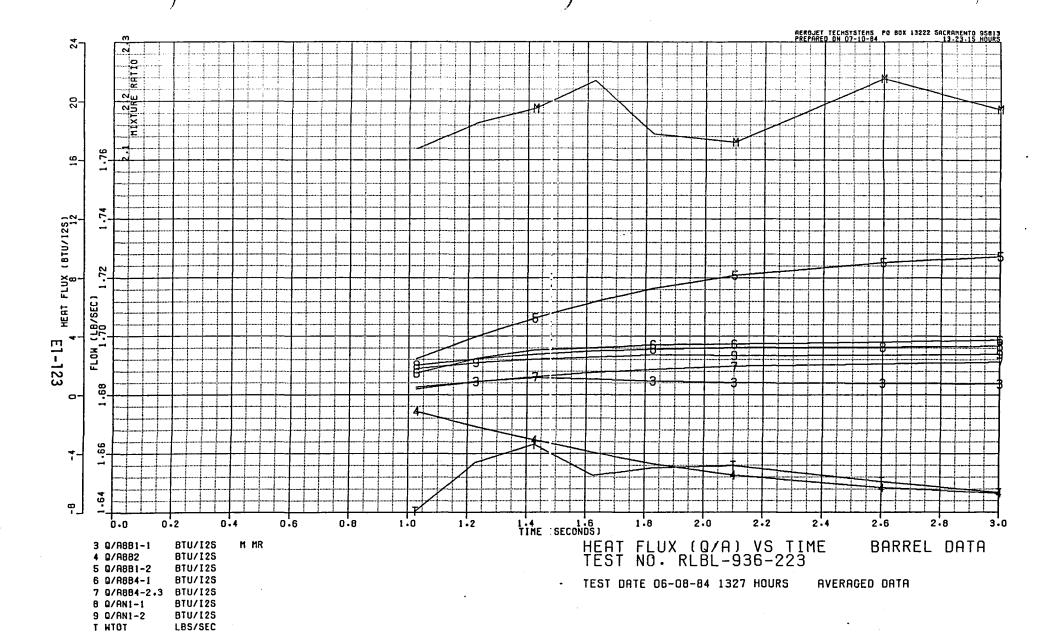
1 WFFC 2 PCTFFC 3 MRC

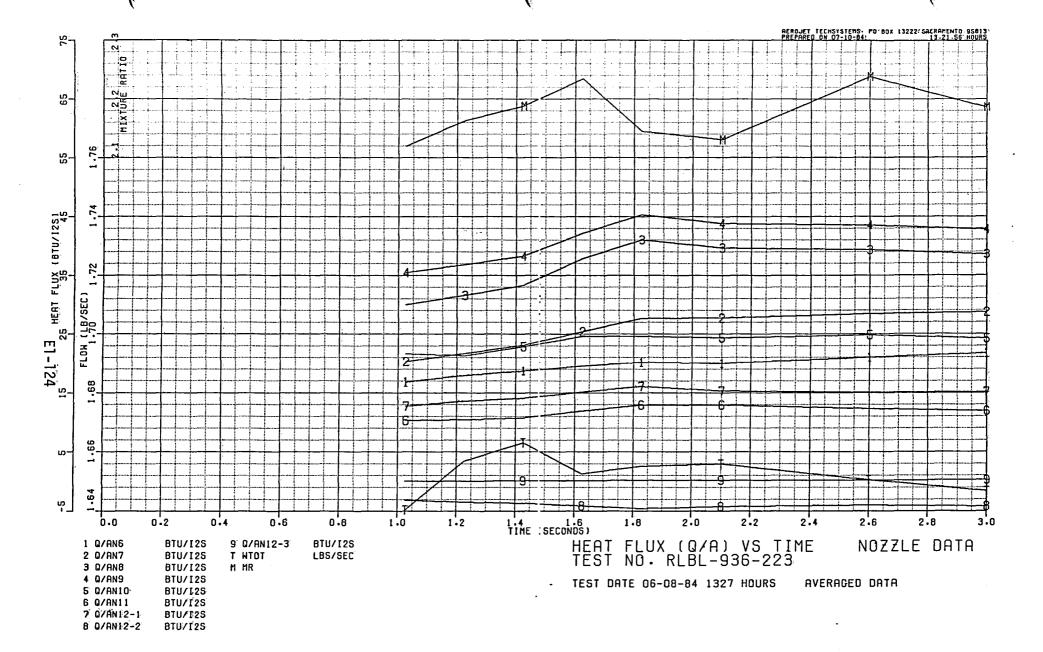
LBS/SEC

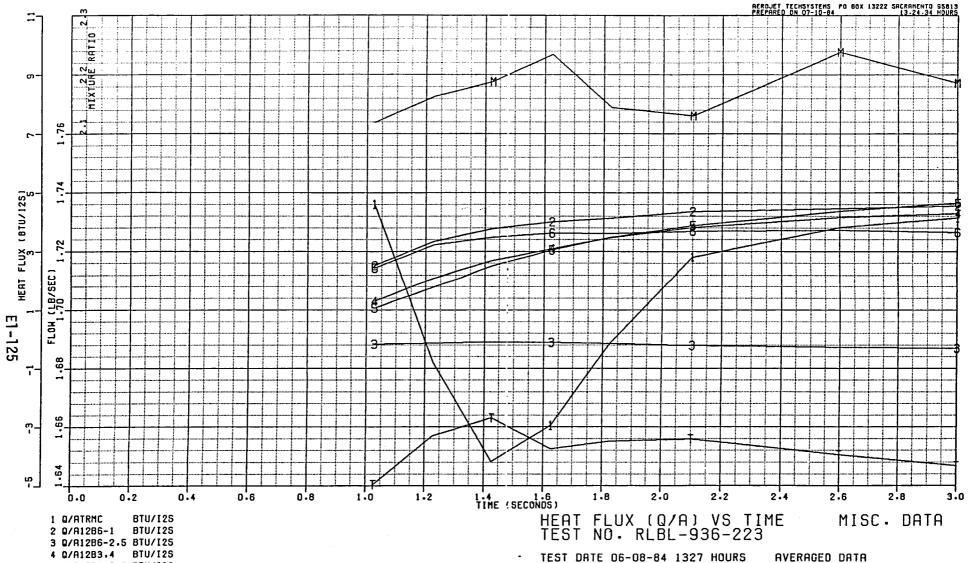
PERCENT









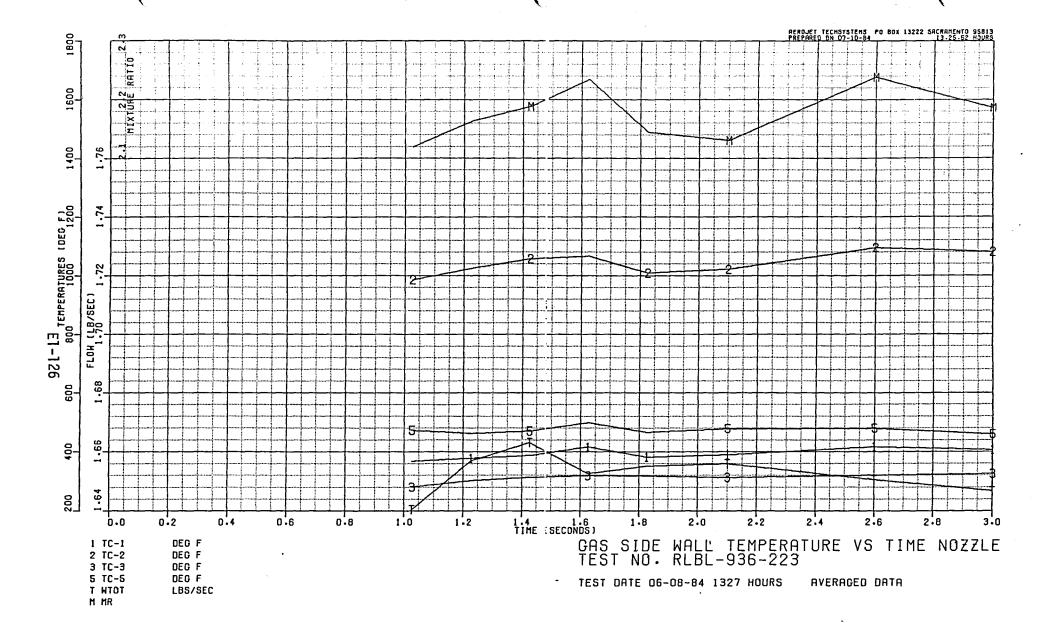


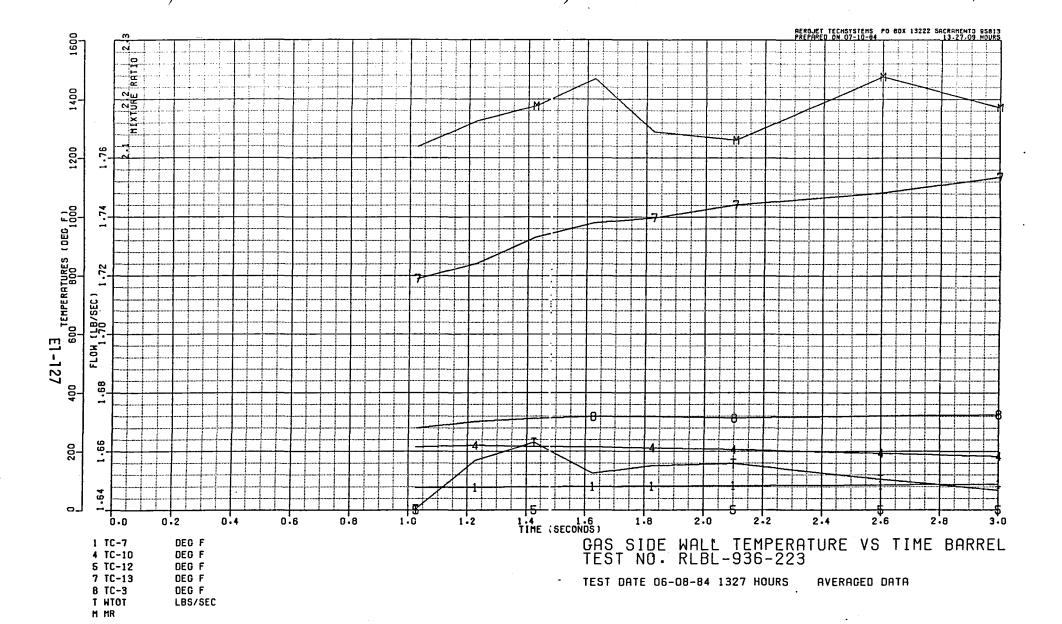
5 Q/A12B1-2.2 BTU/I2S

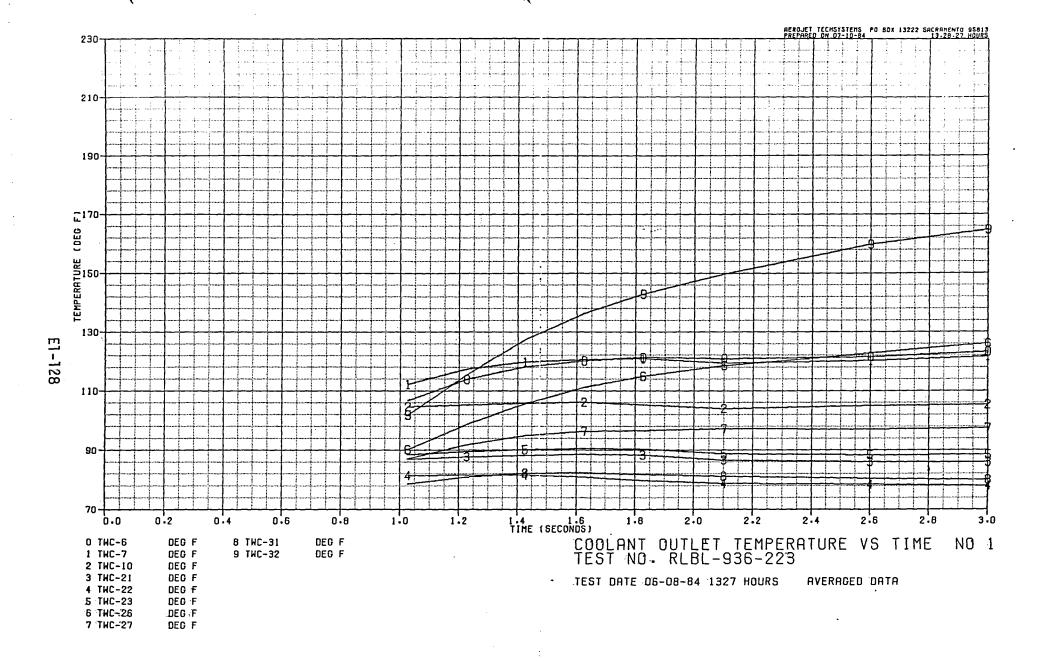
6 Q/R12B1-1 BTU/I2S

T HTOT LBS/SEC

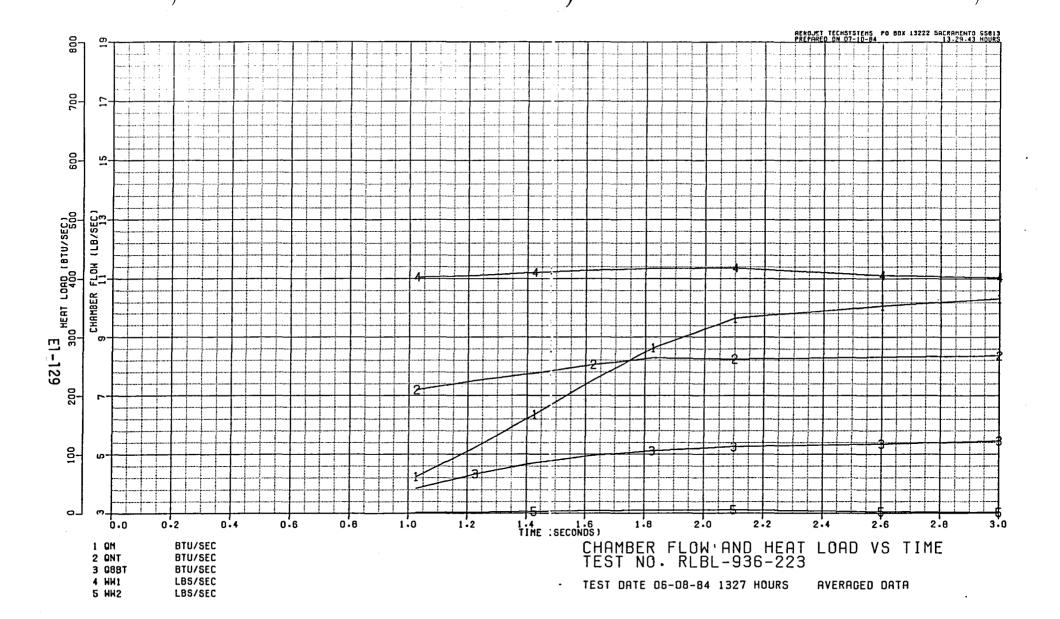
M MR

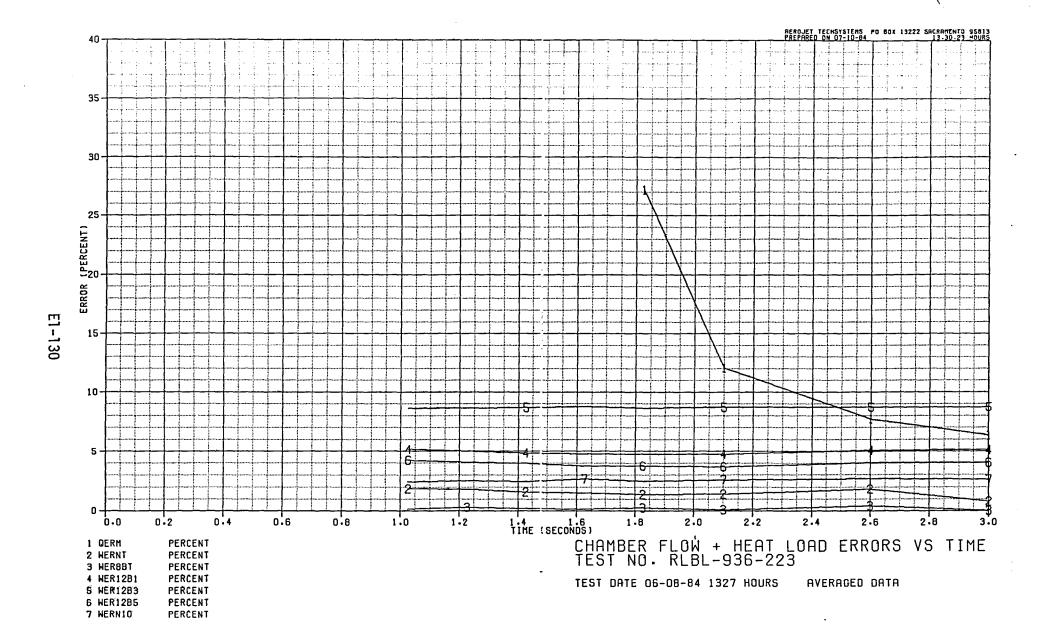


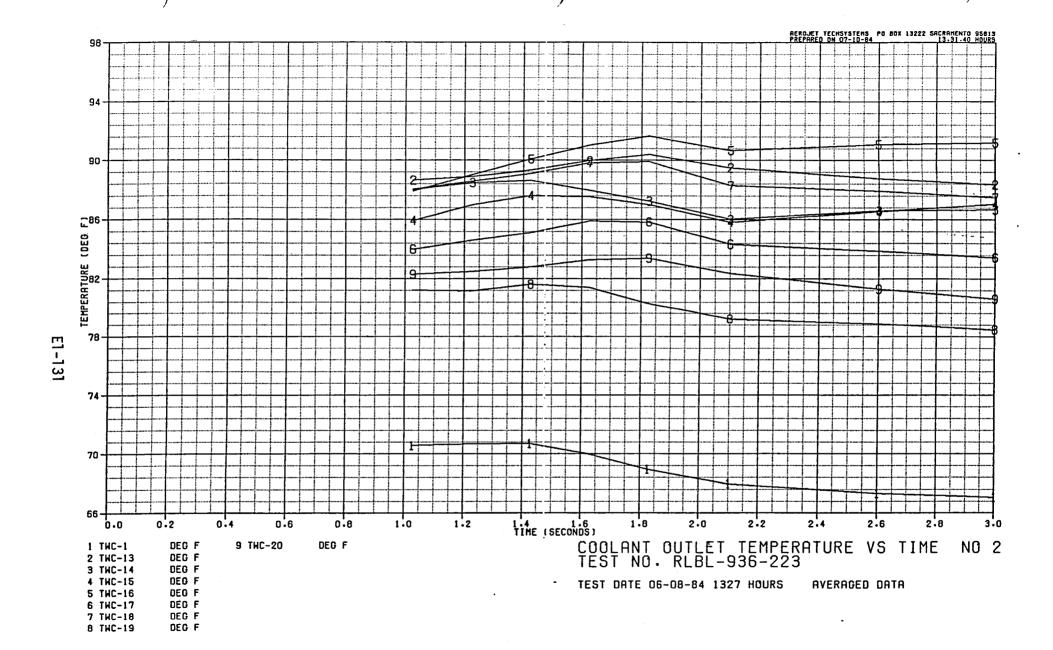


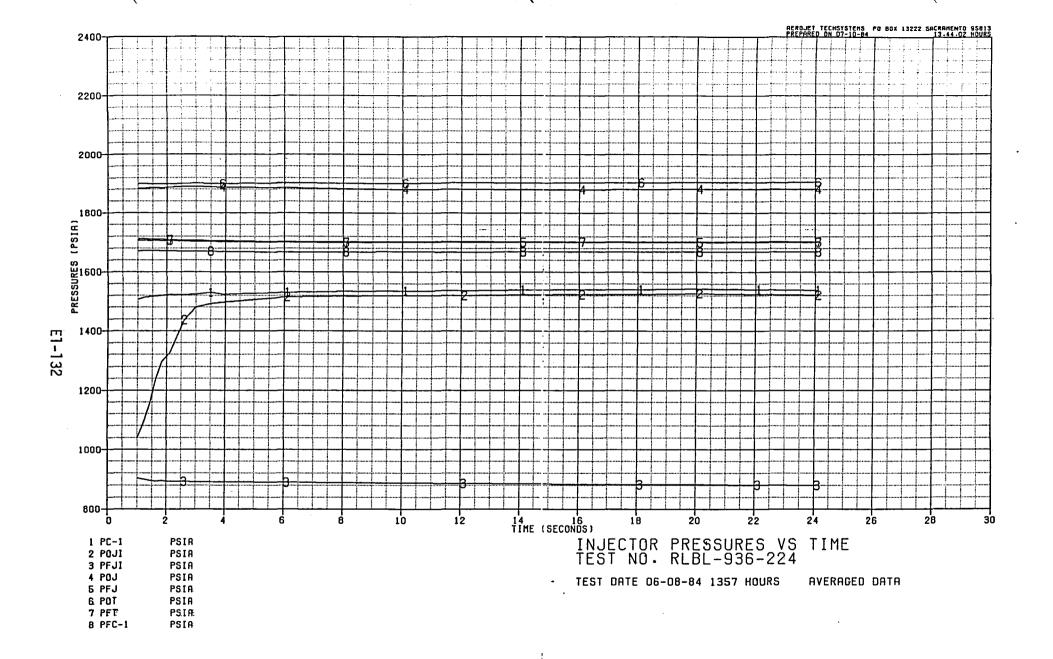


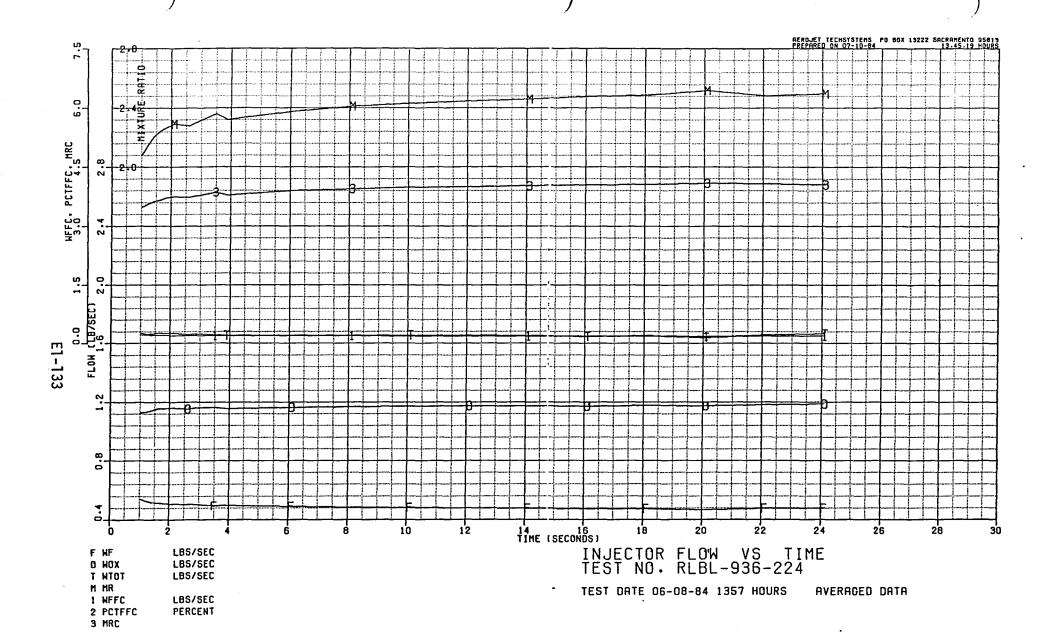
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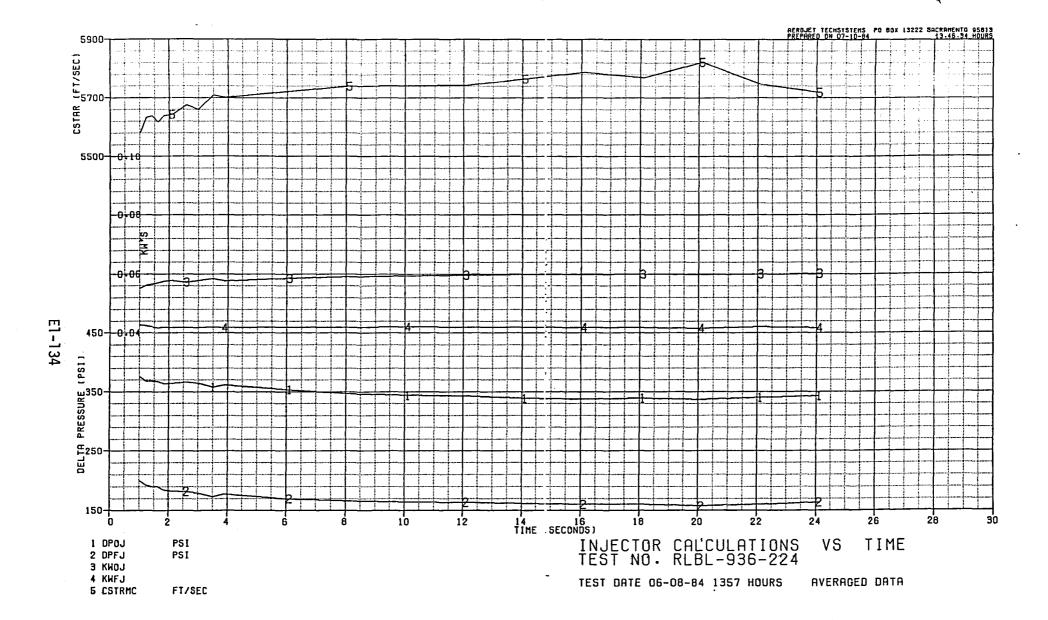


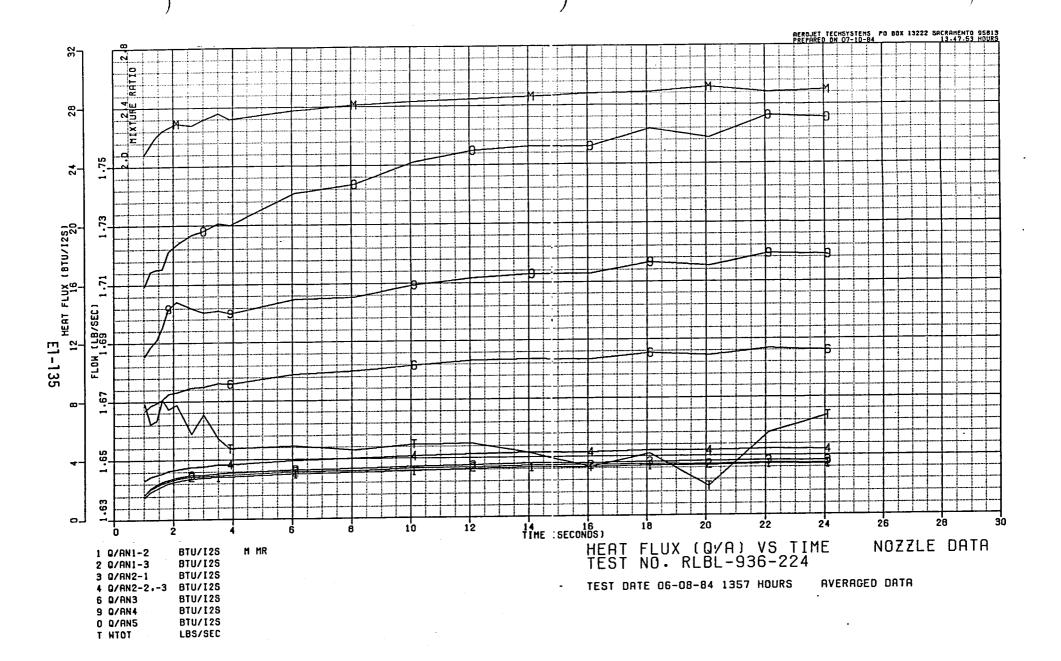


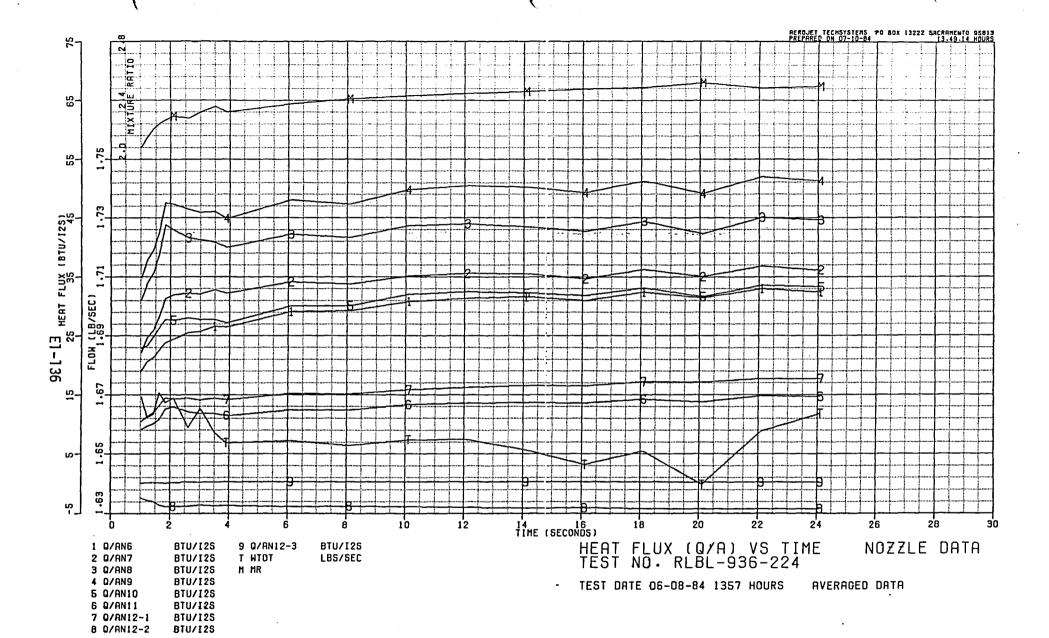


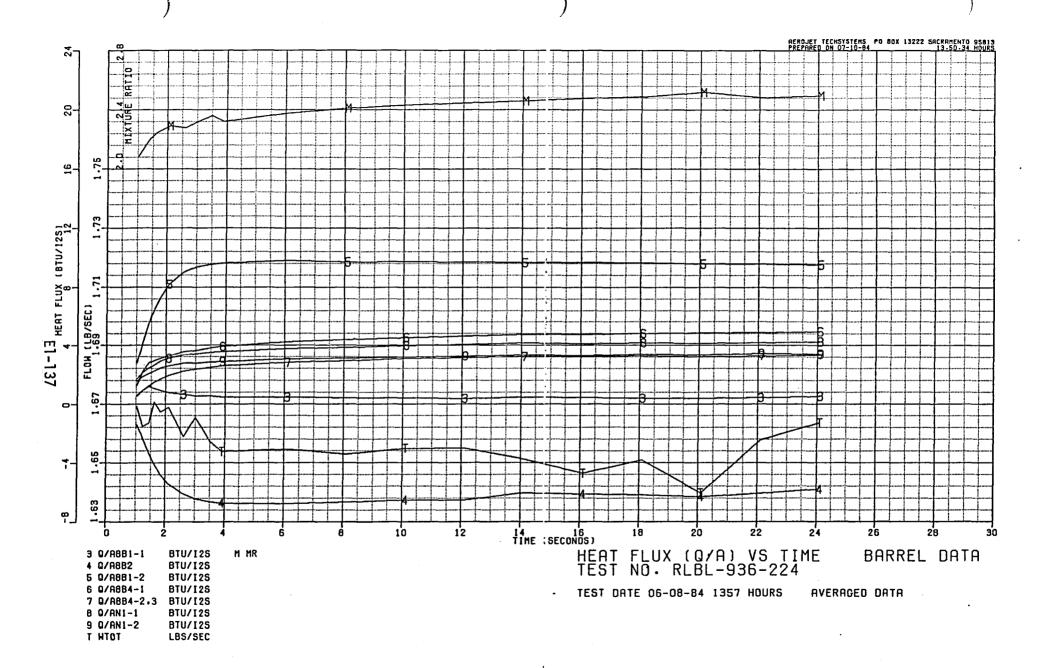


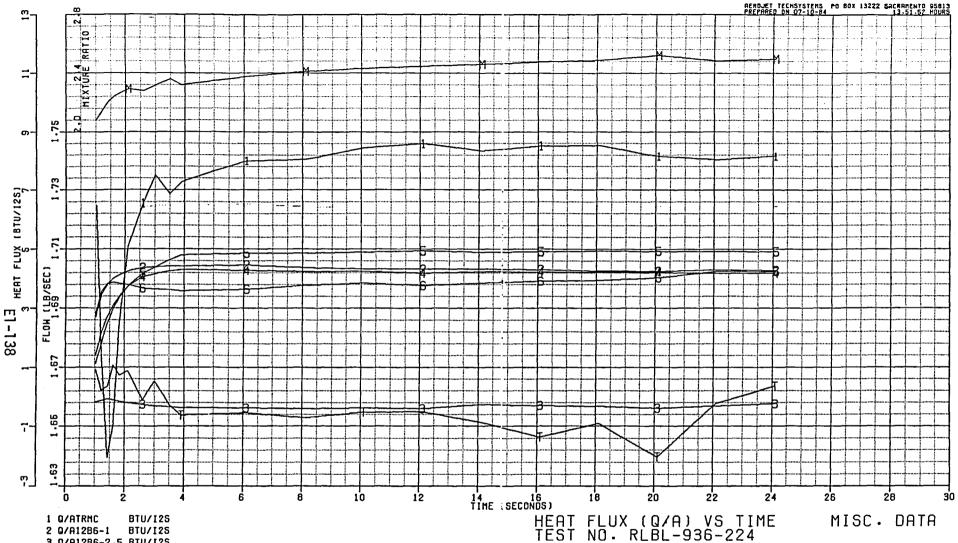










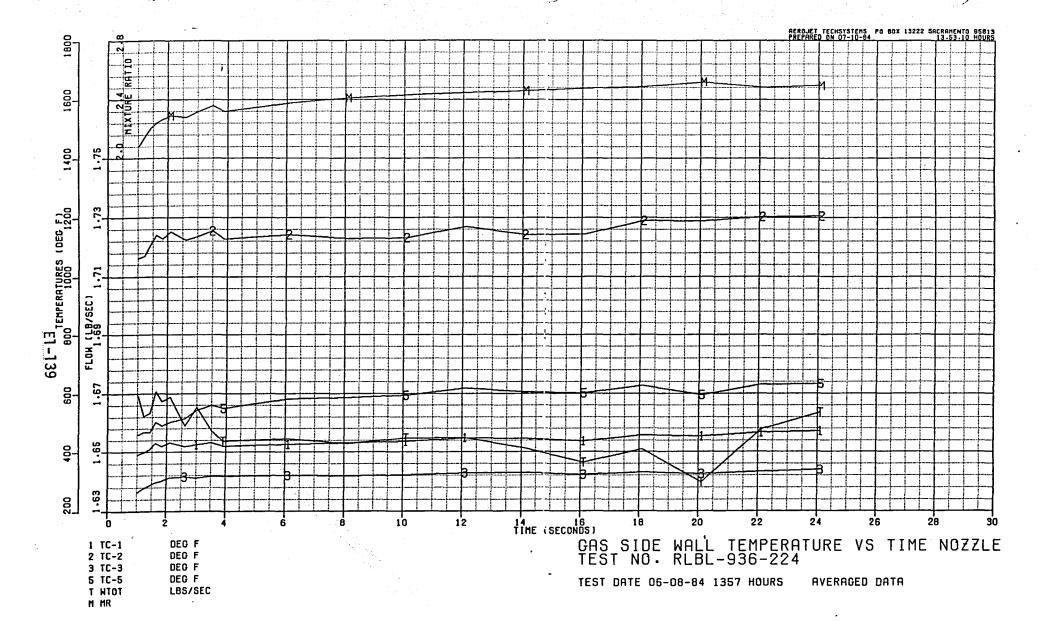


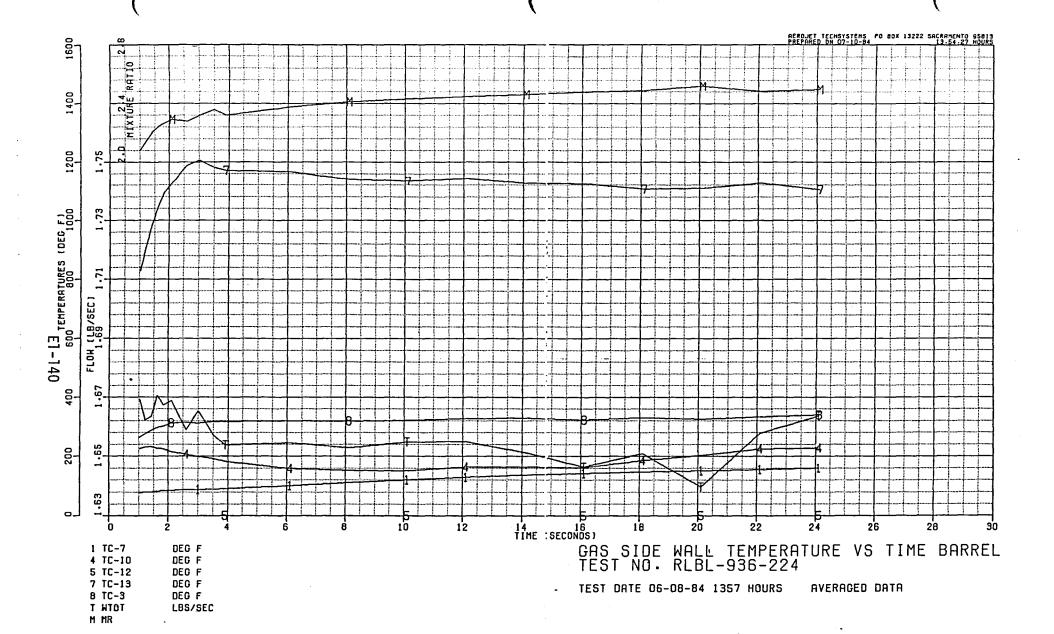
2 Q/A12B6-1 BTU/12S 3 Q/A12B6-2.5 BTU/12S 4 Q/A12B3.4 BTU/12S 5 Q/A12B1-2.2 BTU/12S 6 Q/A12B1-1 BTU/12S T HTOT LBS/SEC M MR

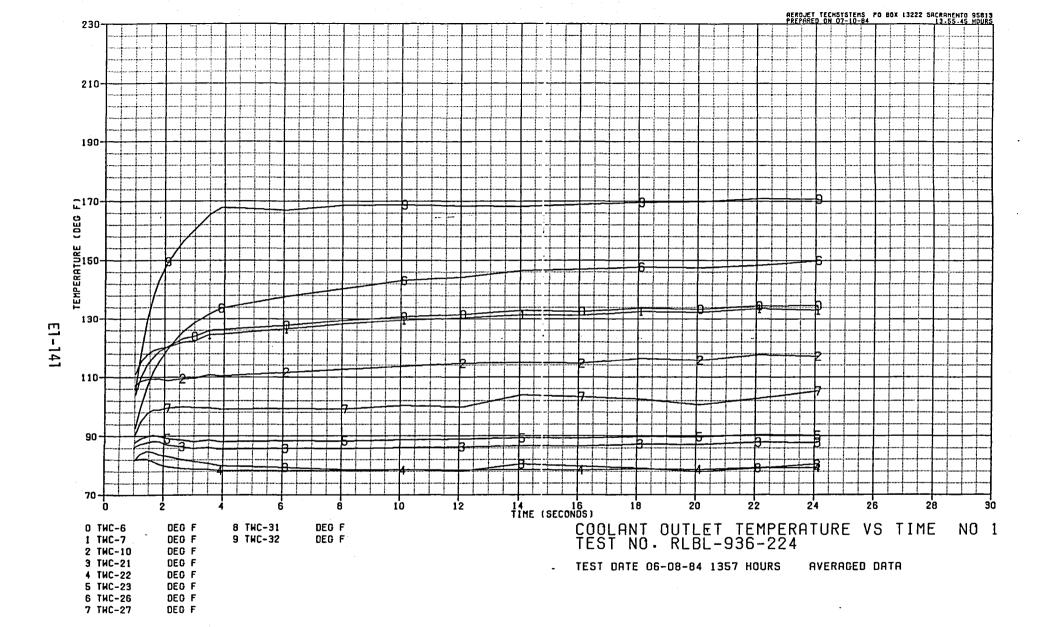
- TEST DATE 06-08-84 1357 HOURS

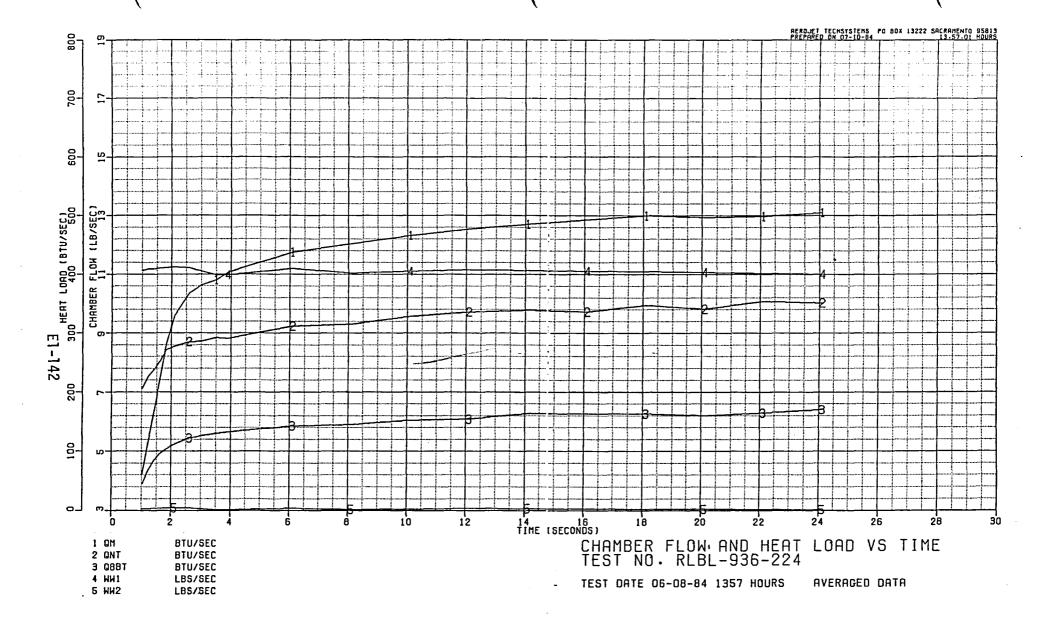
AVERAGED DATA

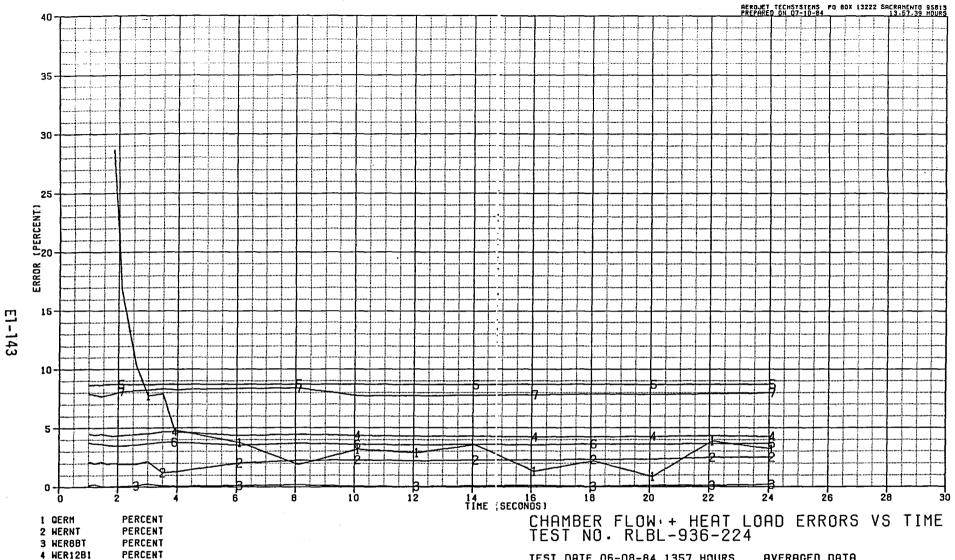
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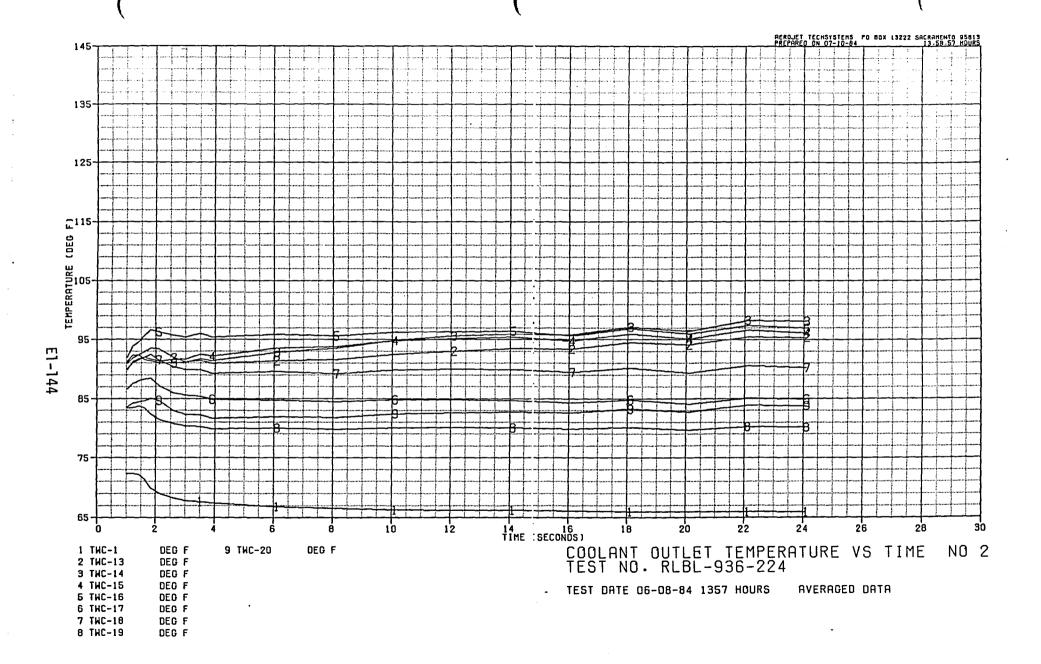
PERCENT

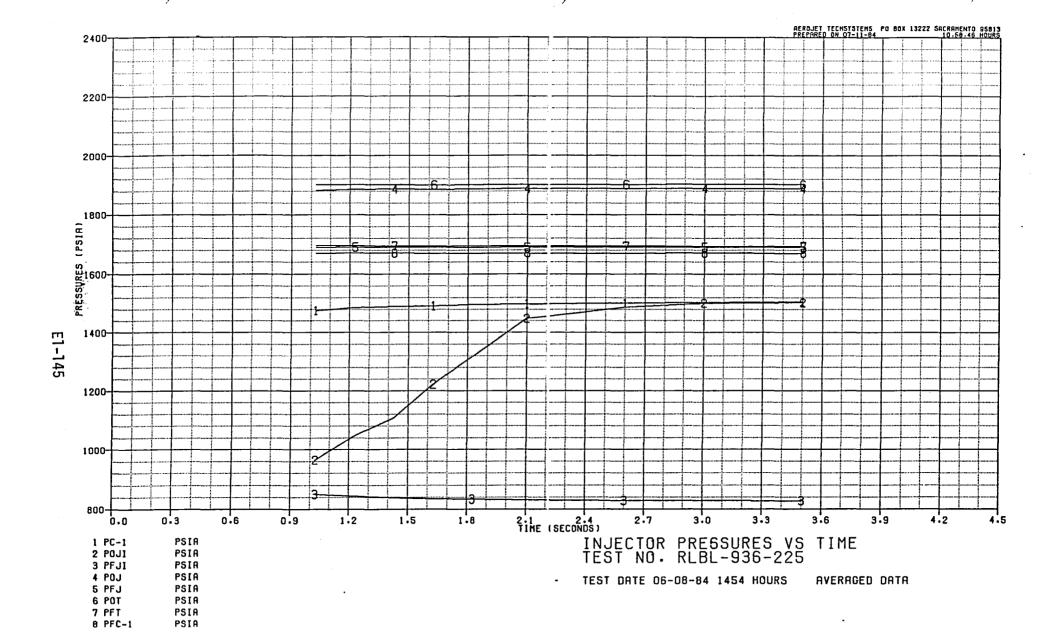
PERCENT PERCENT

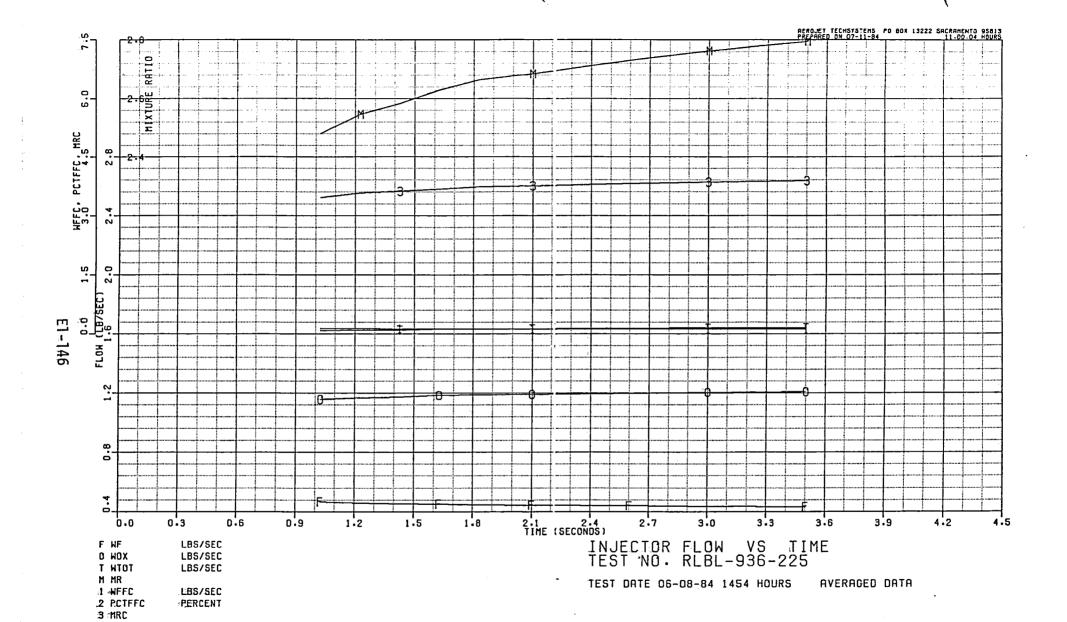
5 WER12B3 6 WER12B5

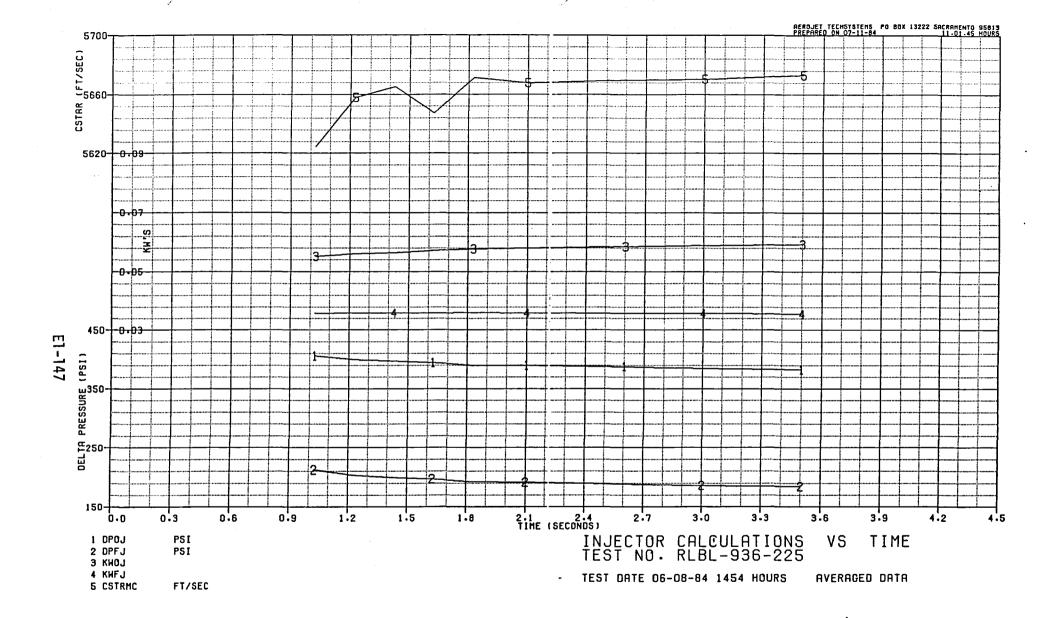
7 WERNIO

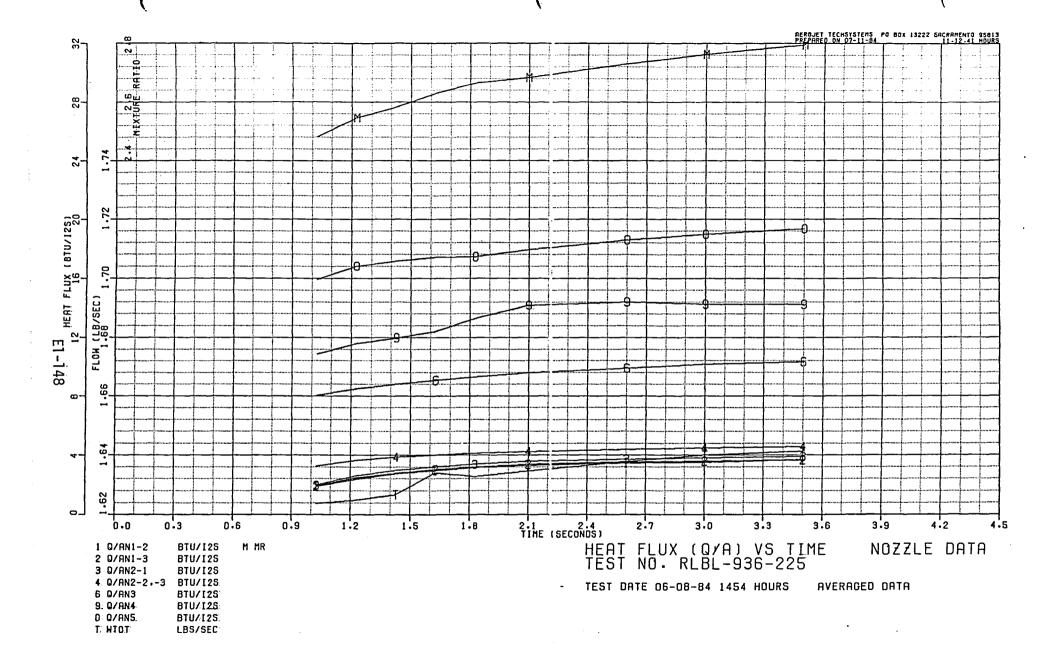
TEST DATE 06-08-84 1357 HOURS AVERAGED DATA

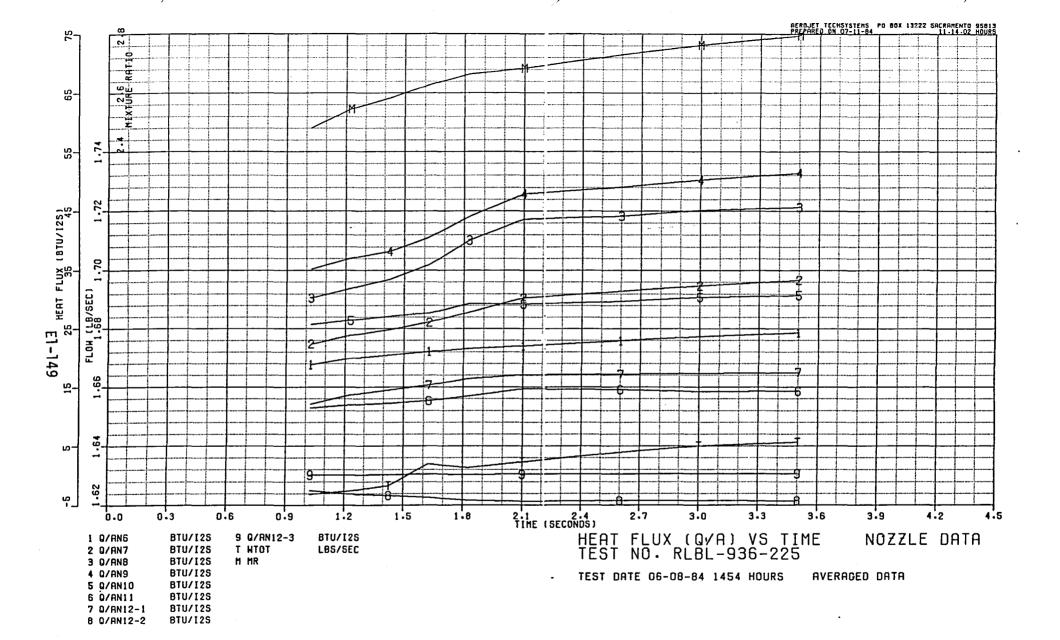


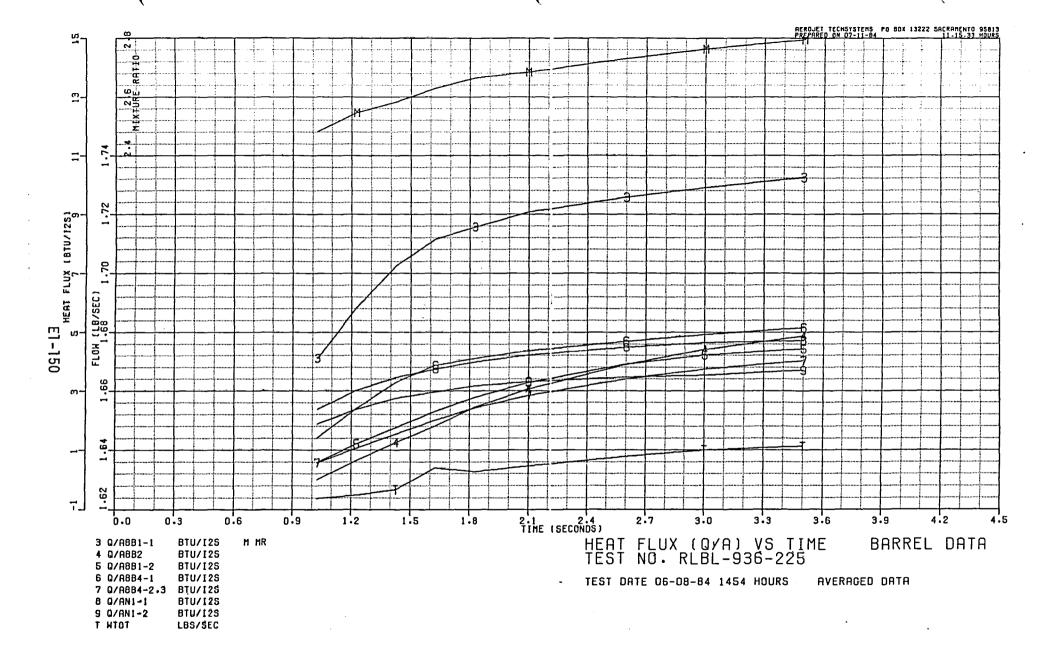


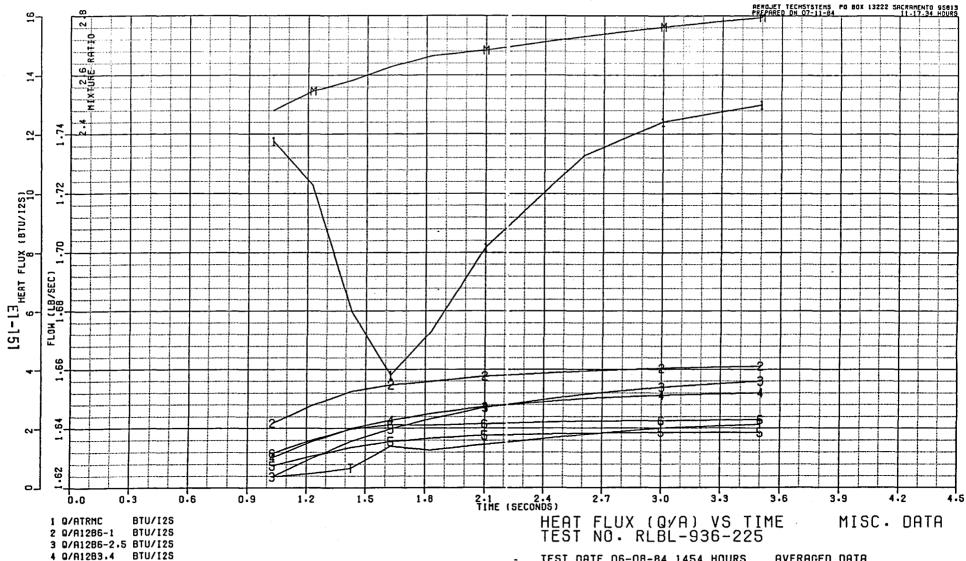










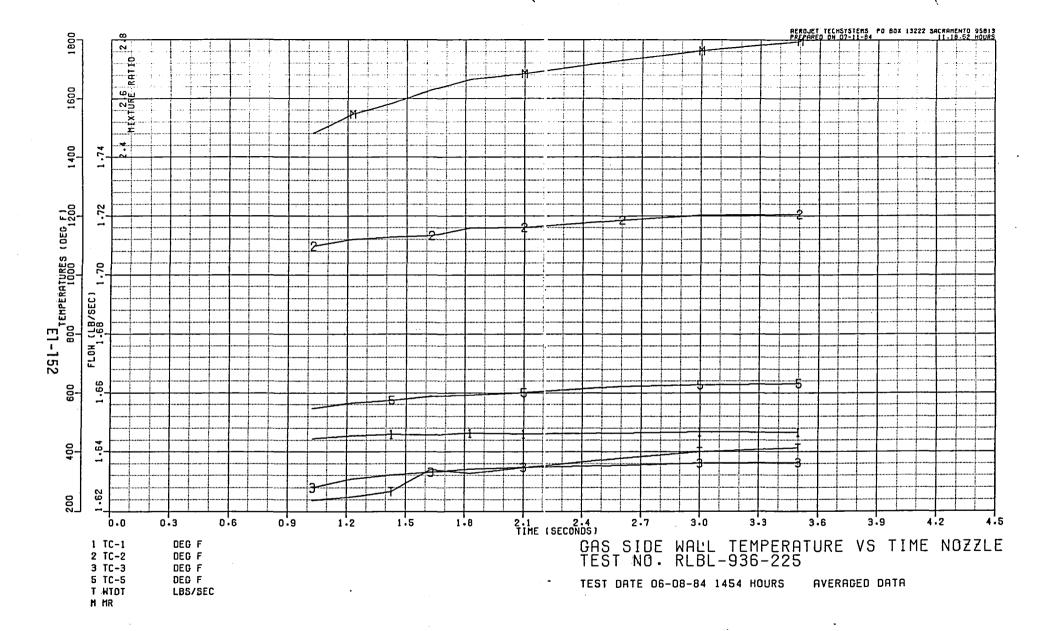


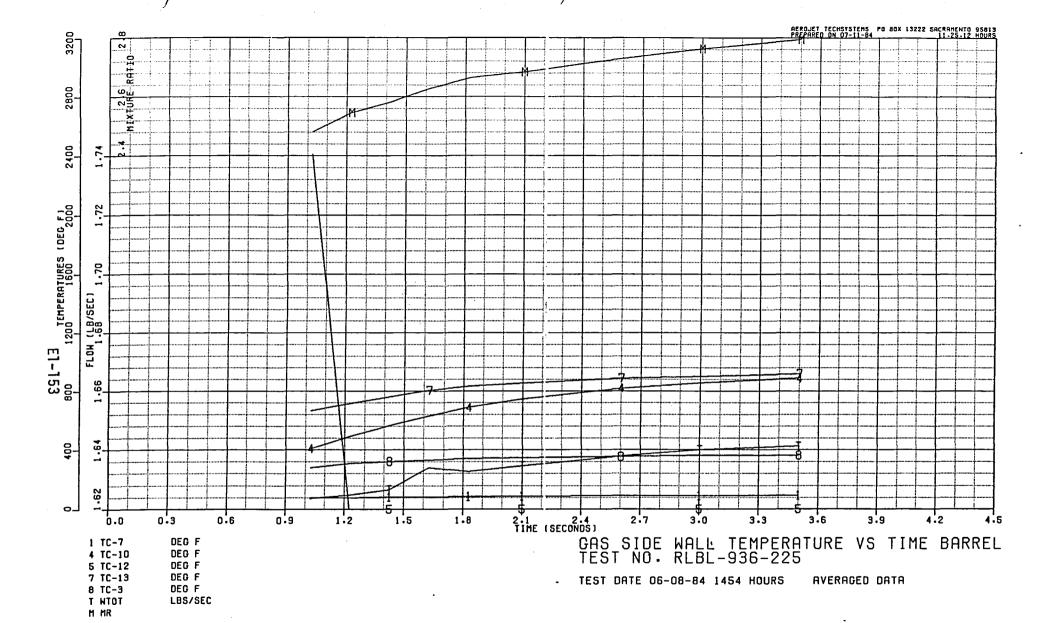
- TEST DATE 06-08-84 1454 HOURS AVERAGED DATA

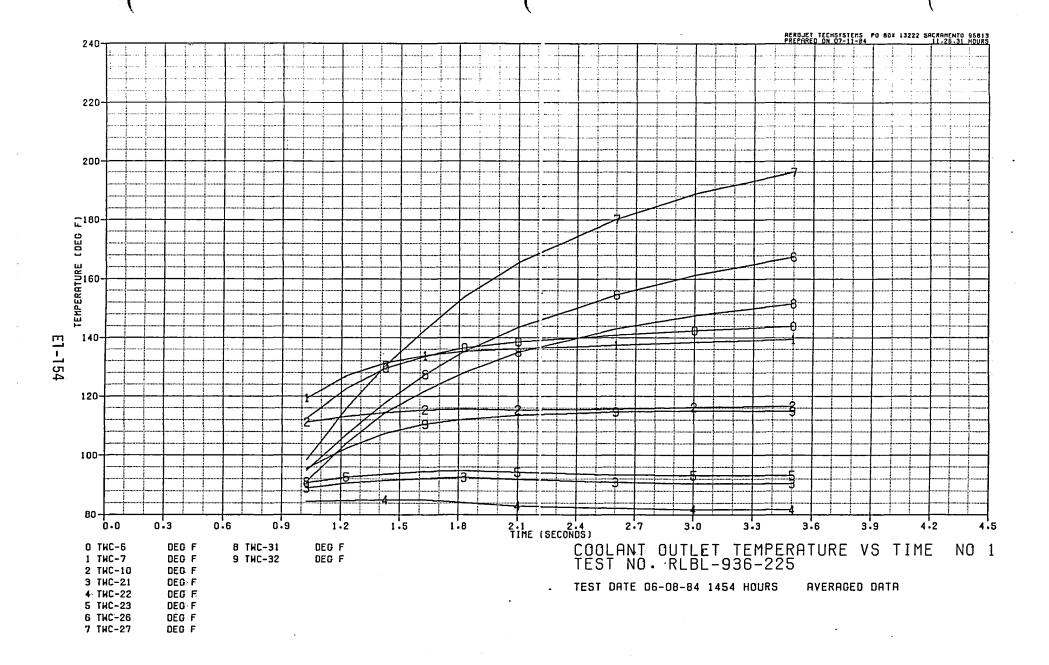
T HTOT M MR

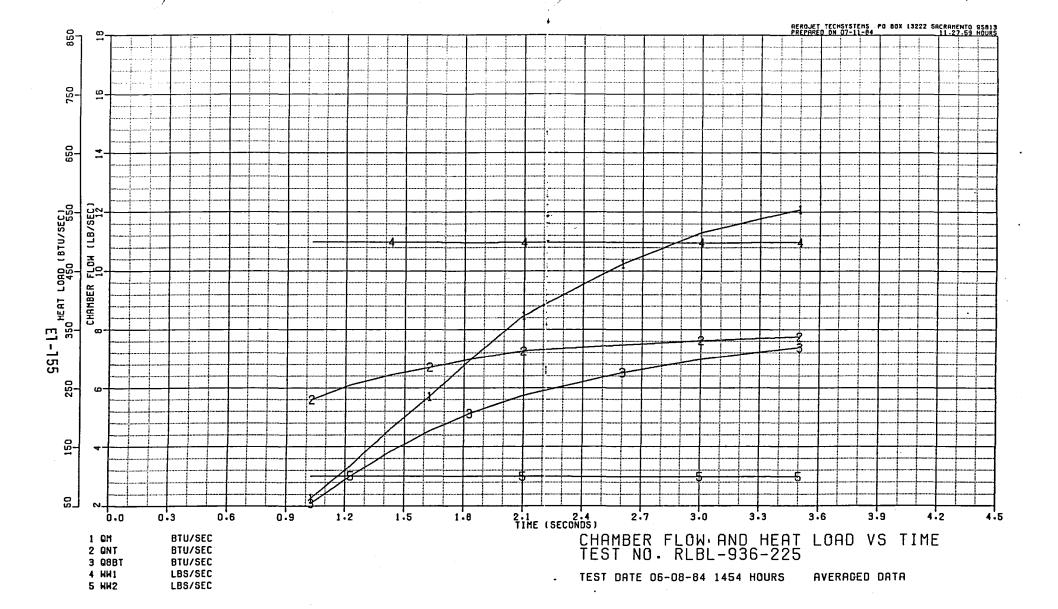
5 0/A12B1-2.2 BTU/I2S 6 Q/A12B1-1 BTU/I2S

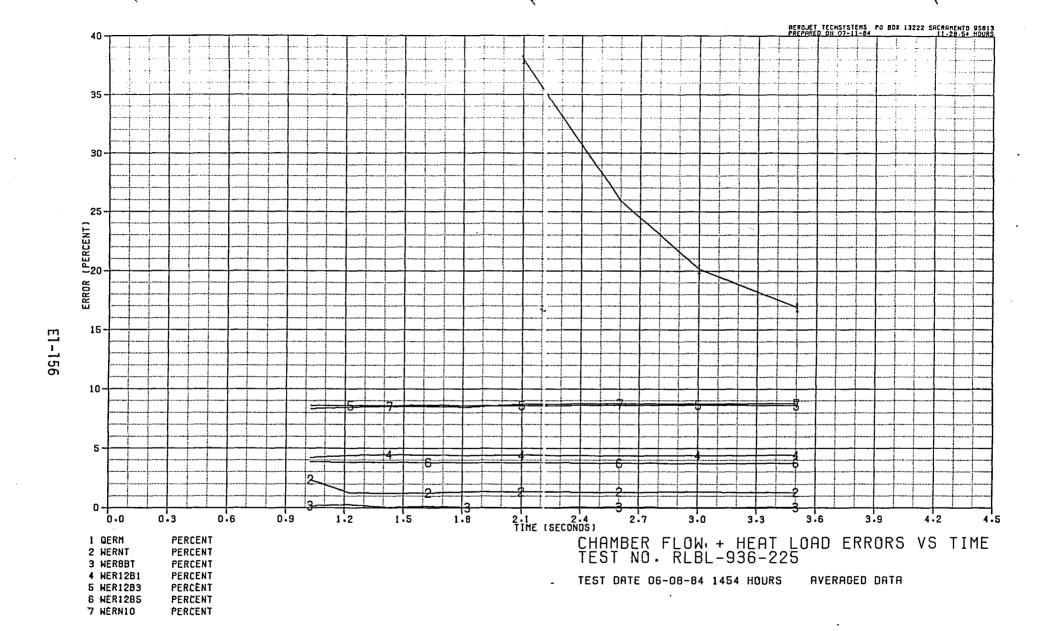
LBS/SEC

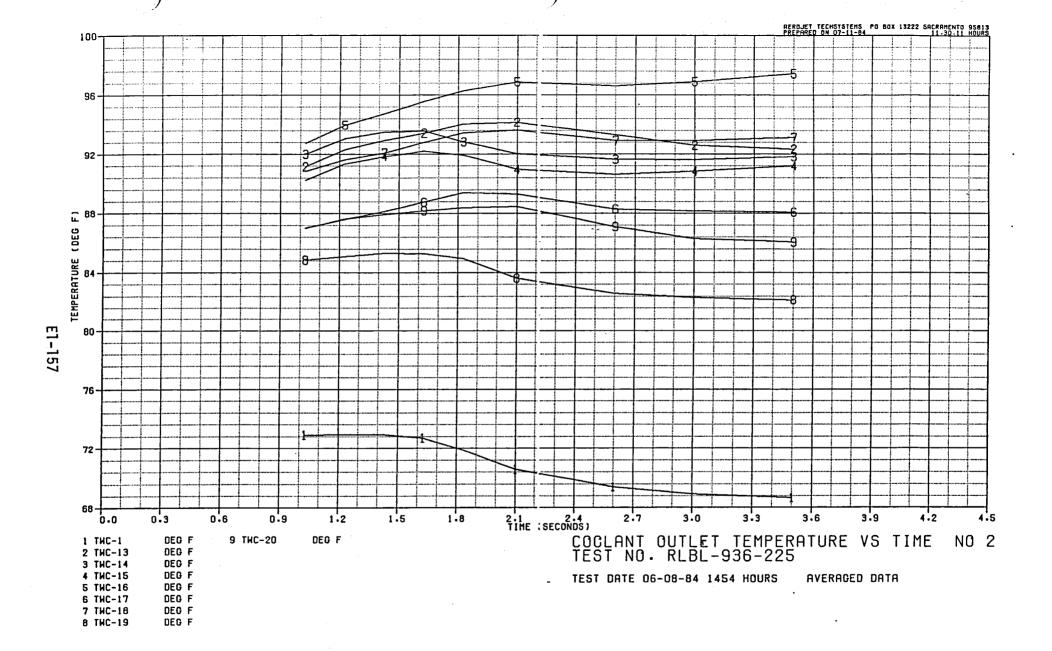


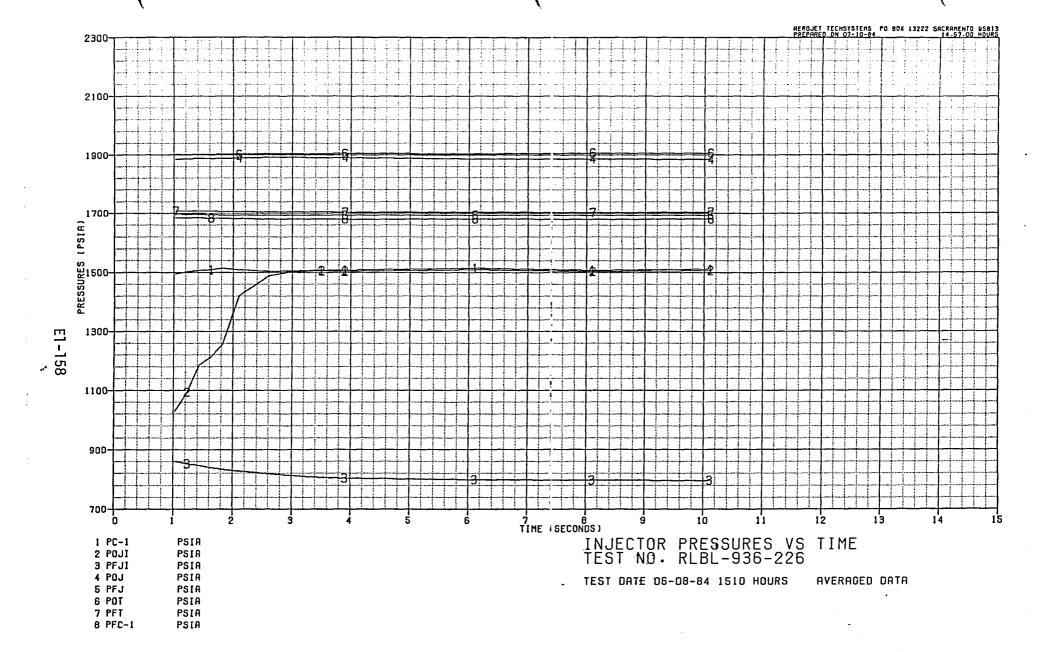


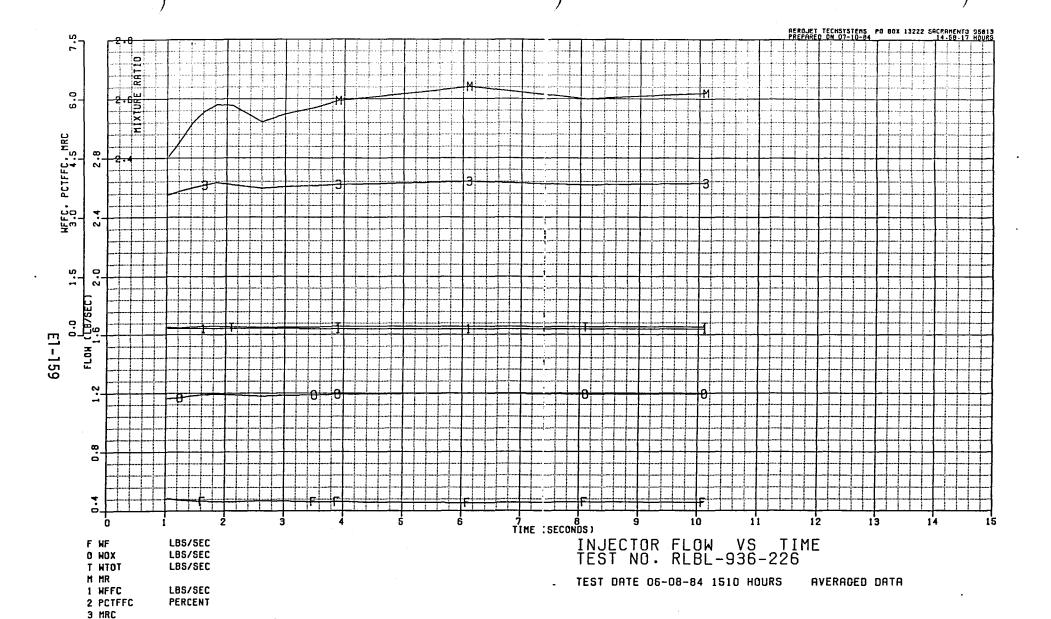


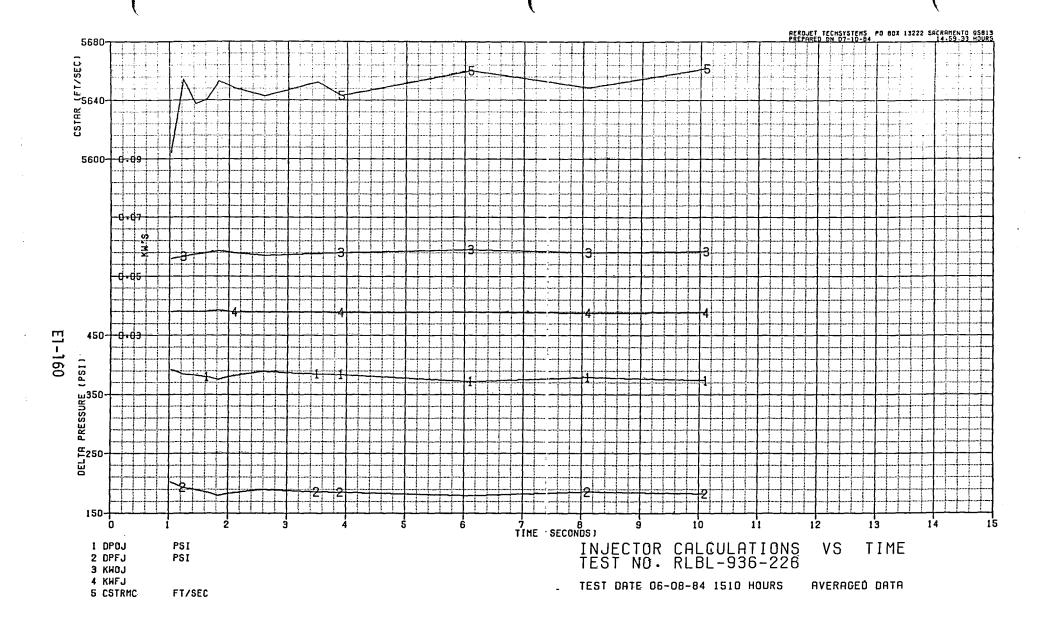


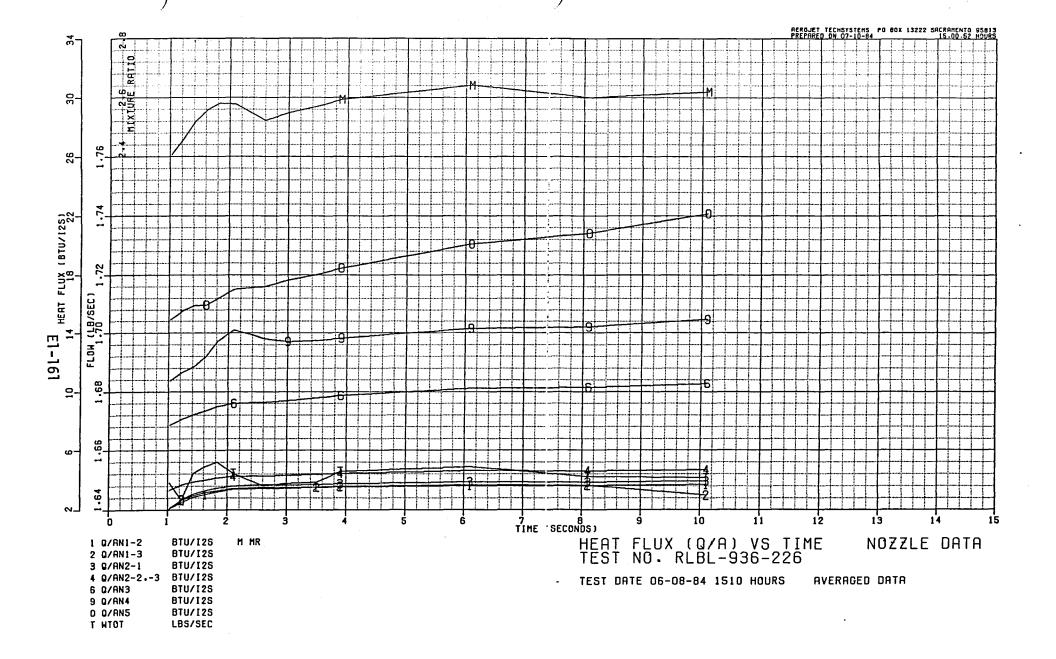


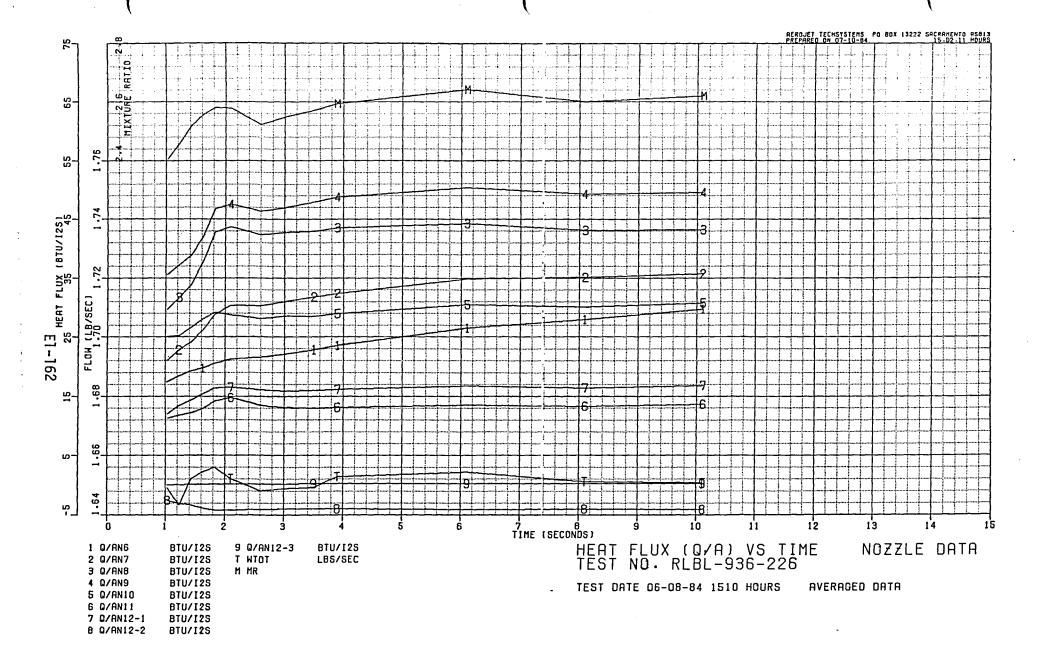


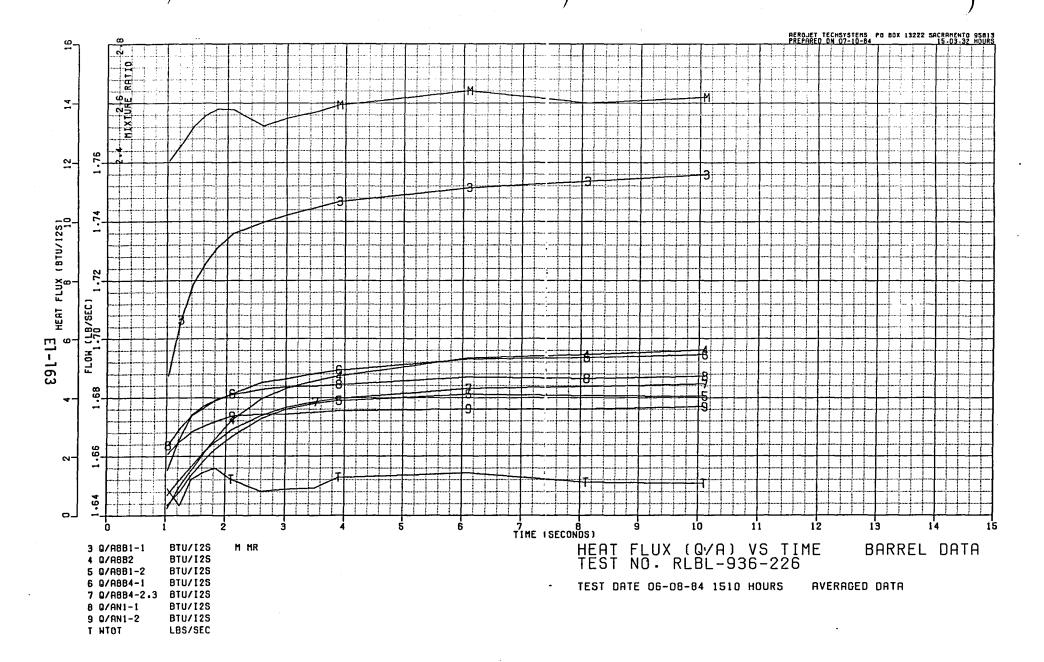


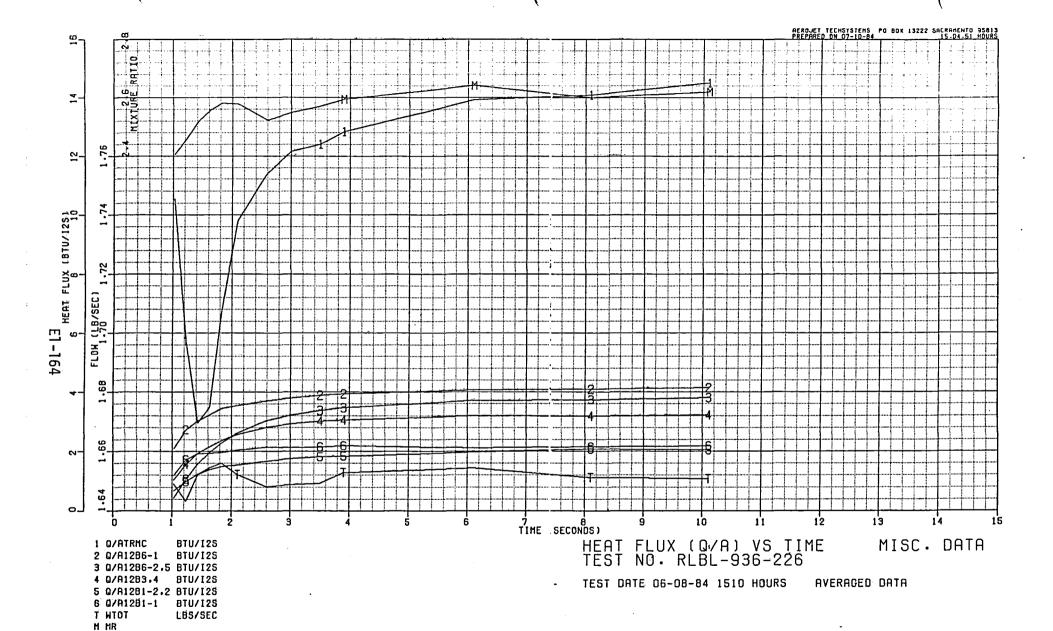


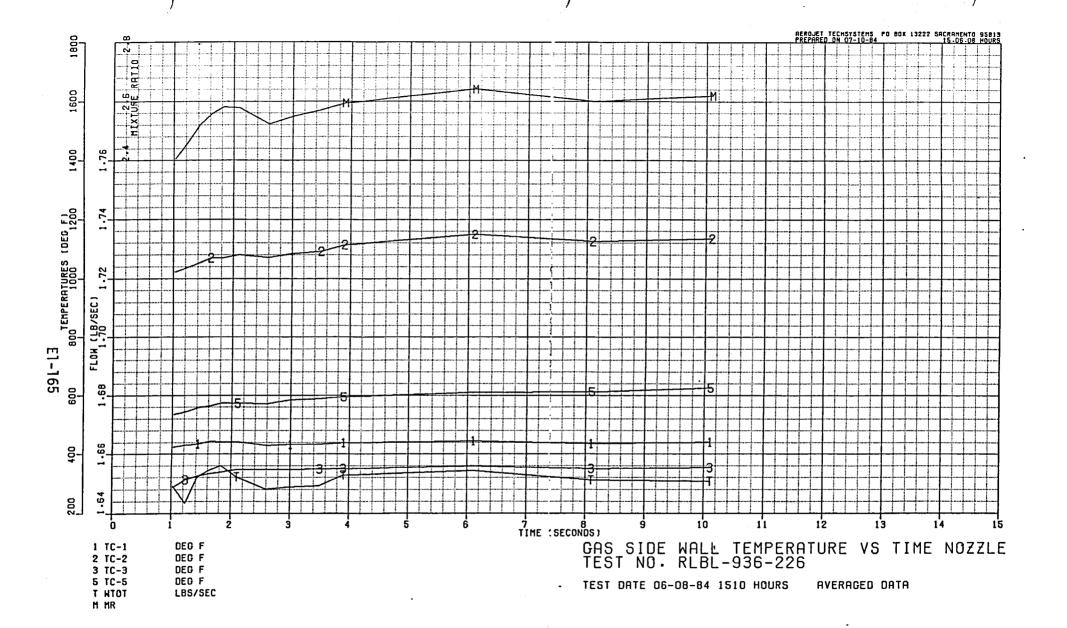


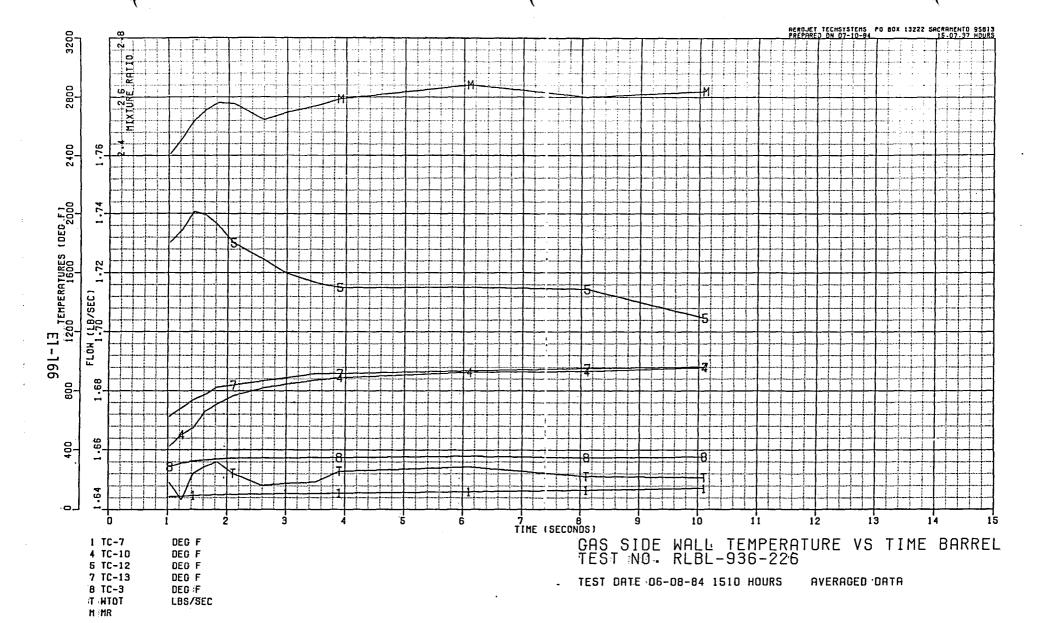


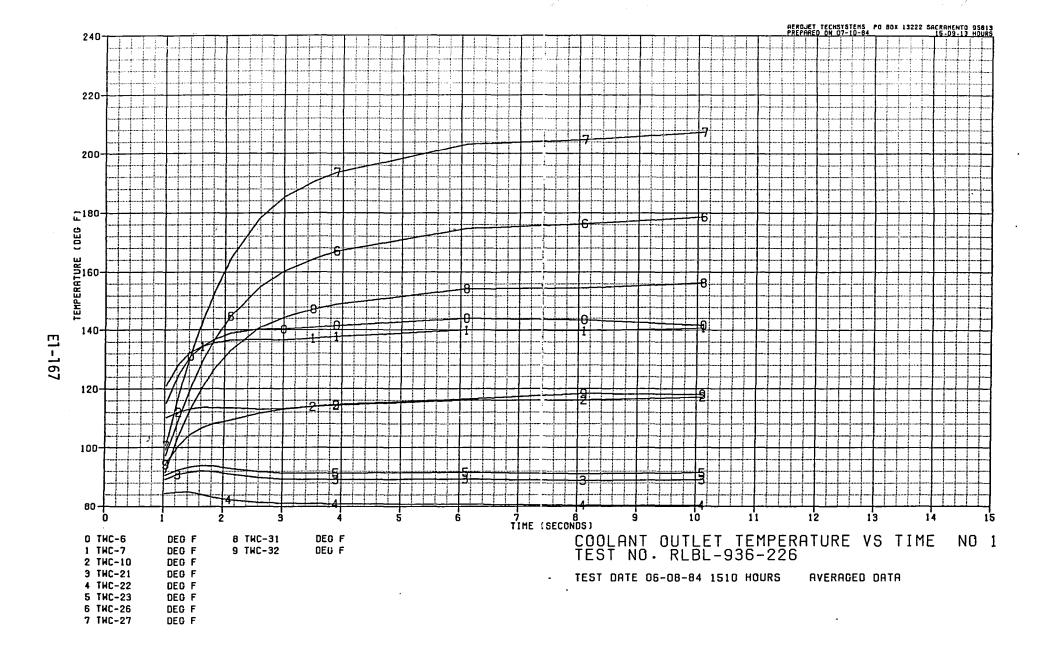


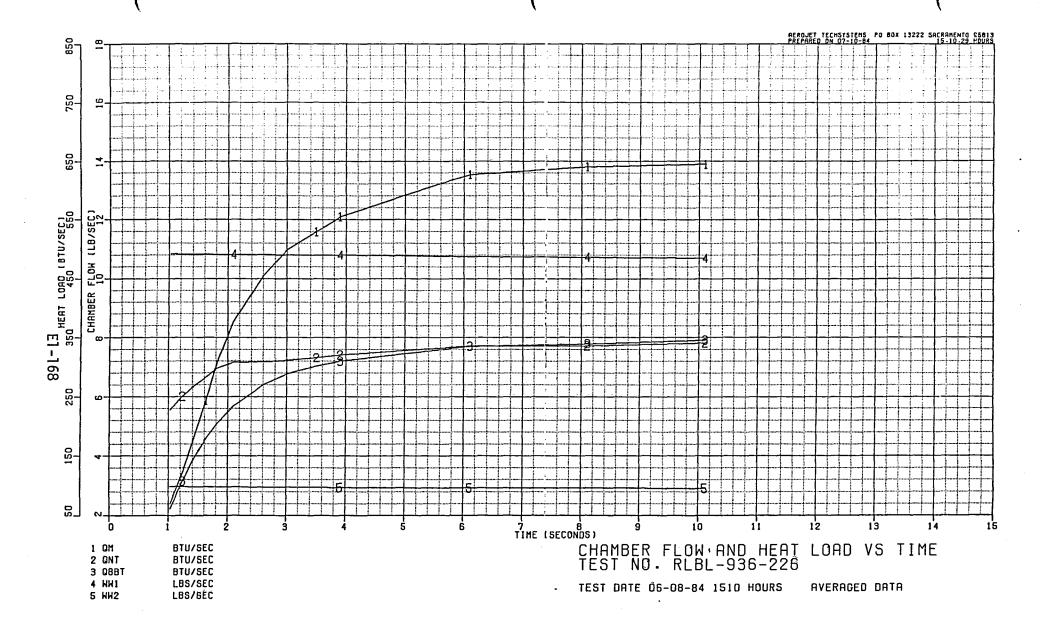


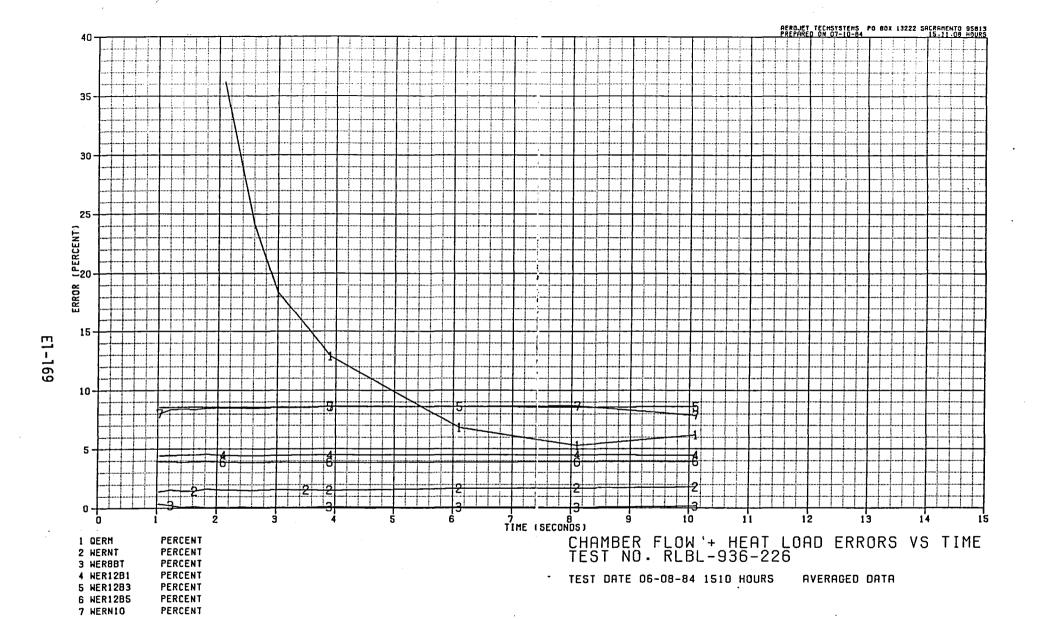


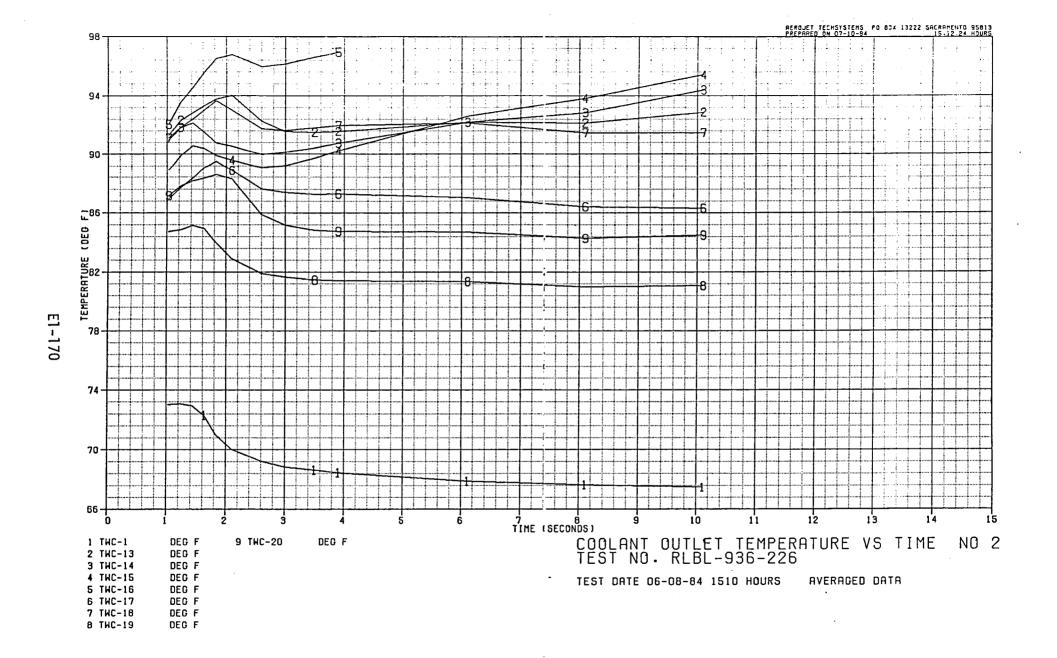








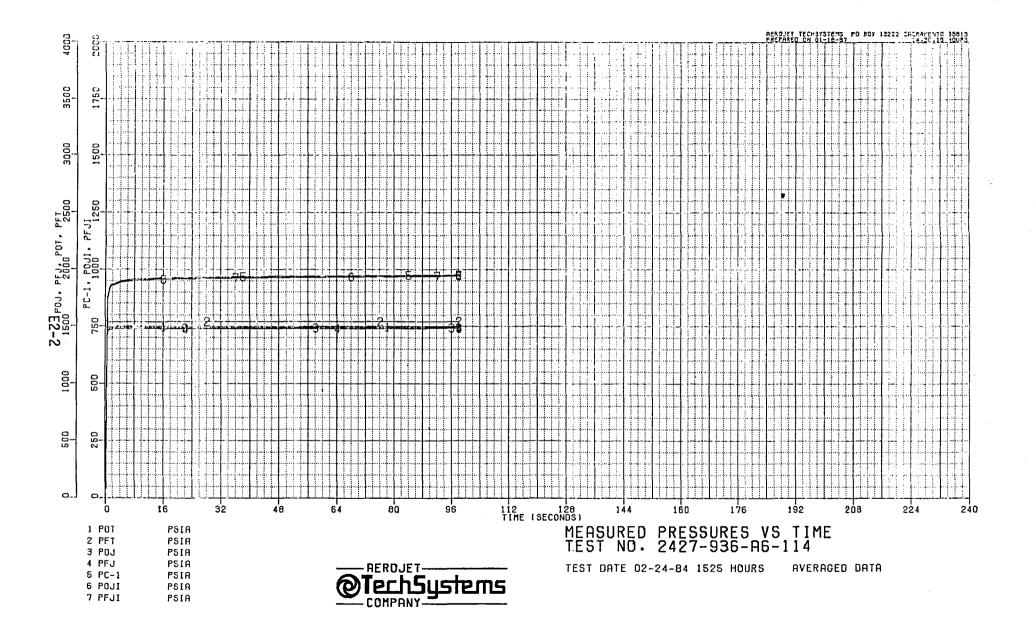


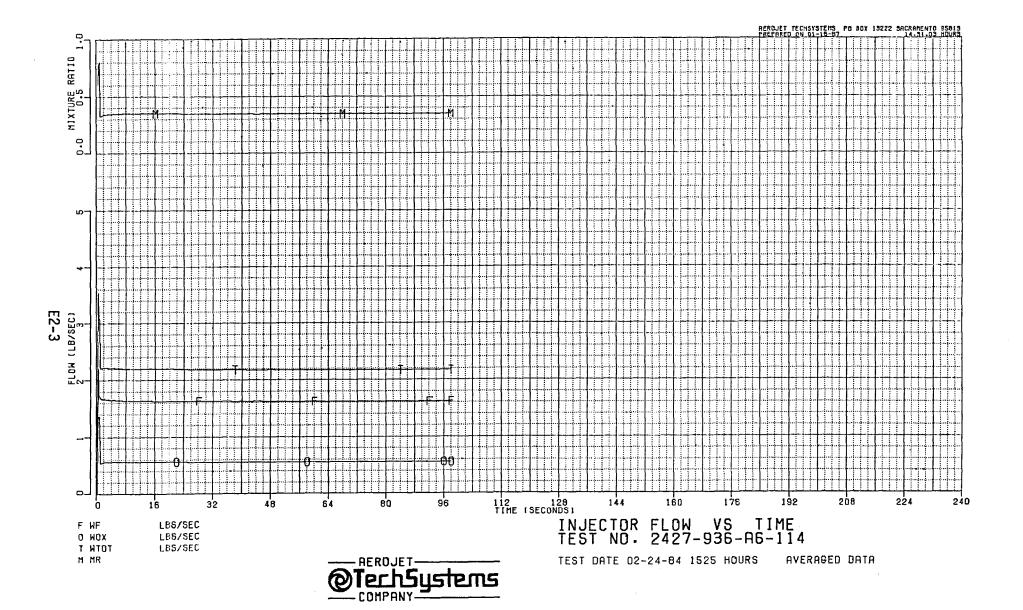


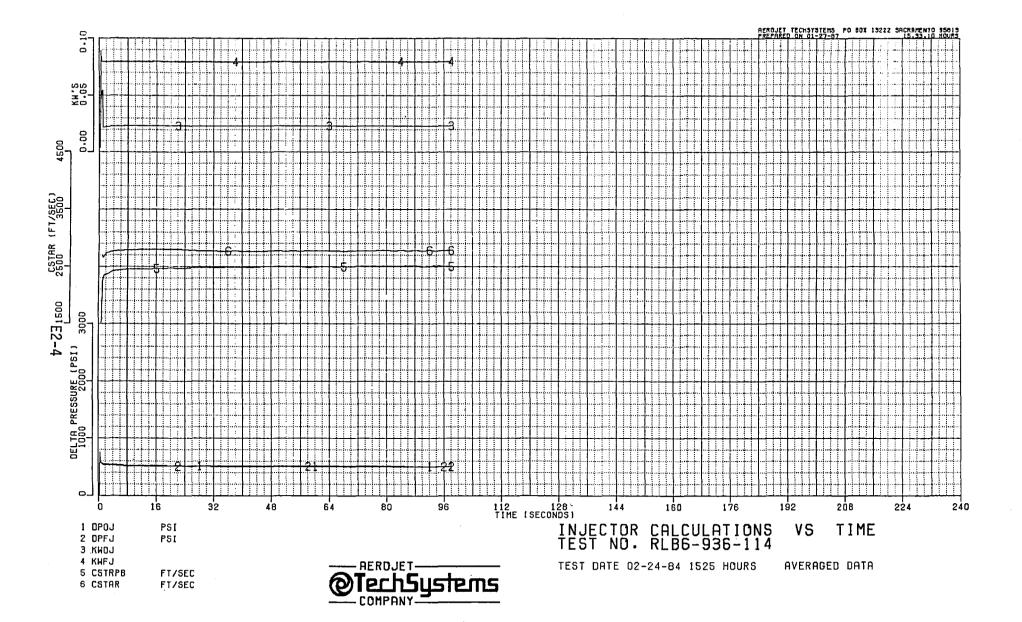
APPENDIX E-2

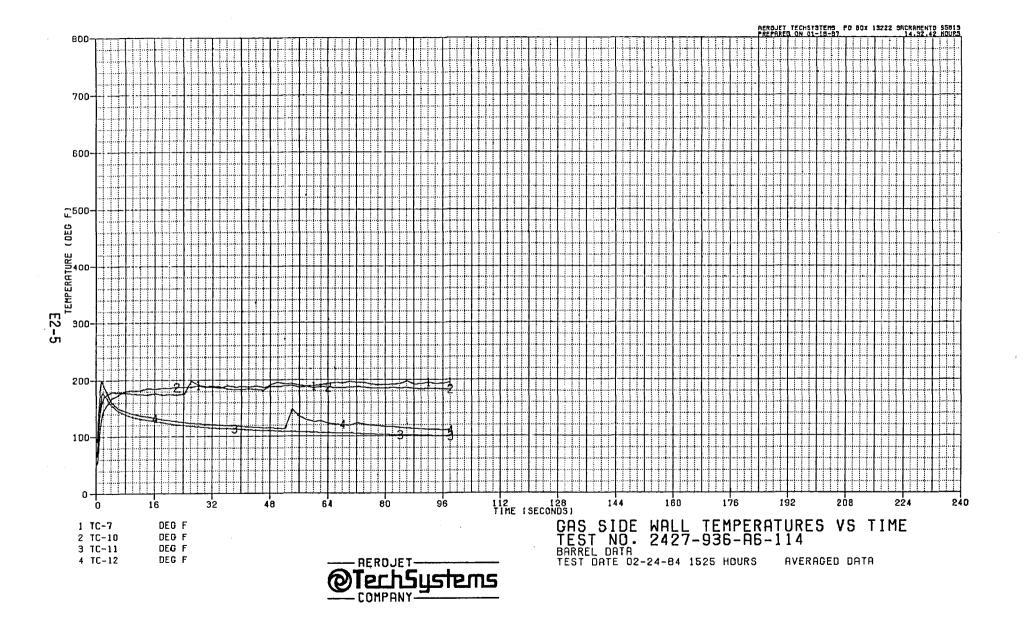
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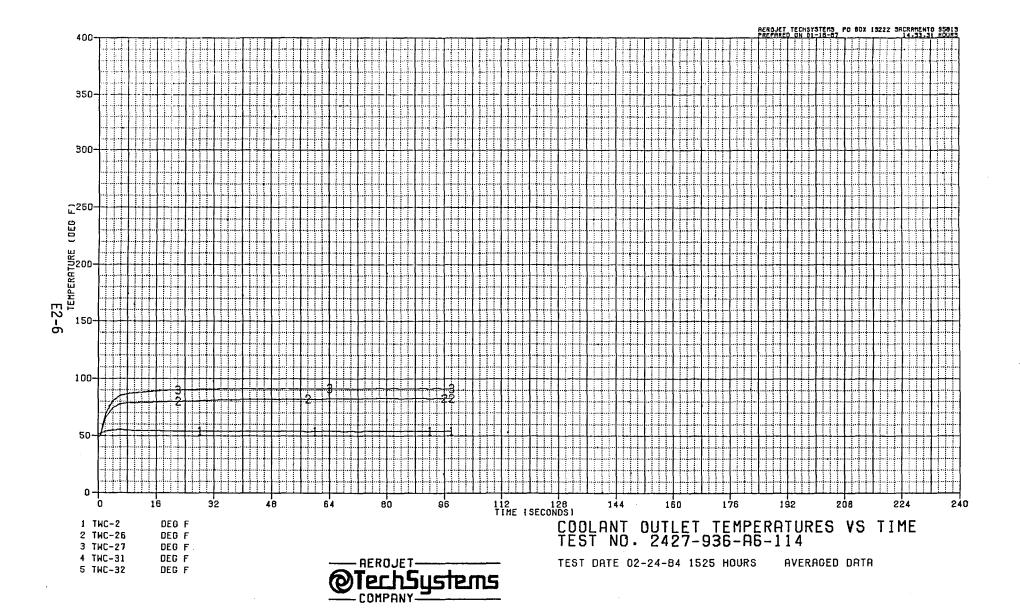
GAS GENERATOR DATA PLOTS

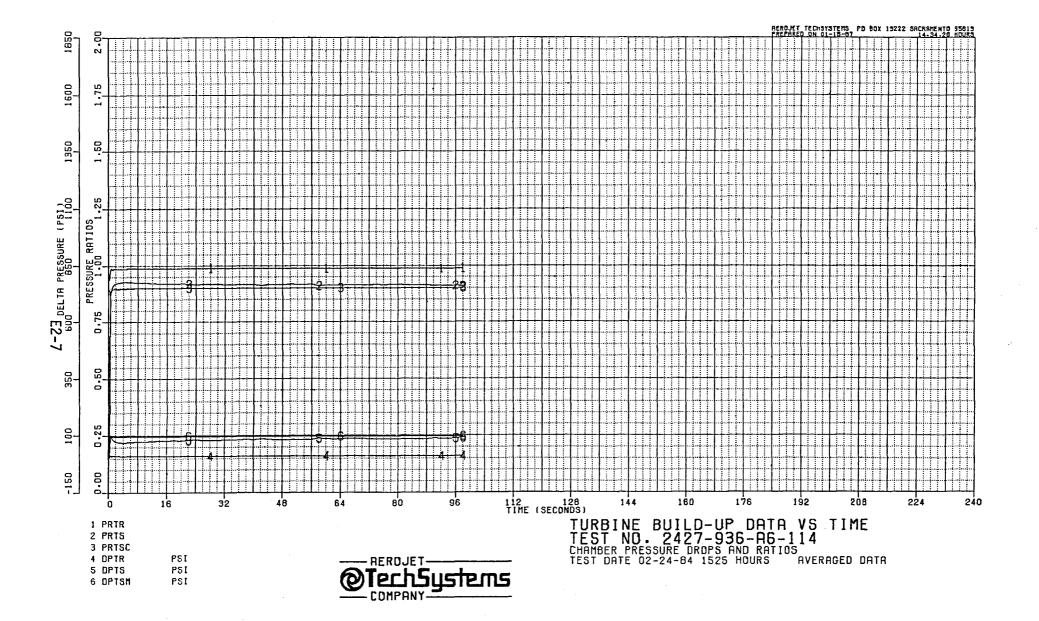


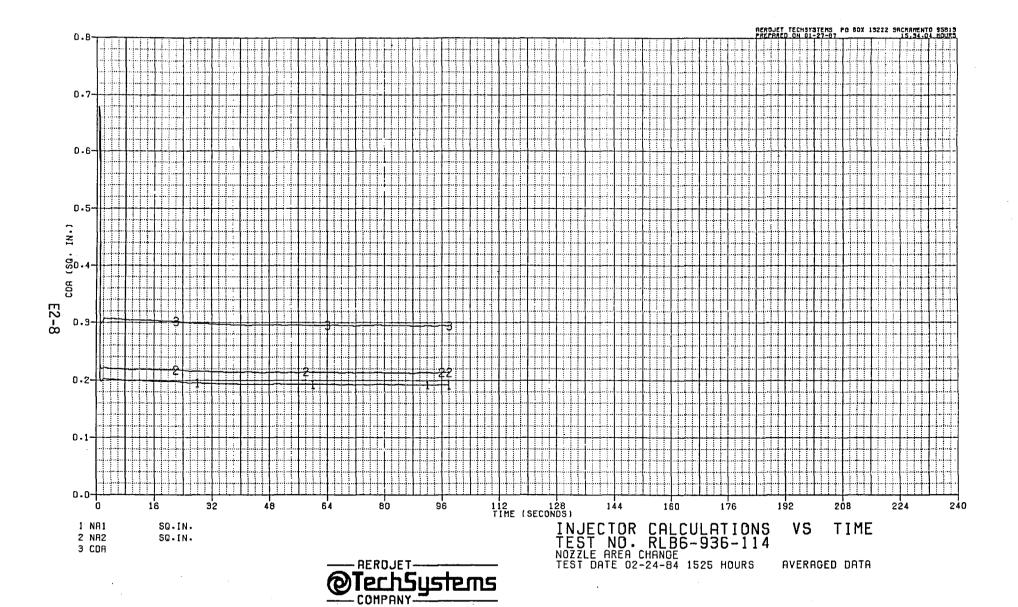


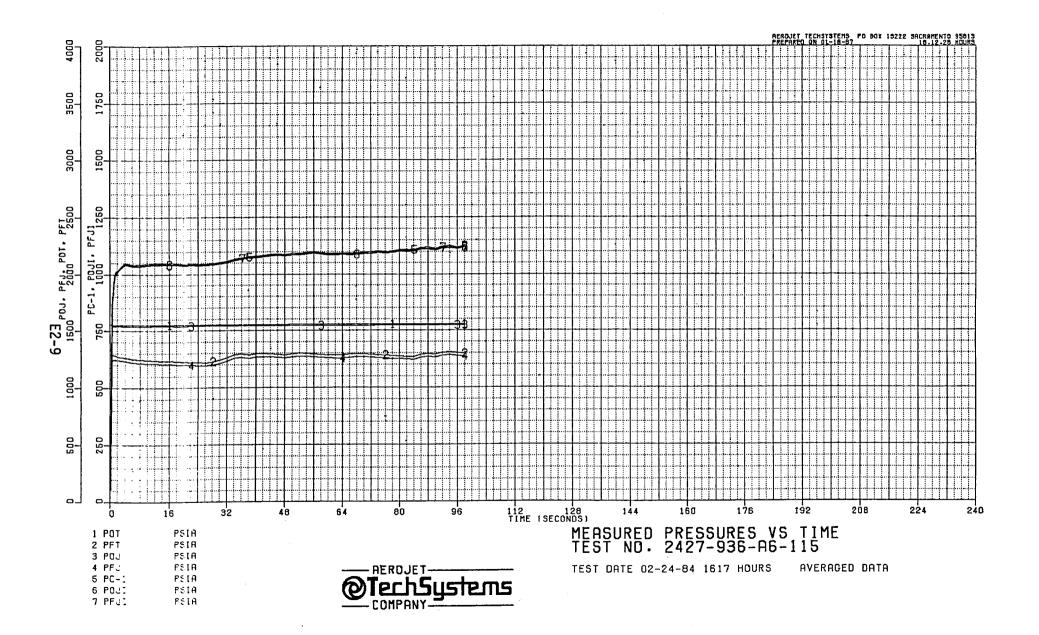


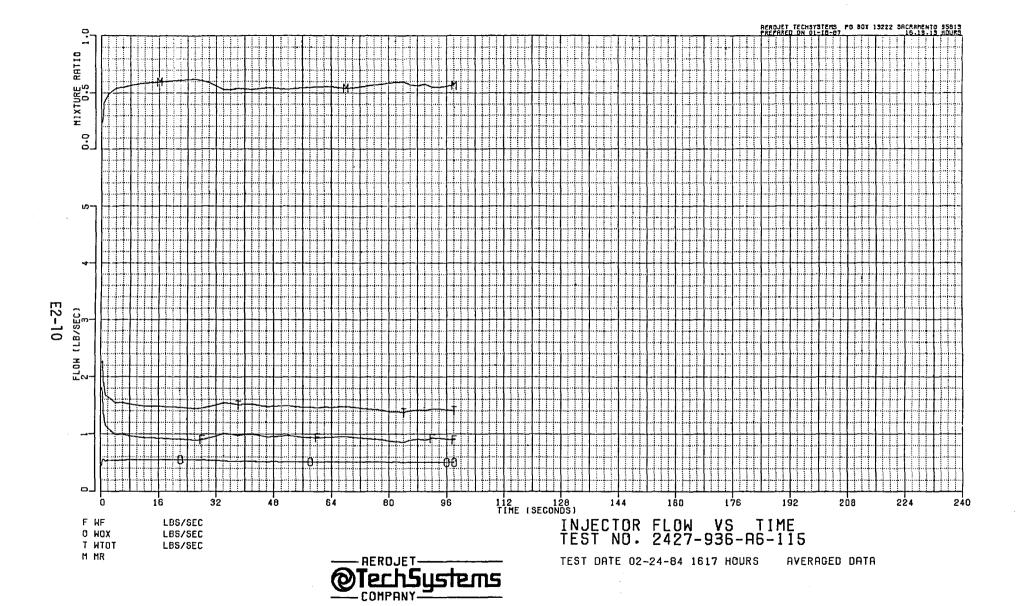


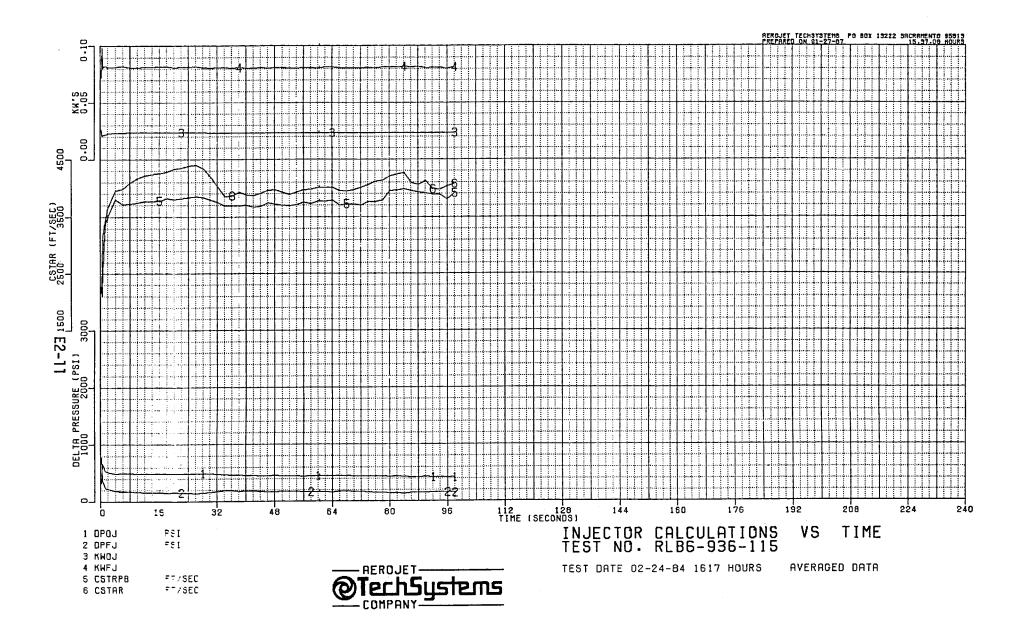


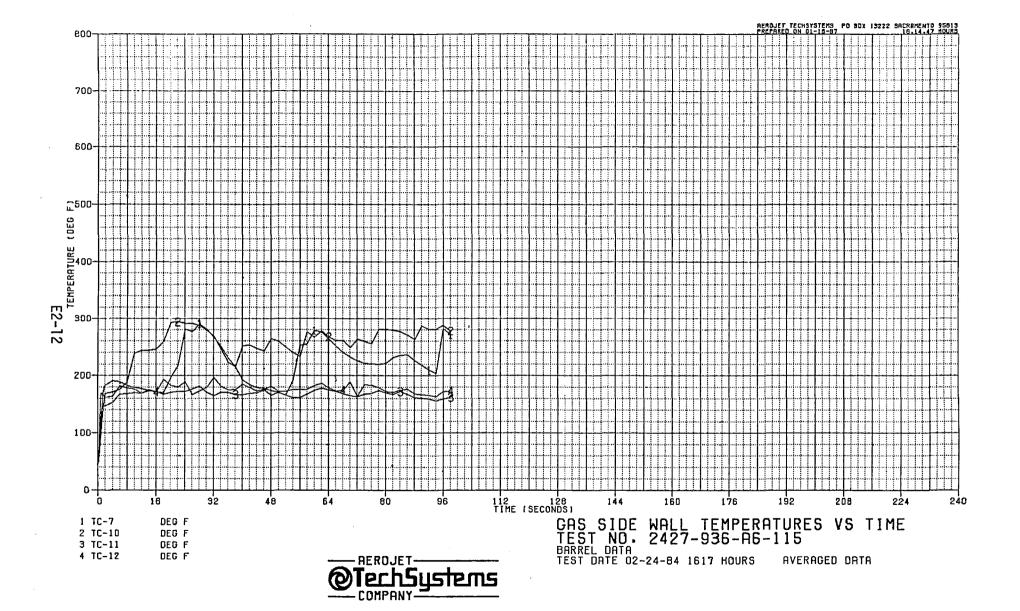


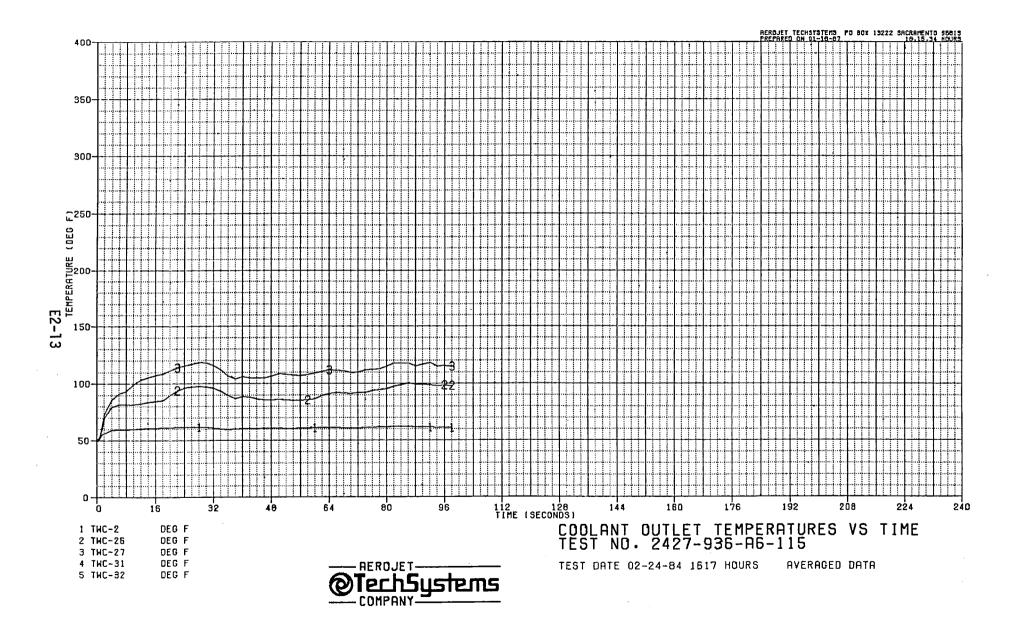


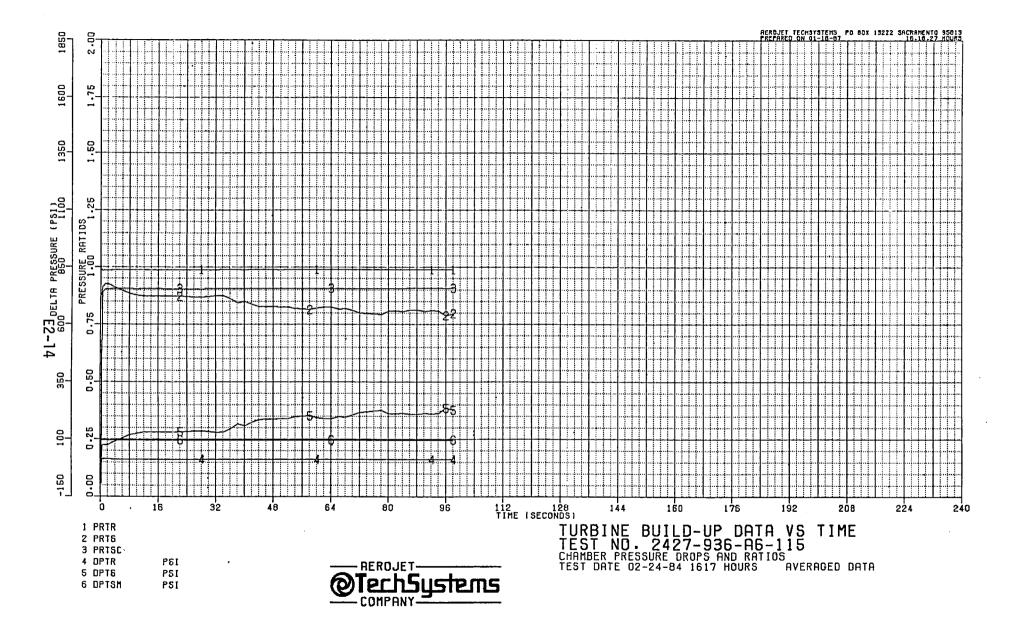


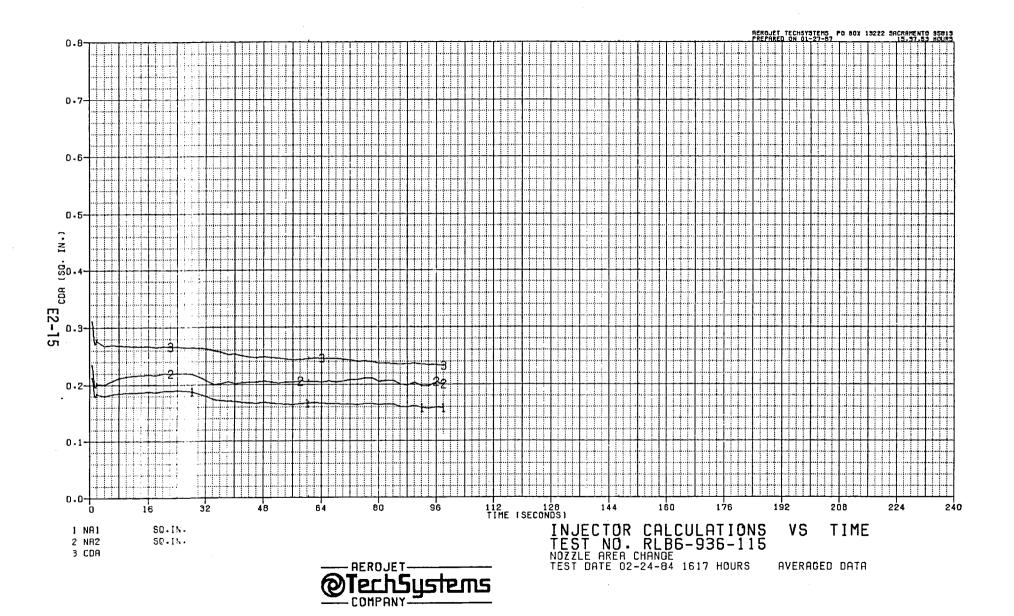


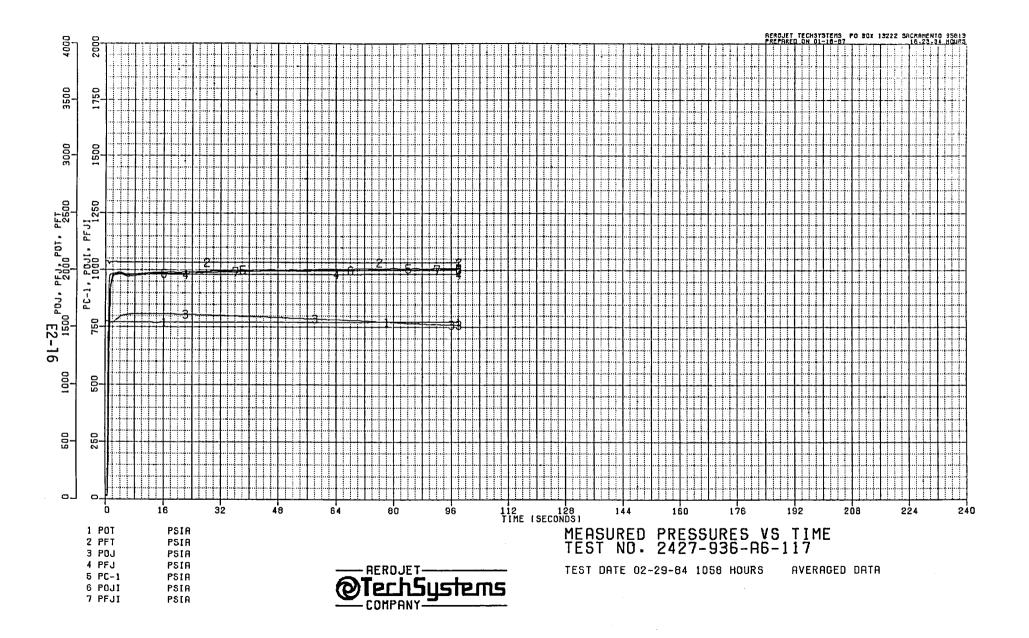


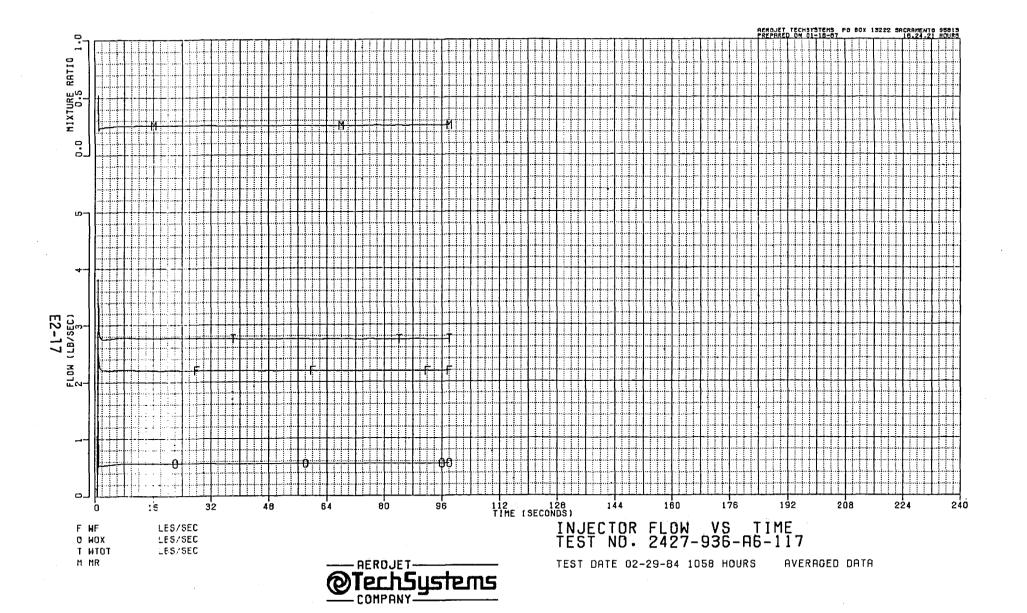


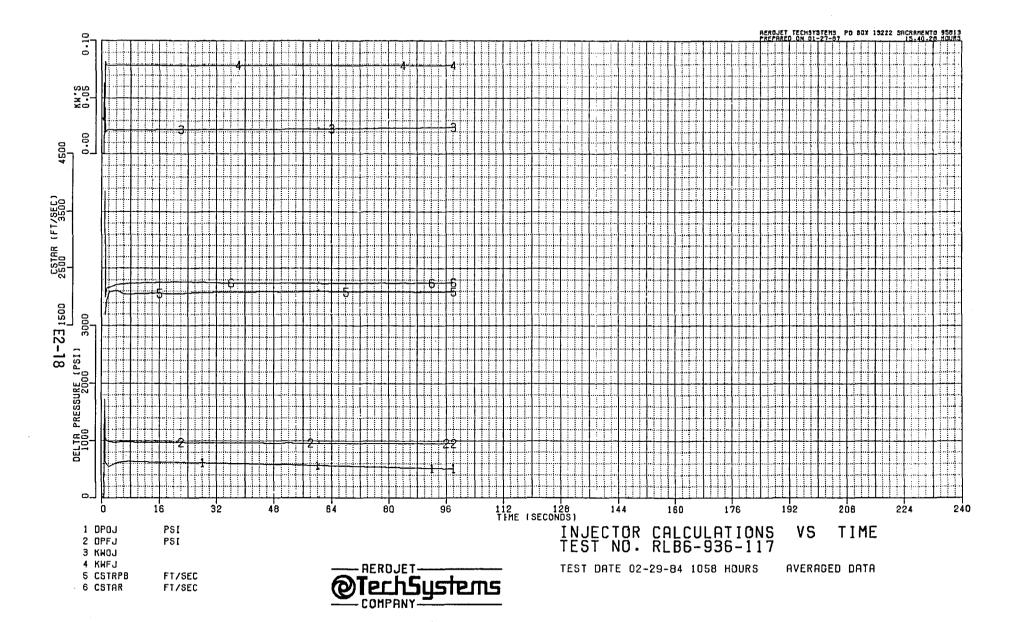


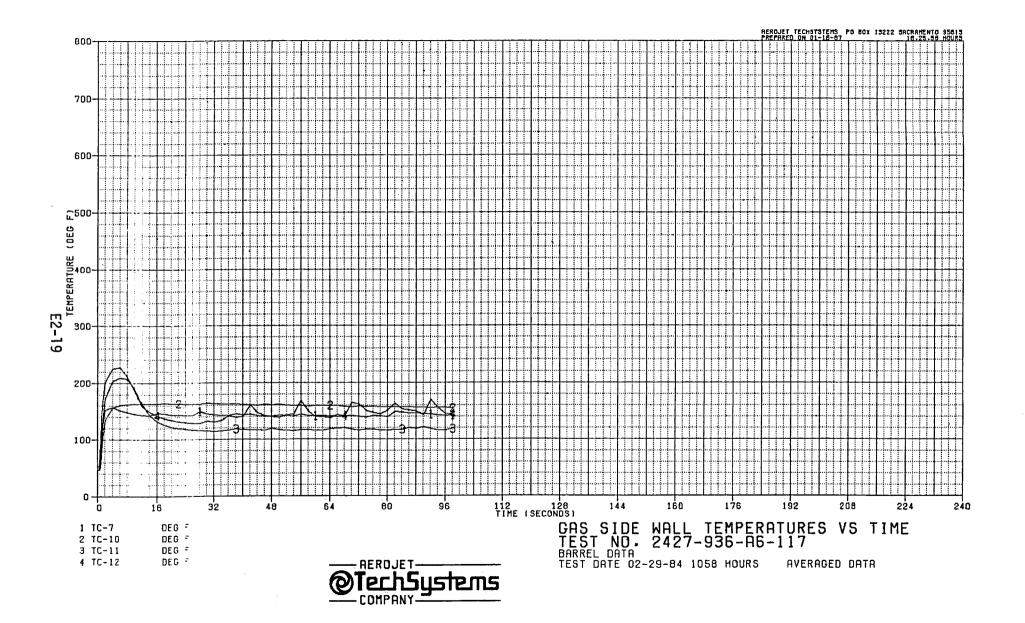


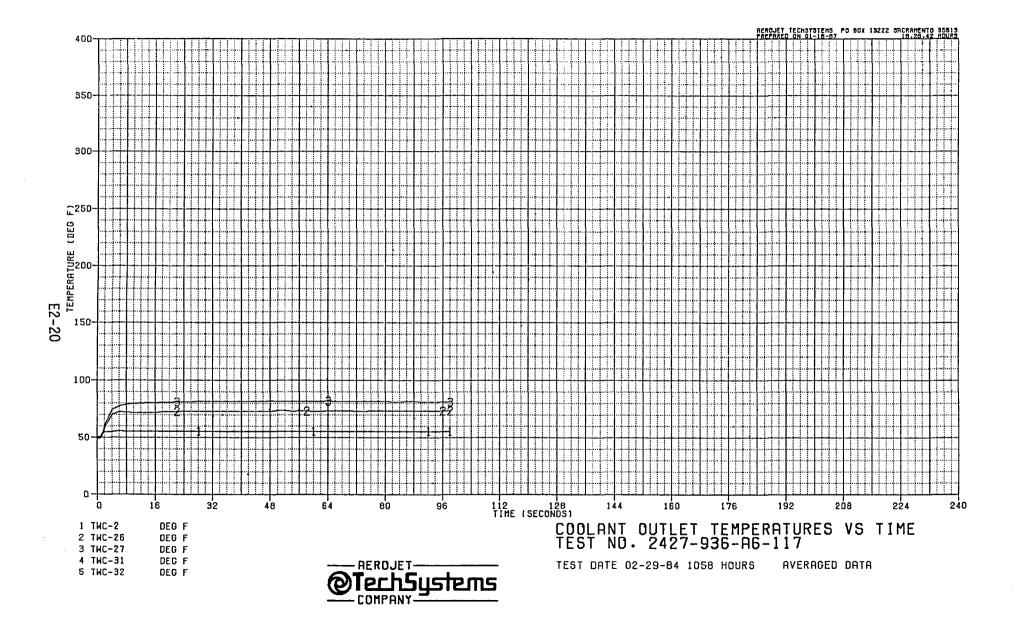


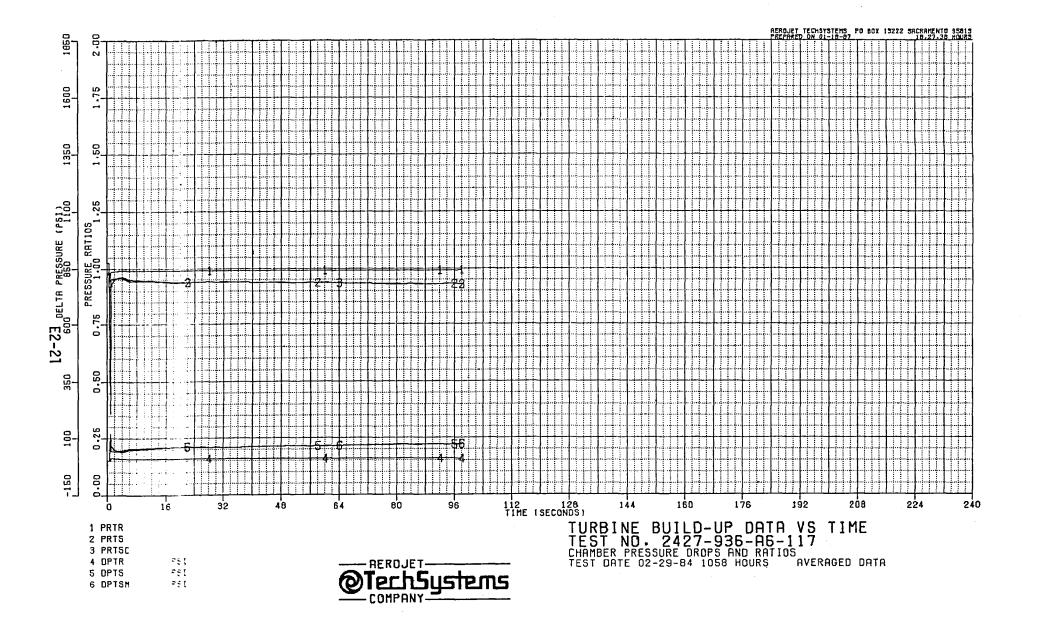


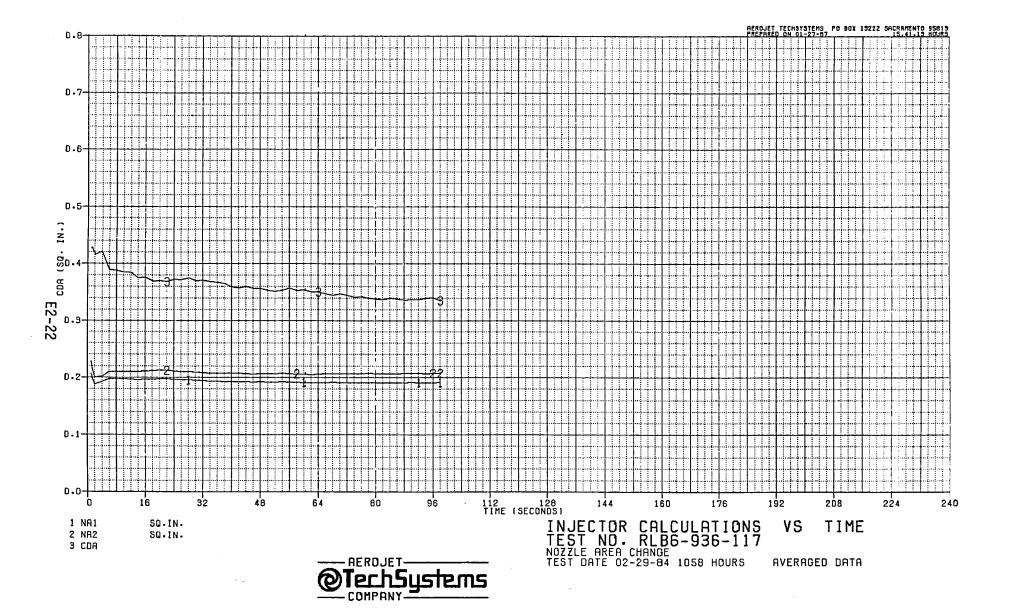


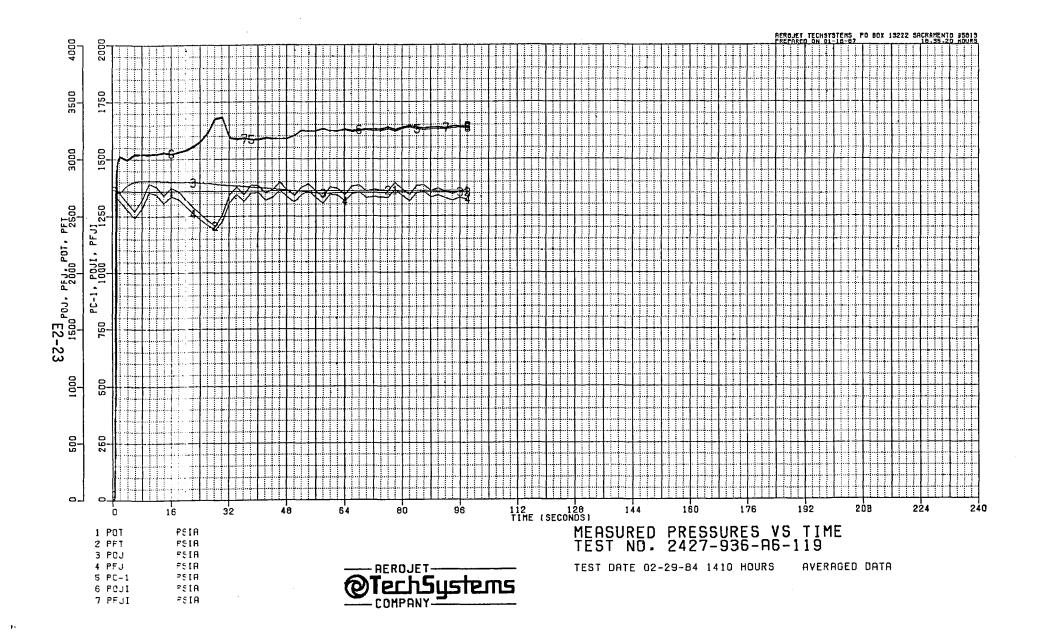


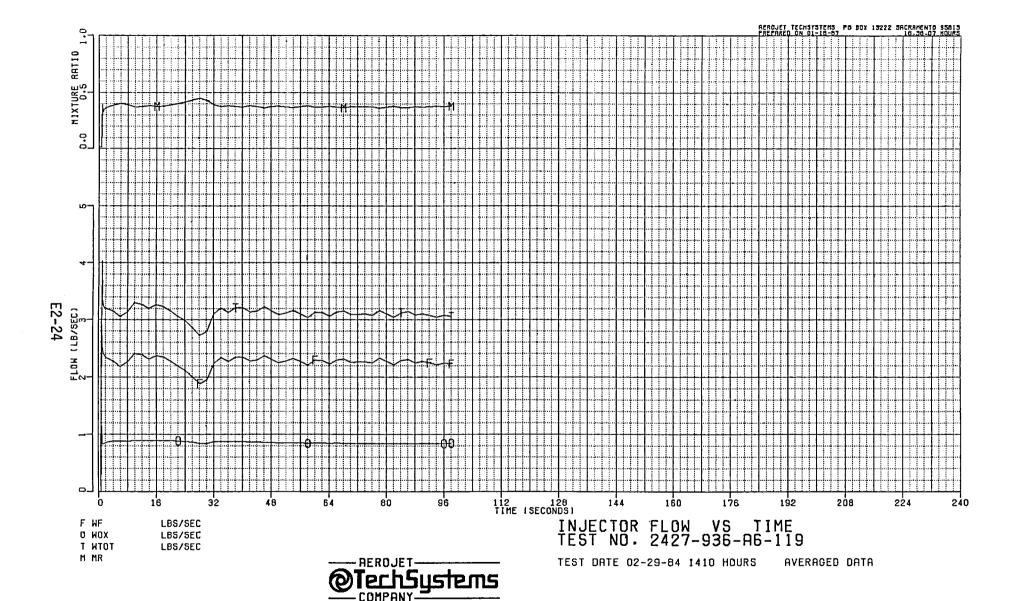


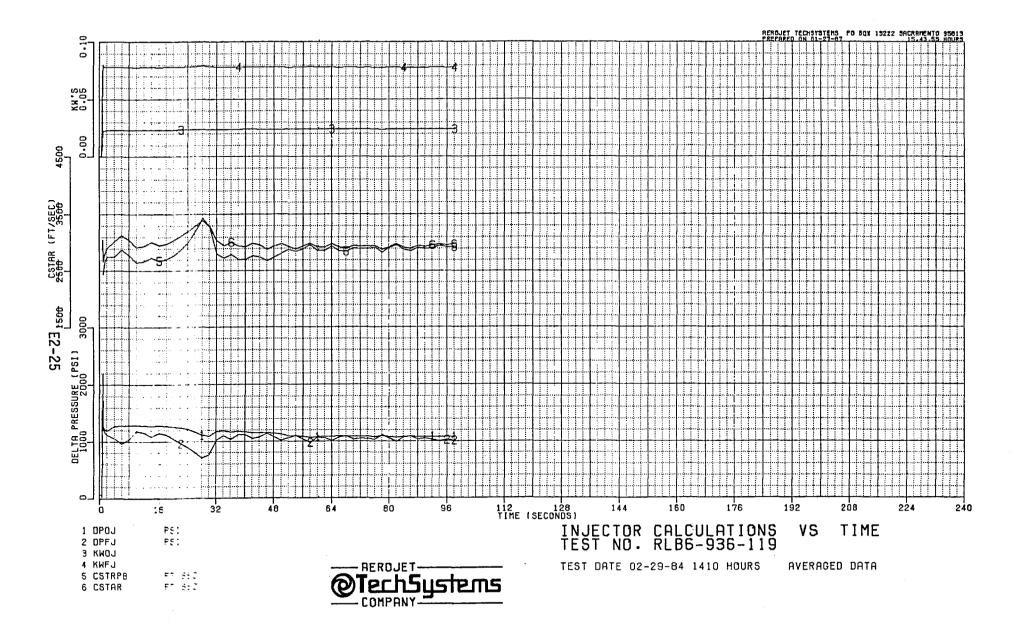


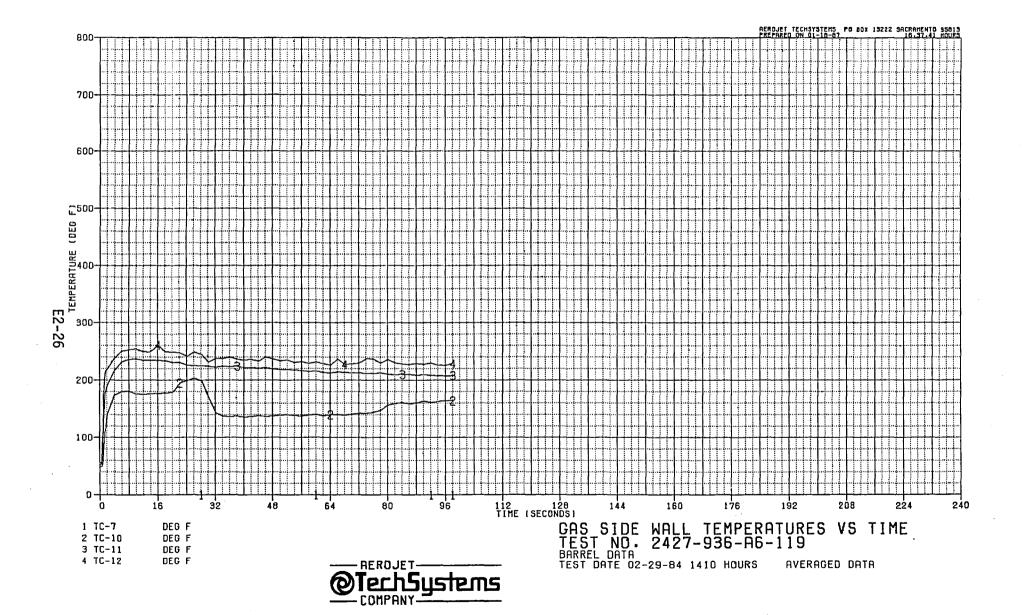


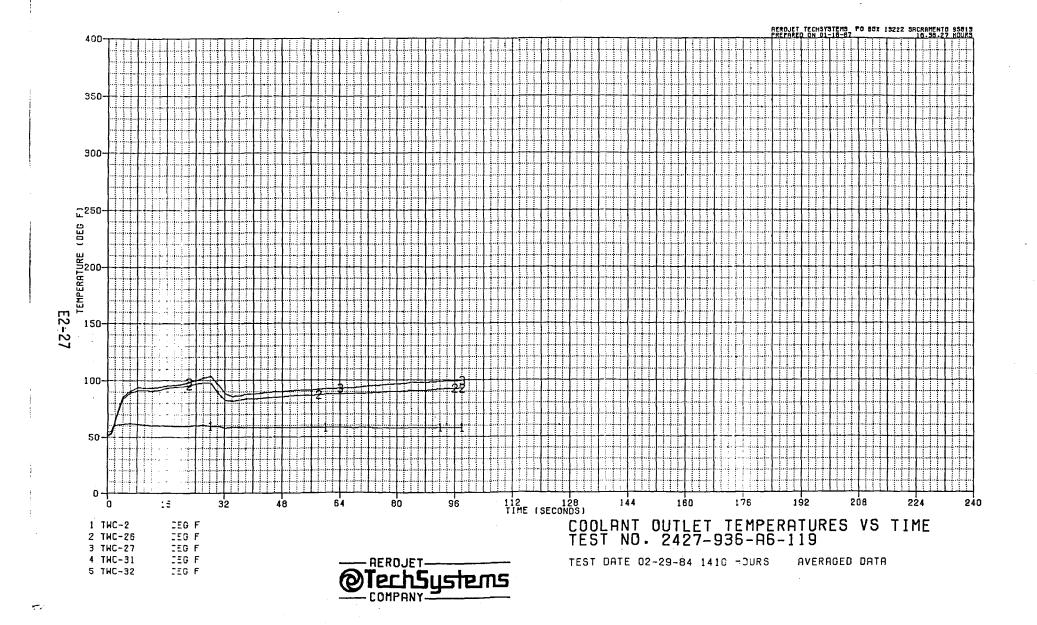


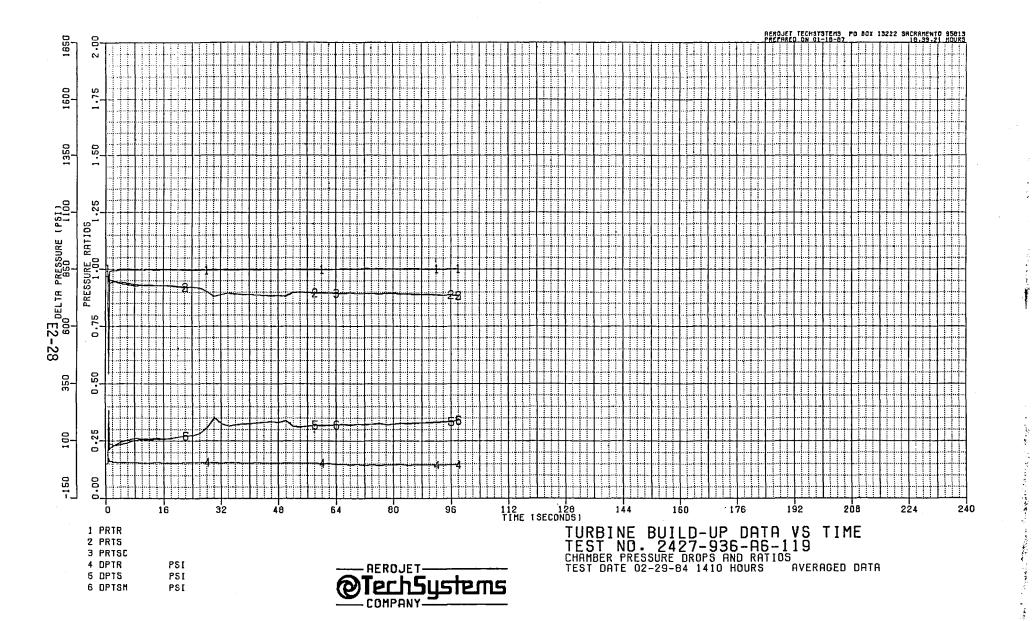


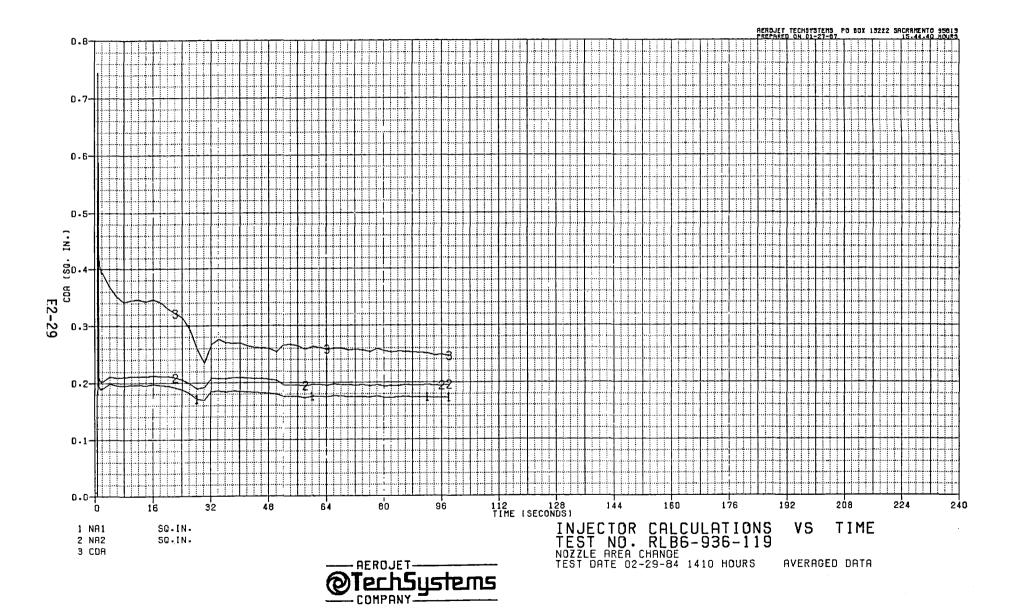


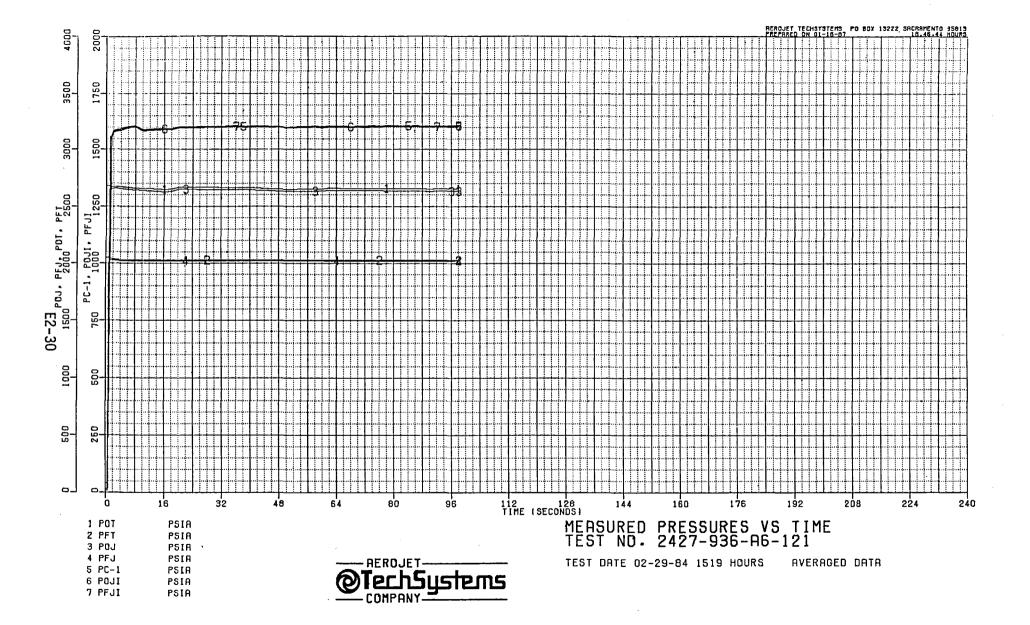


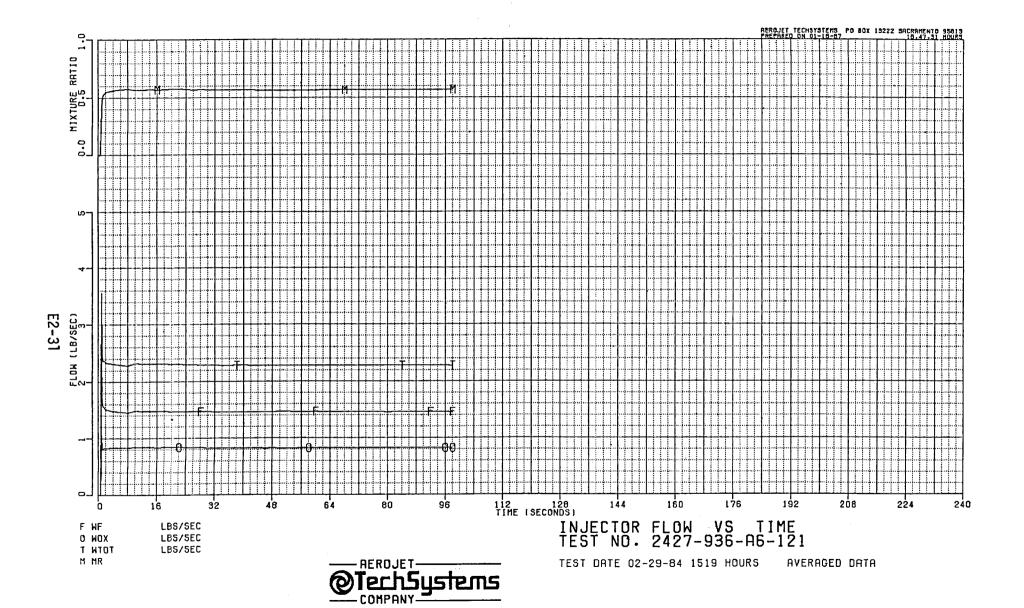


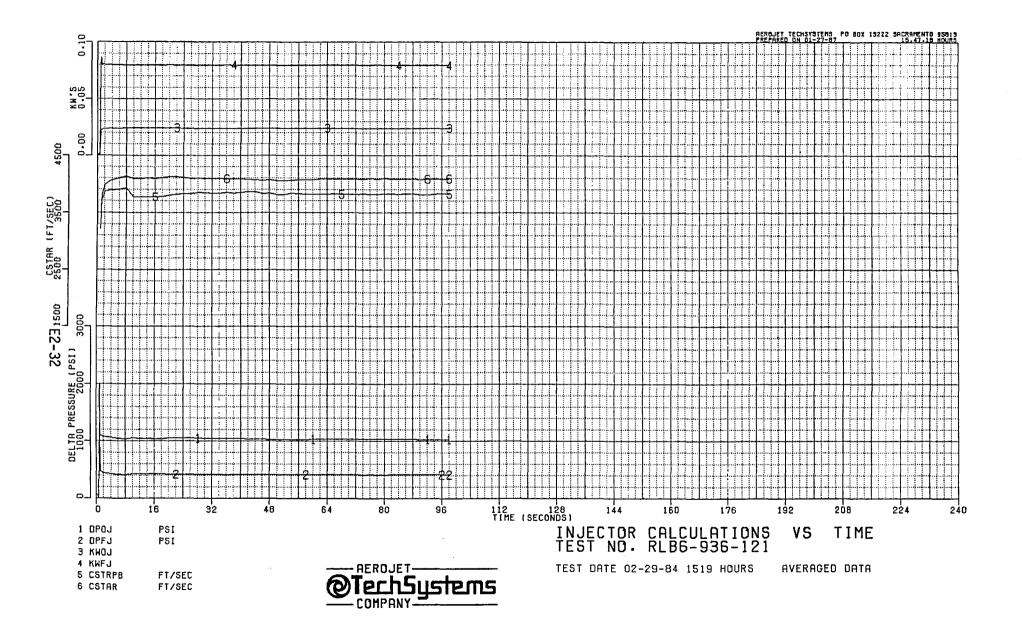


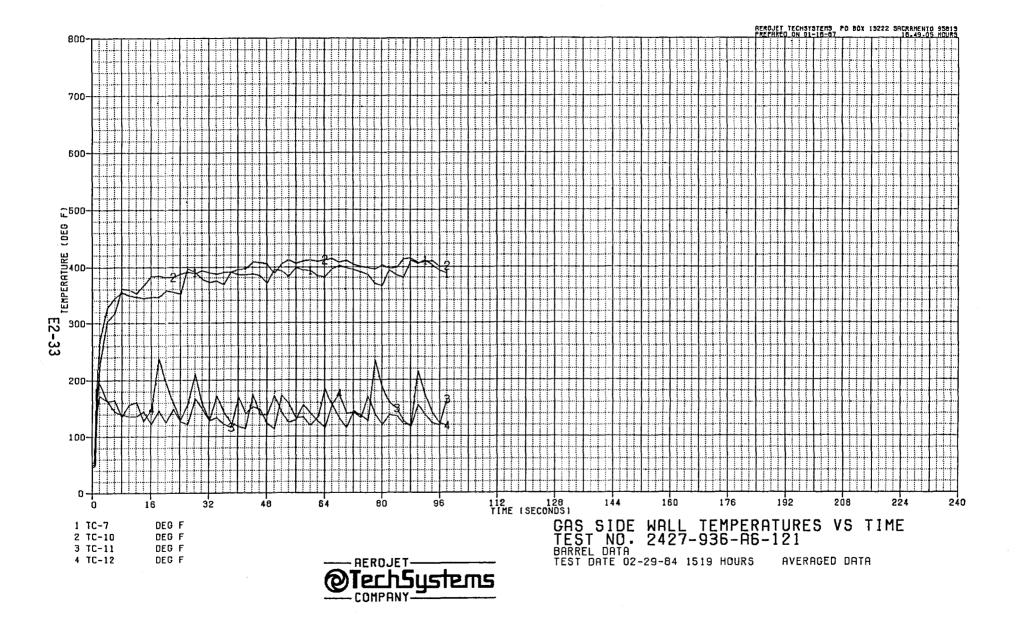


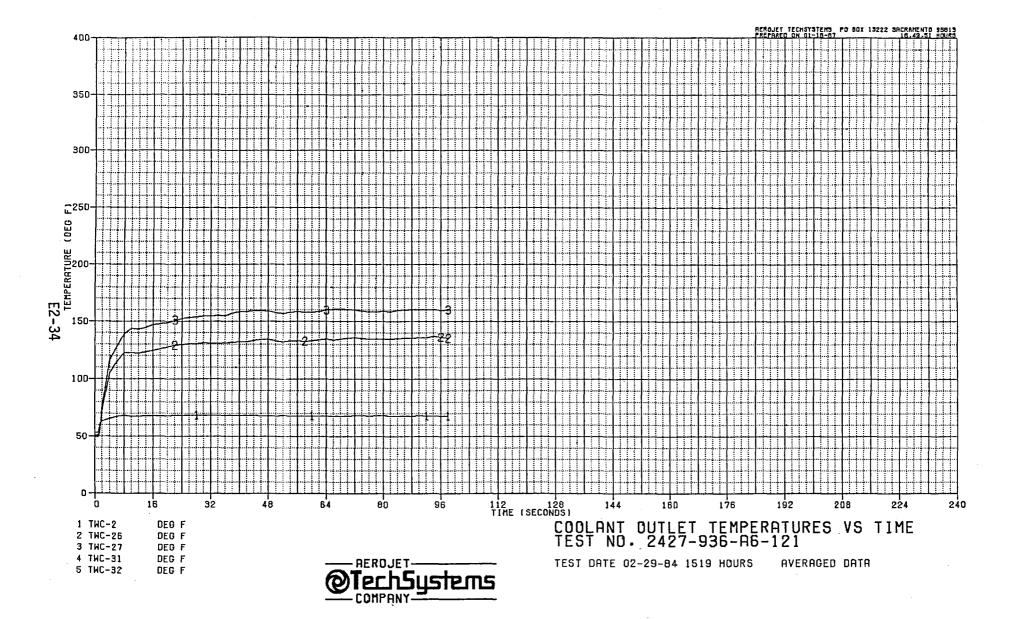


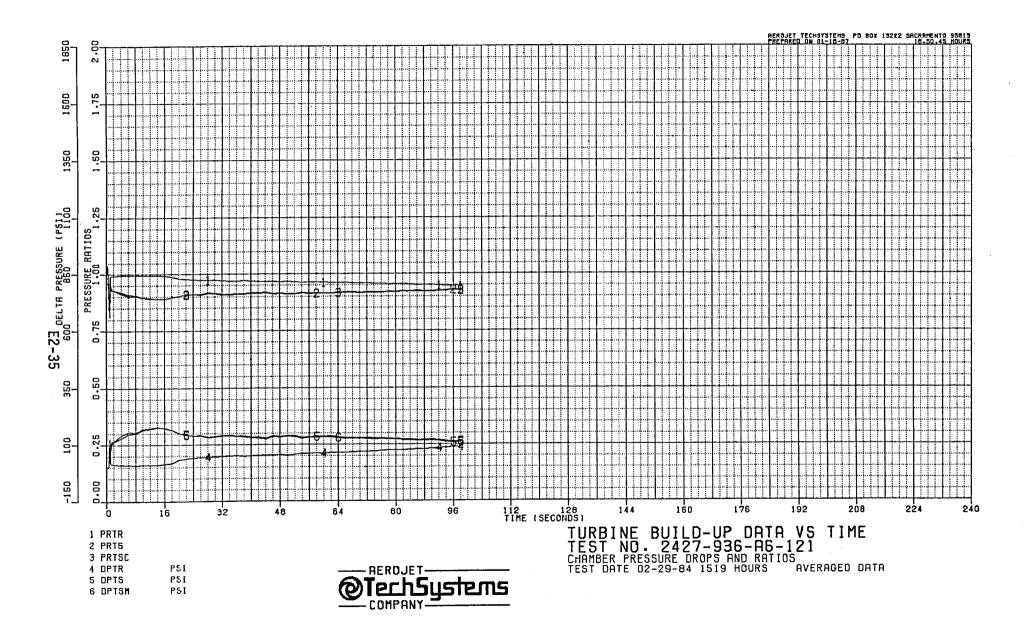


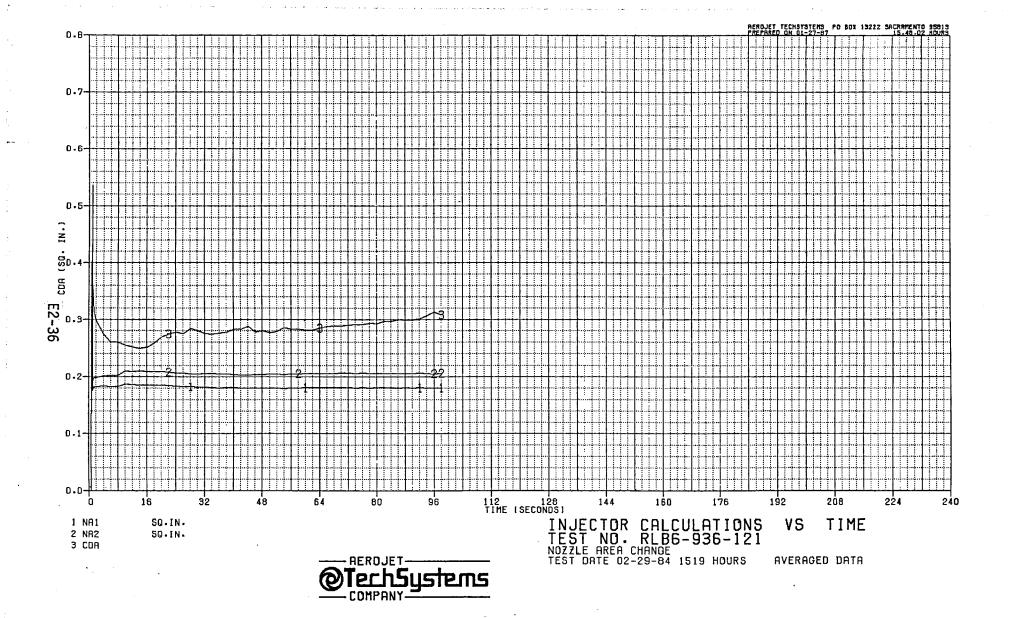


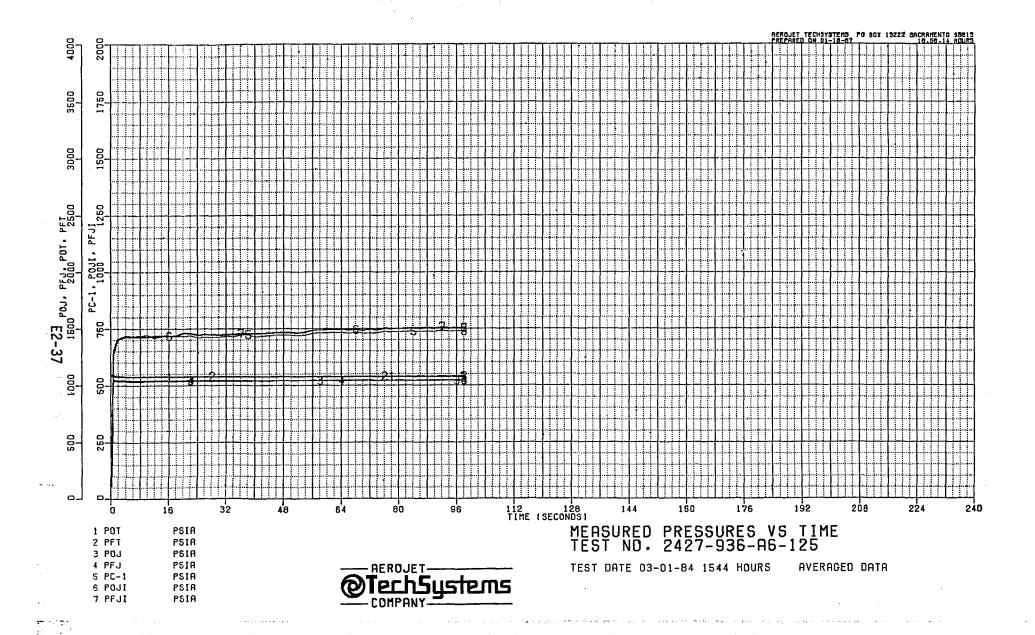




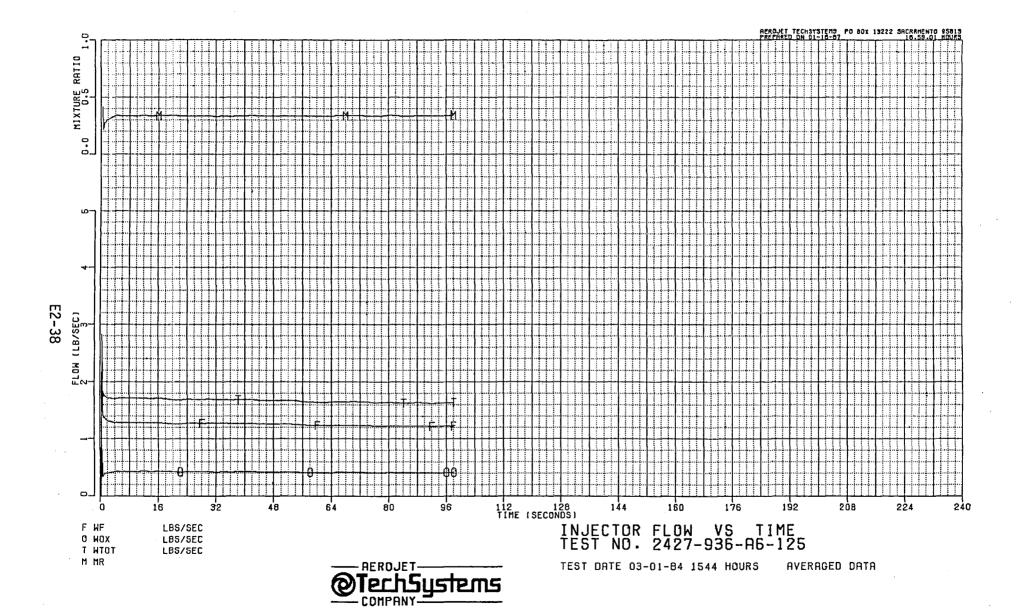


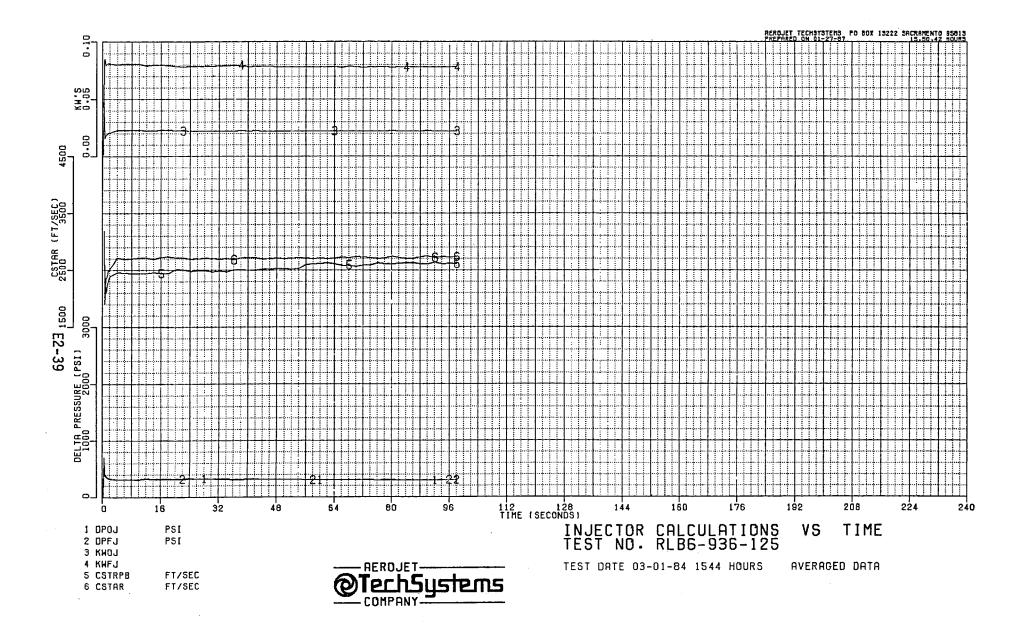


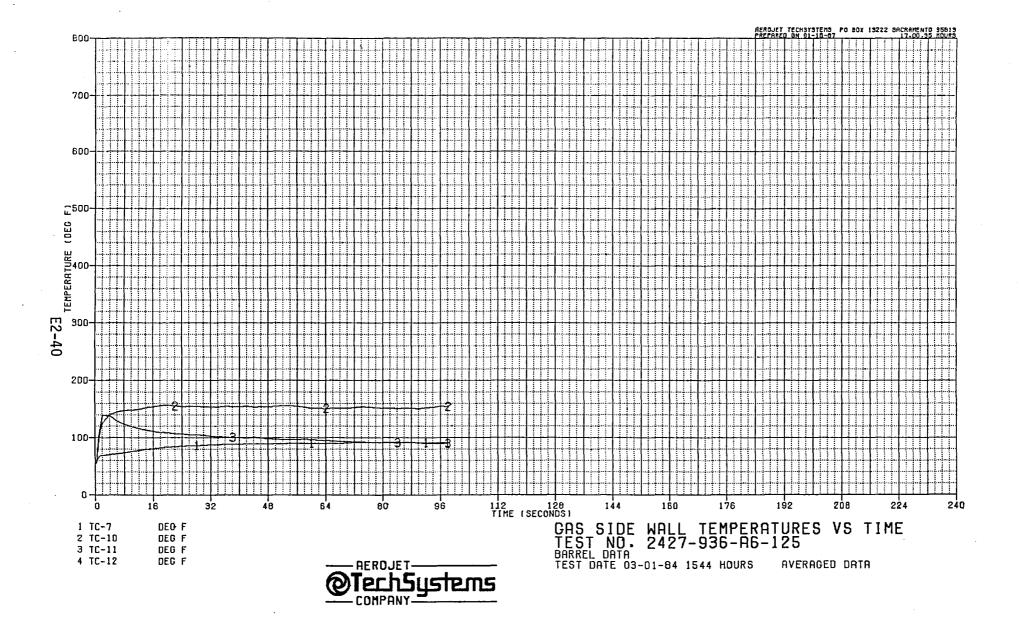


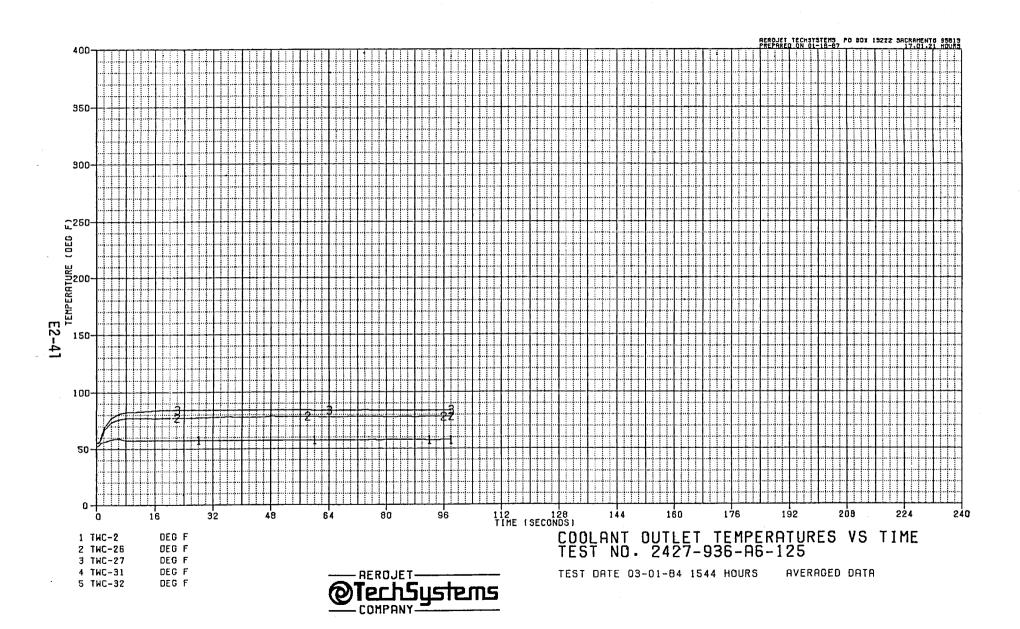


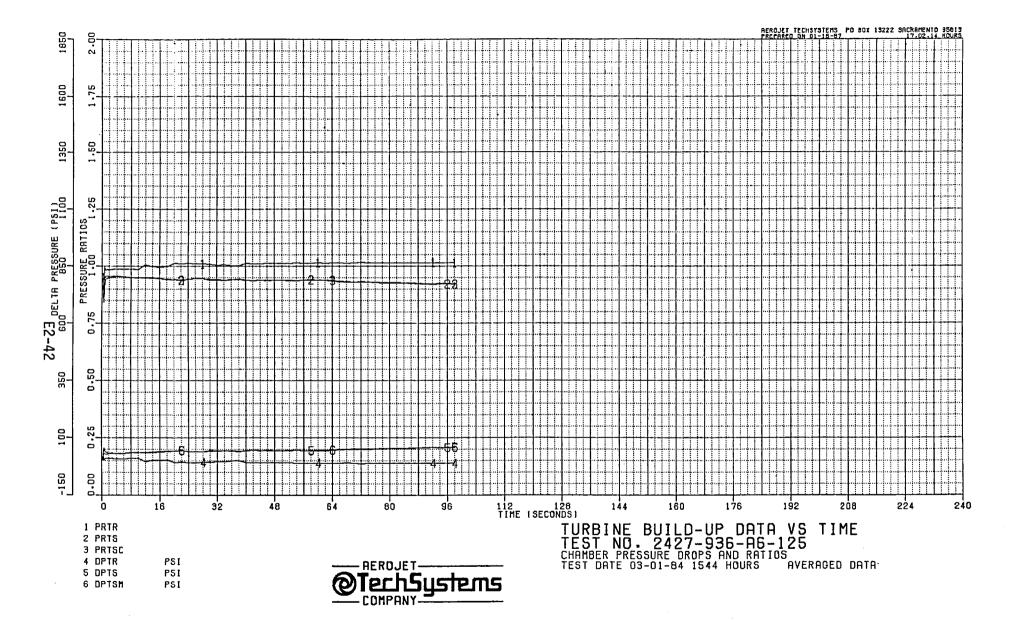
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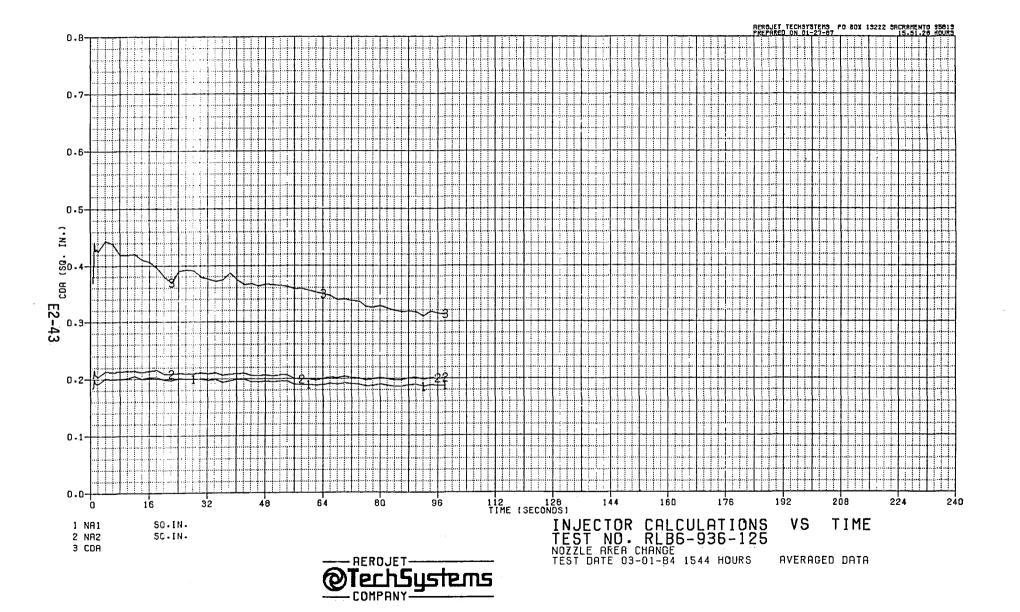


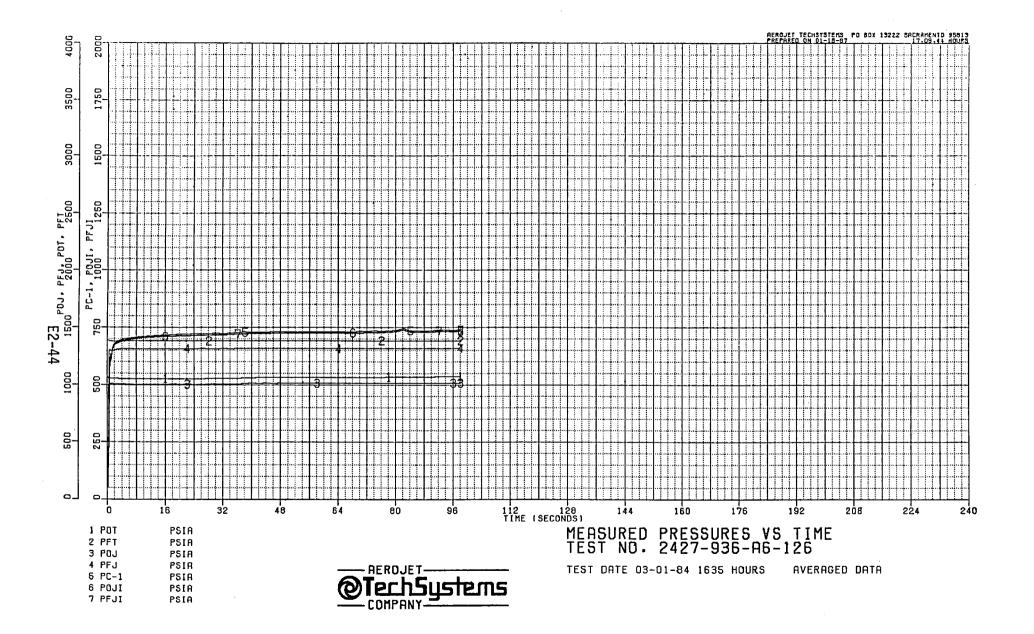


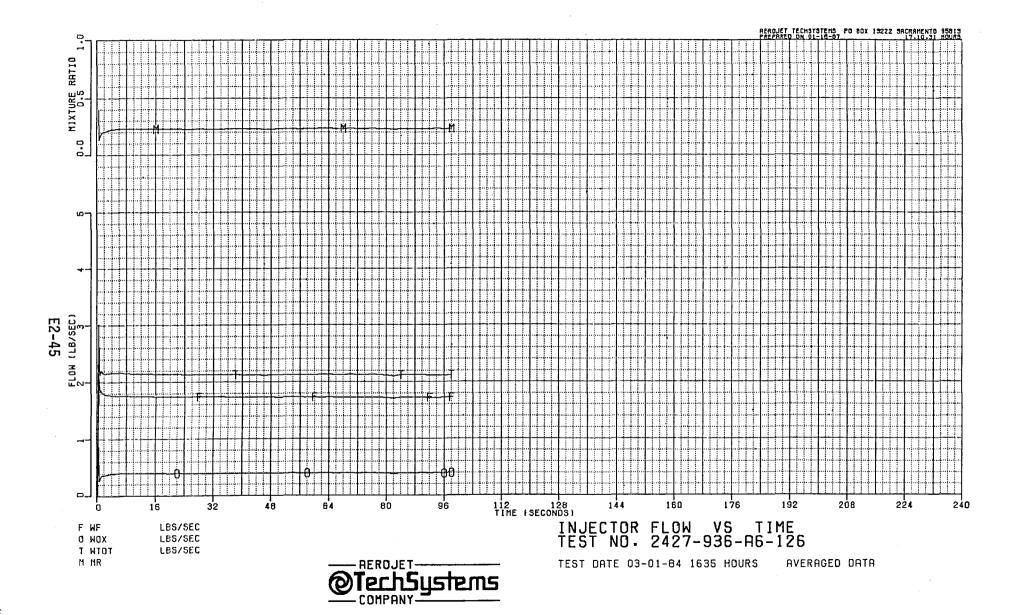


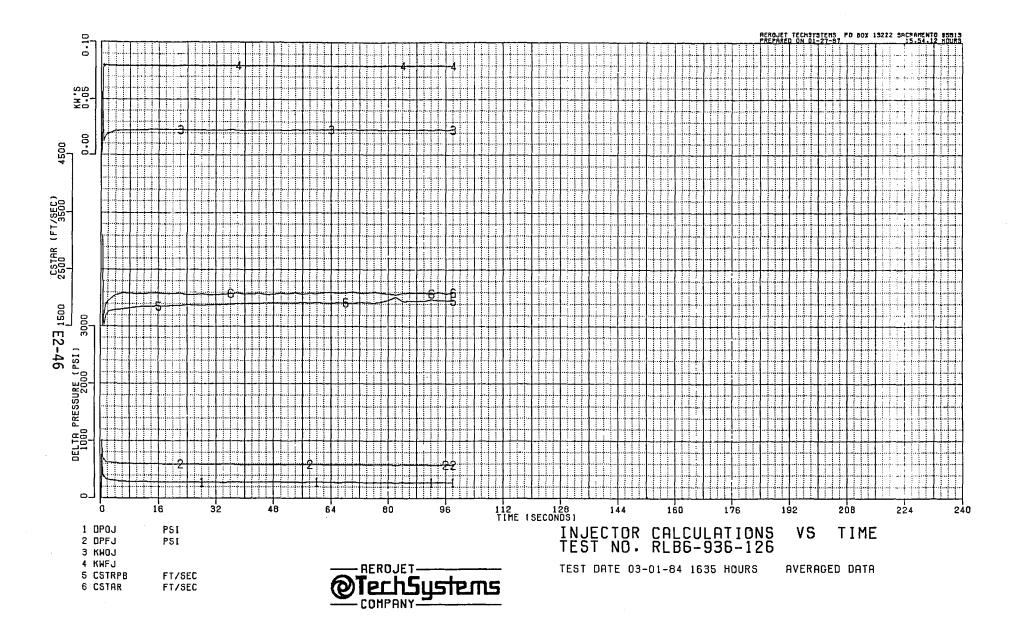


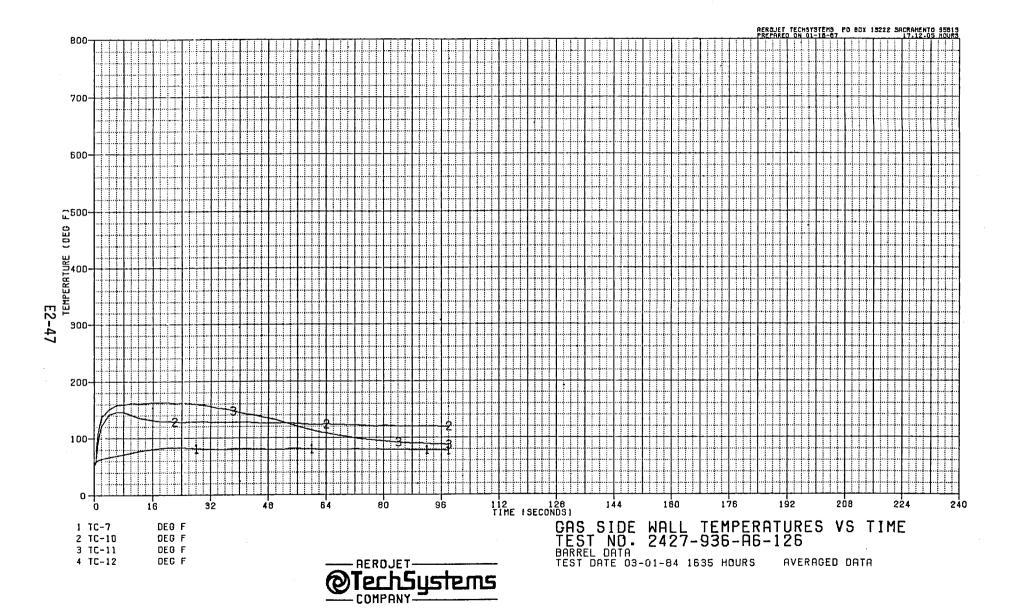


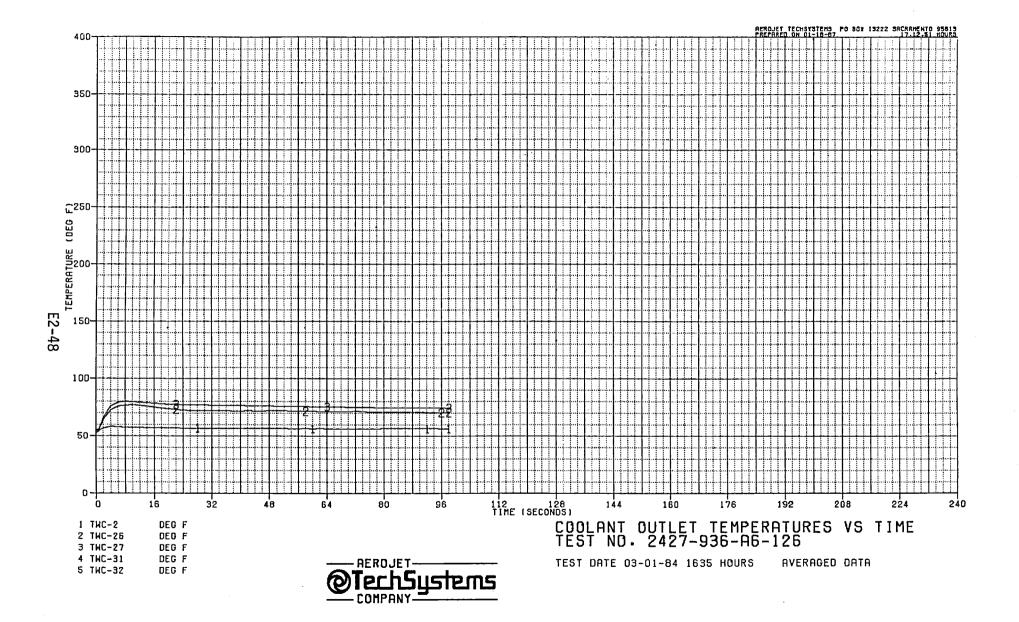


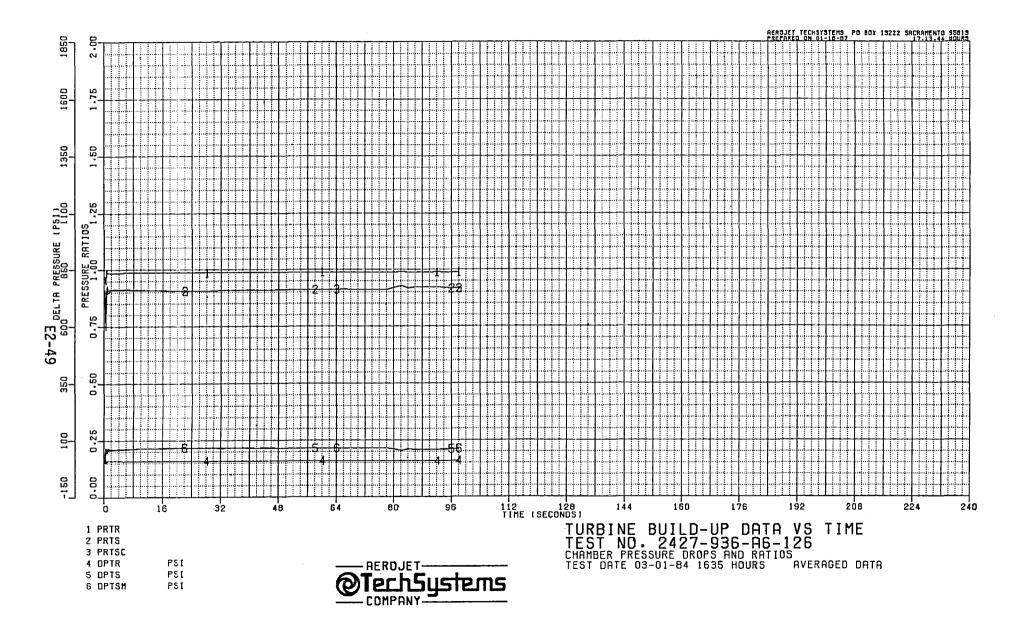


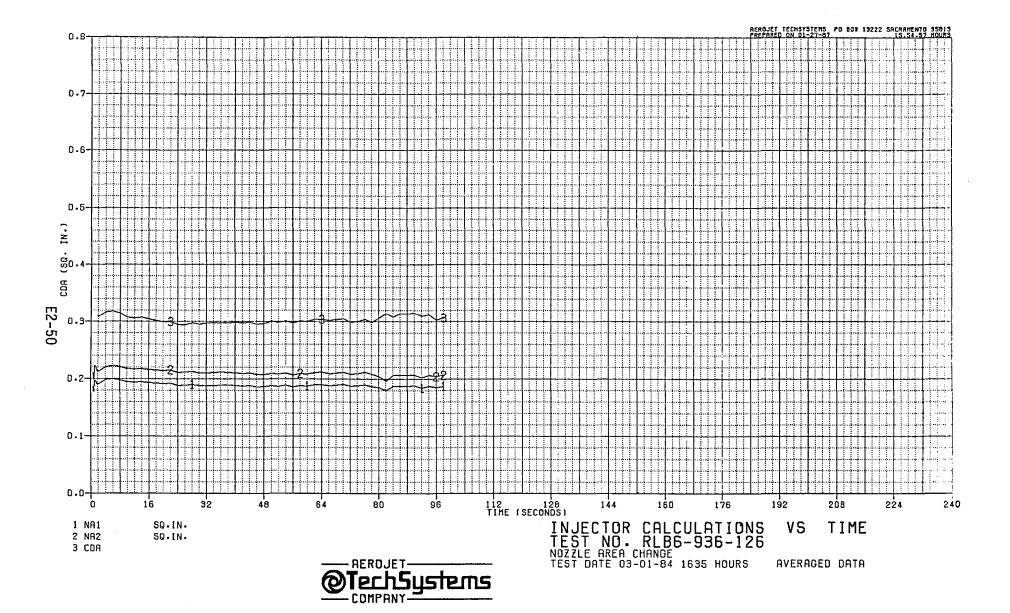


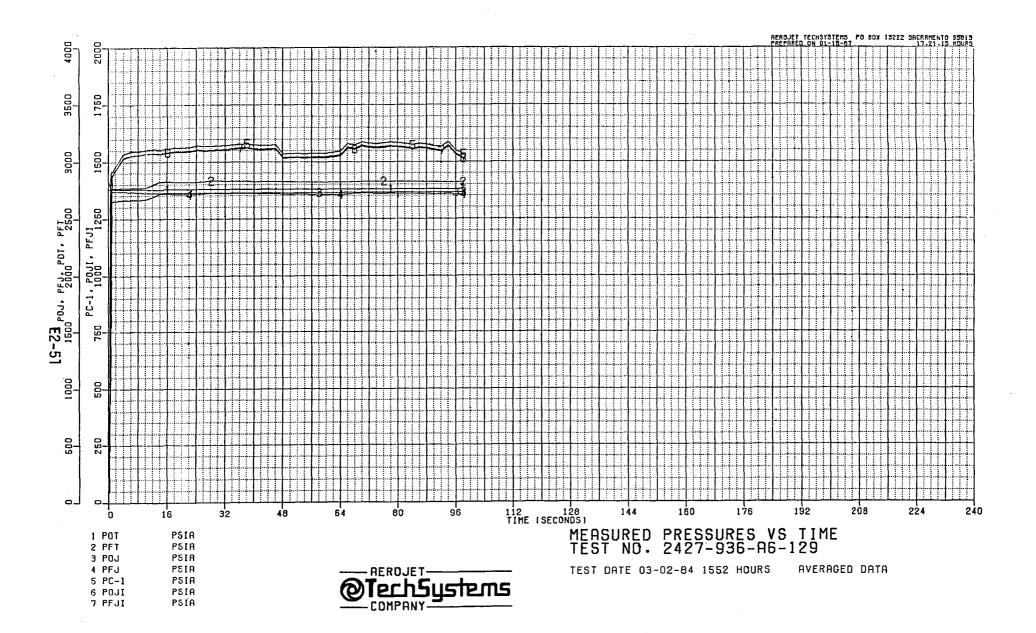


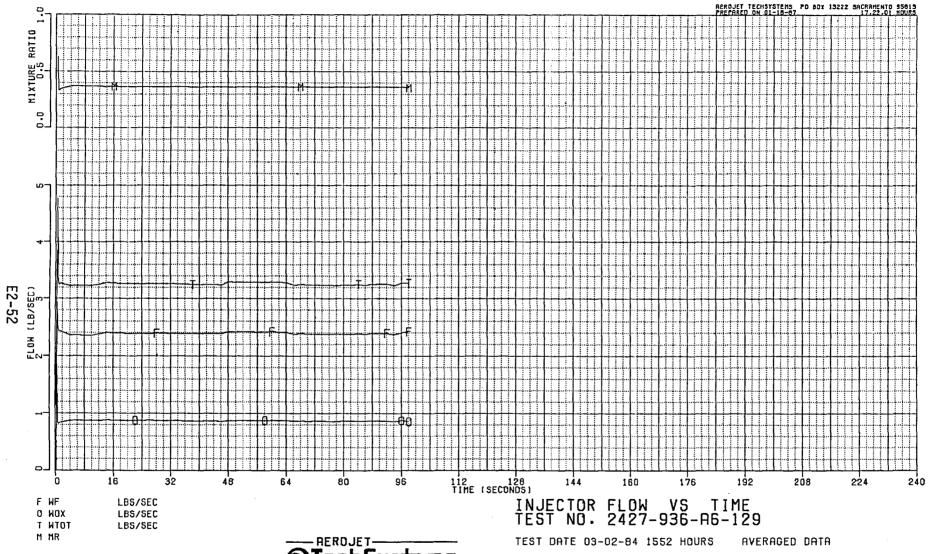




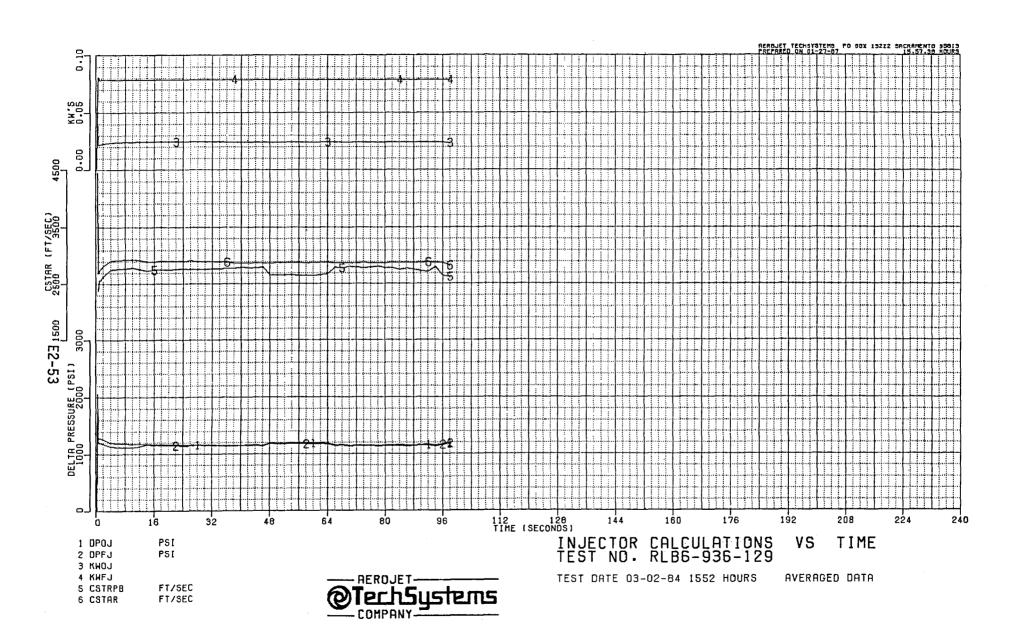


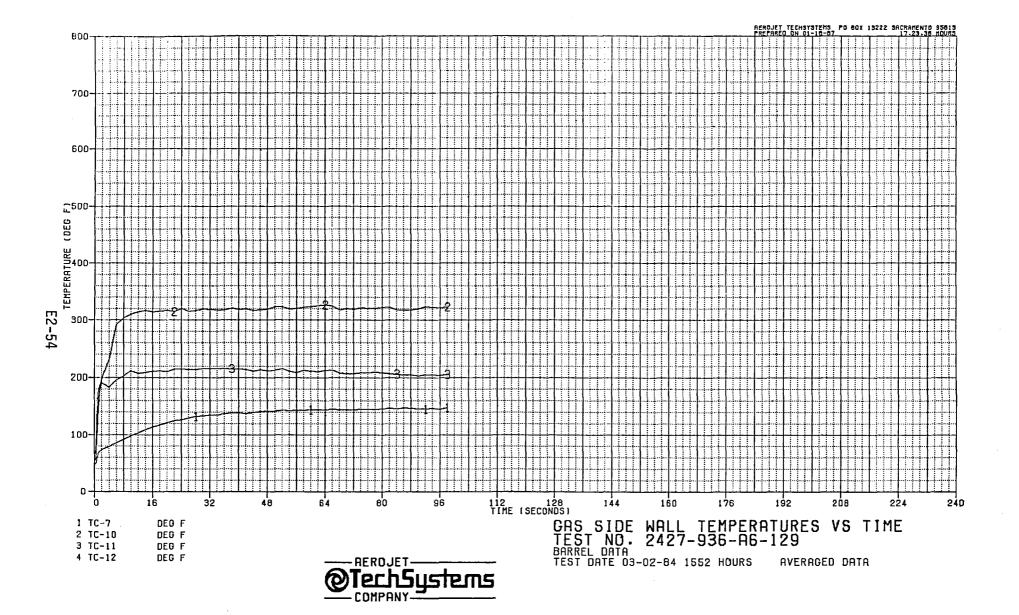


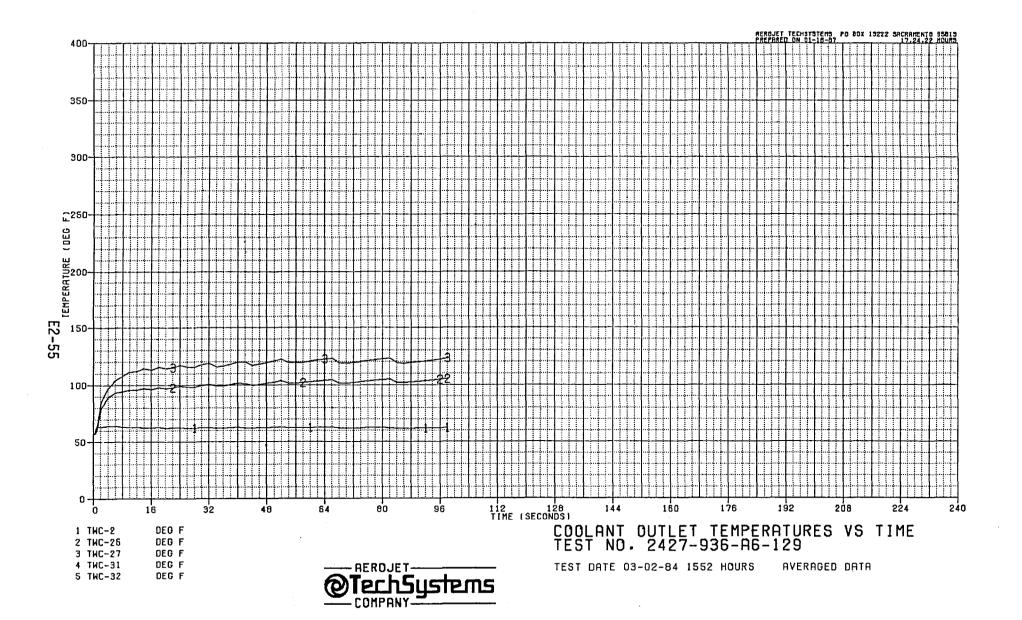


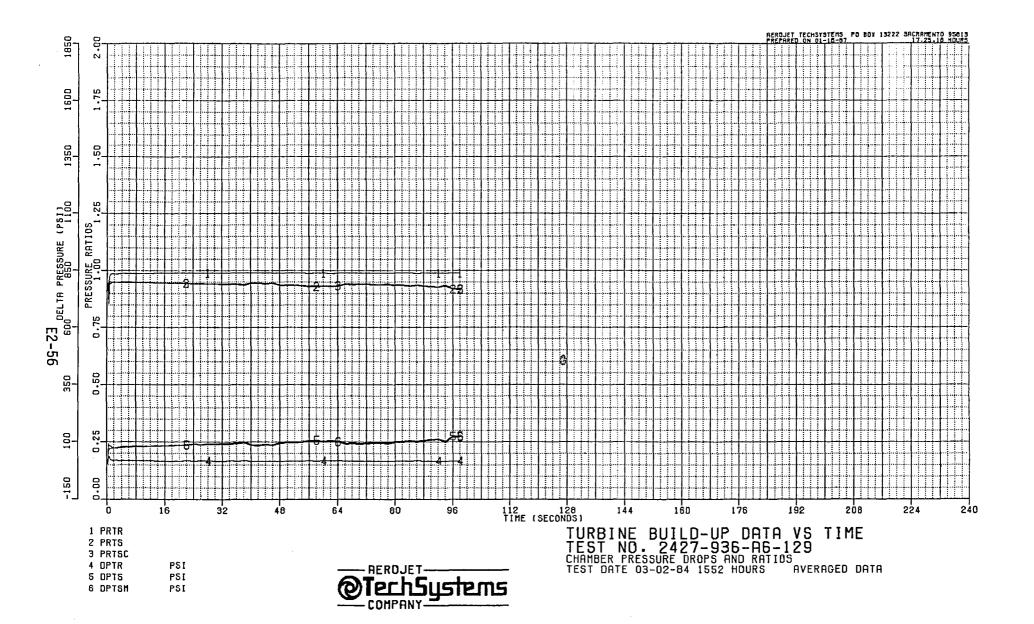


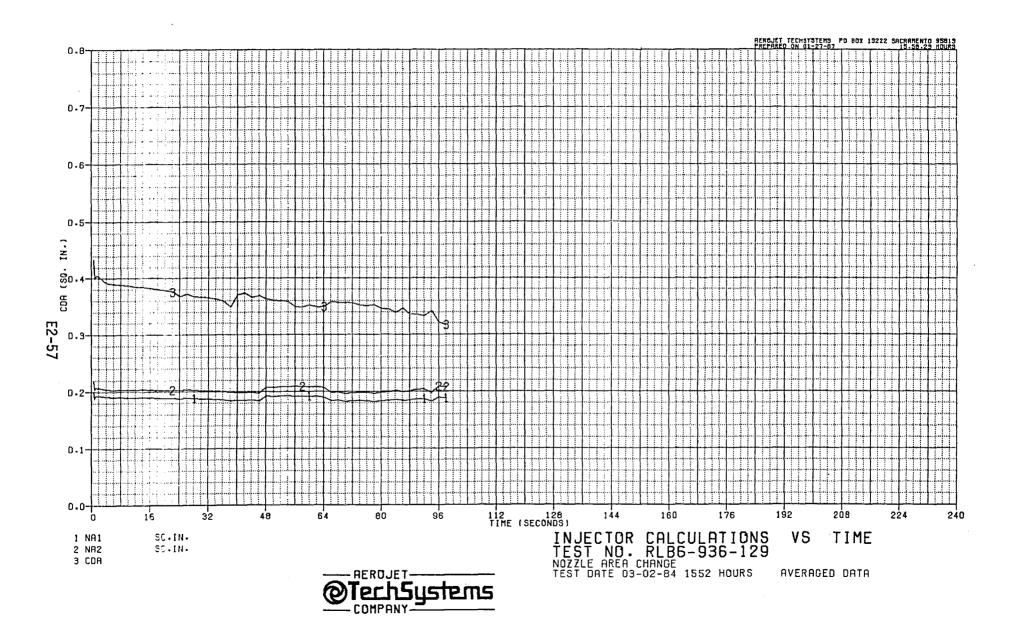


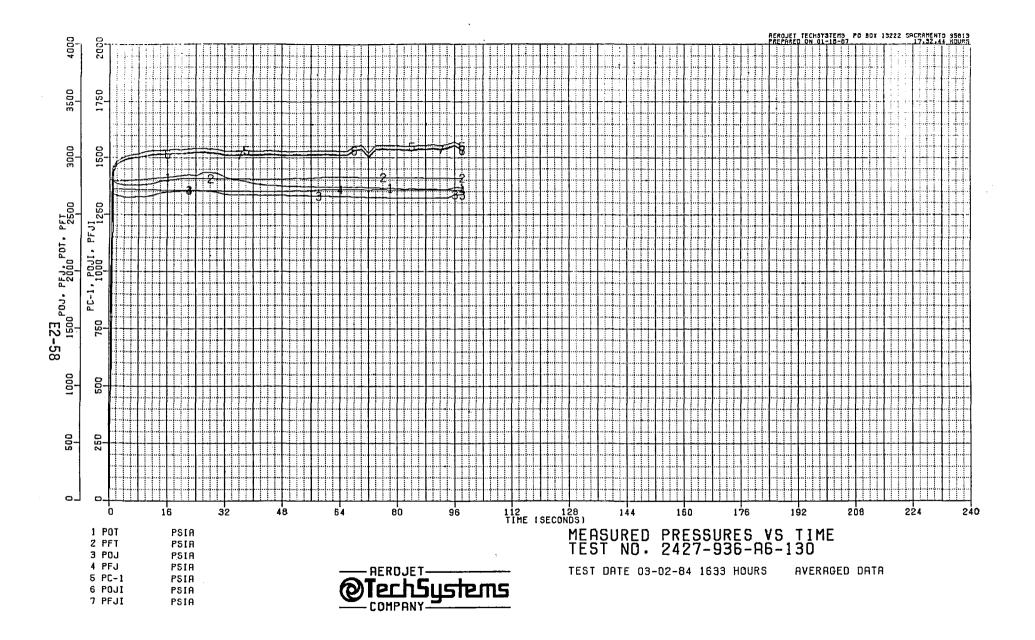


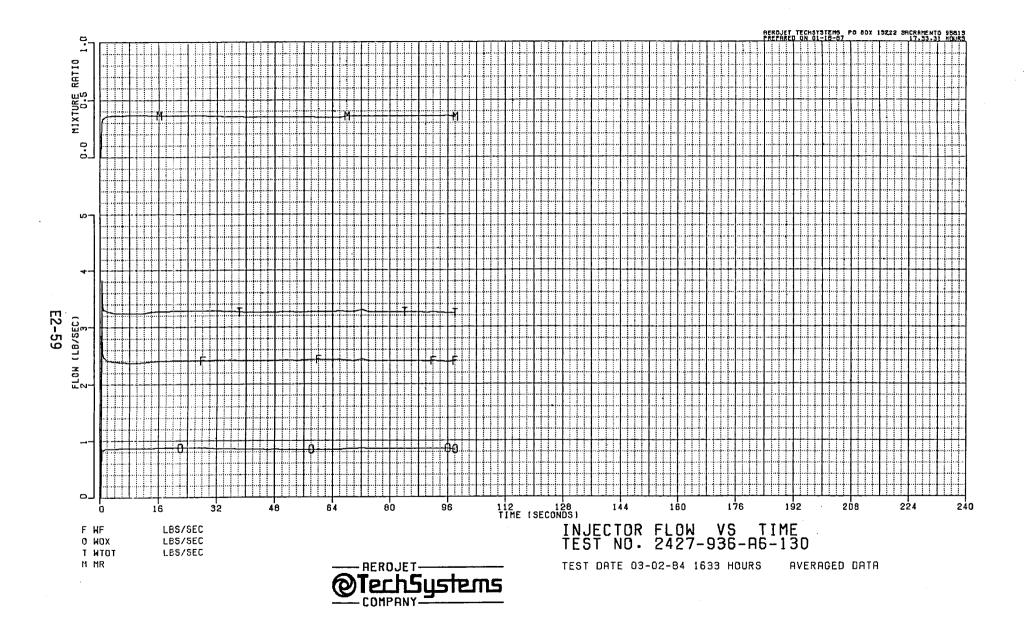


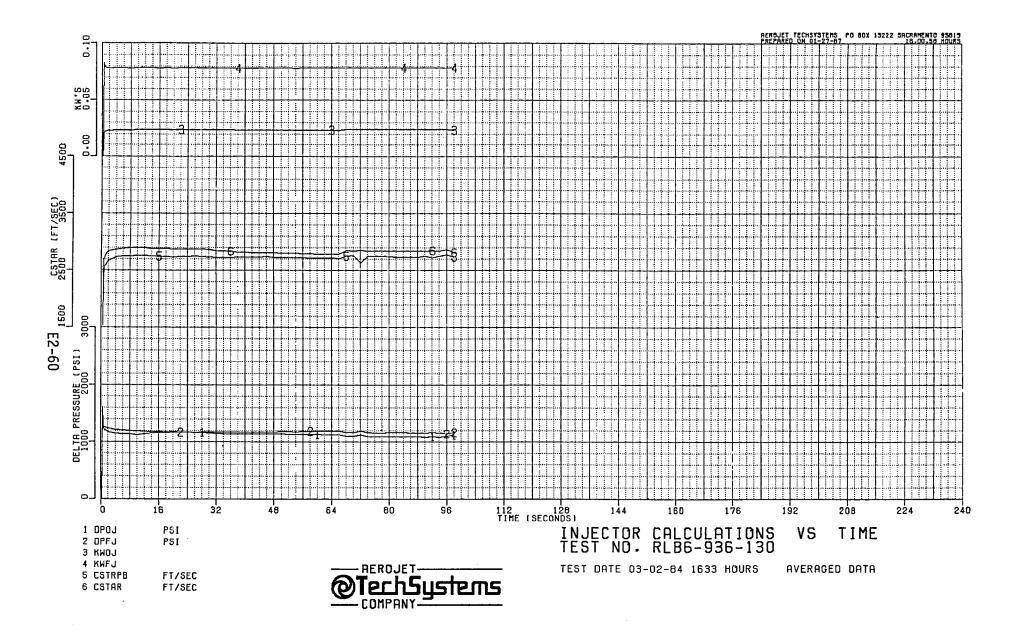


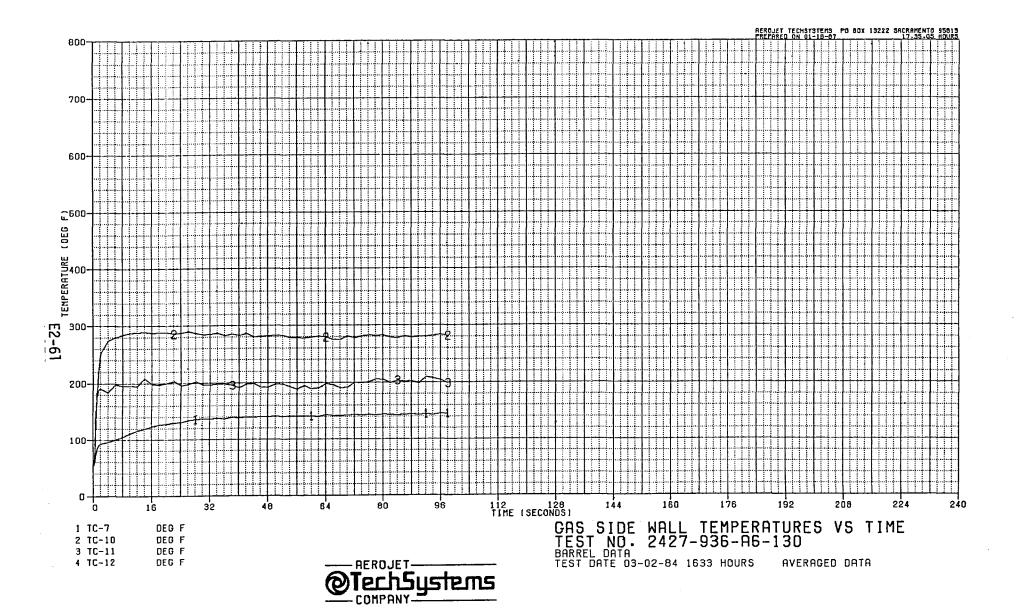


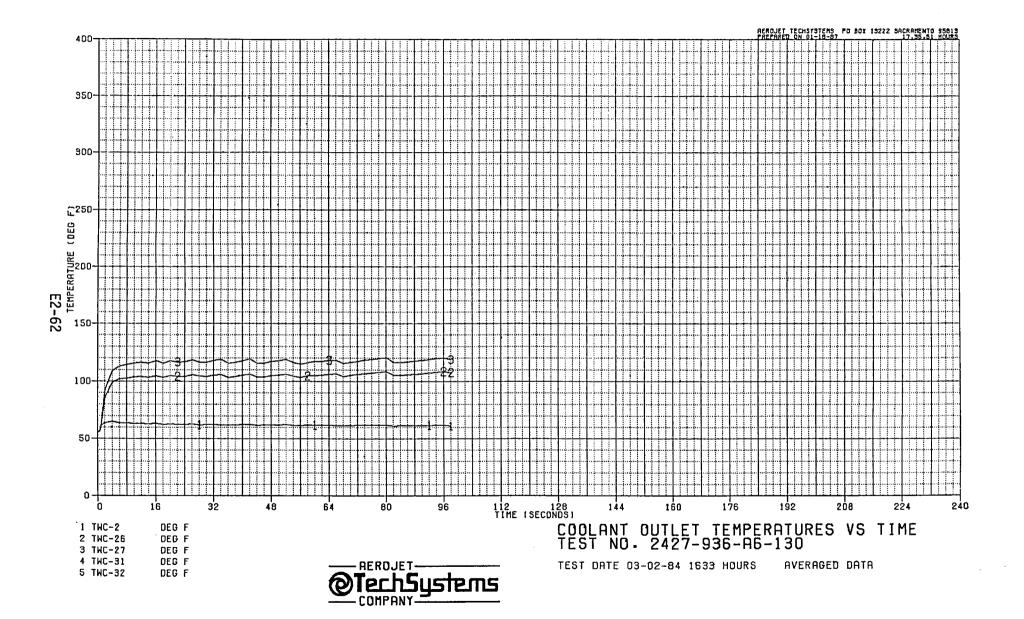


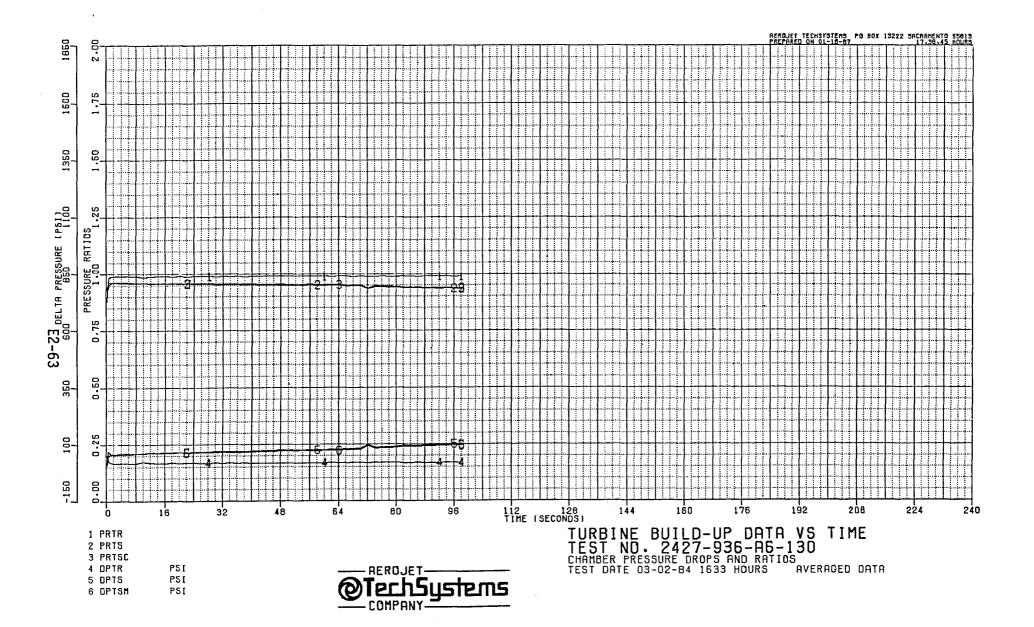


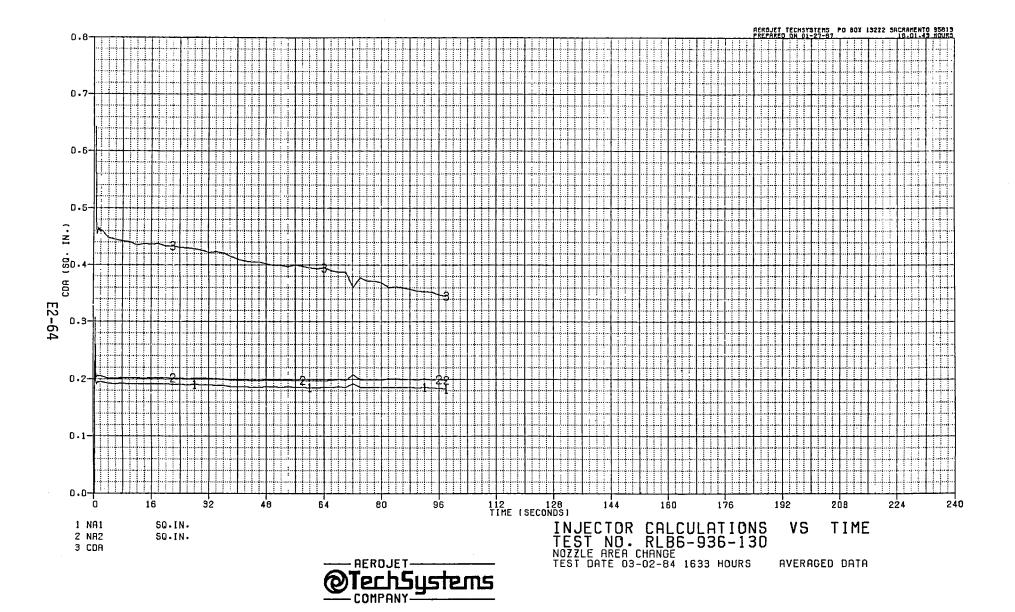


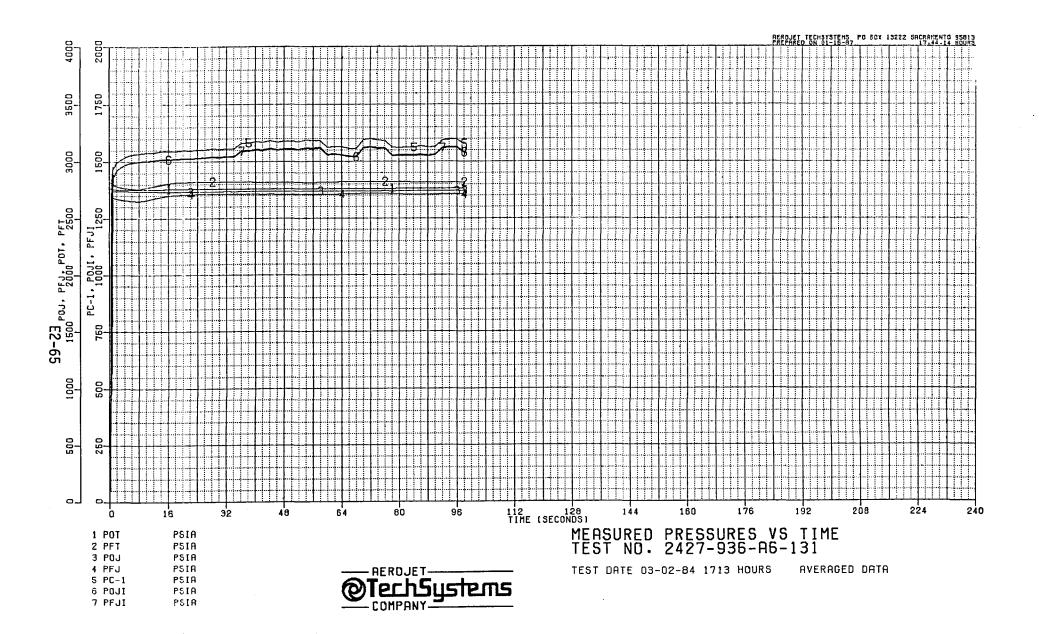


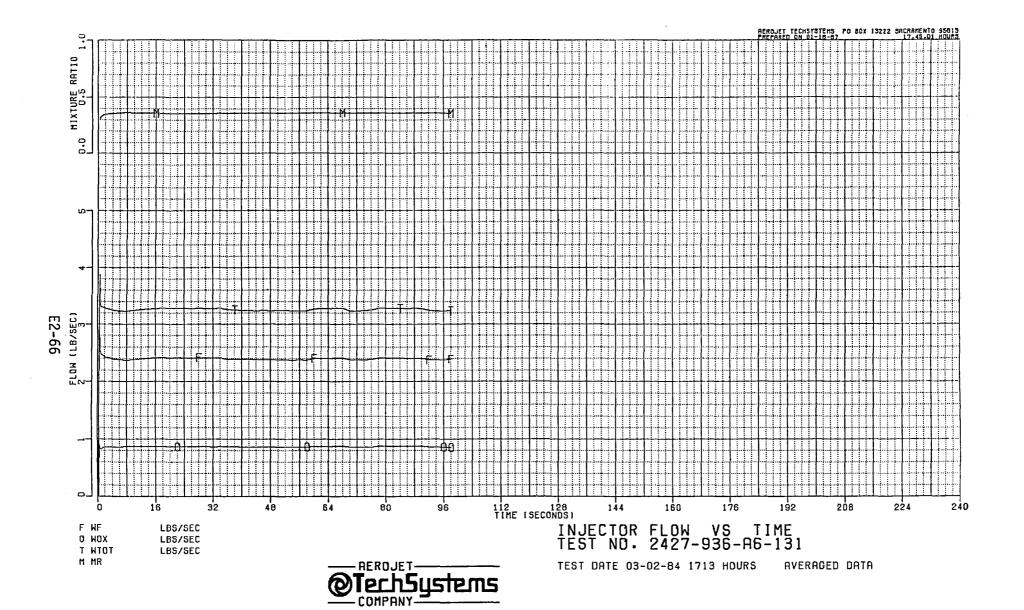


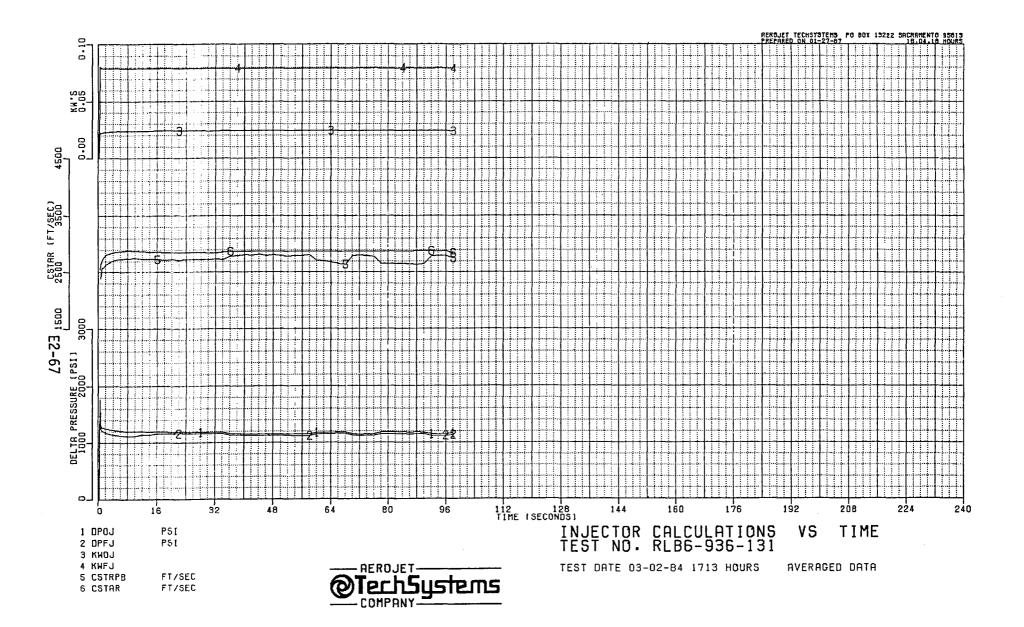


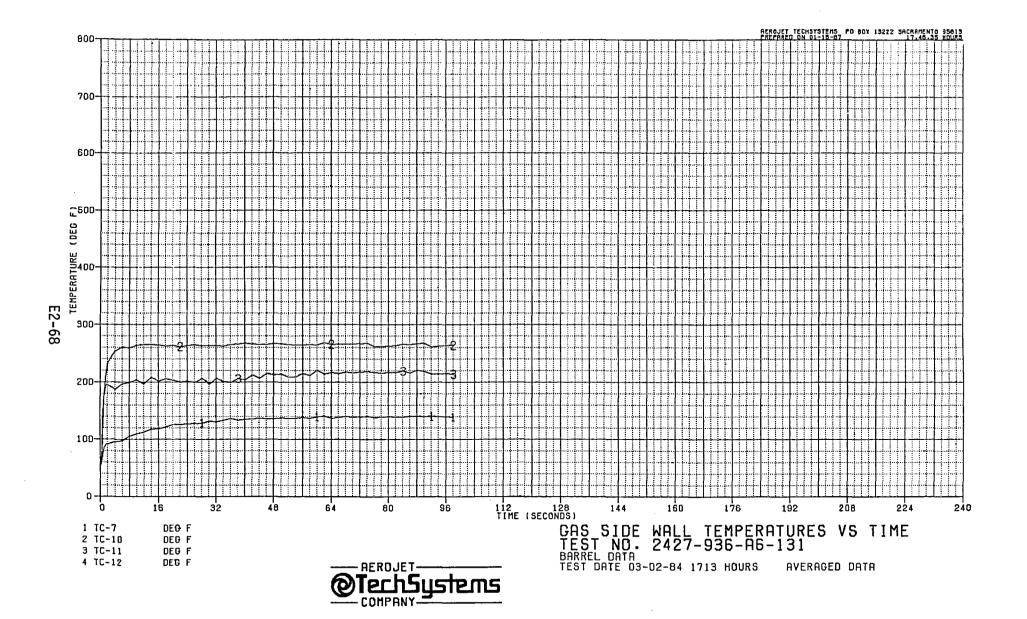


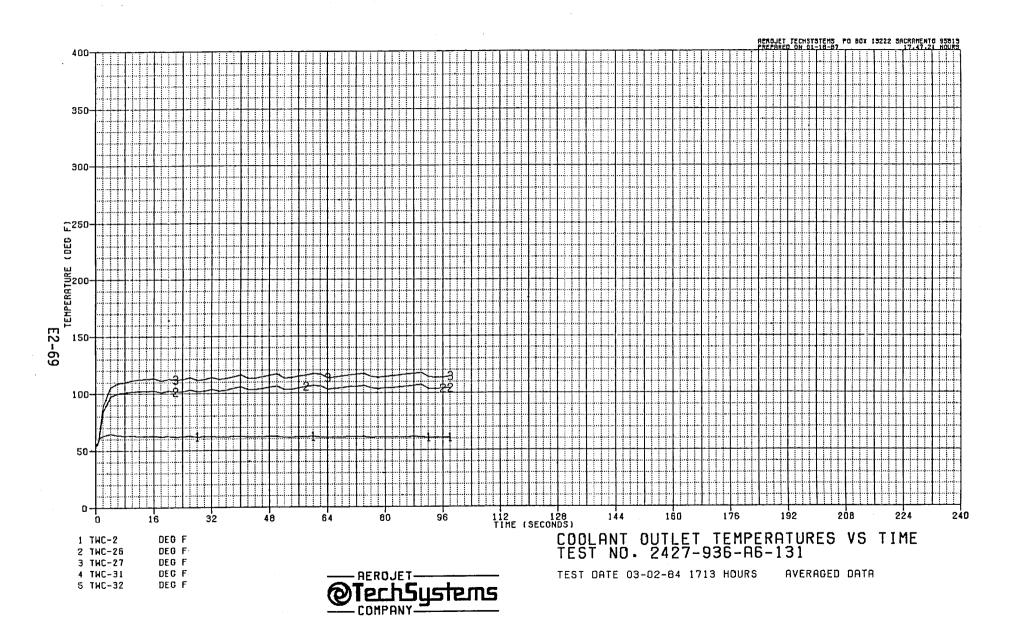


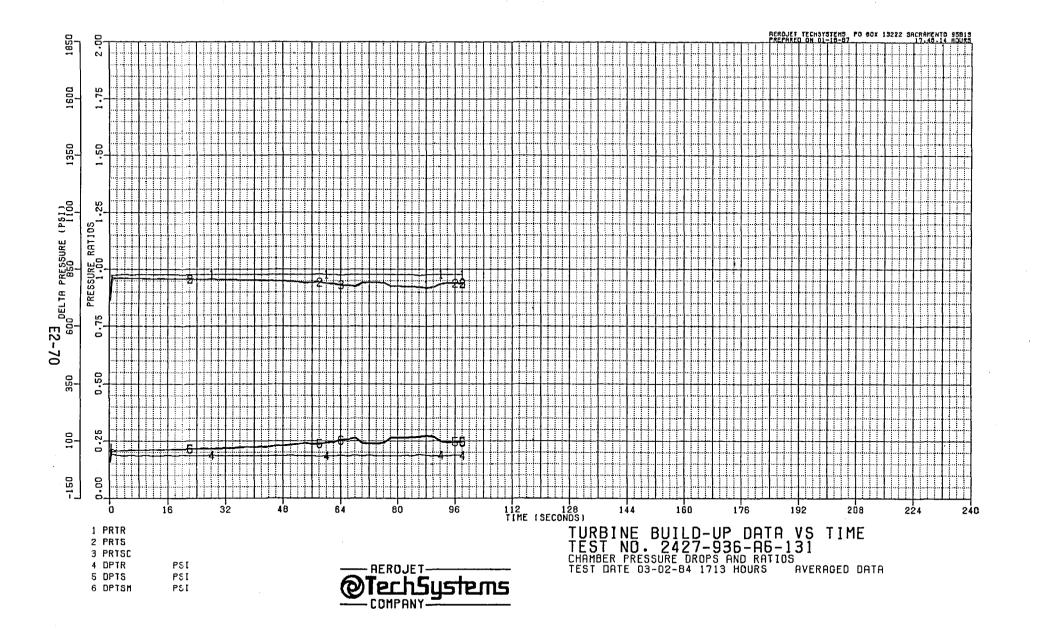


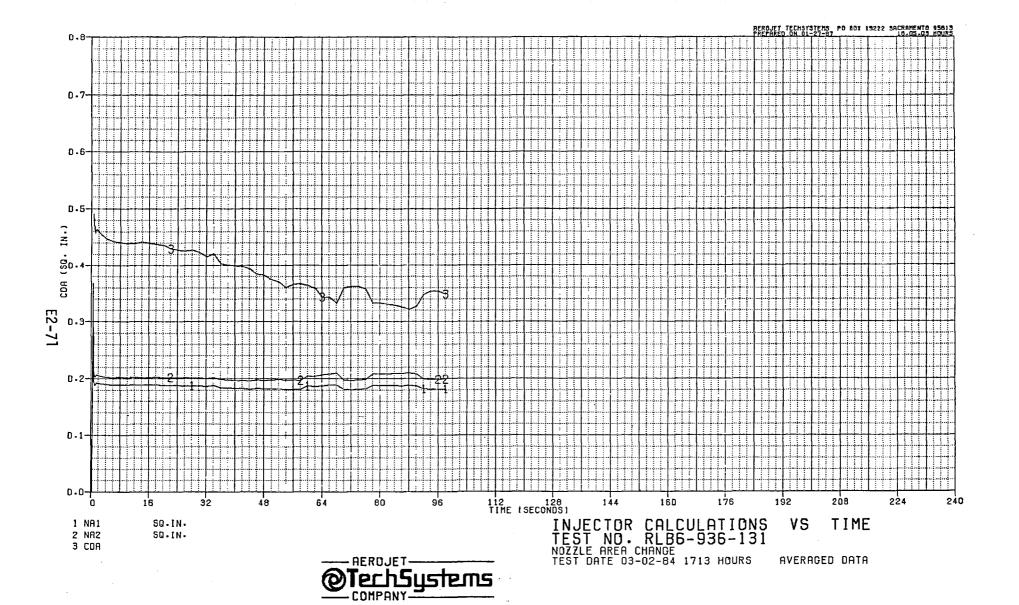








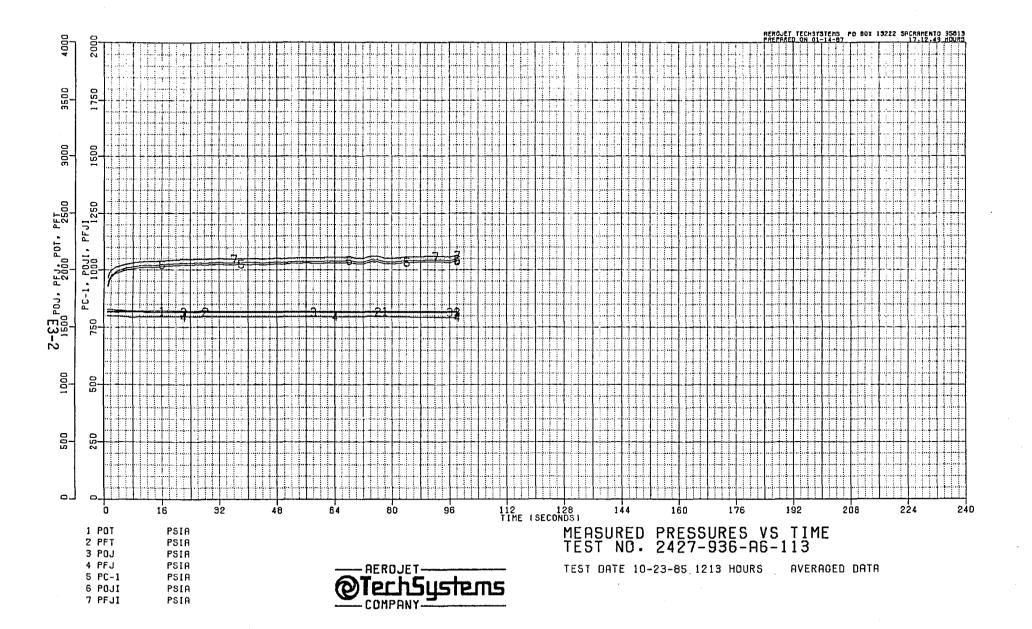


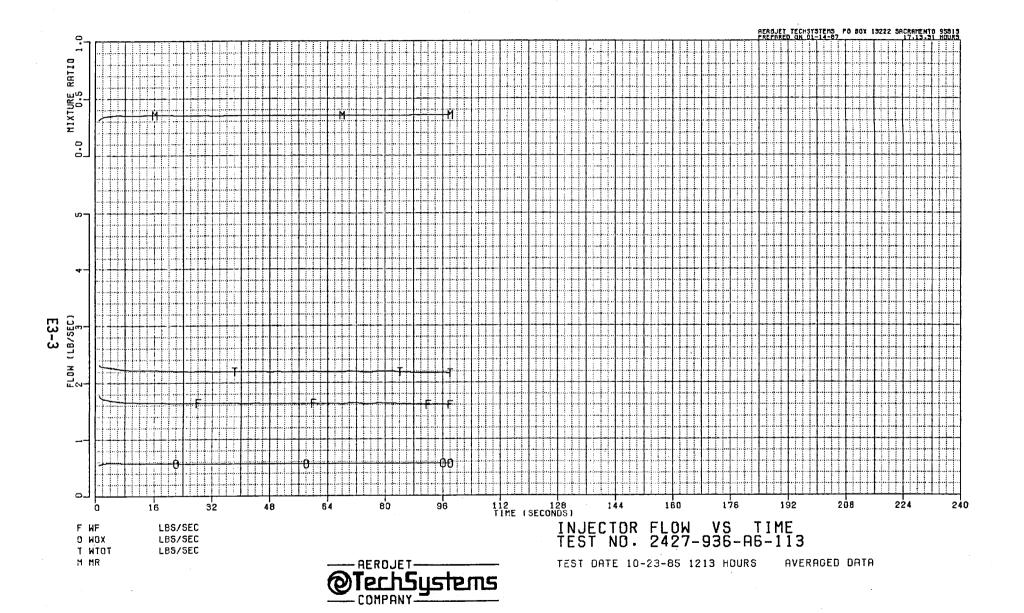


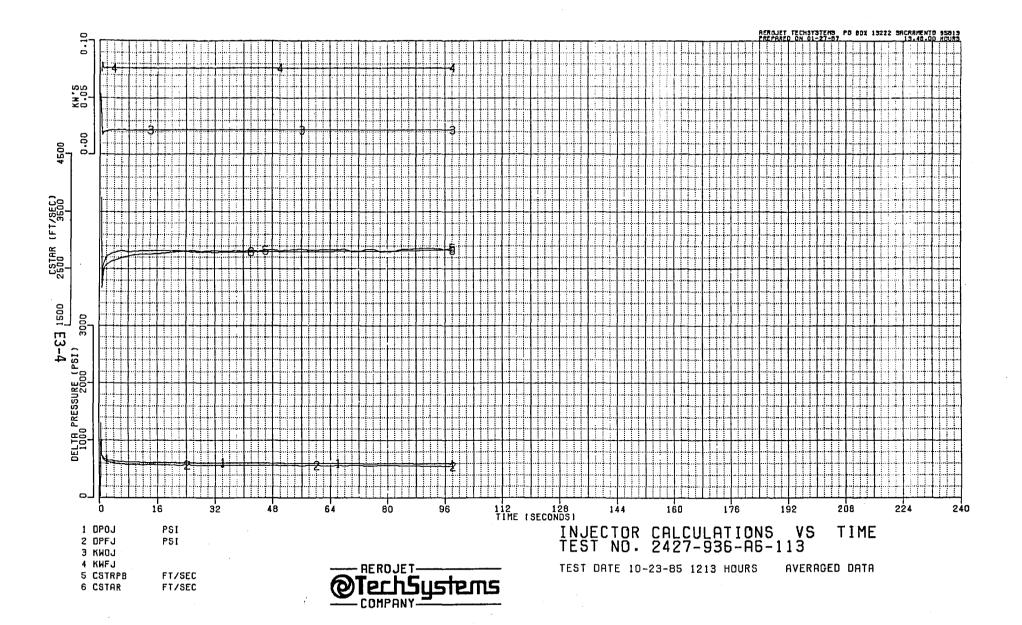
APPENDIX E-3

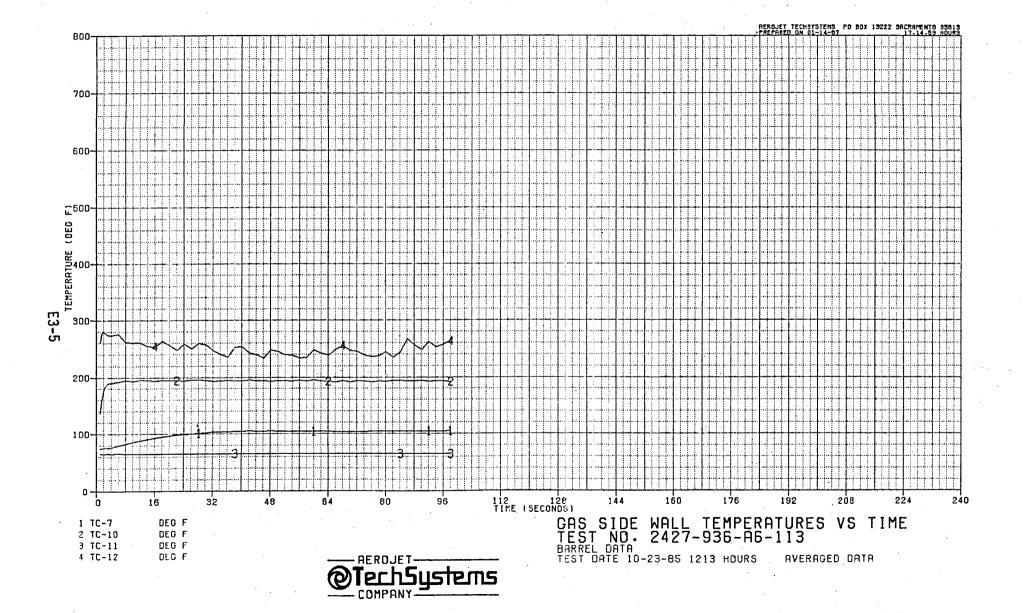
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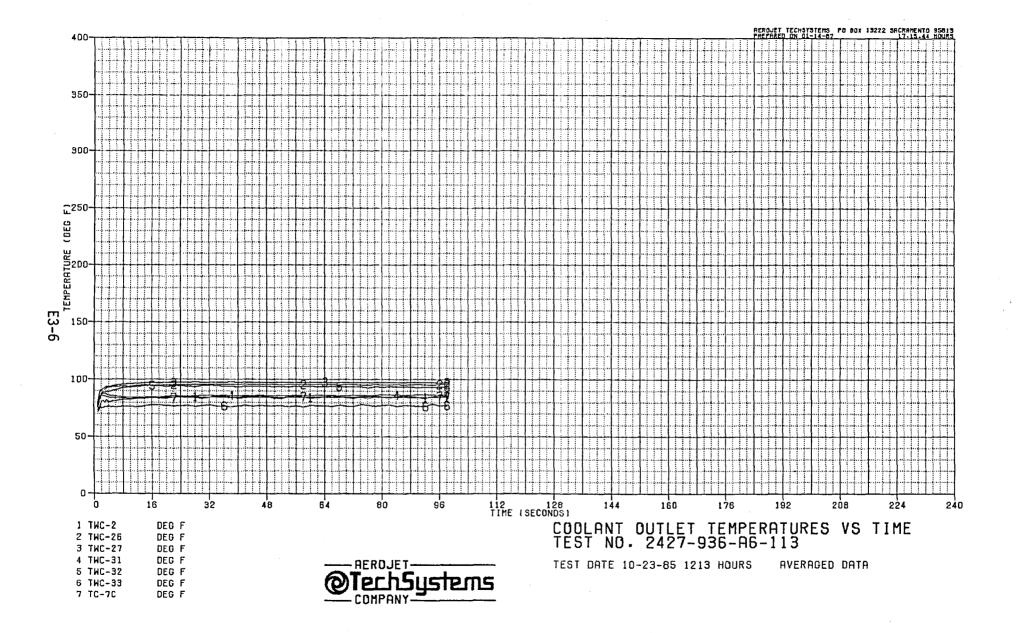
GAS GENERATOR DATA PLOTS

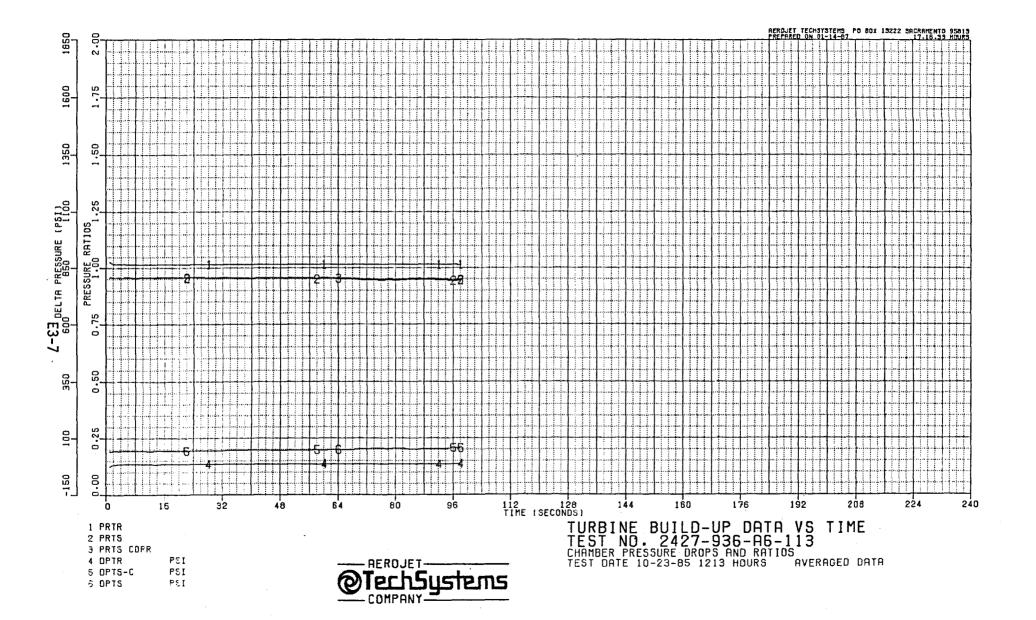


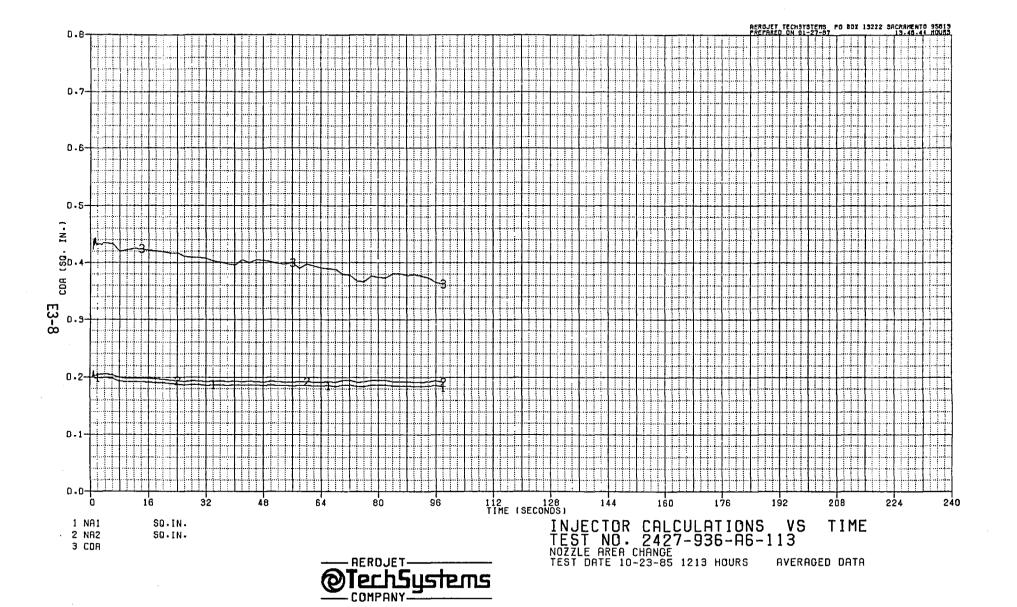


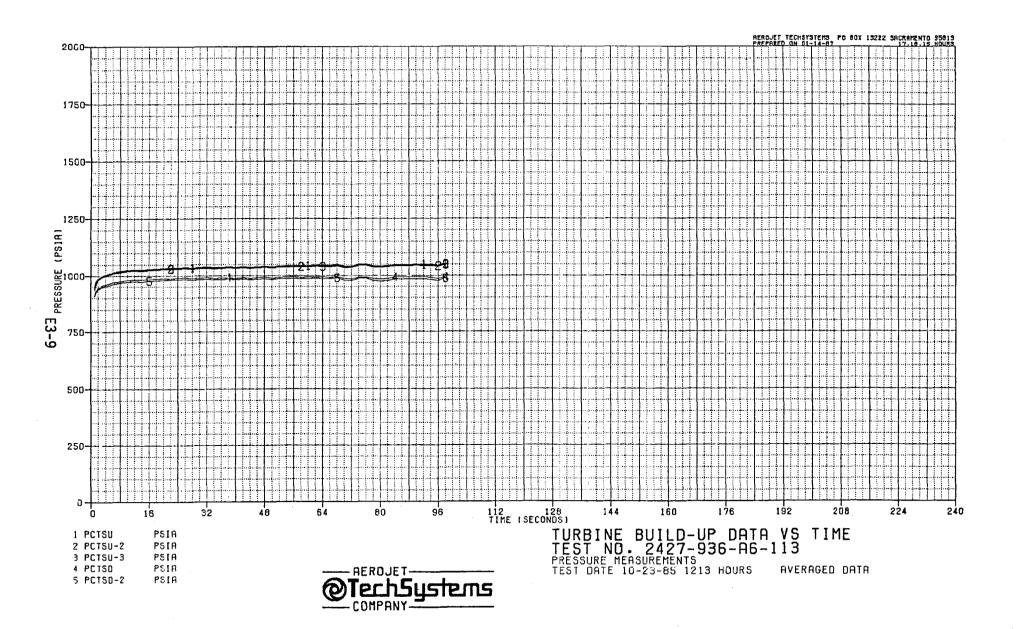


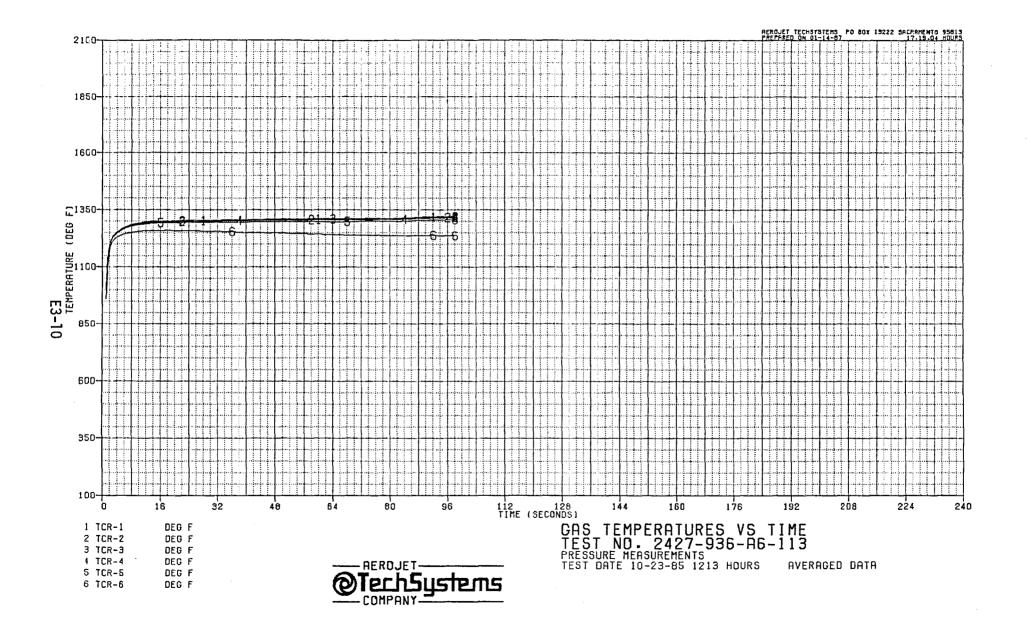


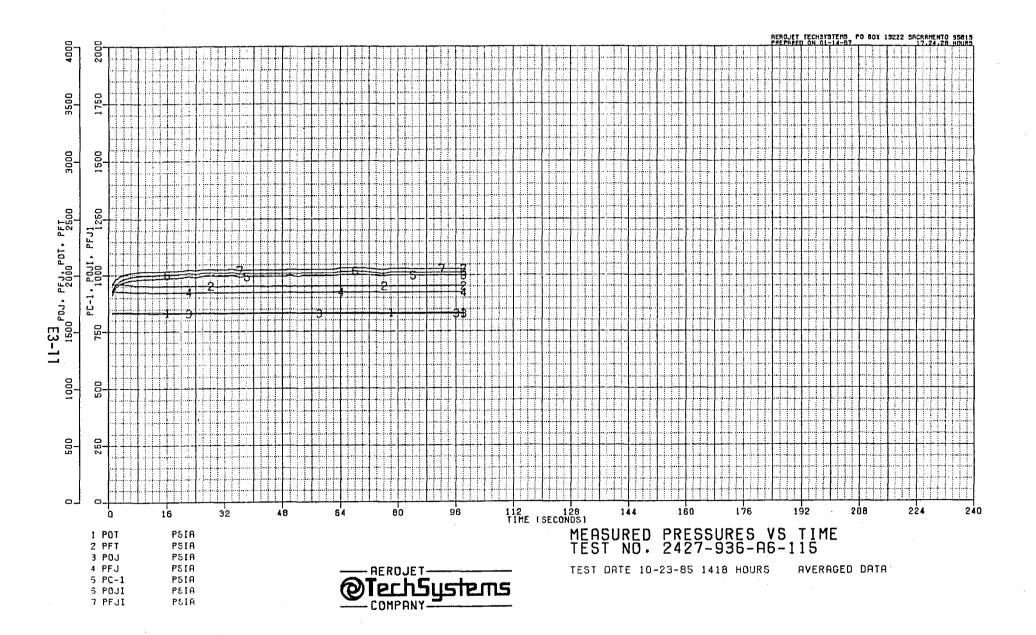


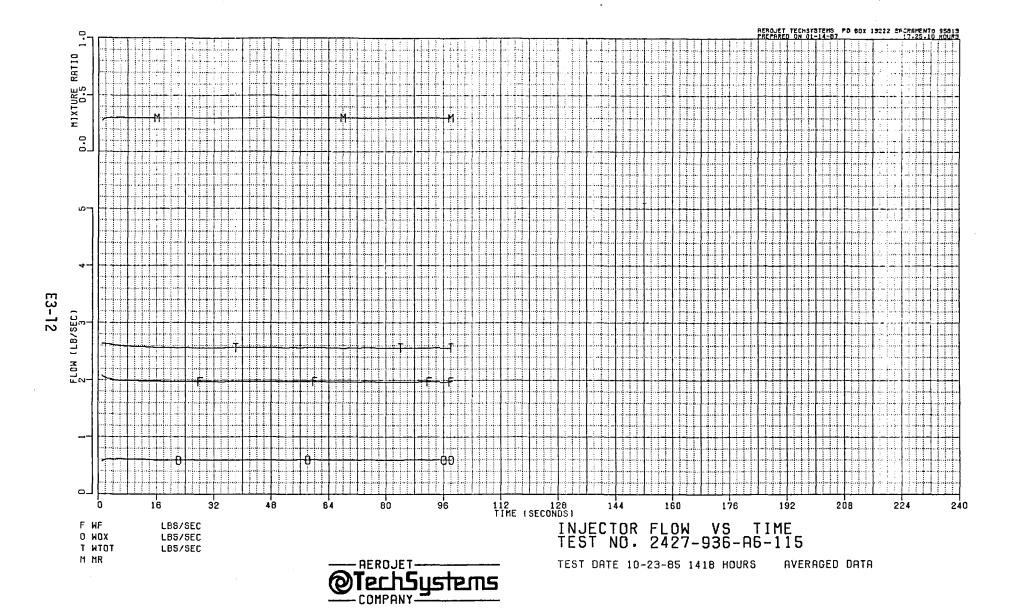


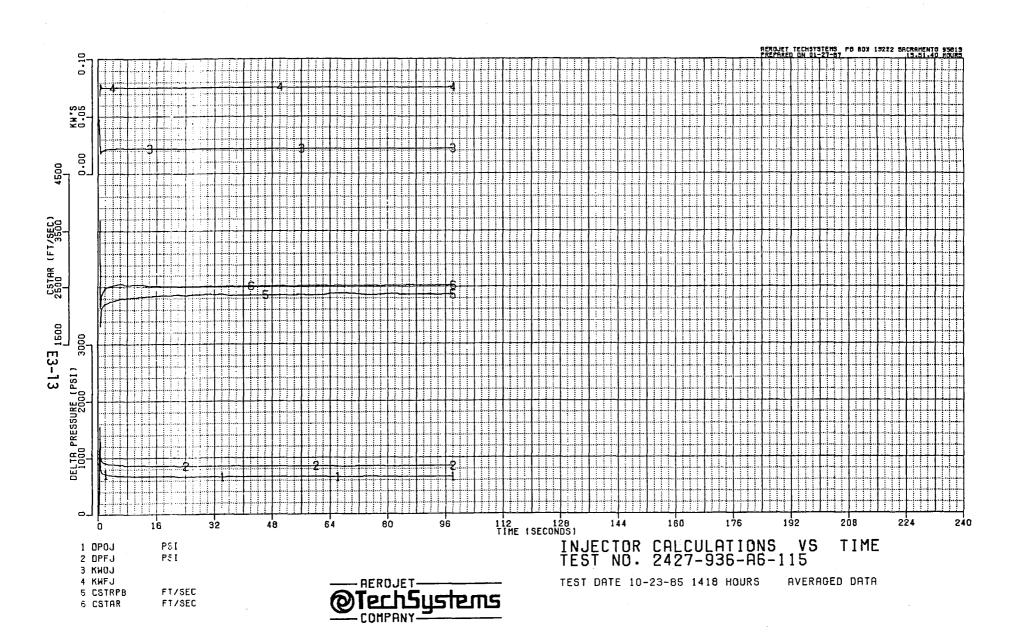


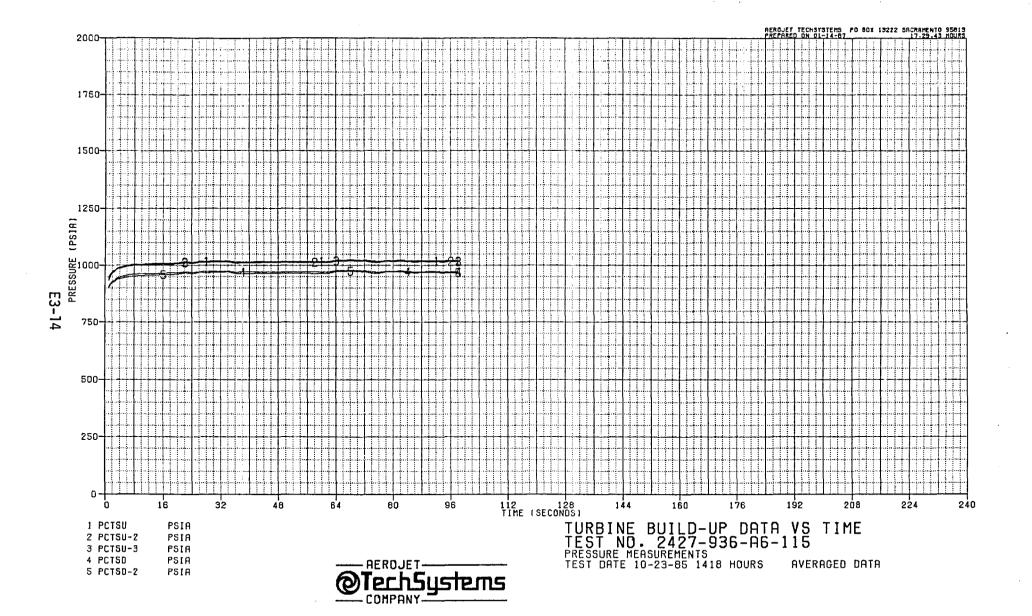


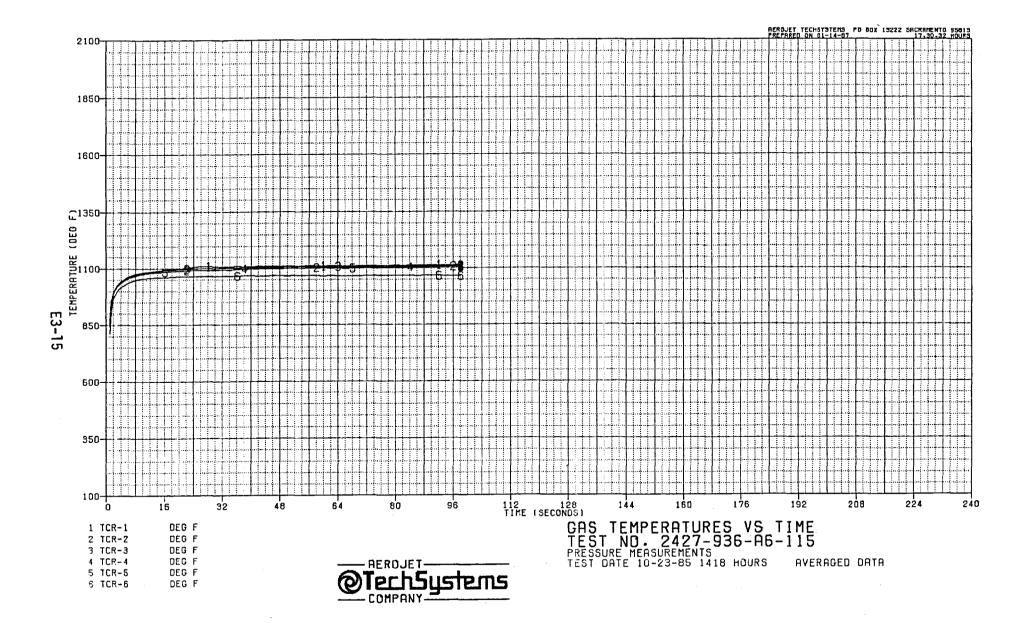


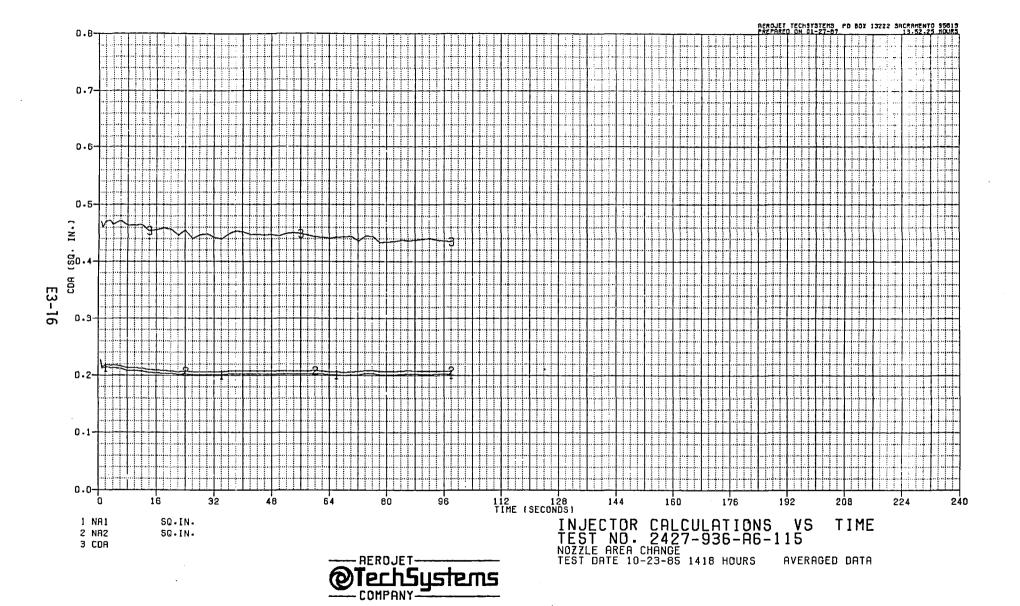


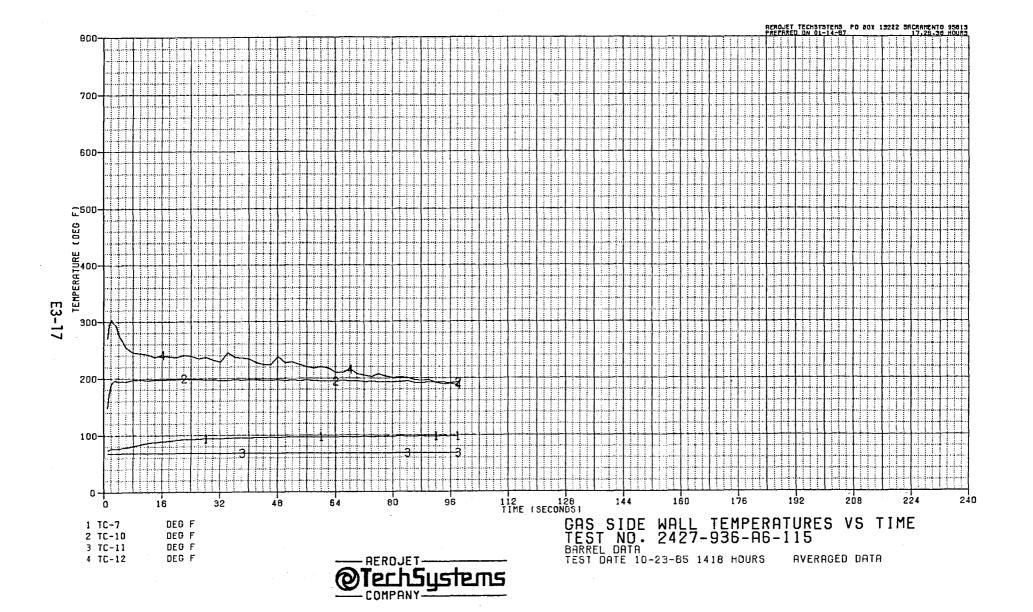


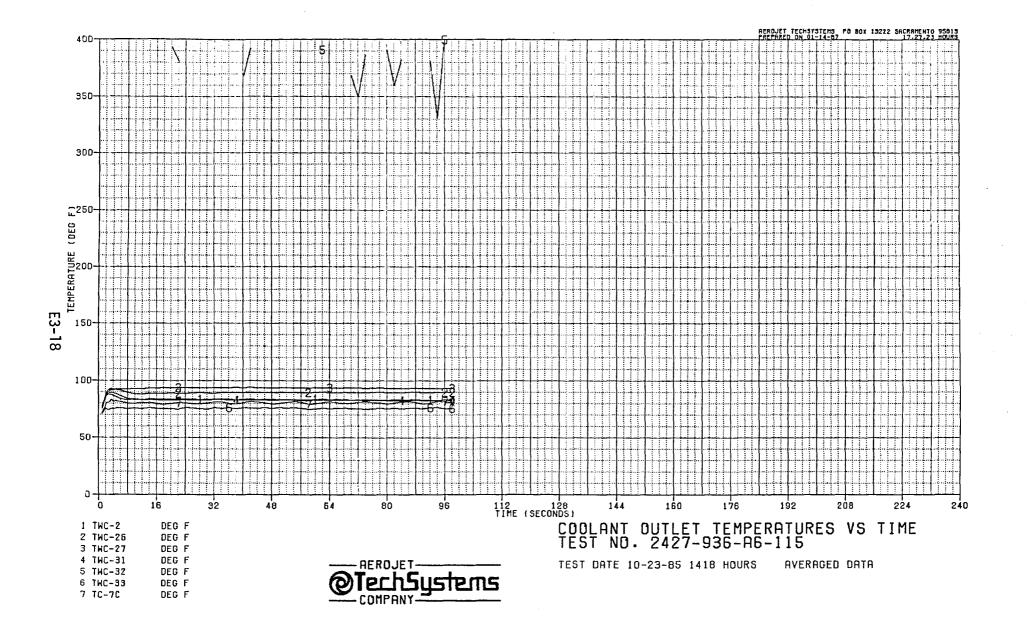


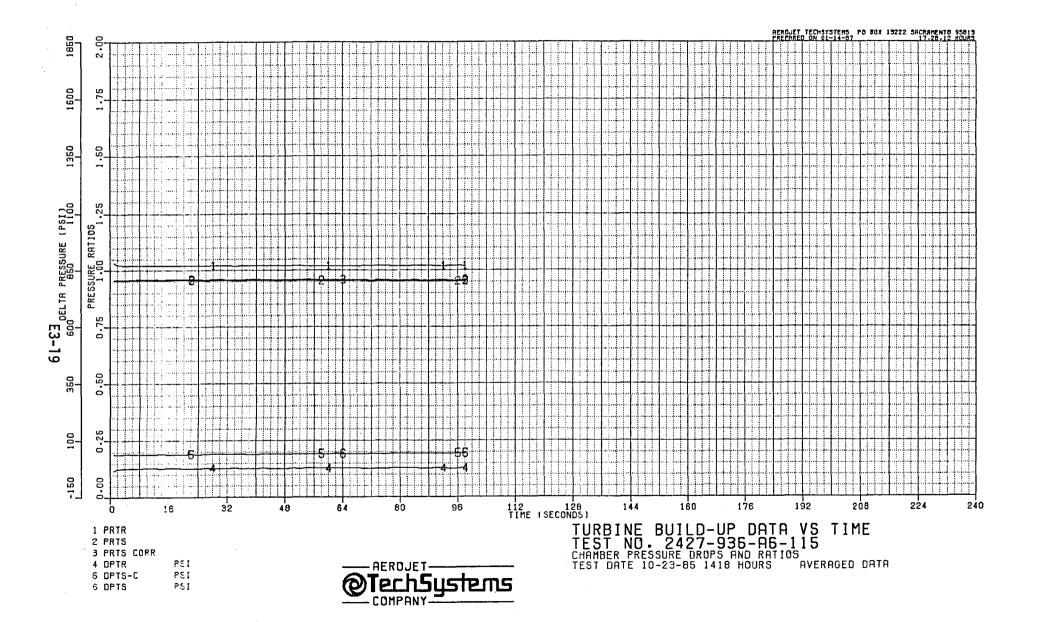


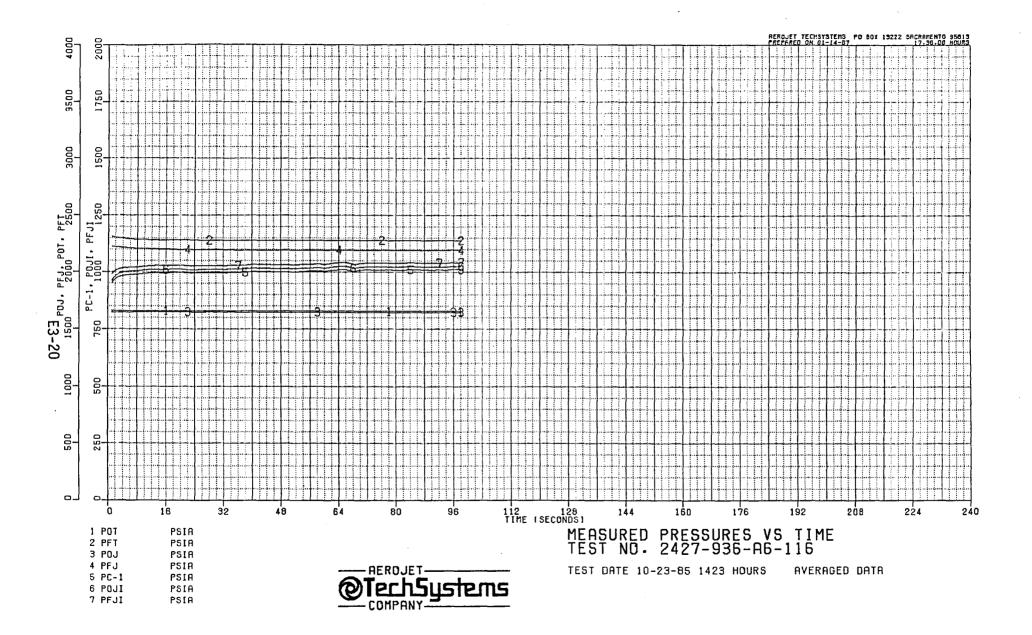


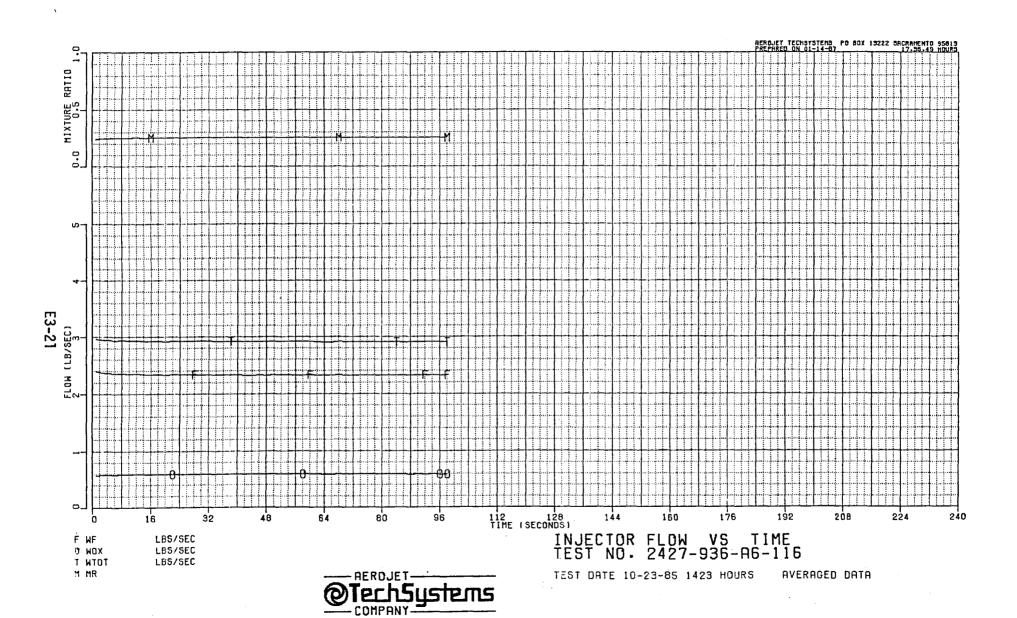


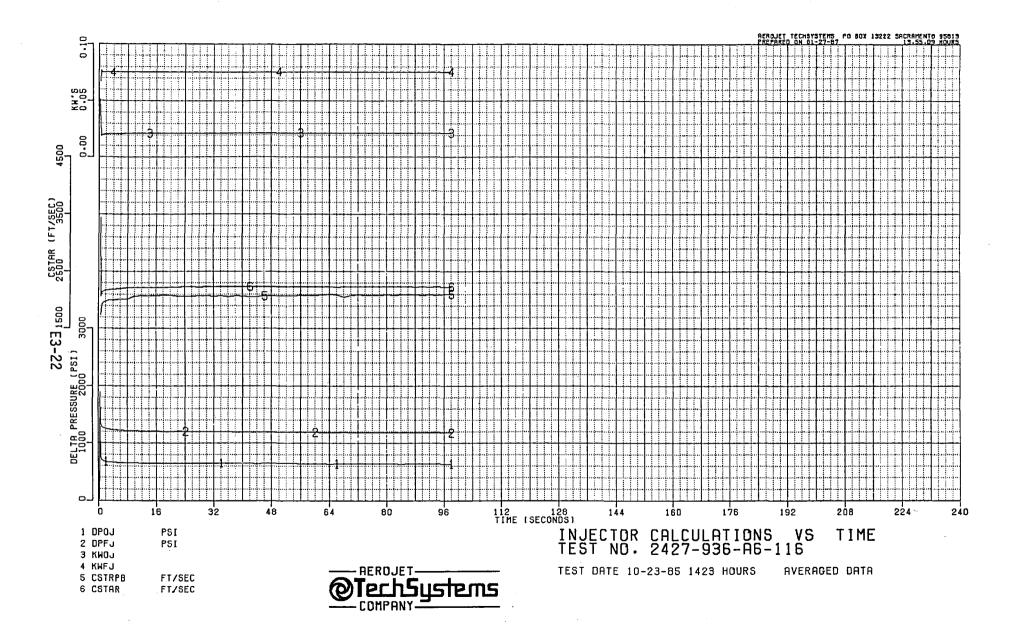


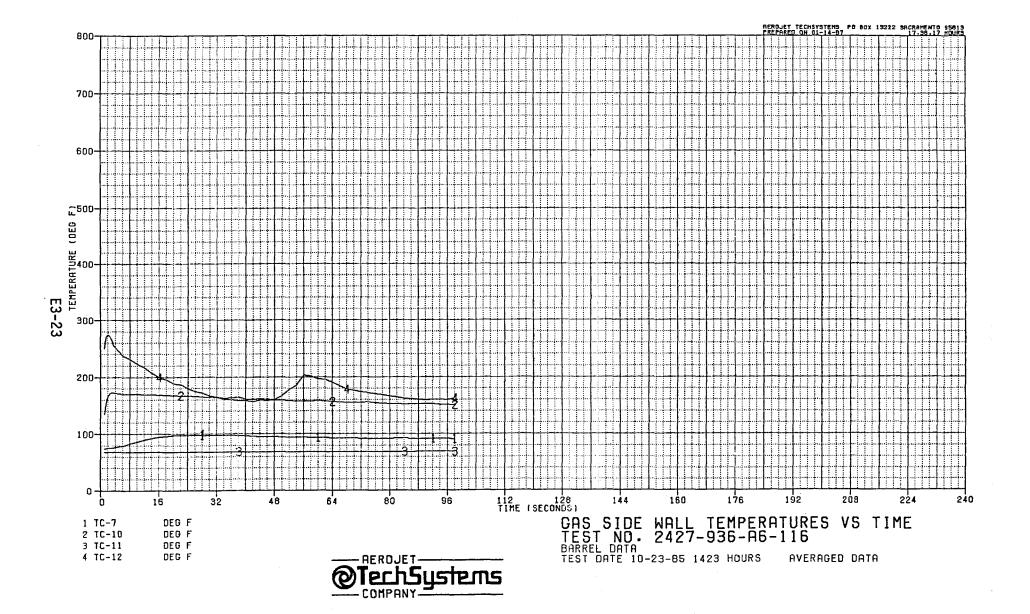


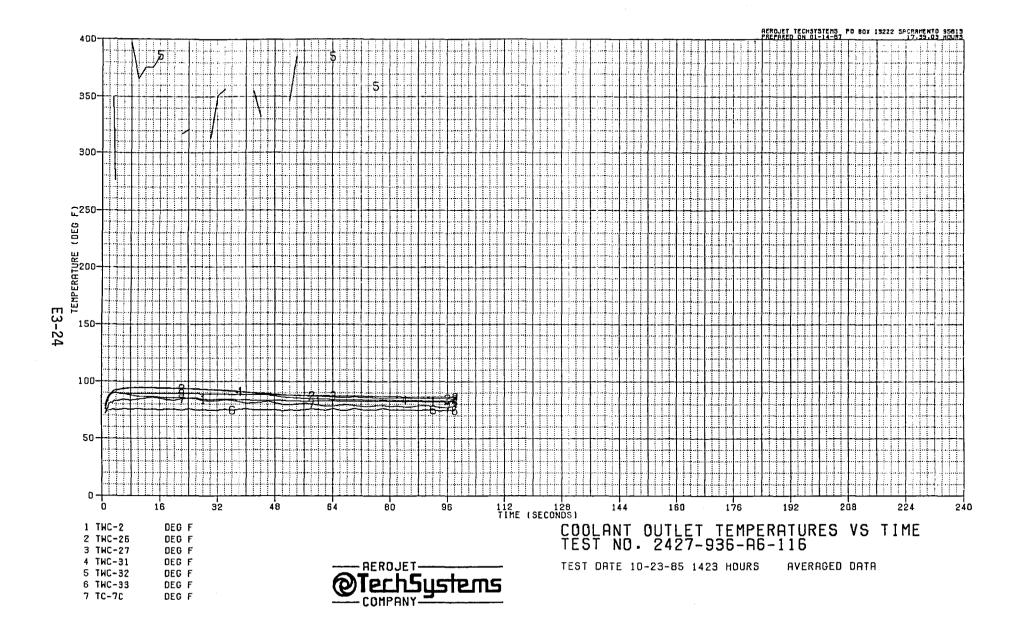


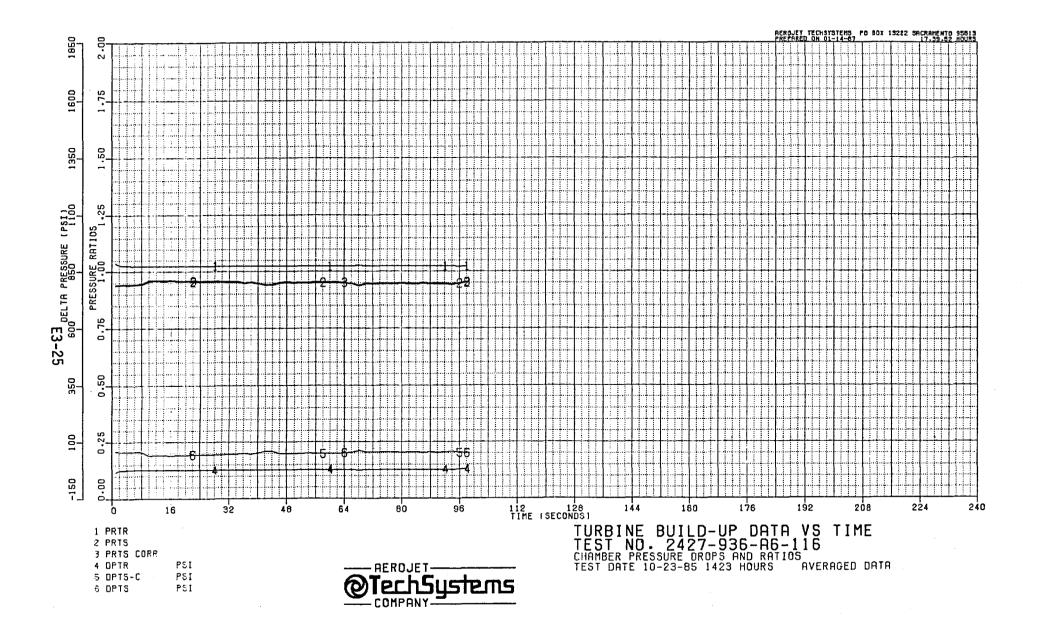


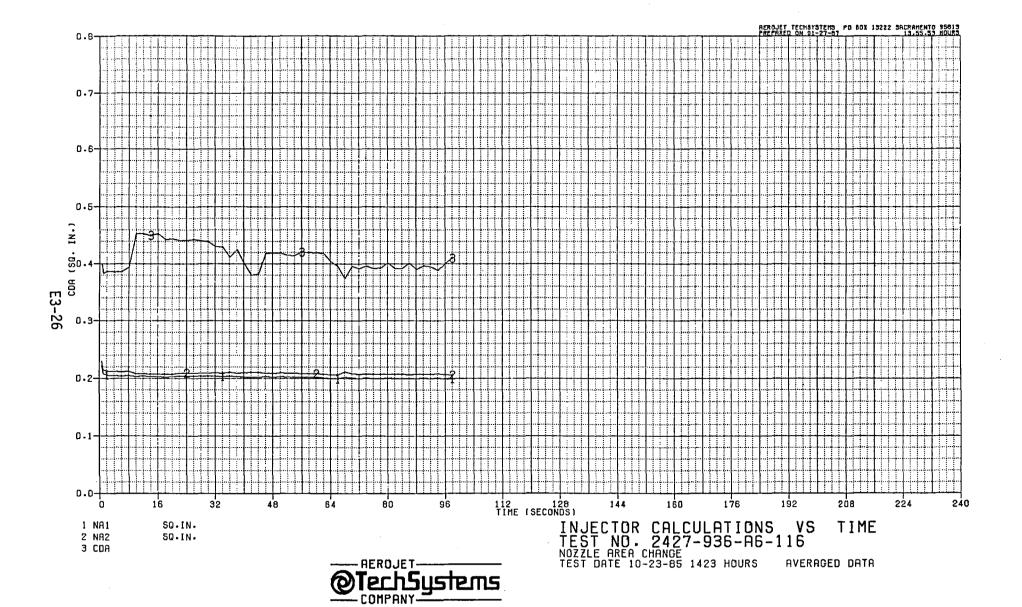


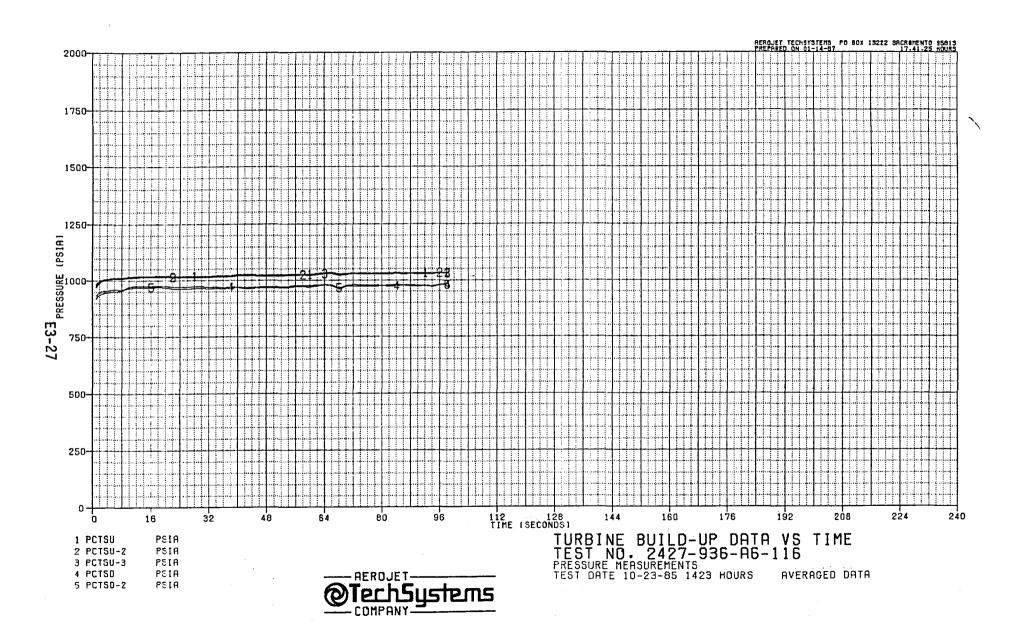


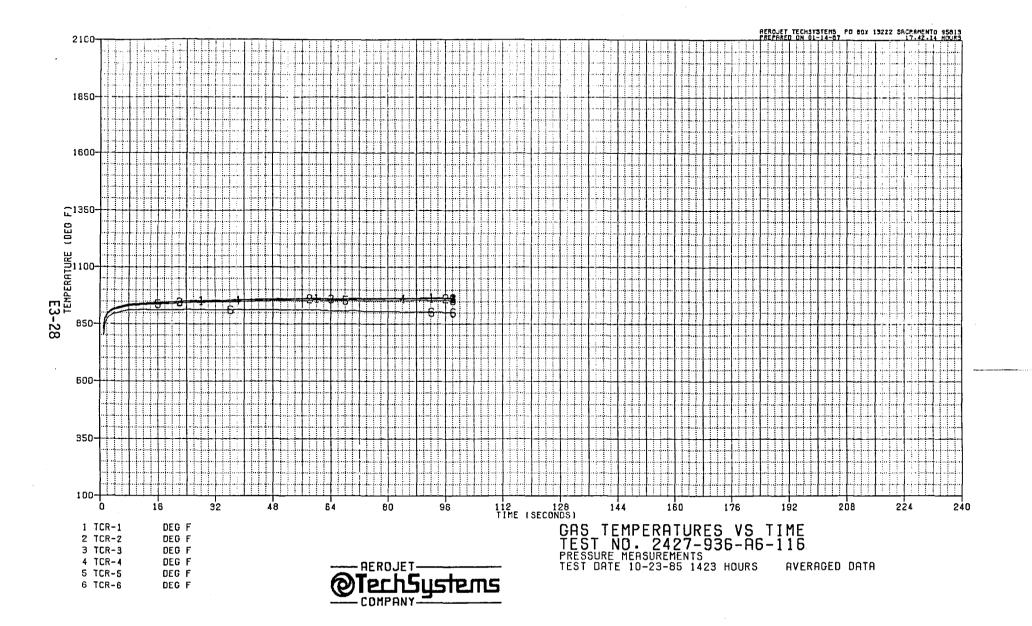


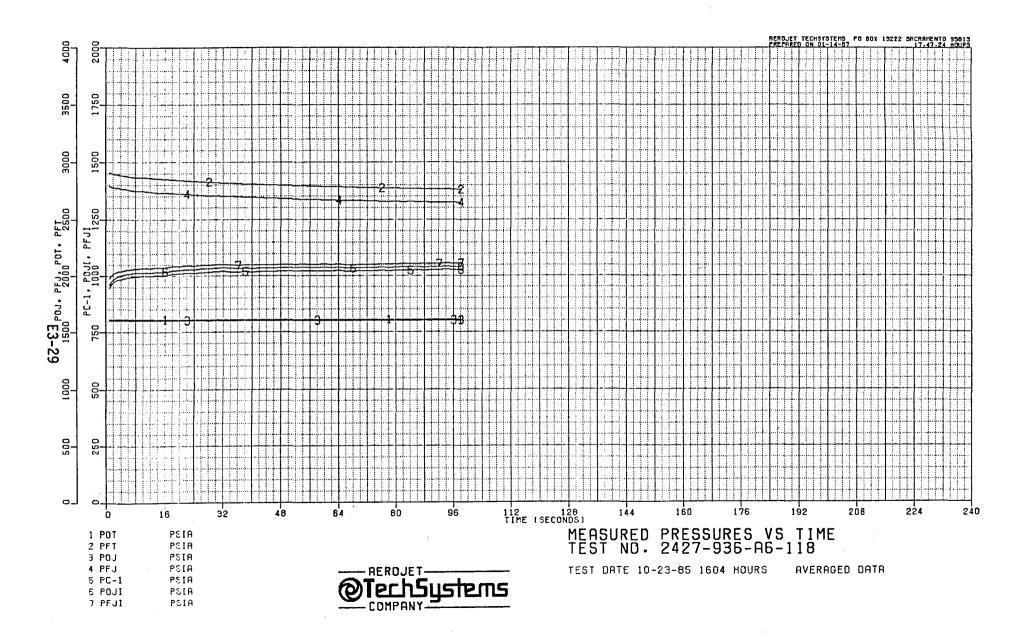


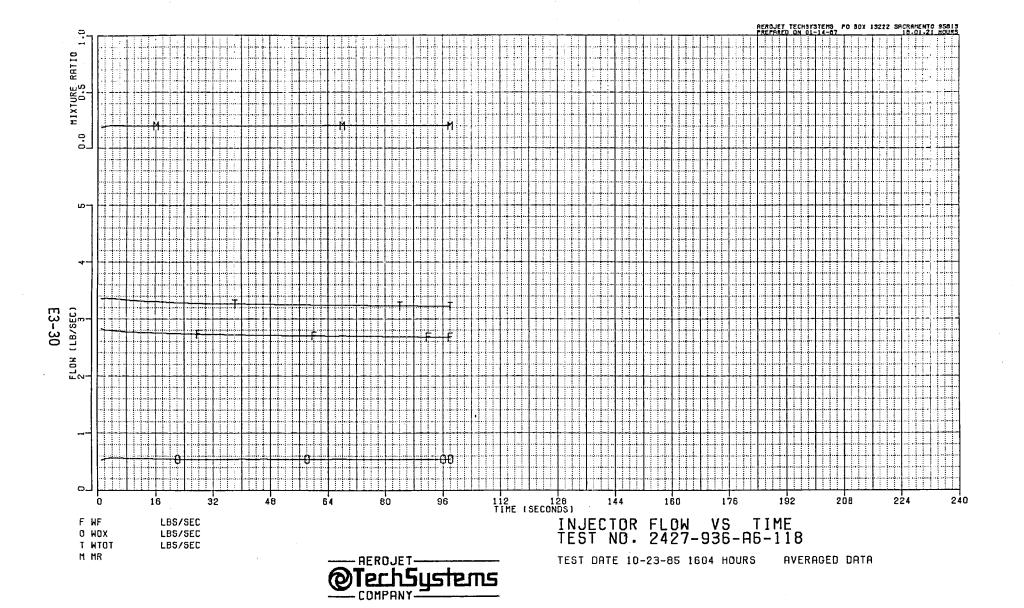


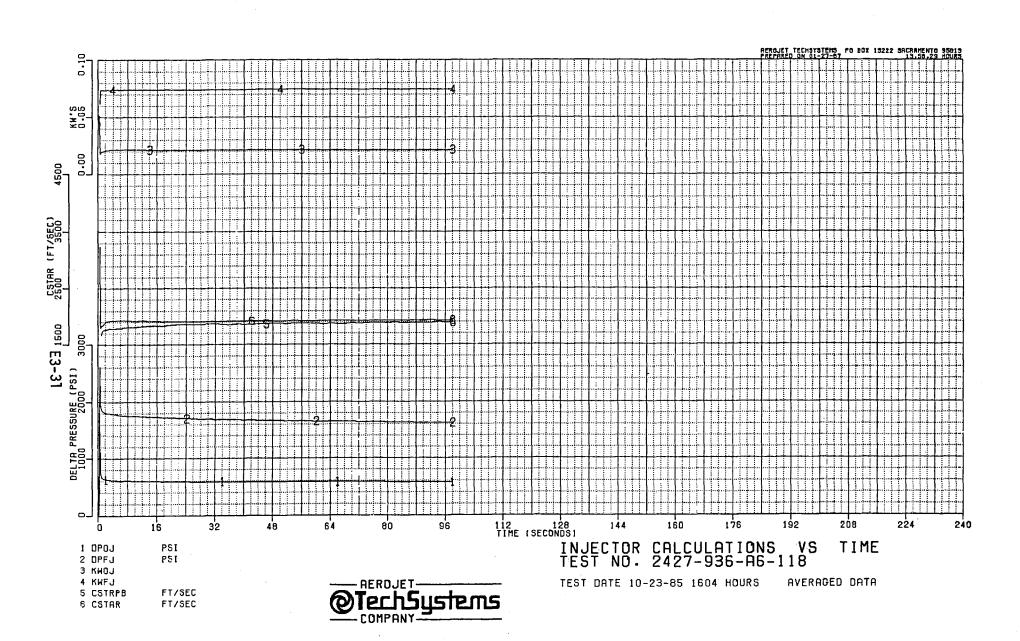


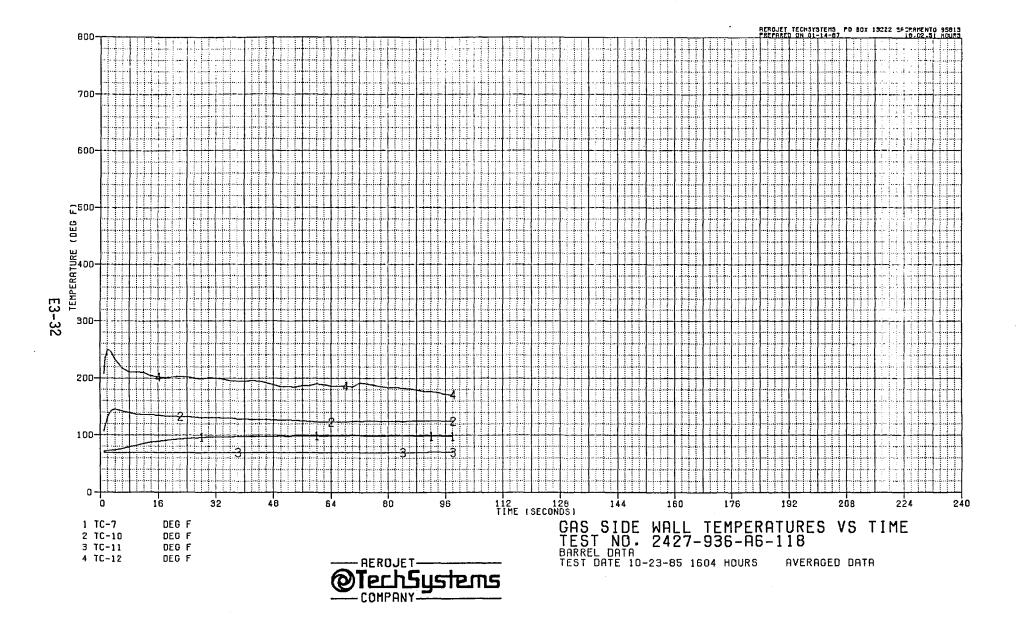


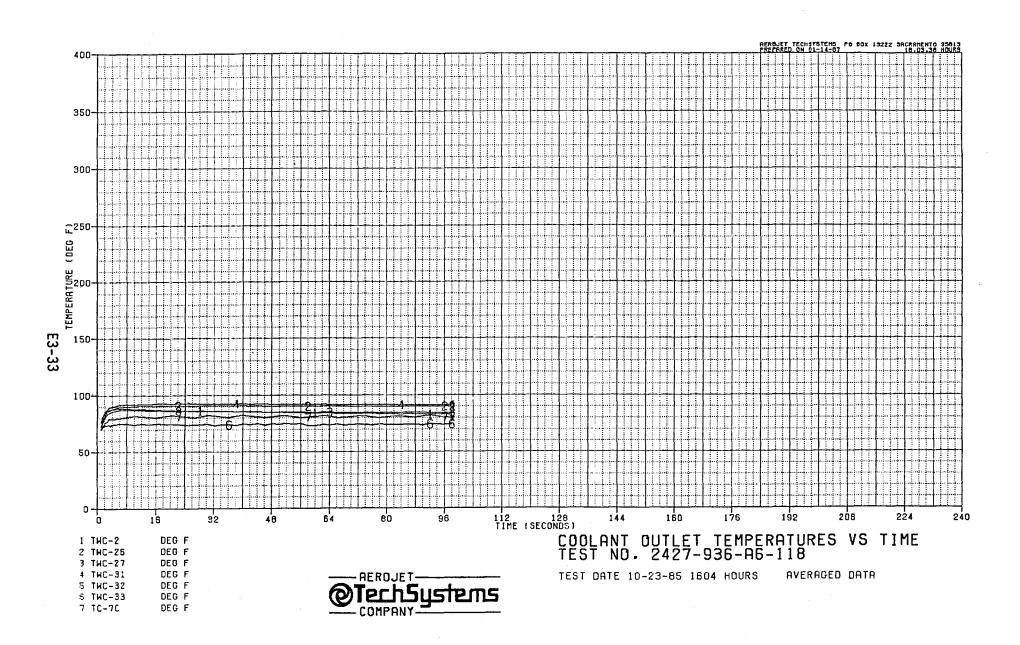


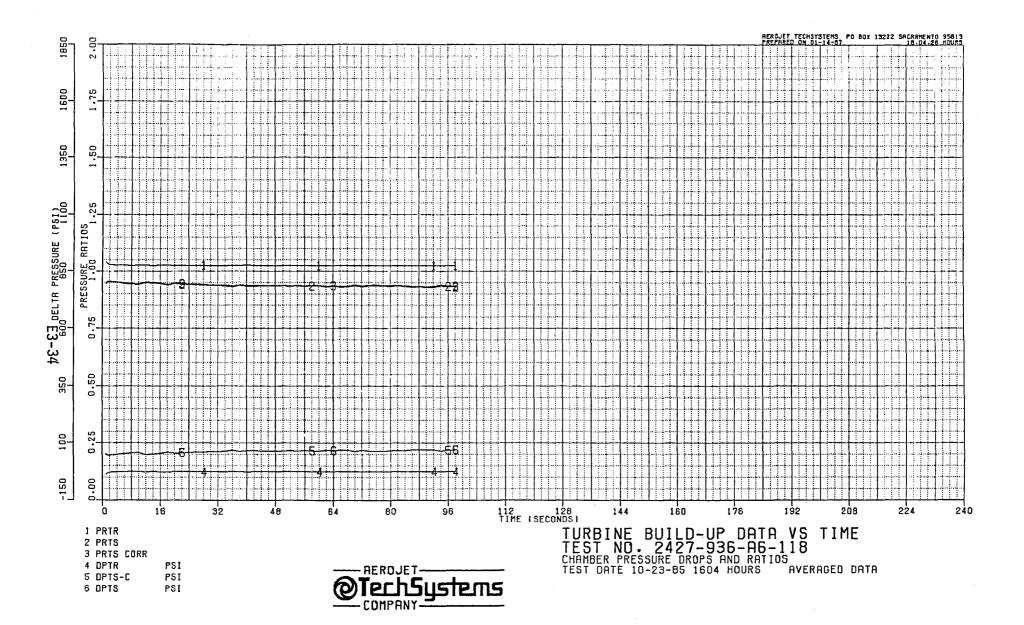


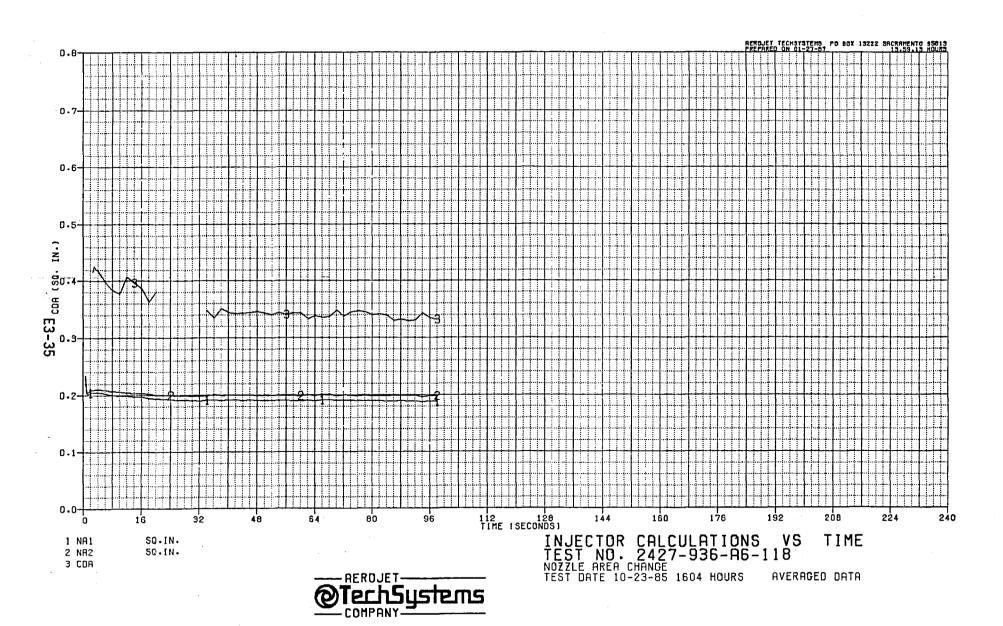


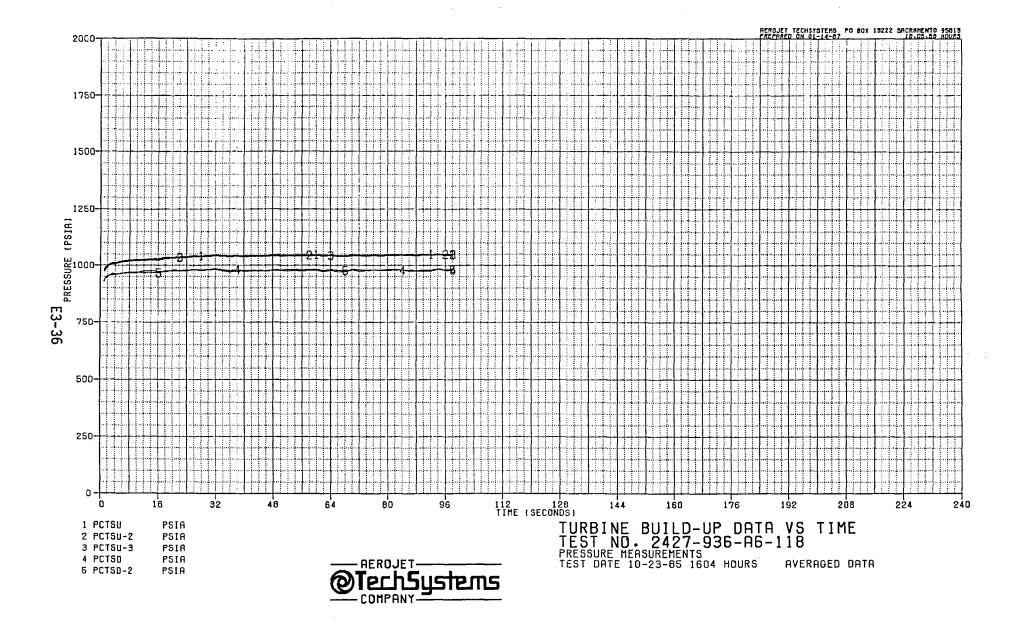


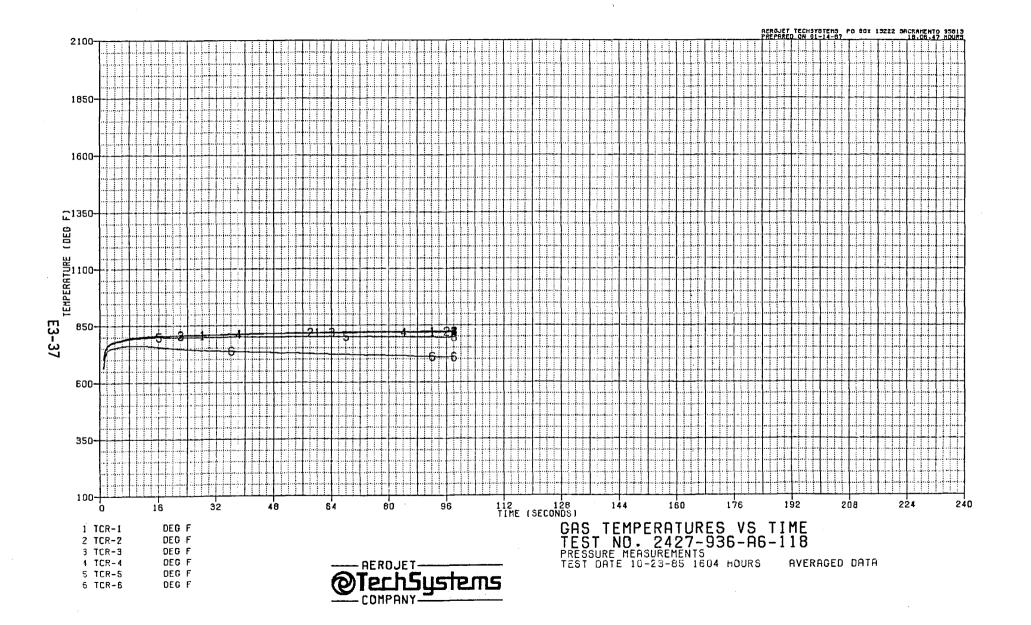


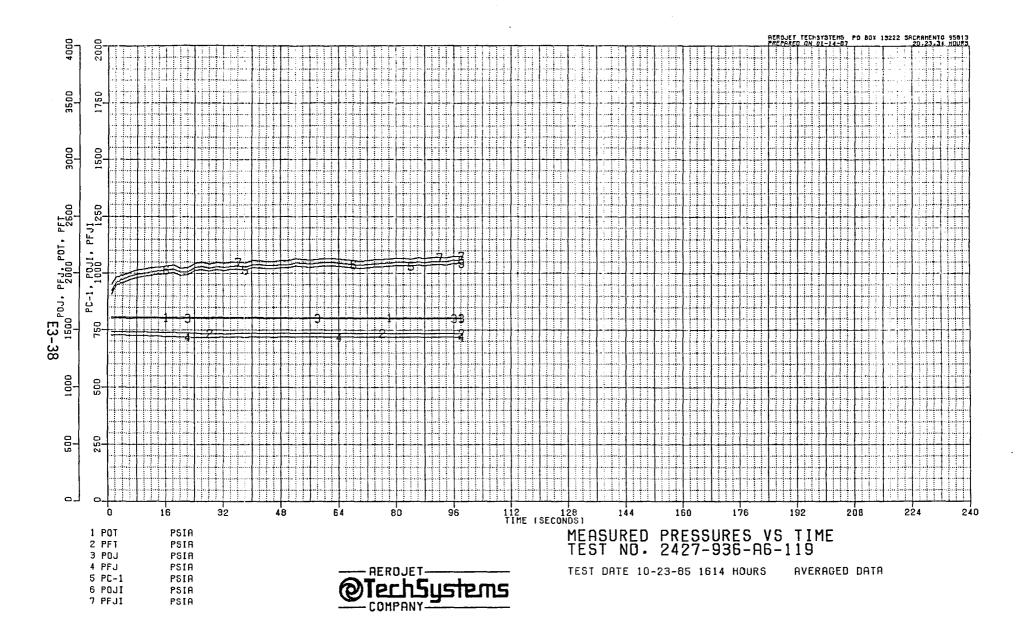


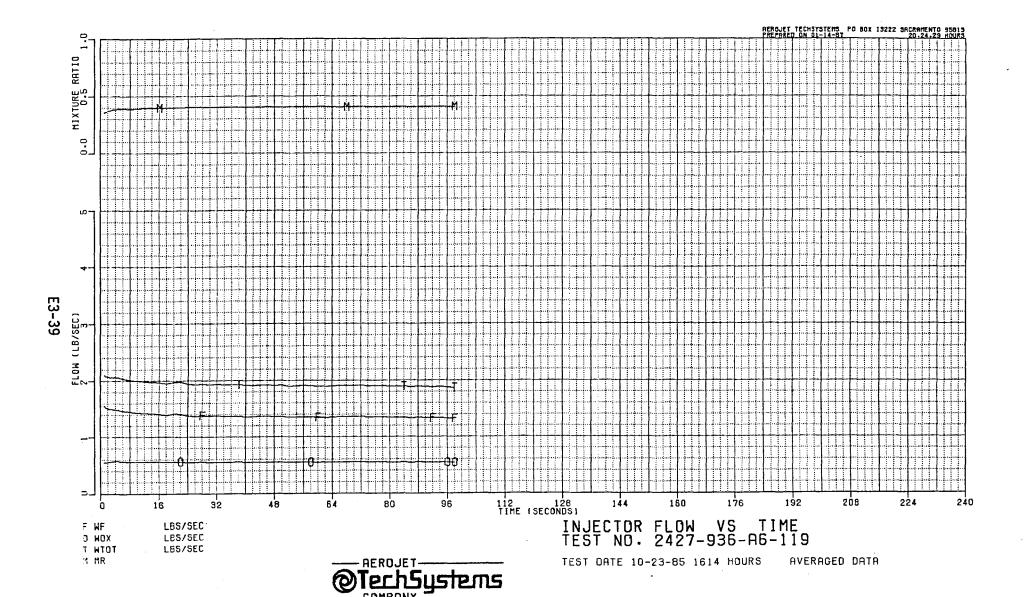


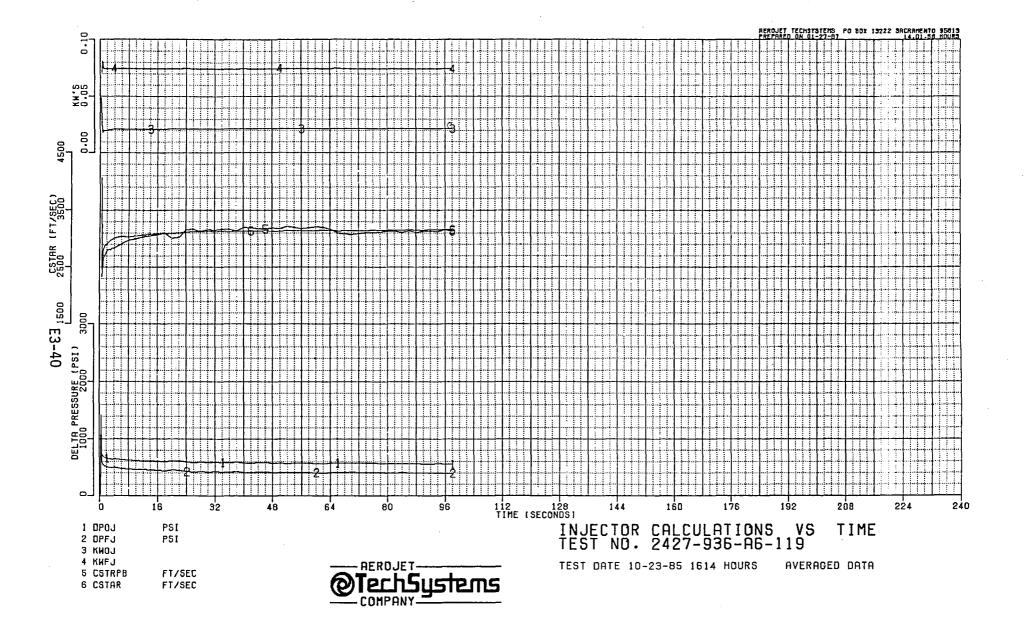


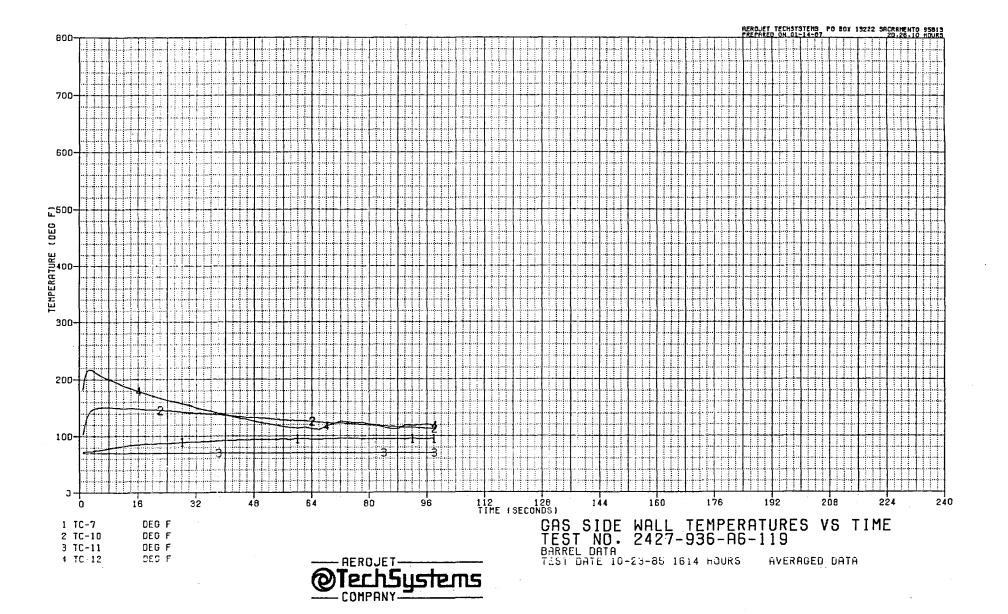


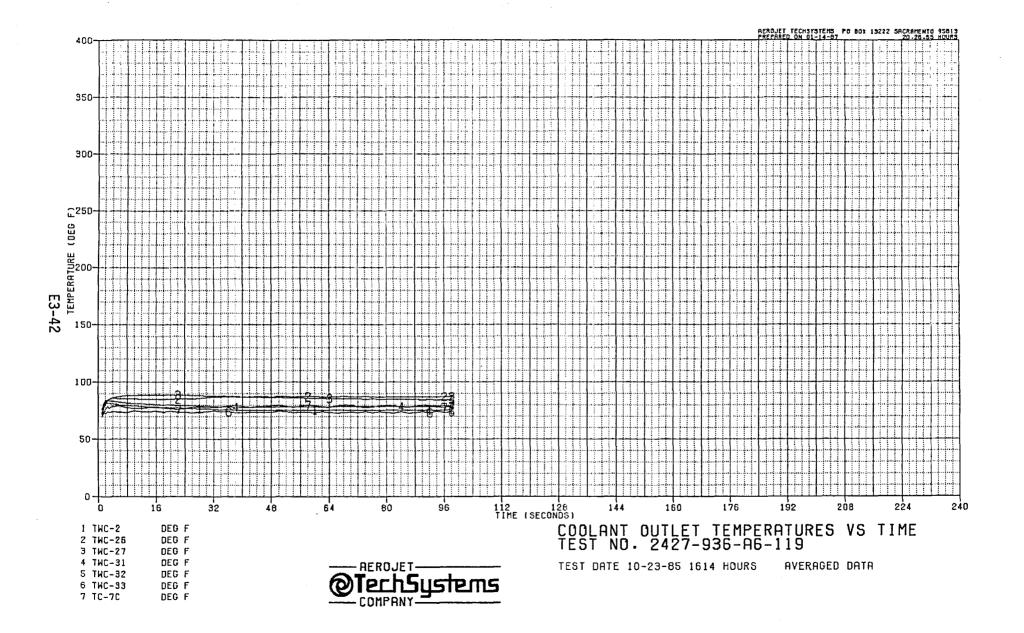


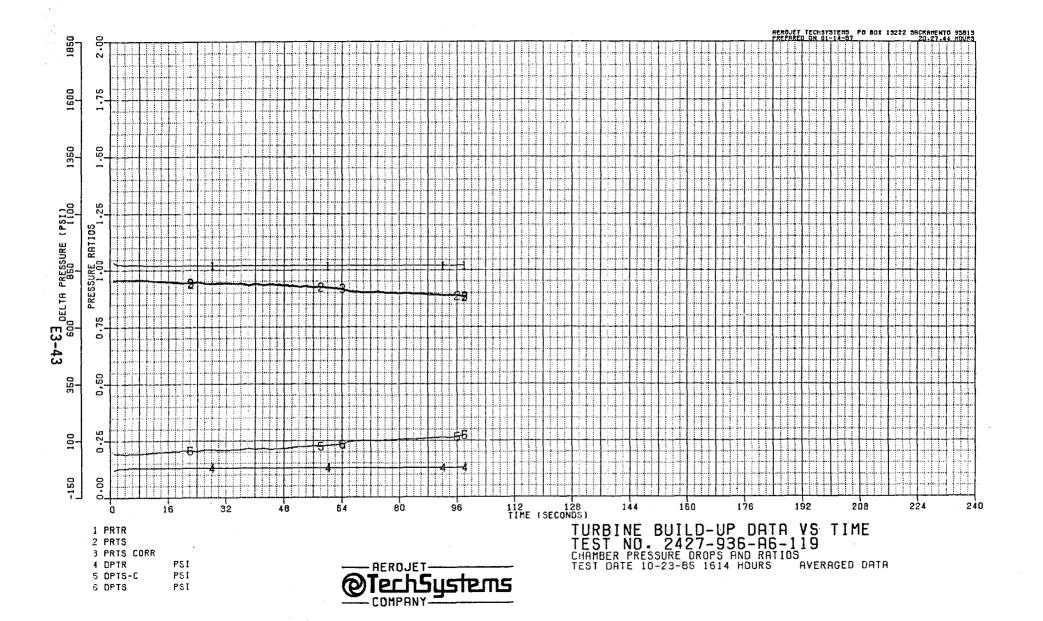


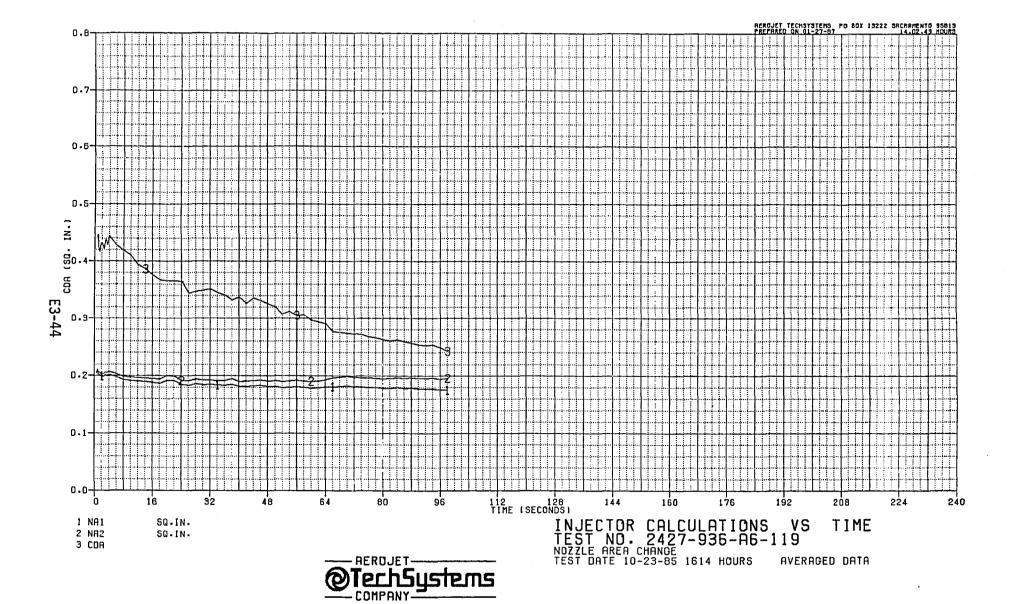


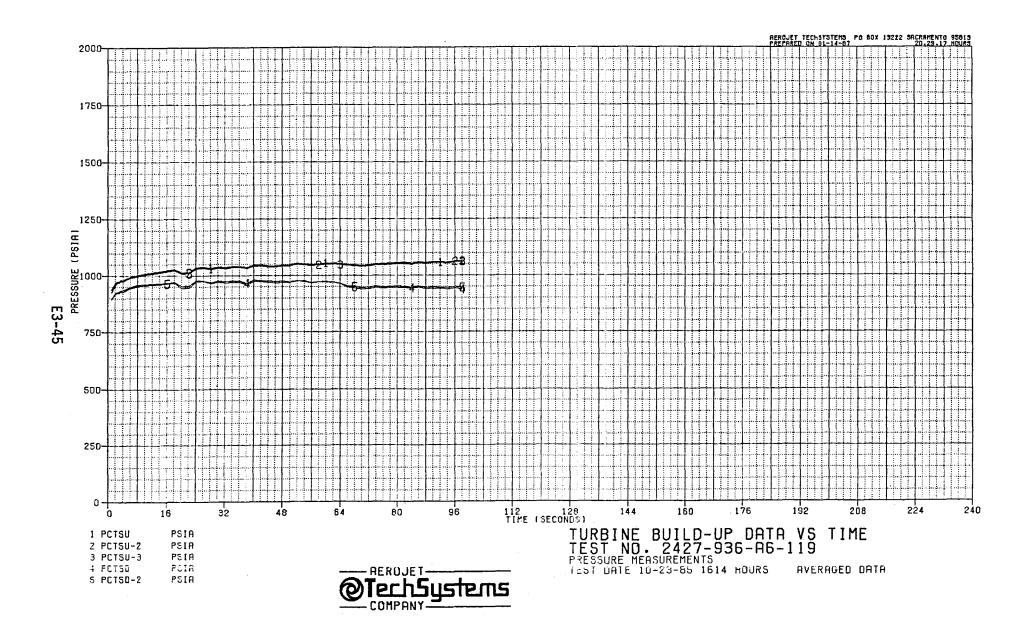


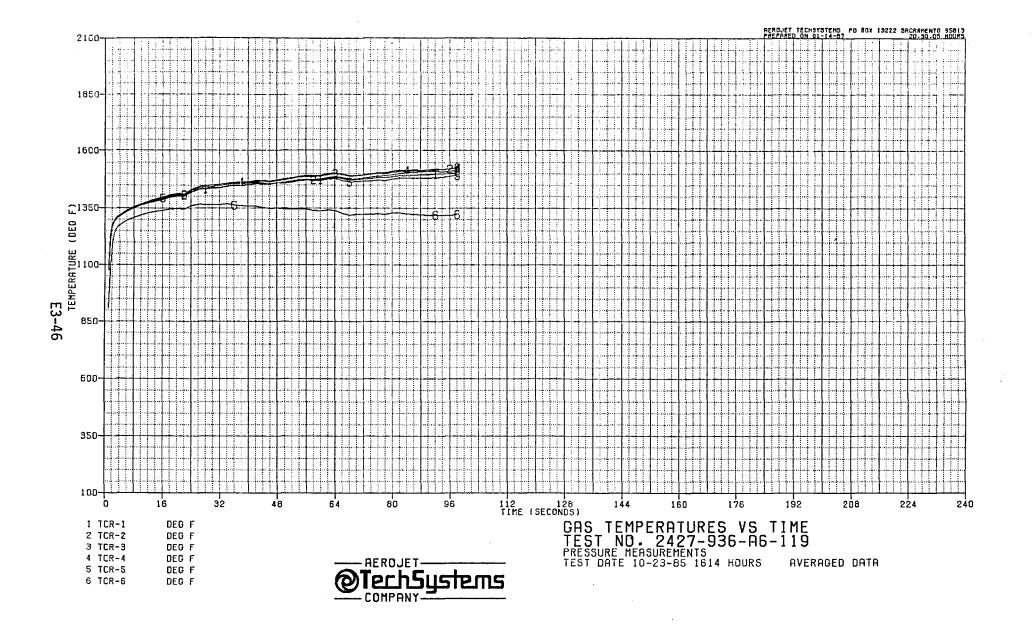


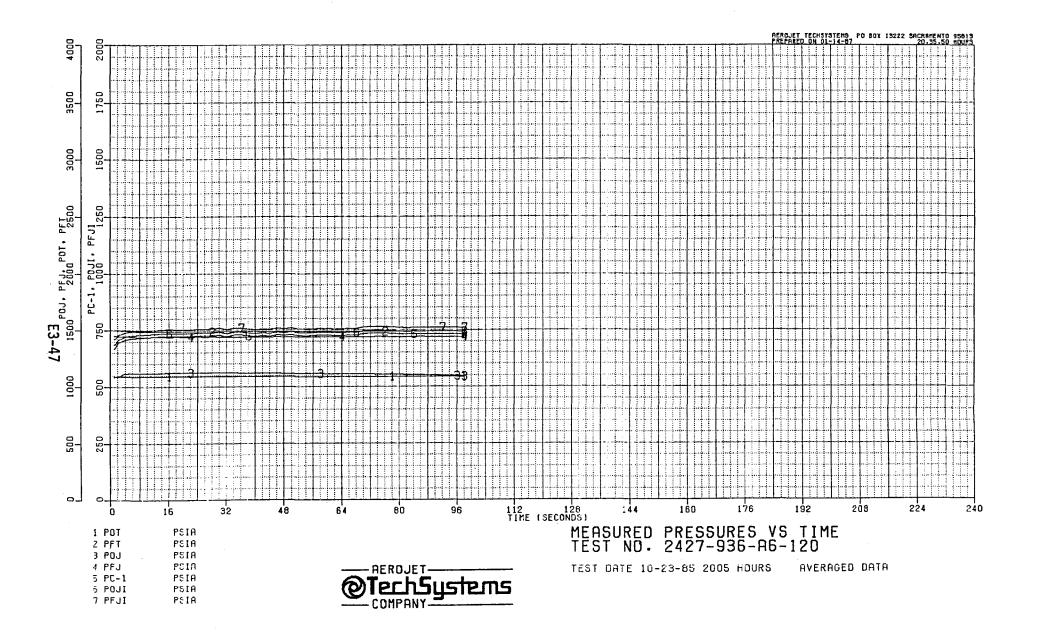


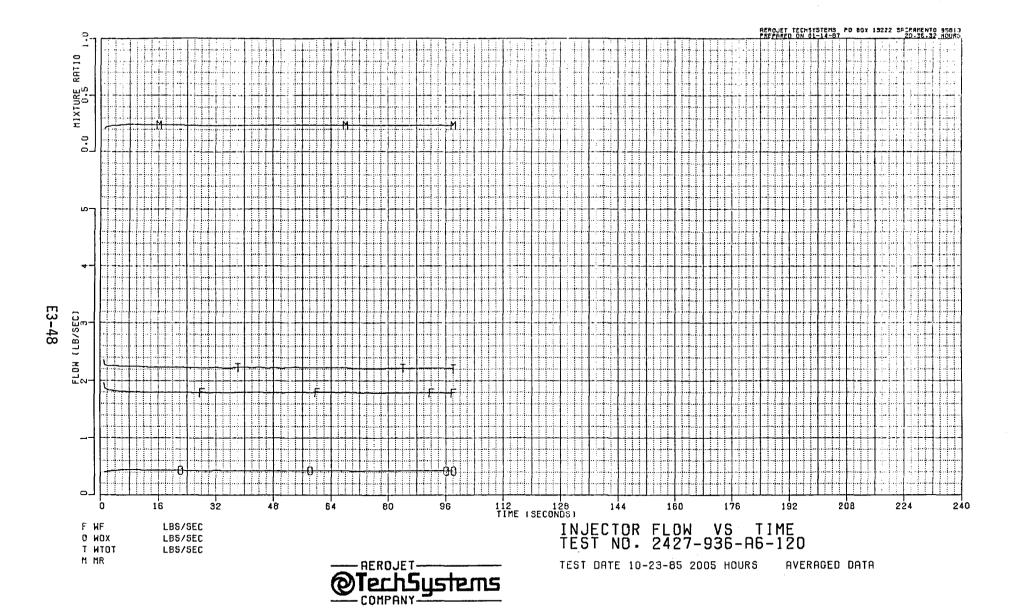


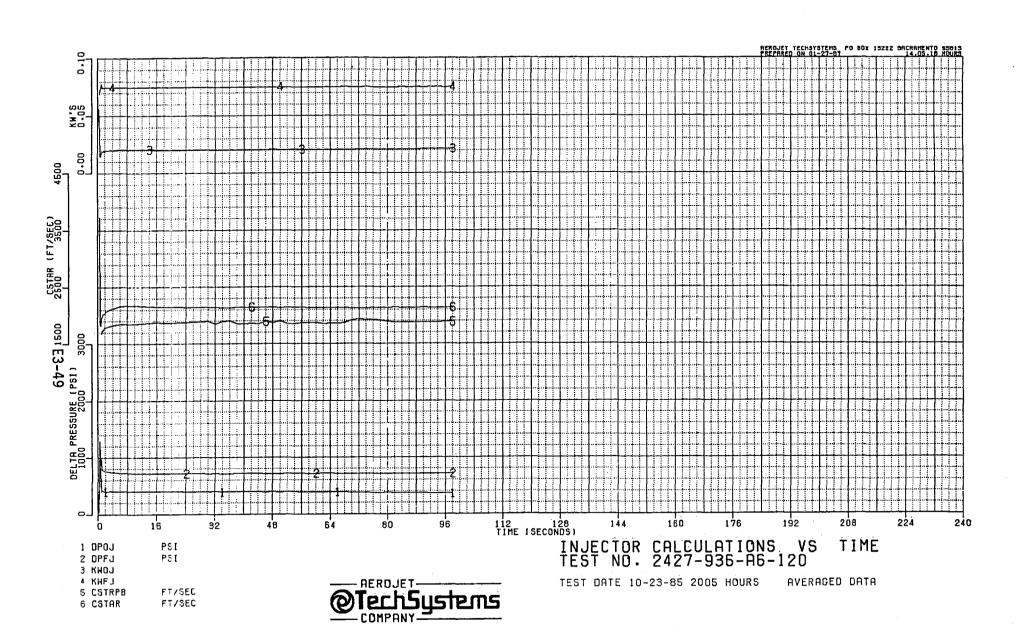


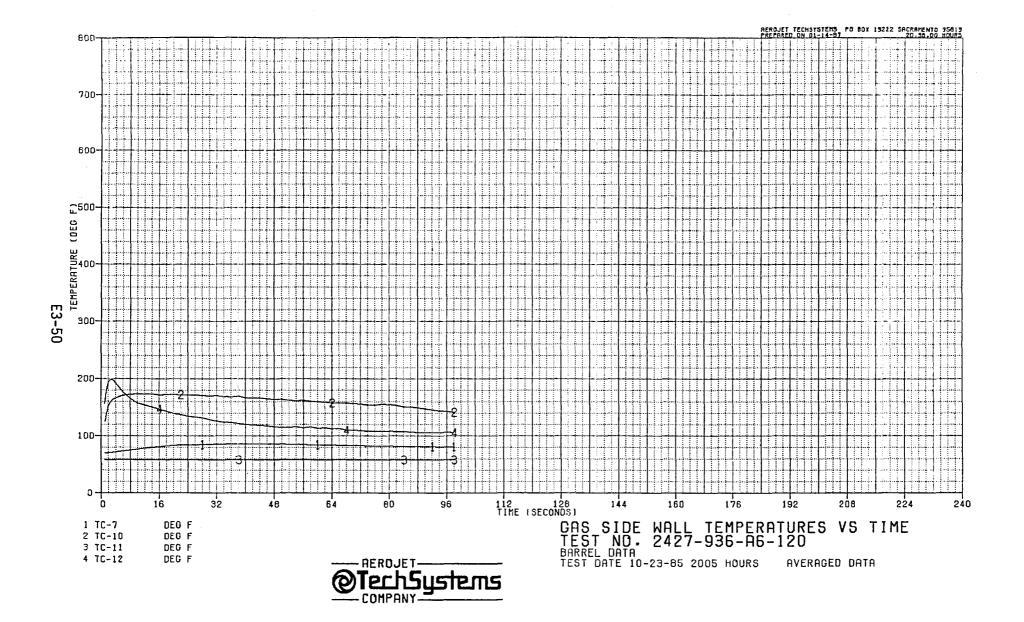




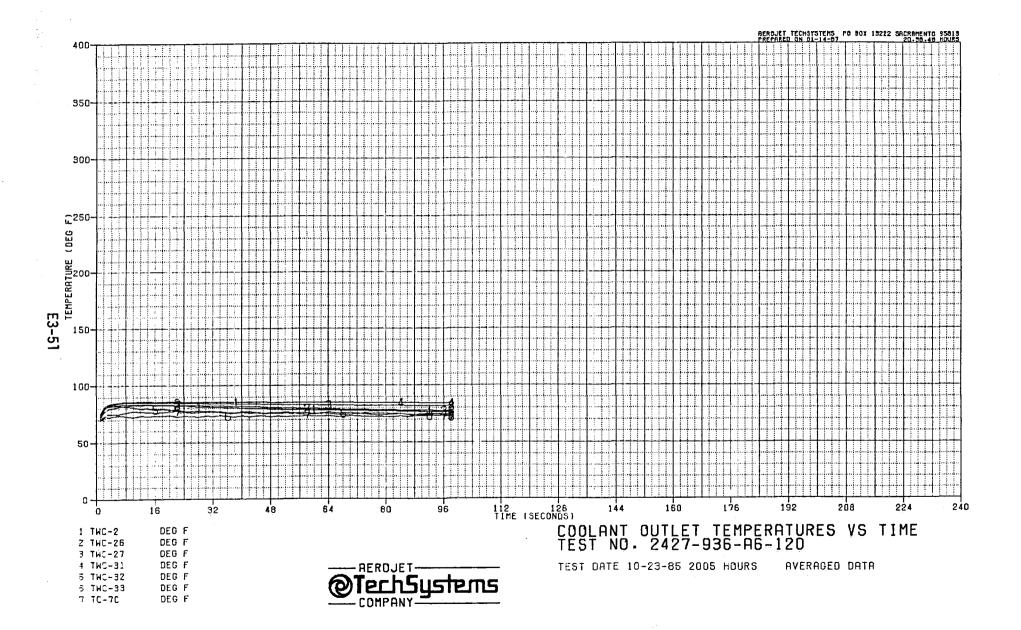


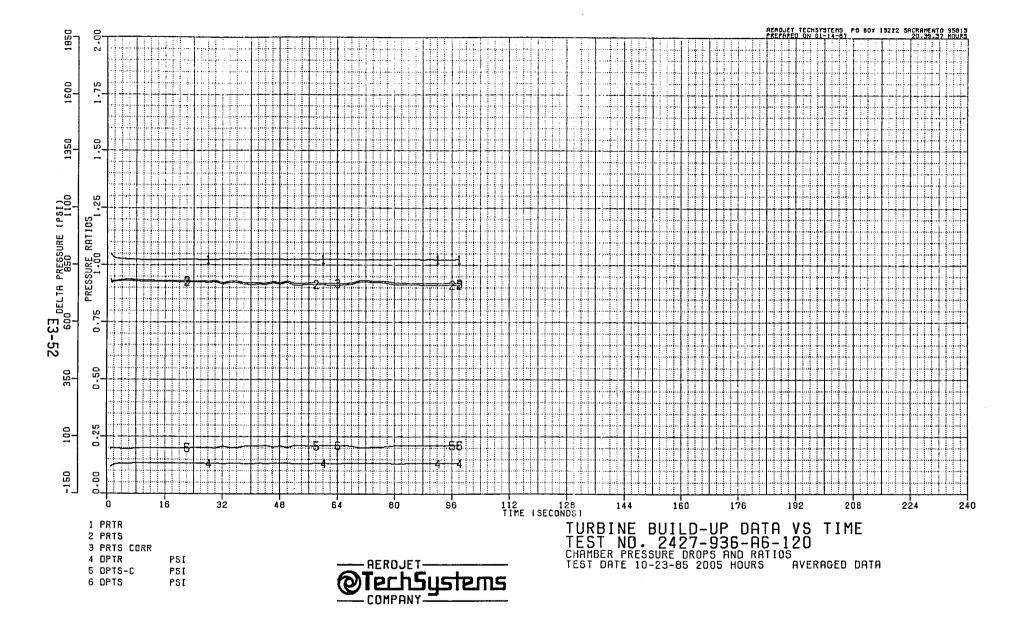


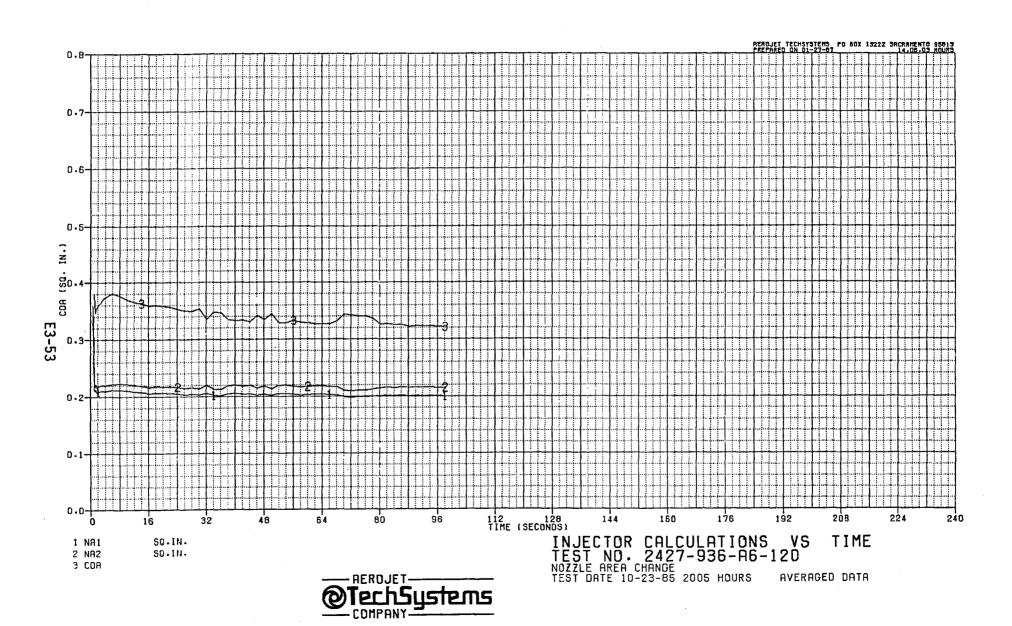


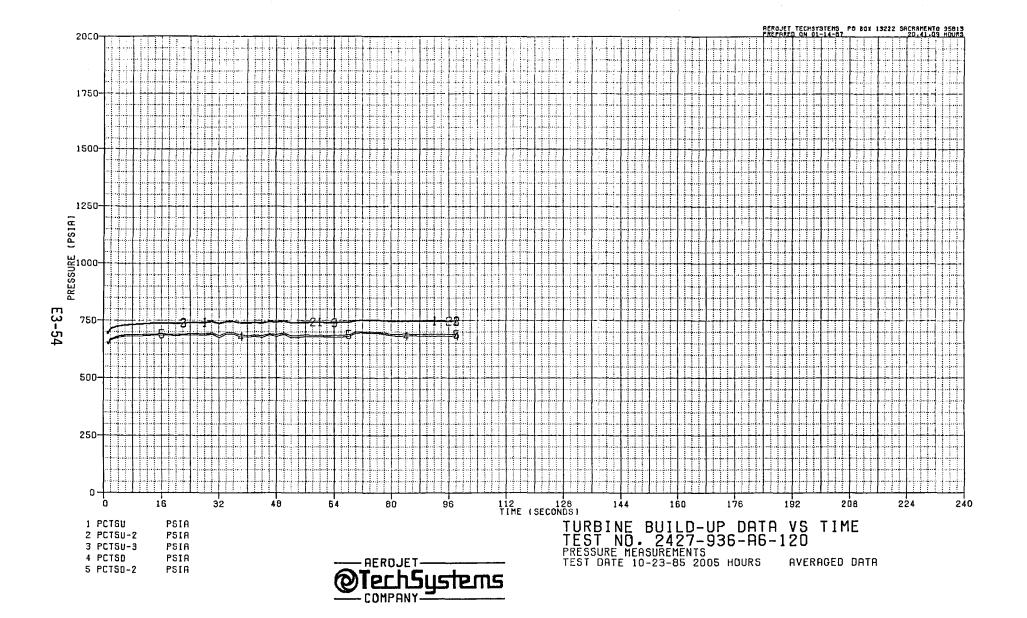


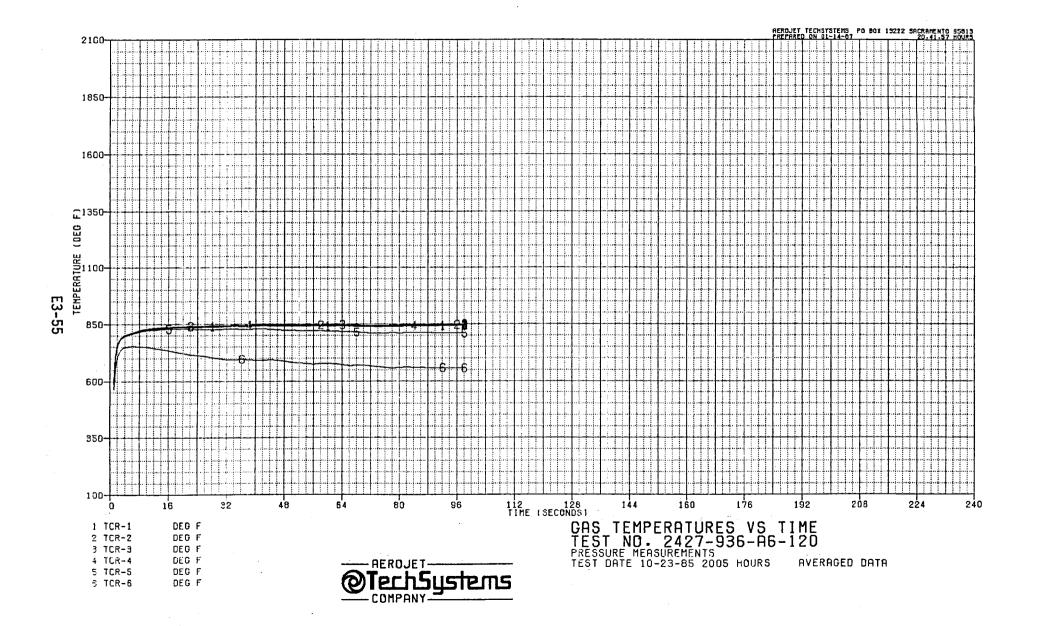
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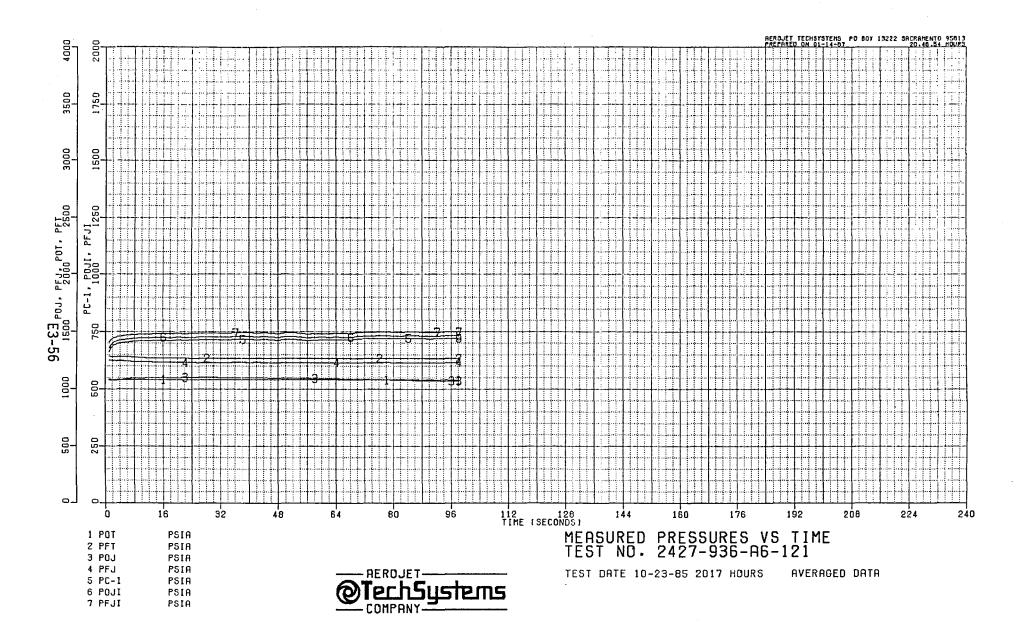


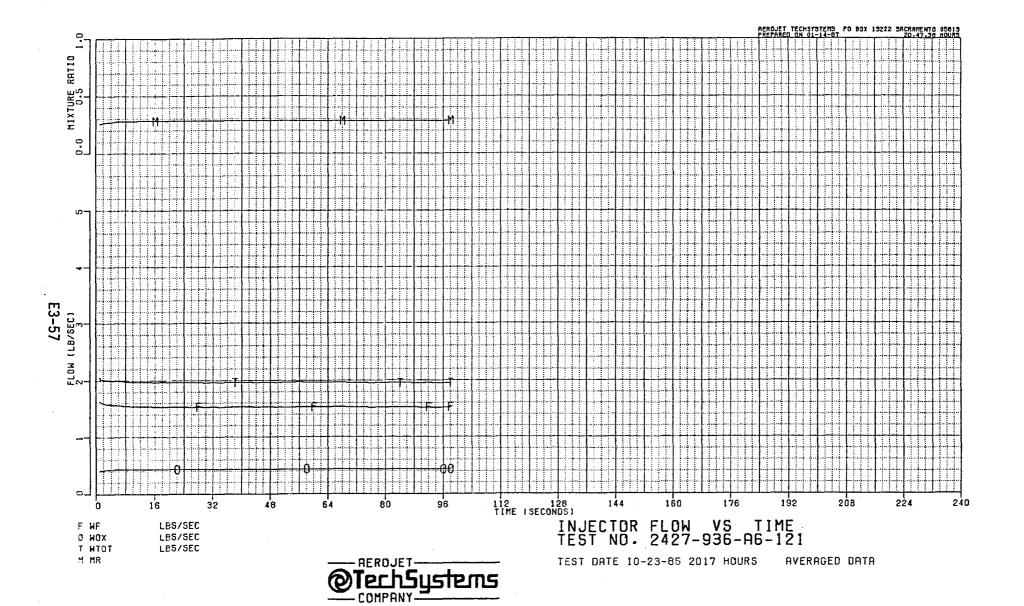


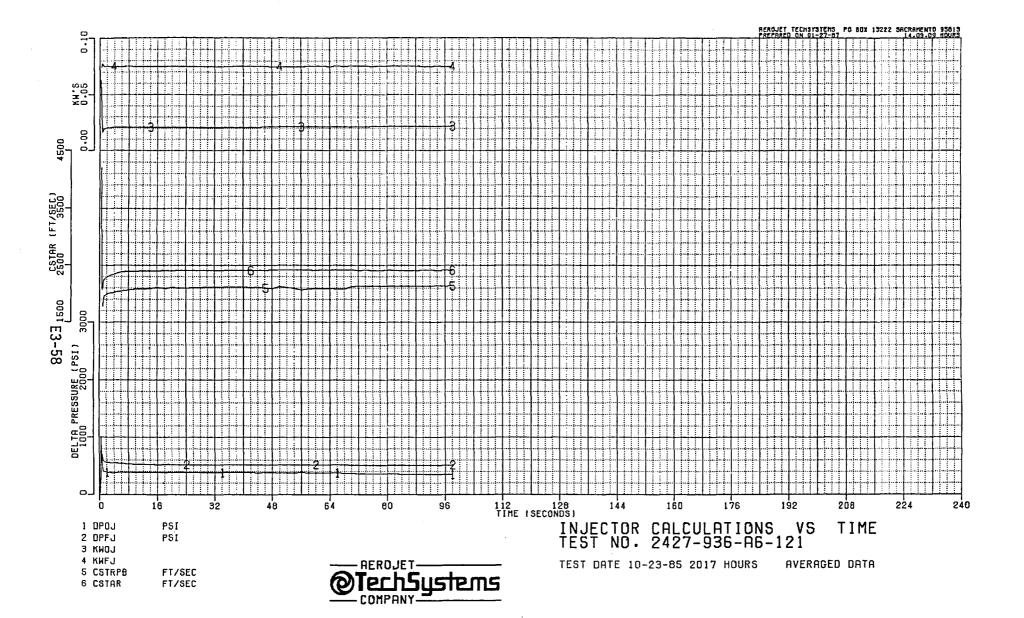


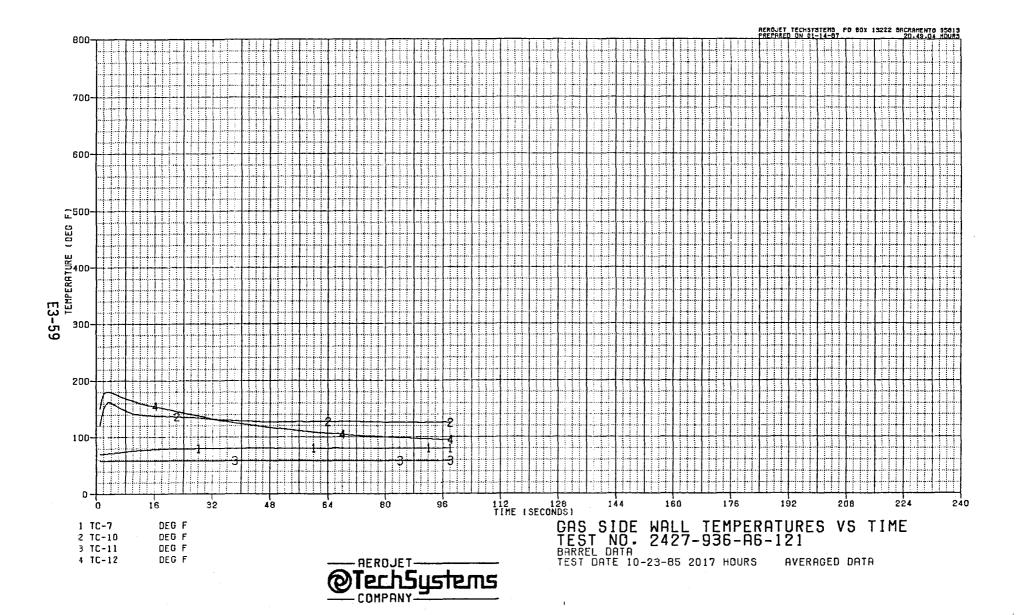


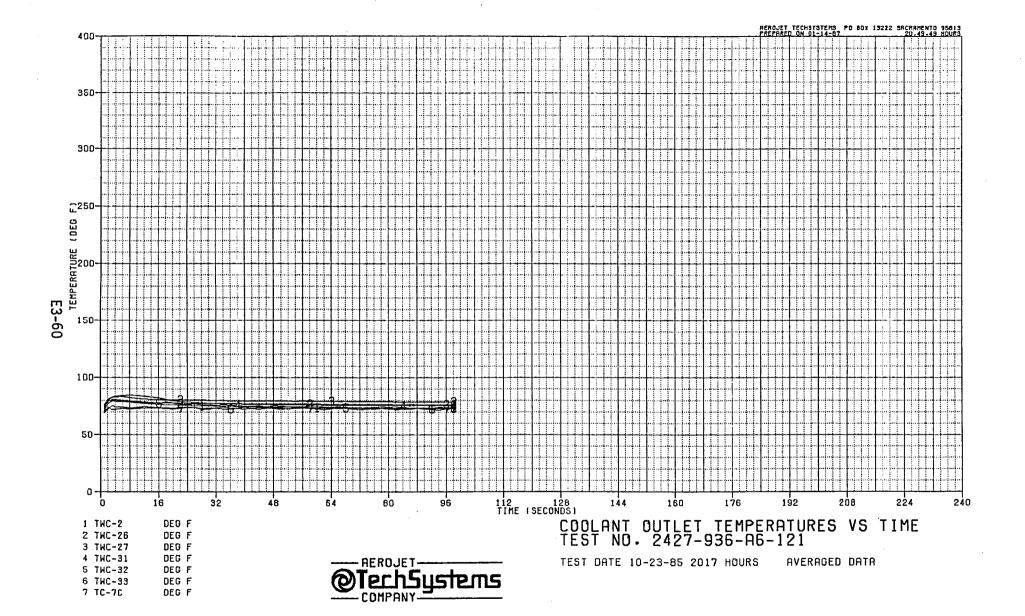


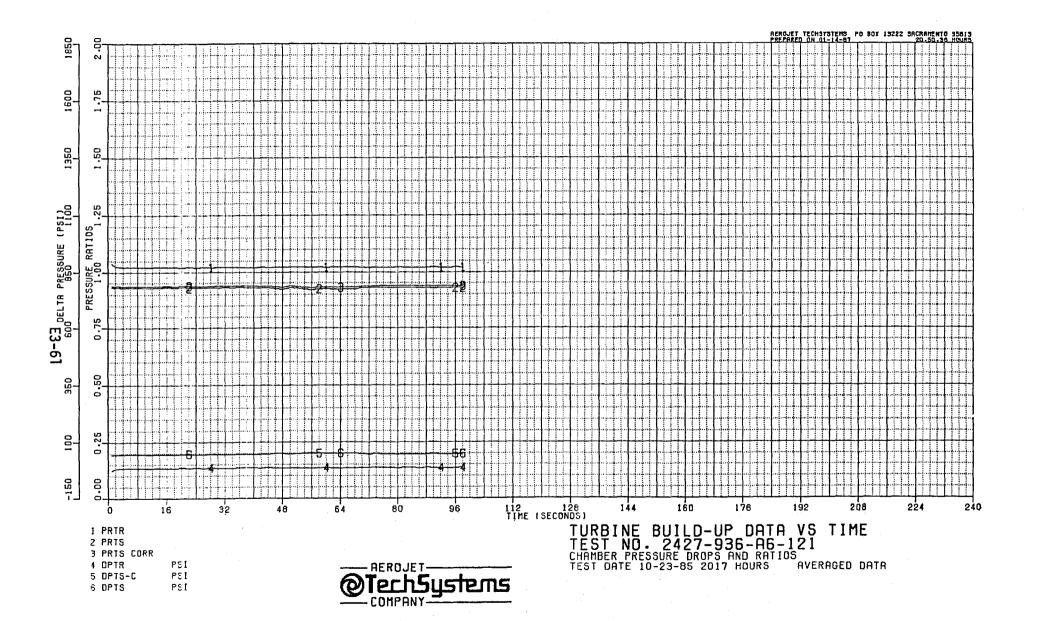


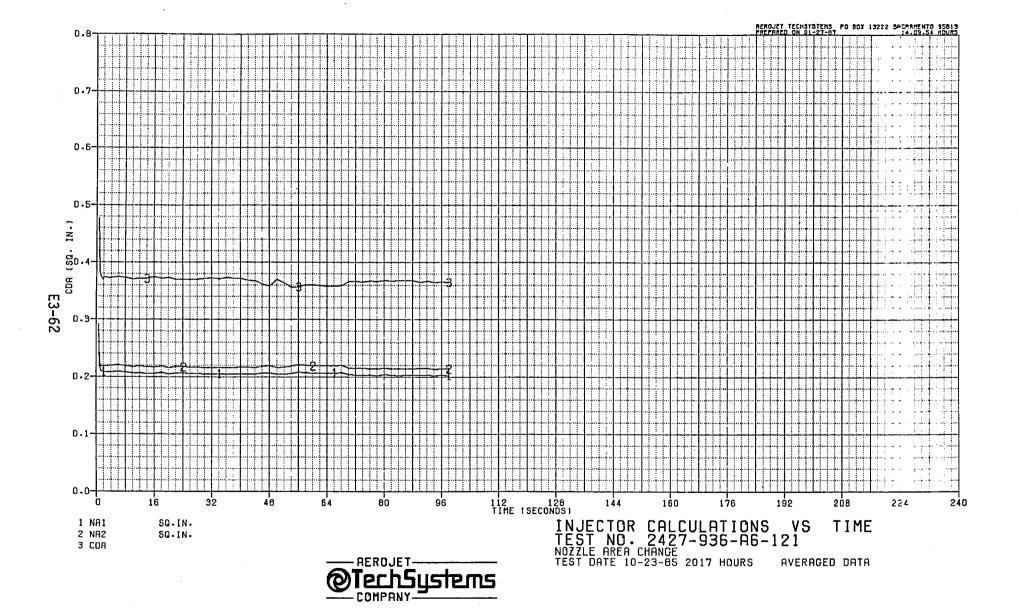


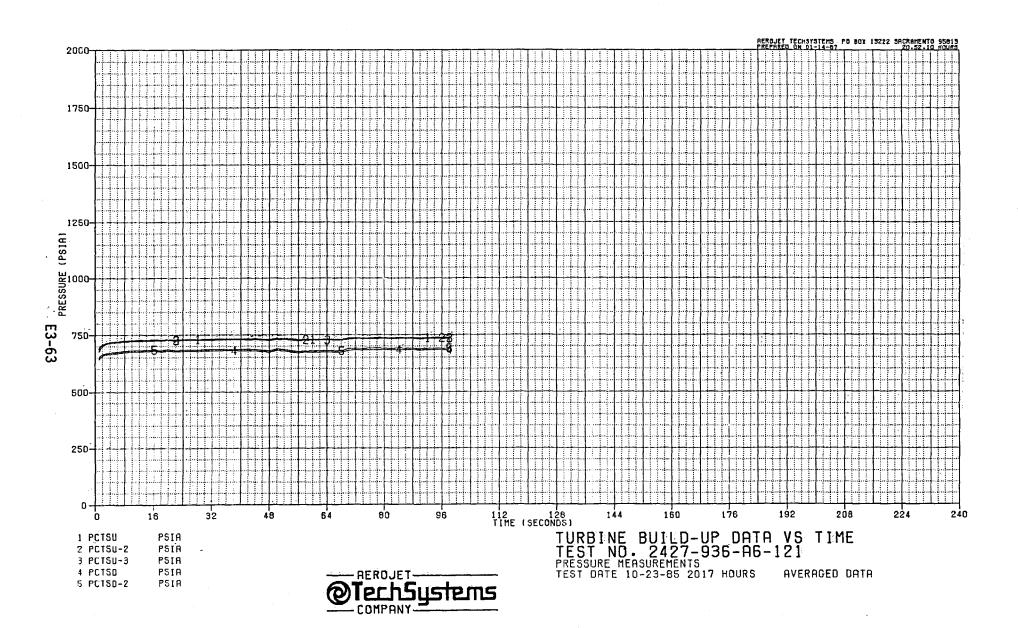


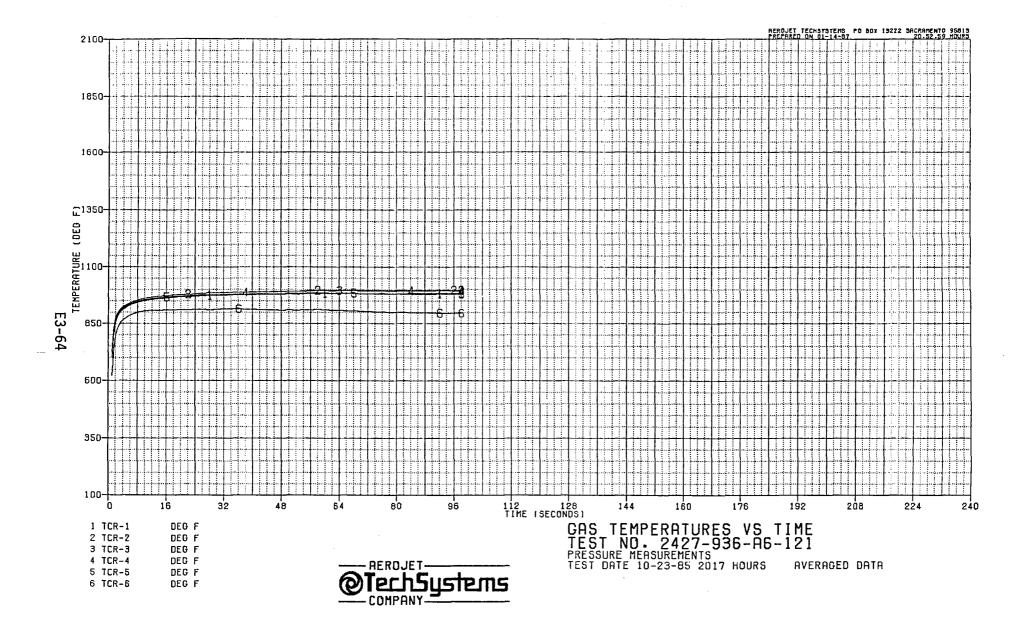




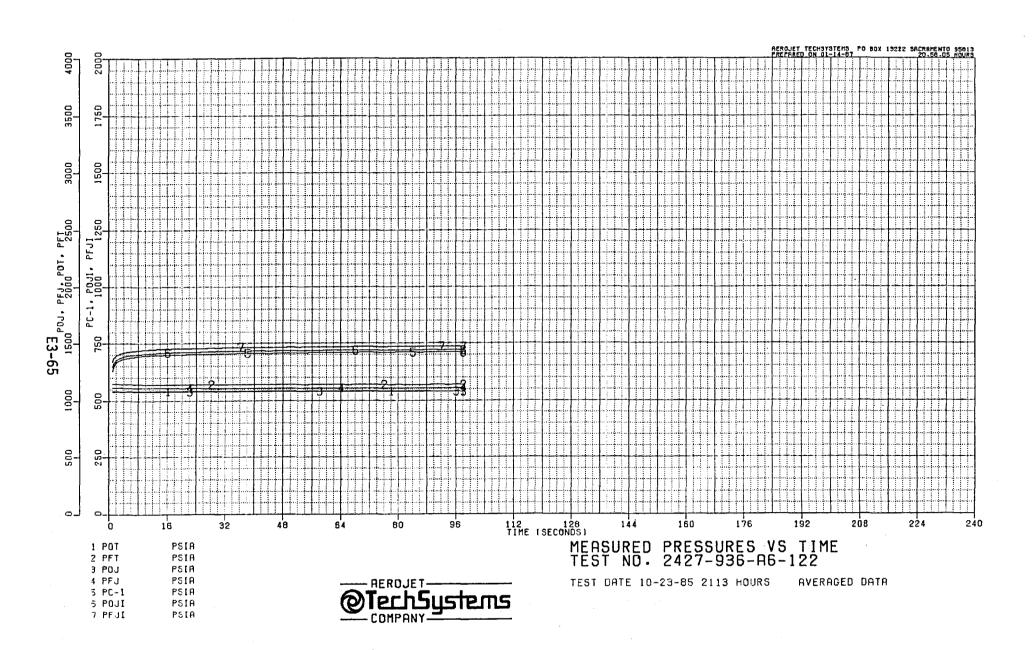


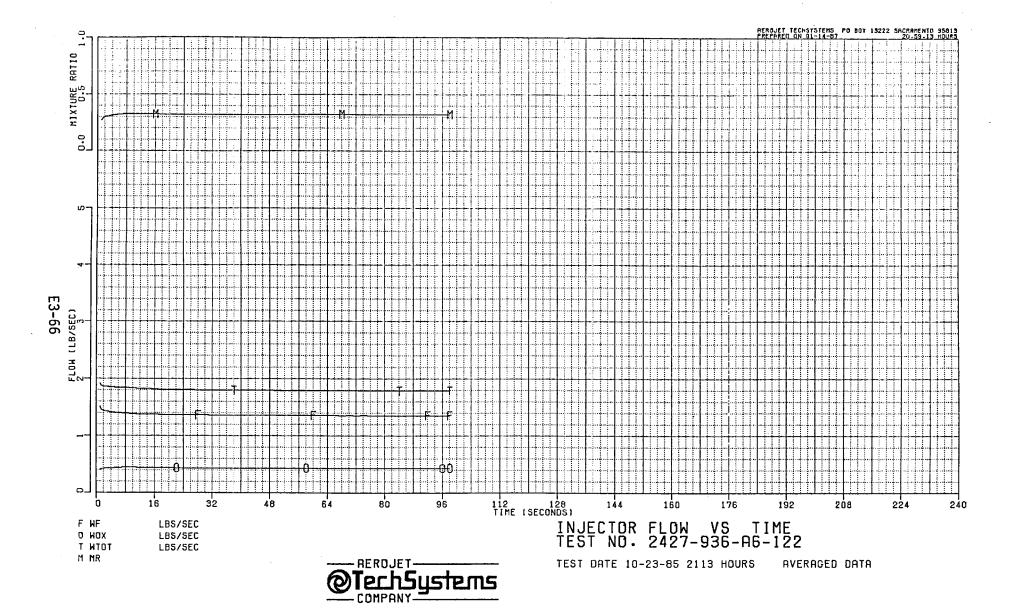


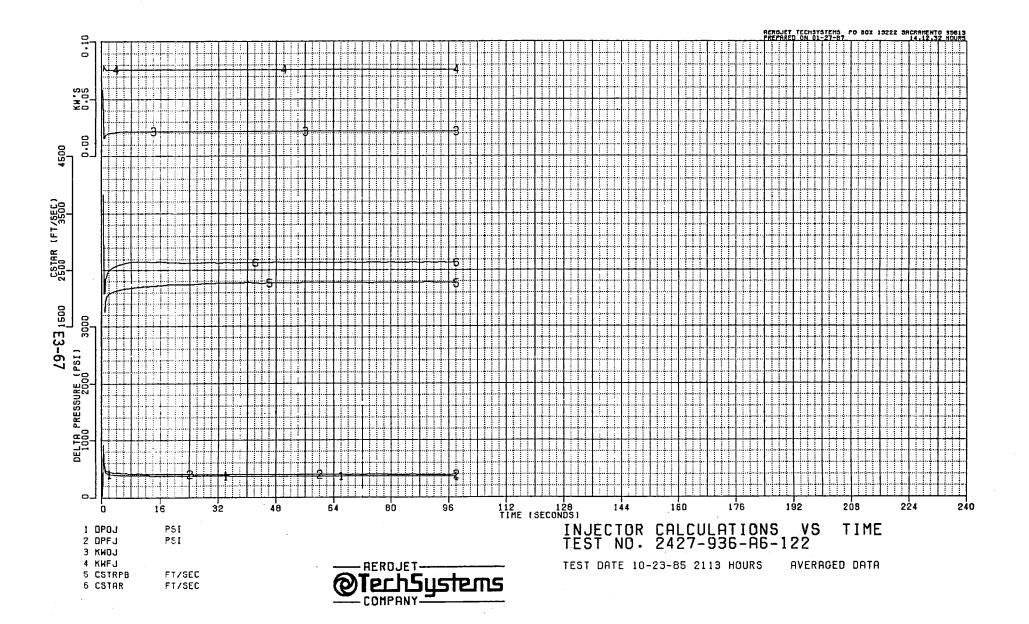


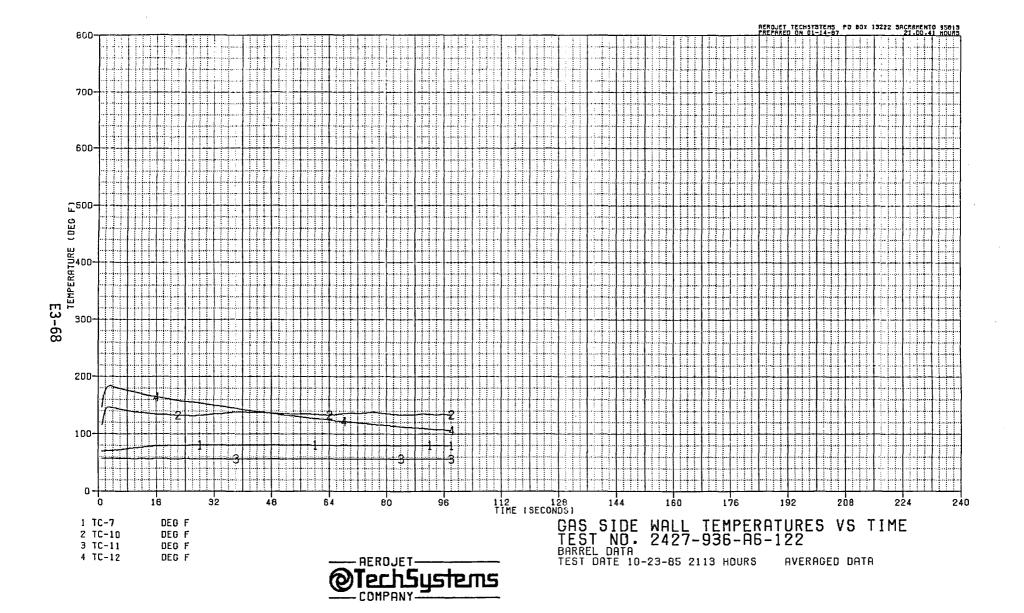


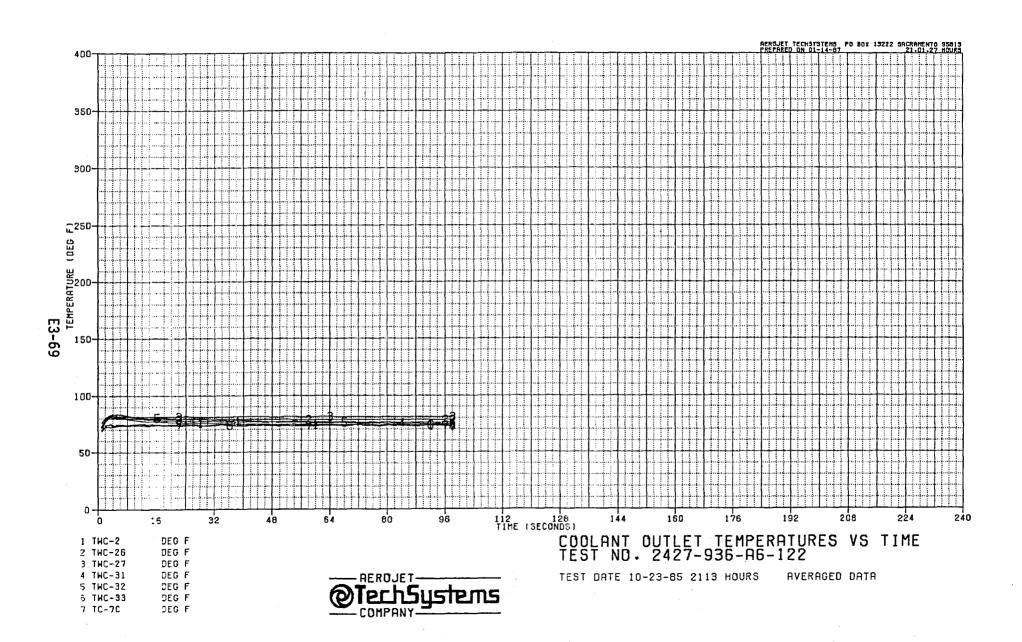
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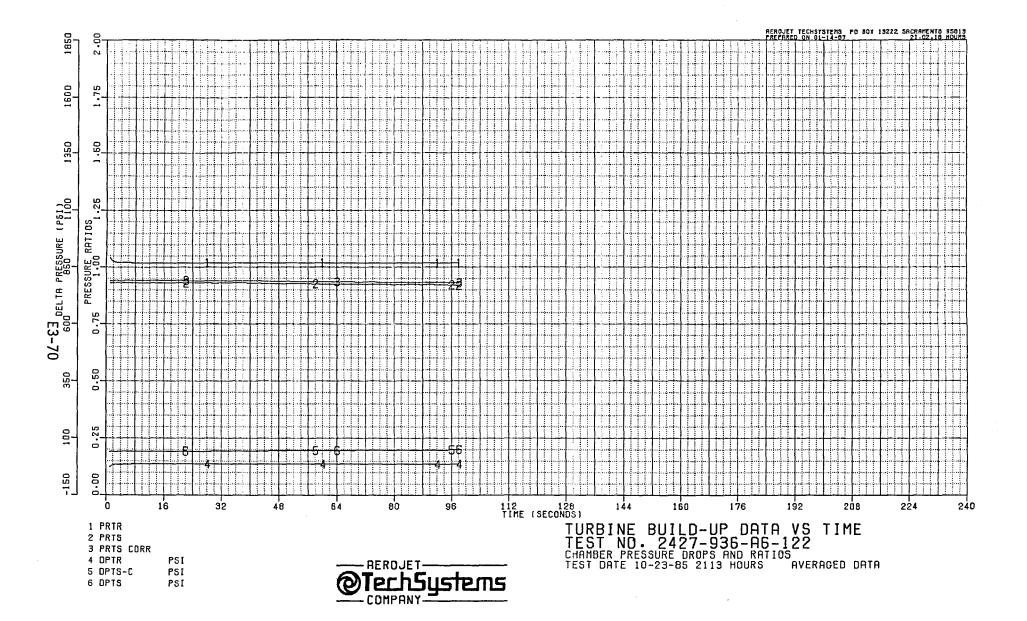






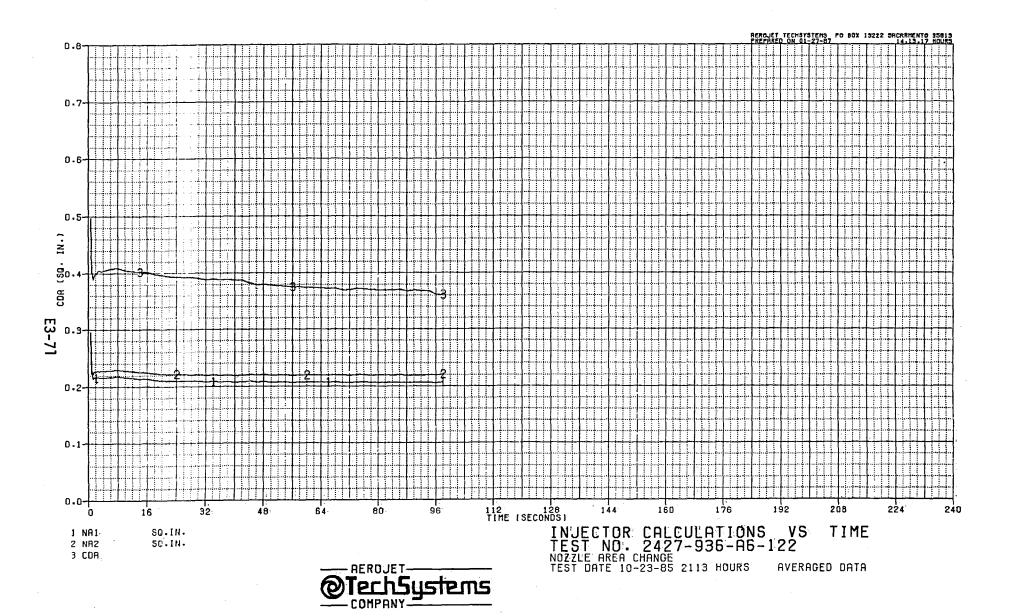


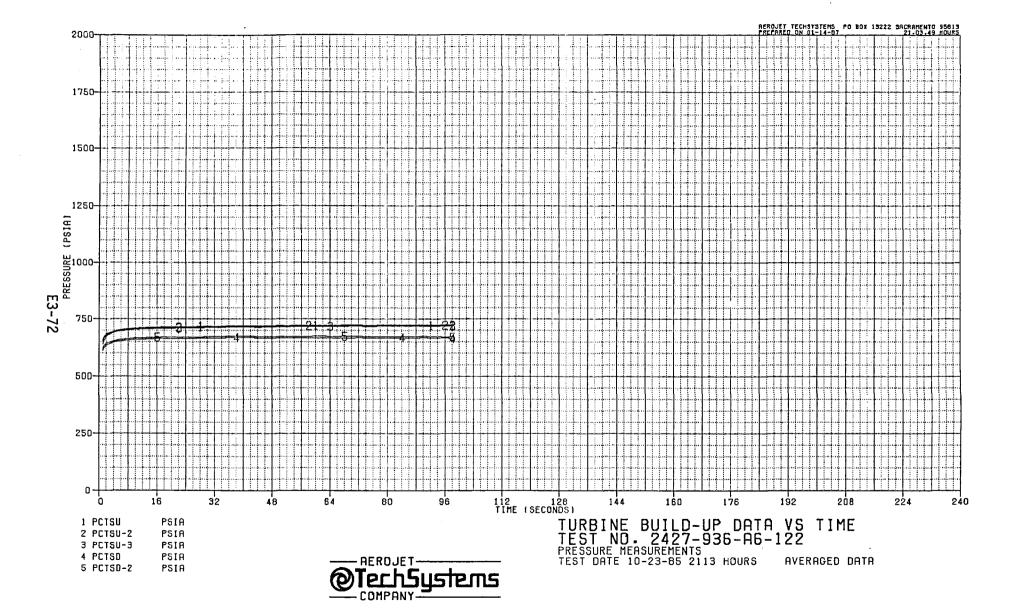


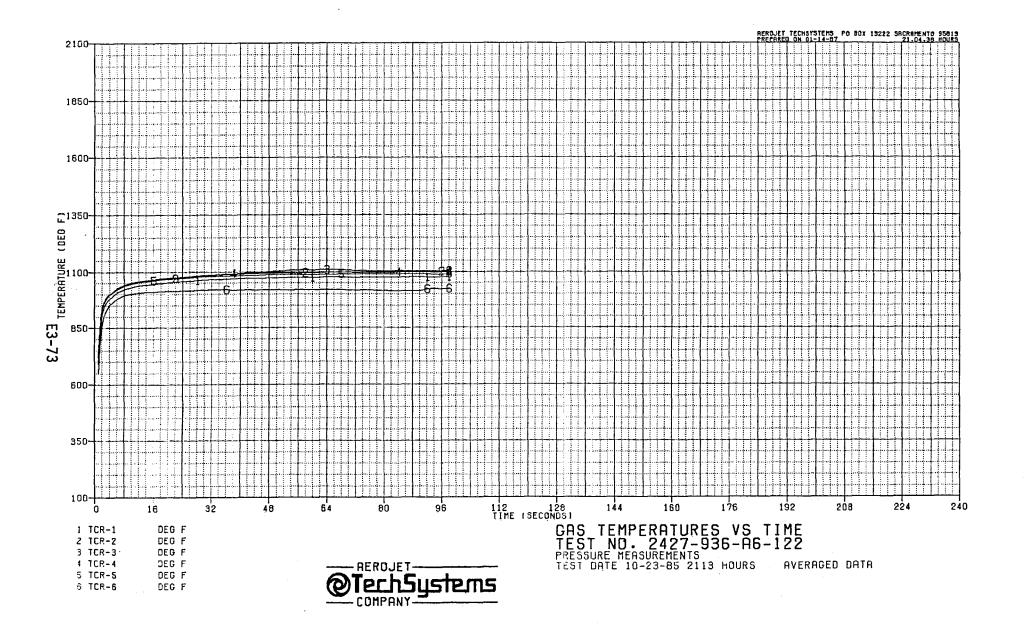


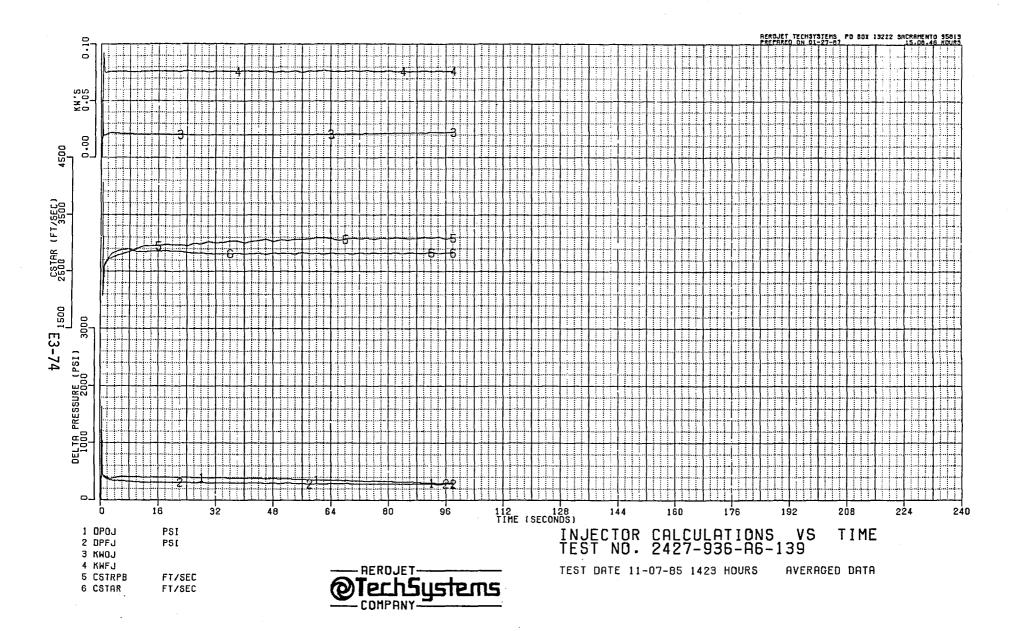
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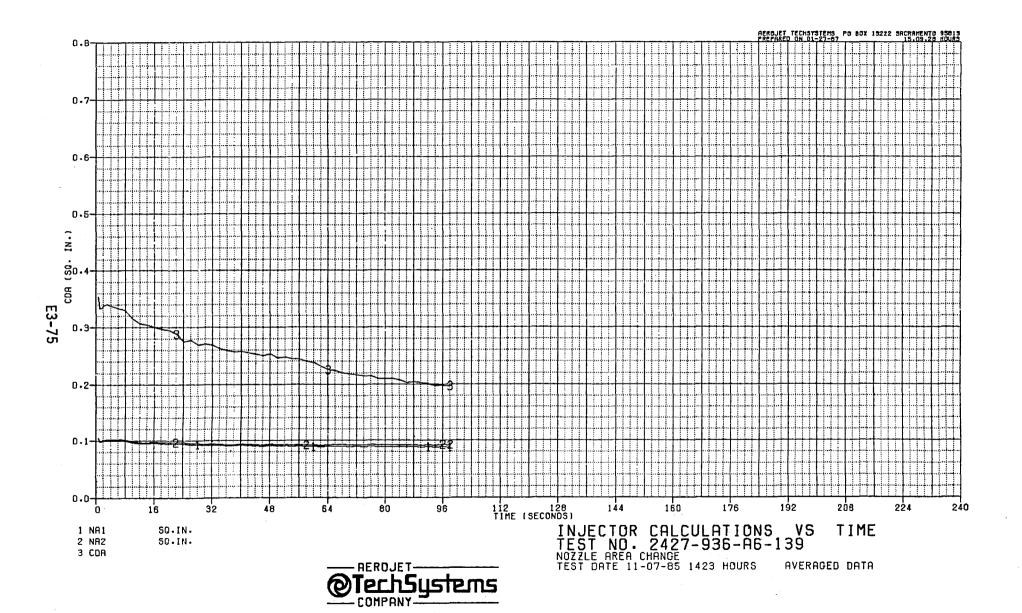
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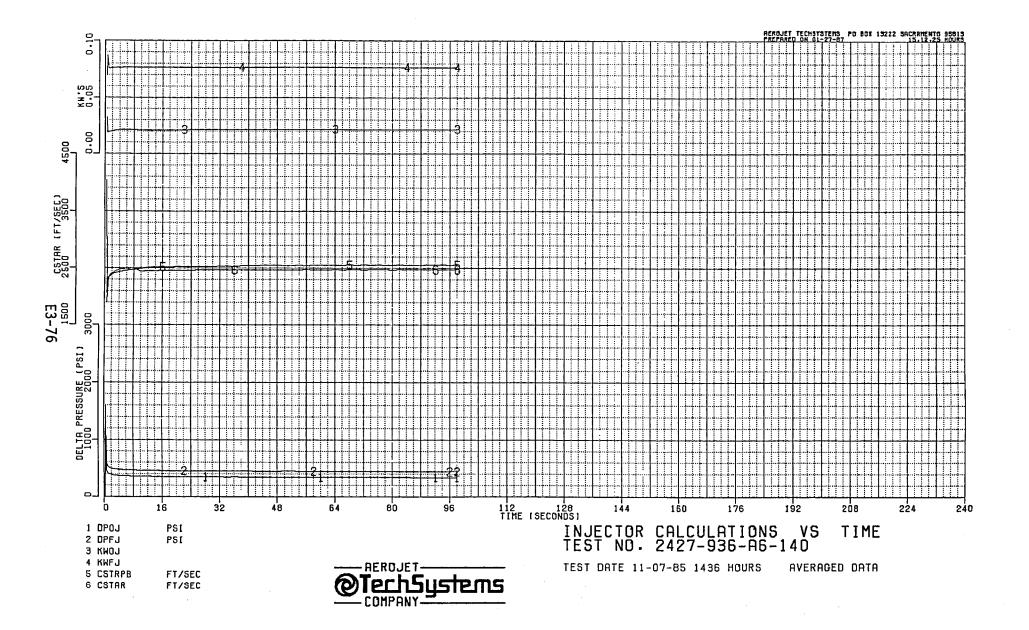


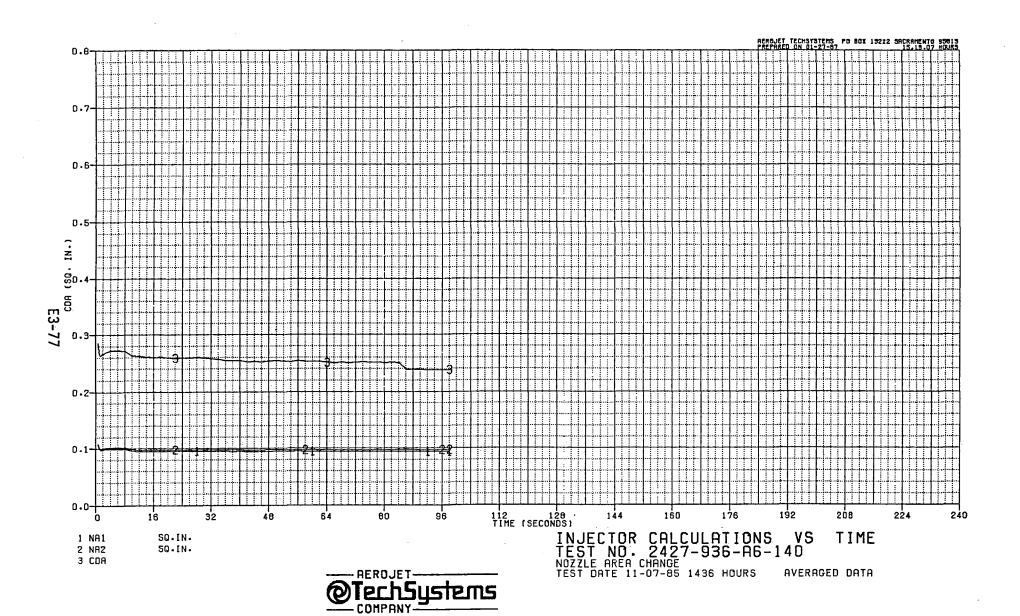


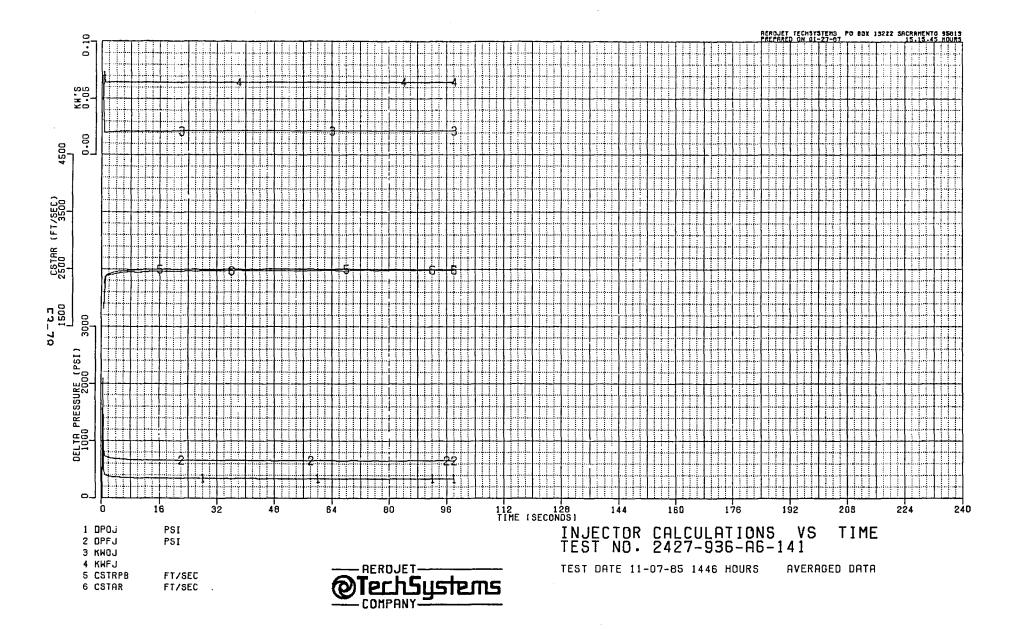


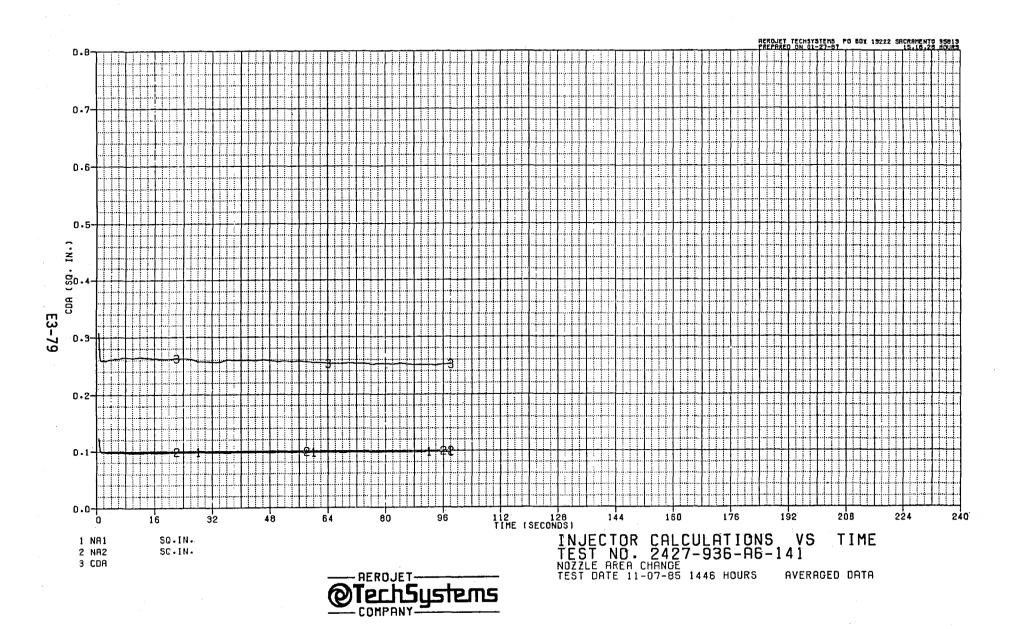


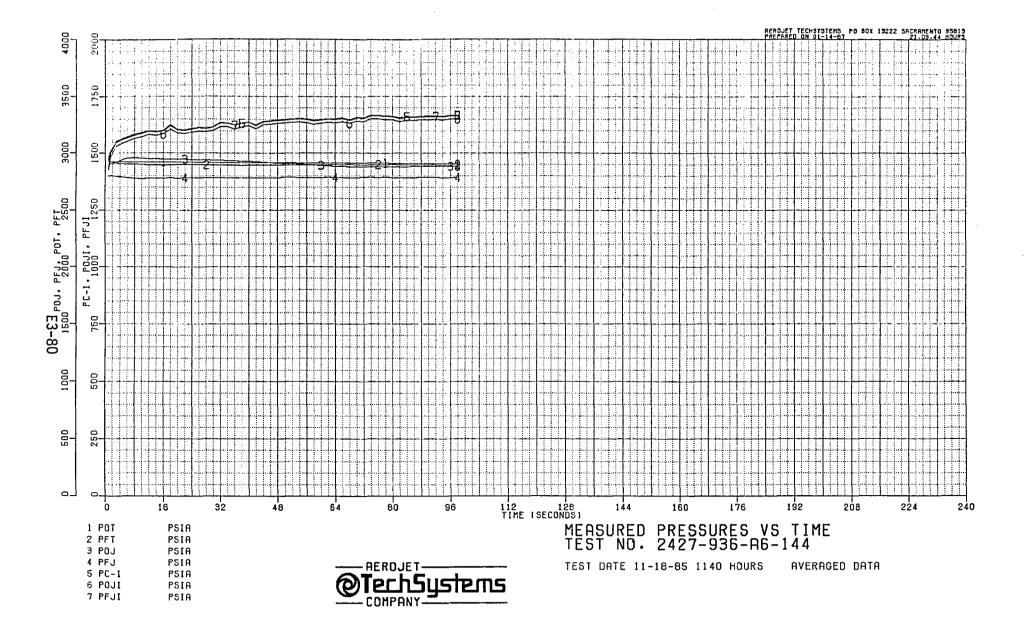


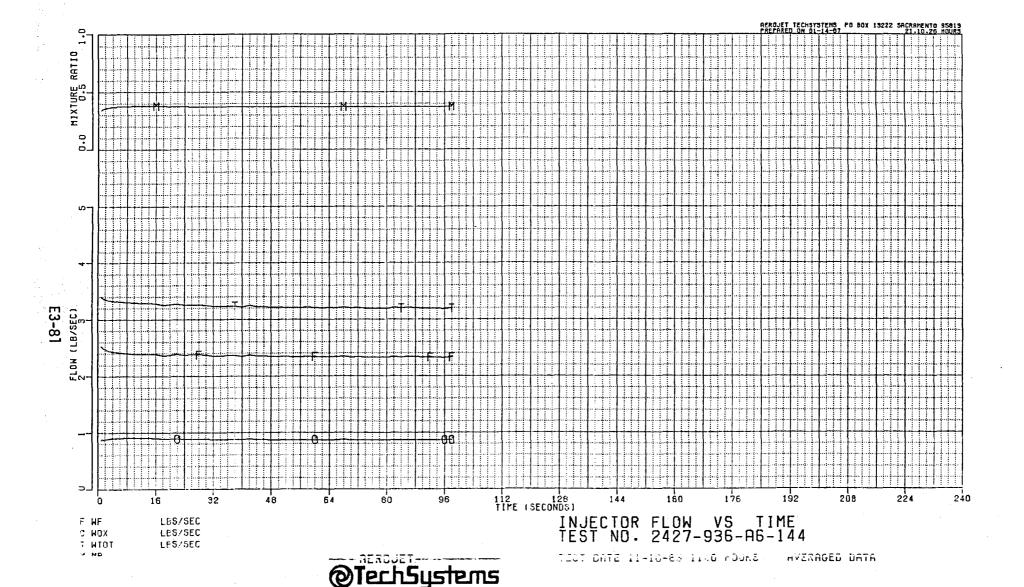


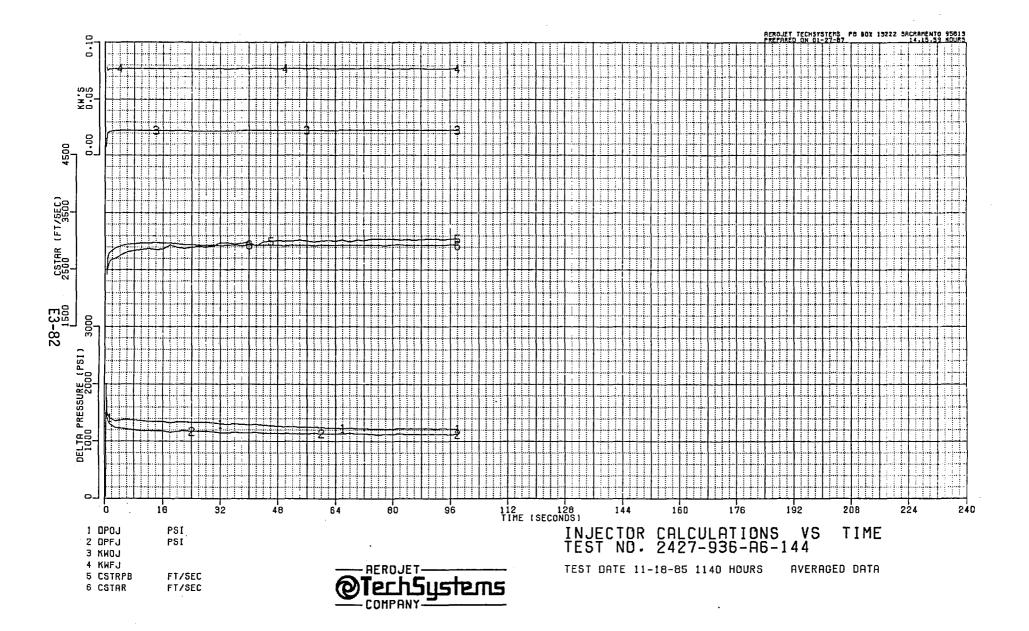


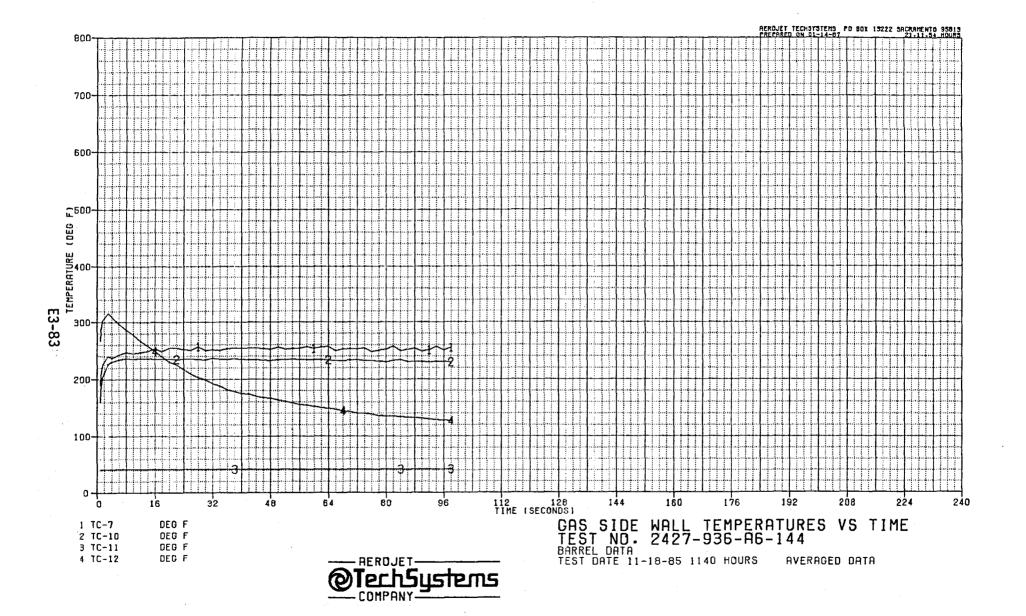


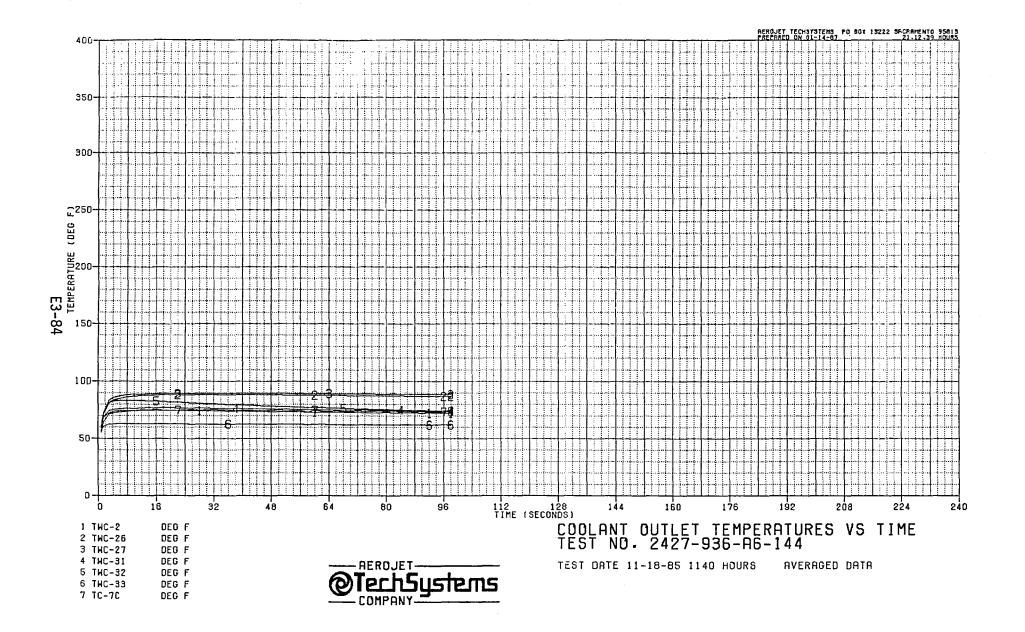


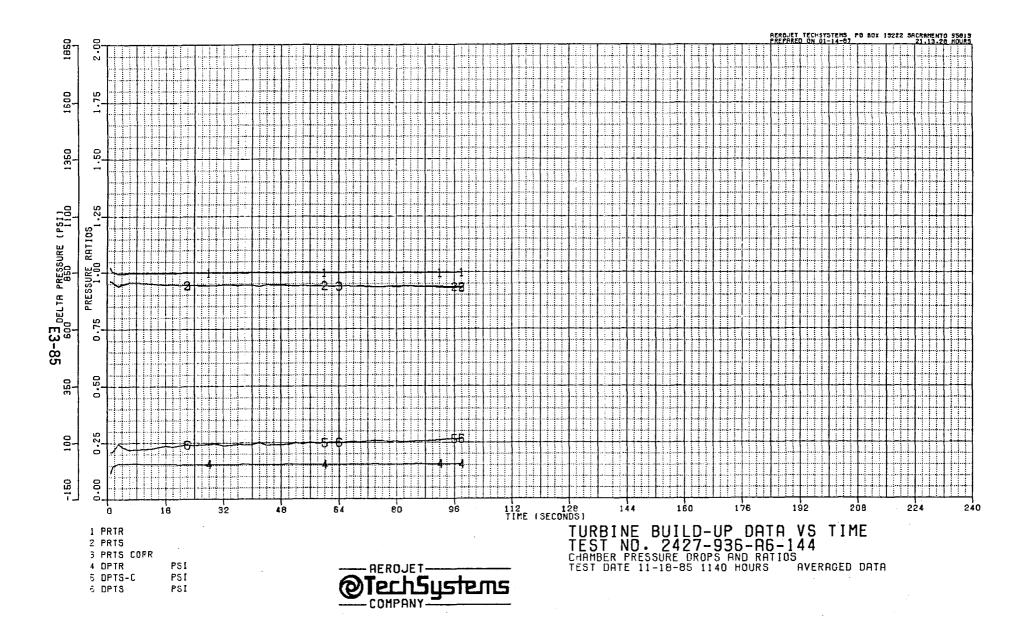


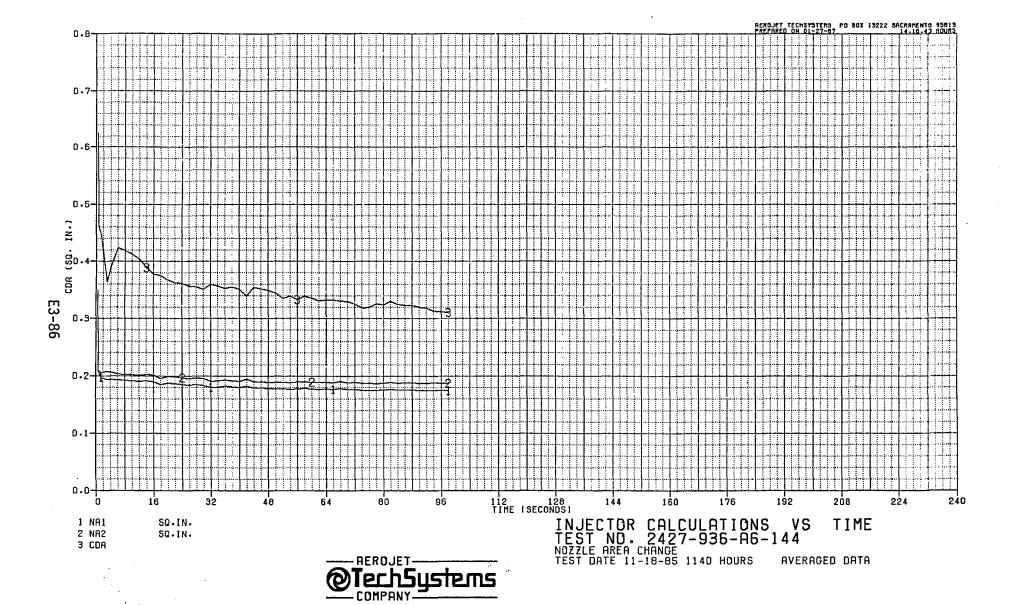


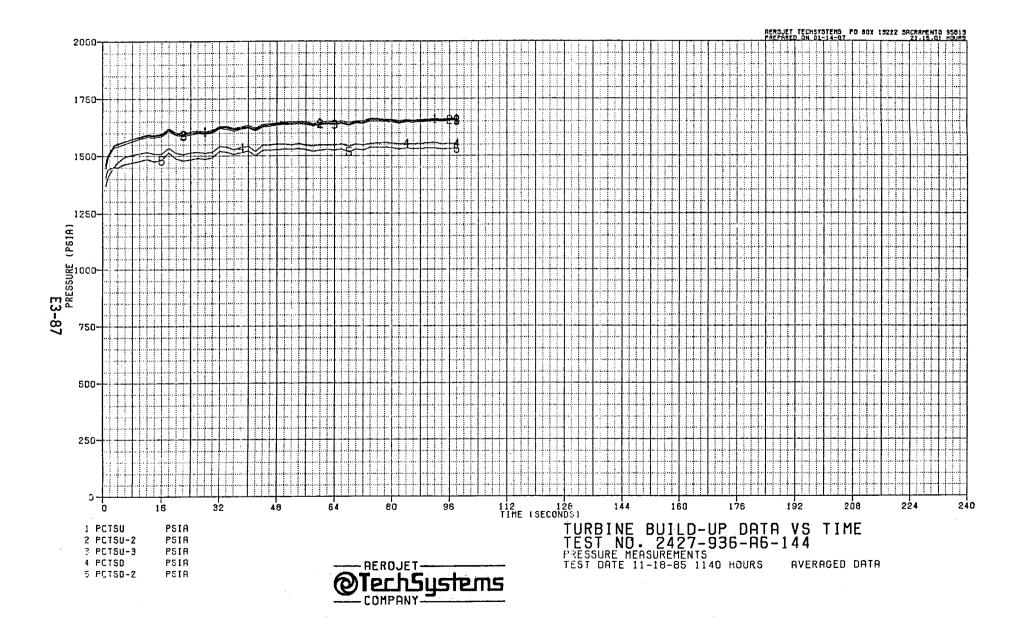


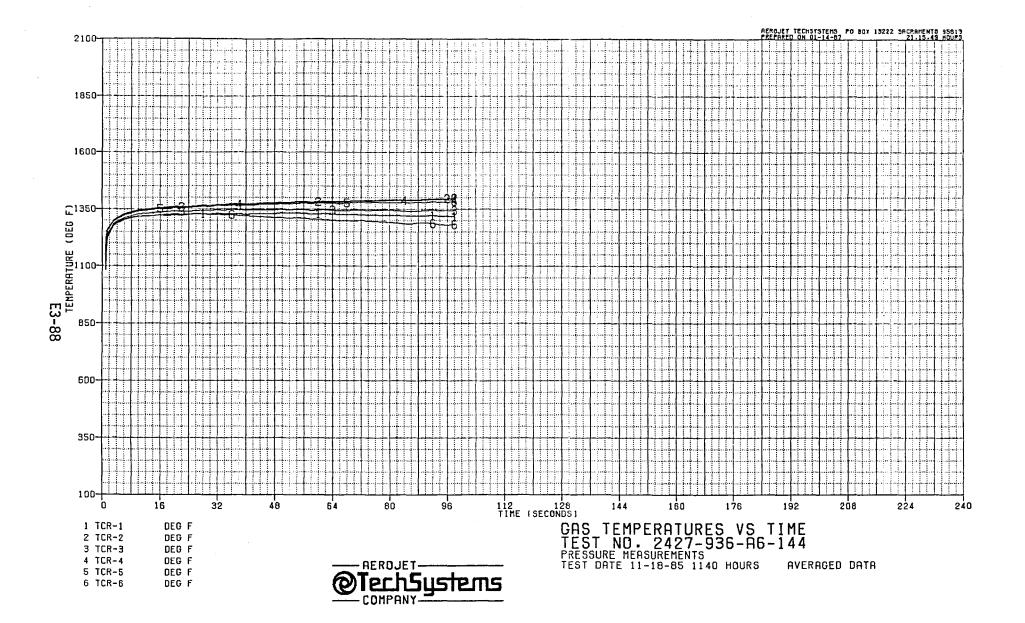


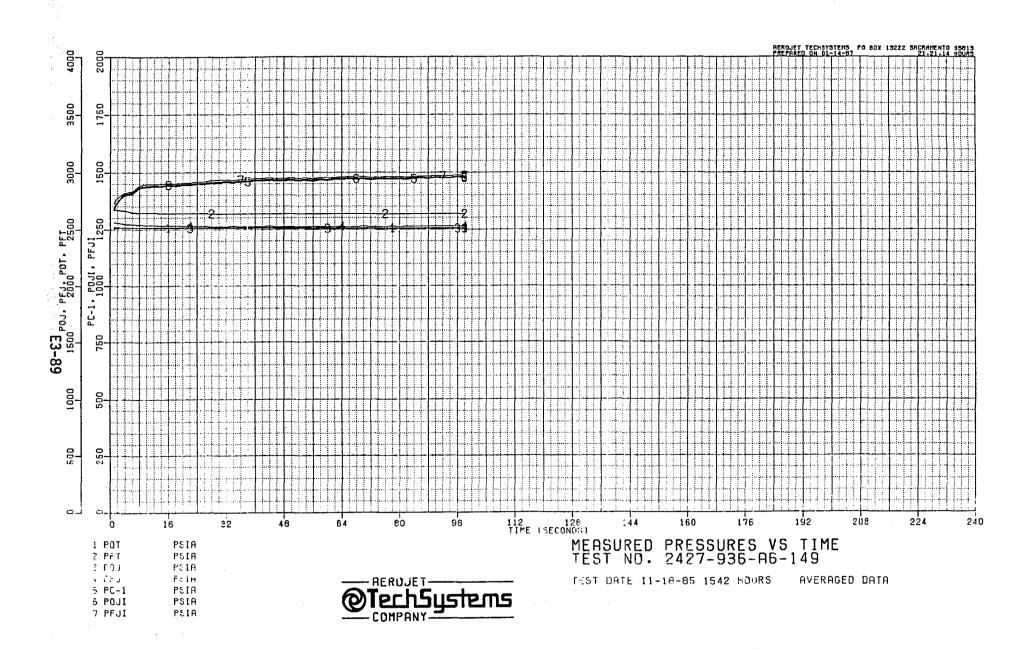


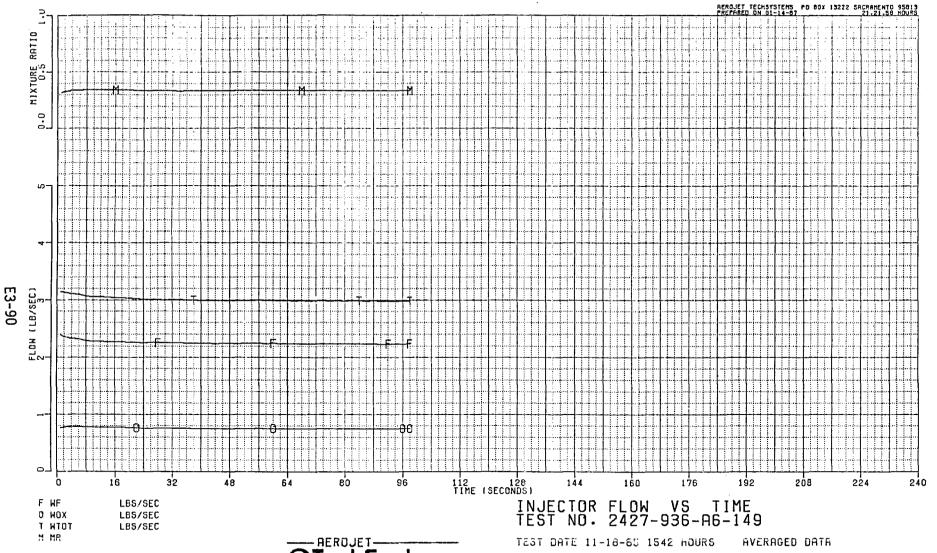




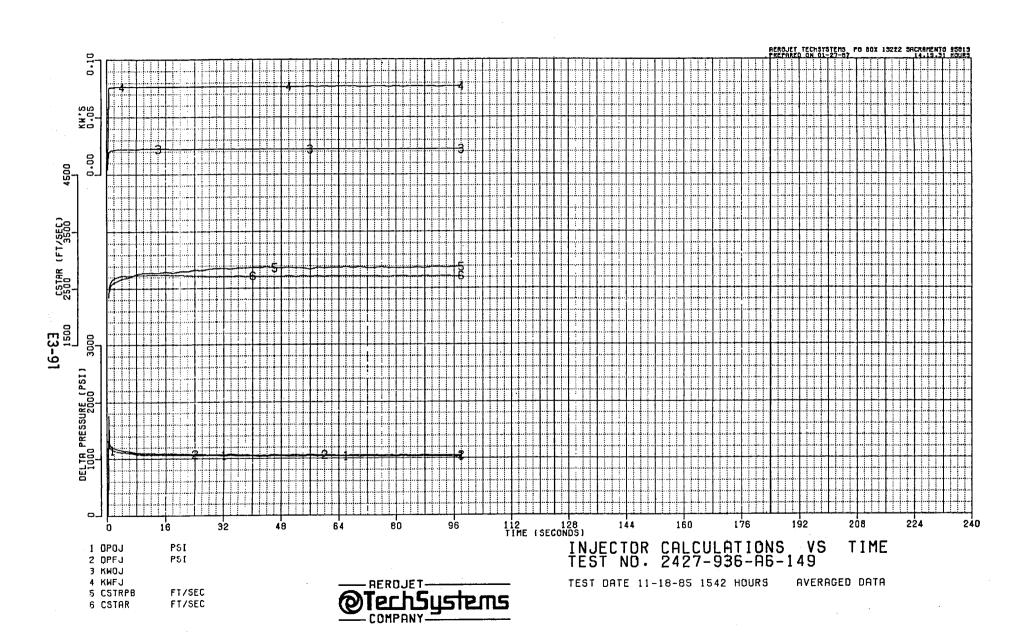


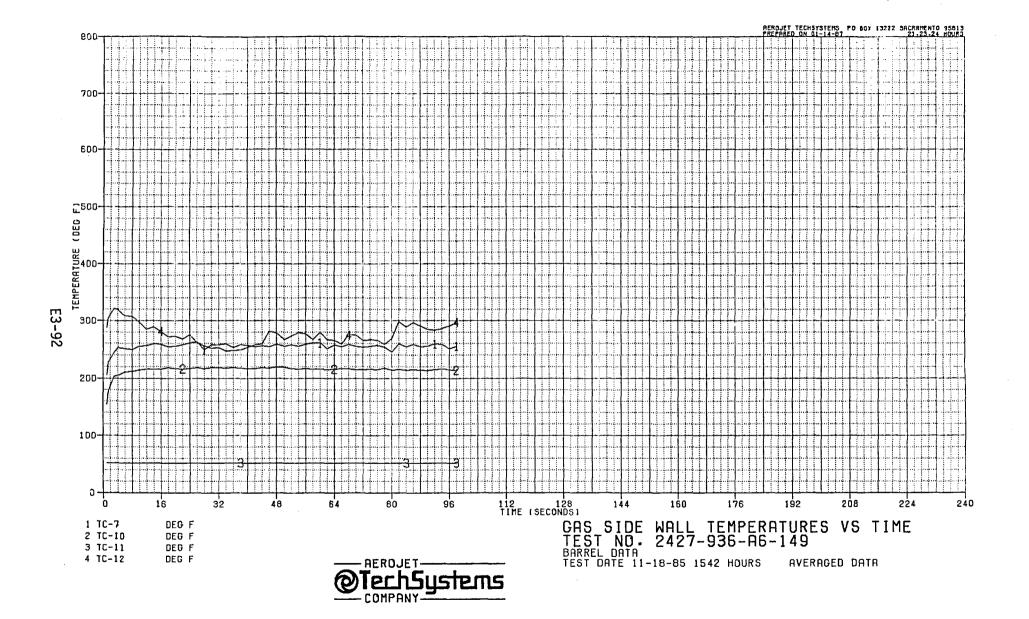




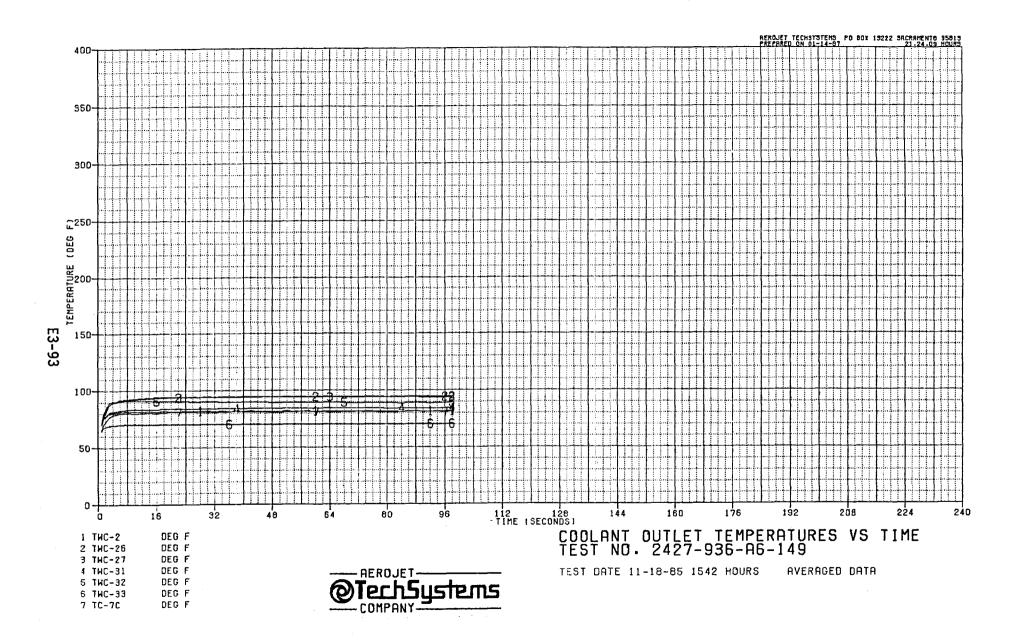


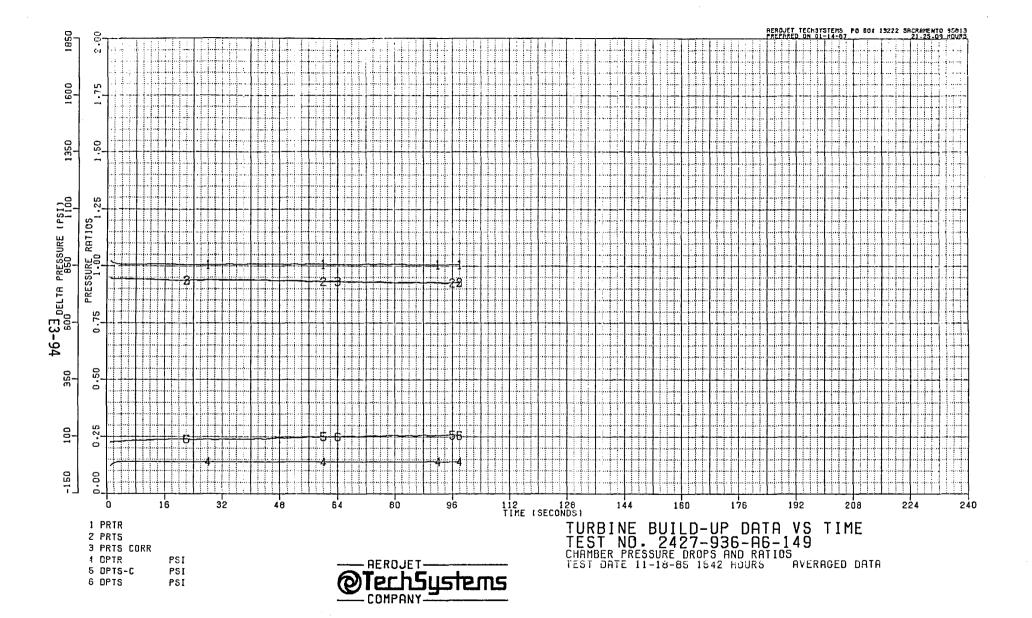
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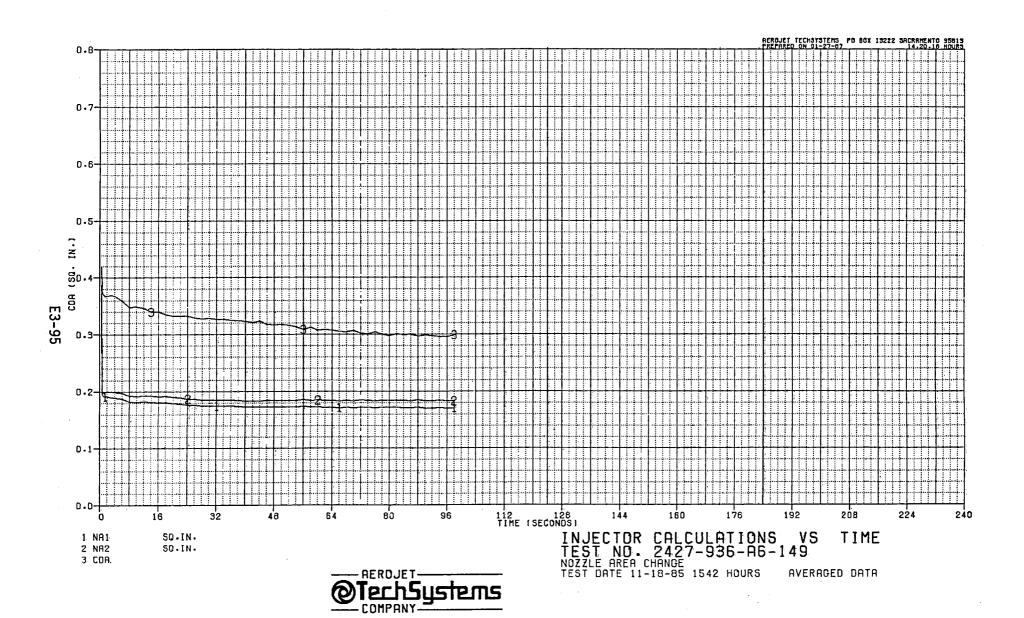


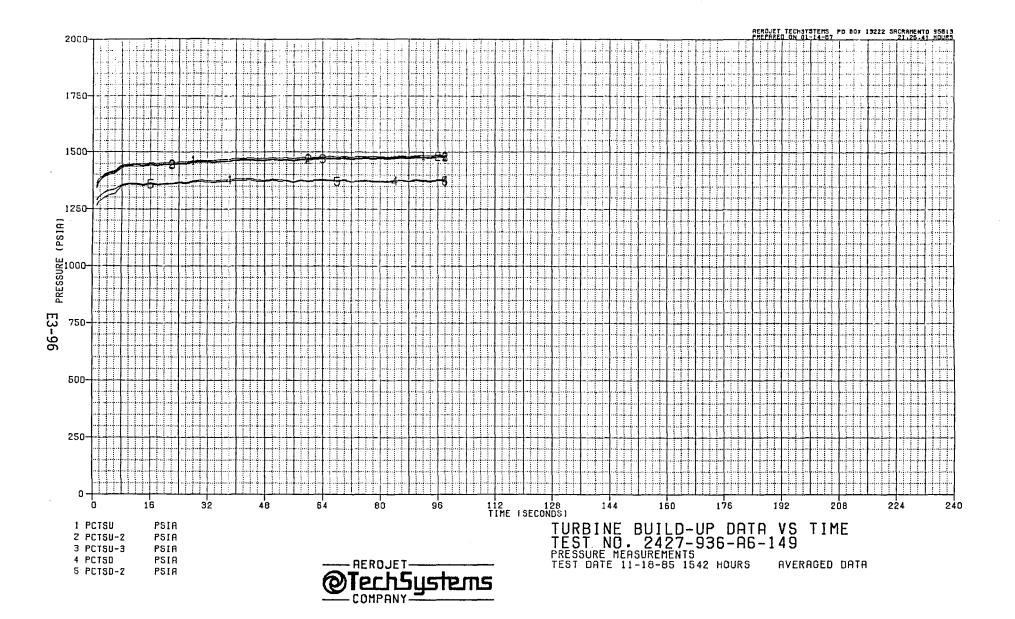


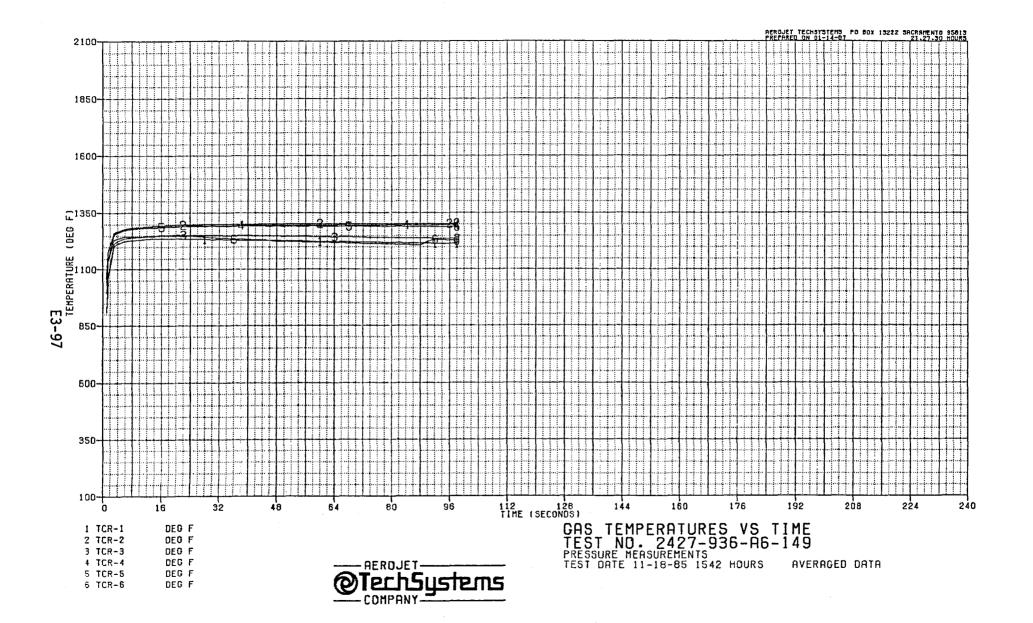
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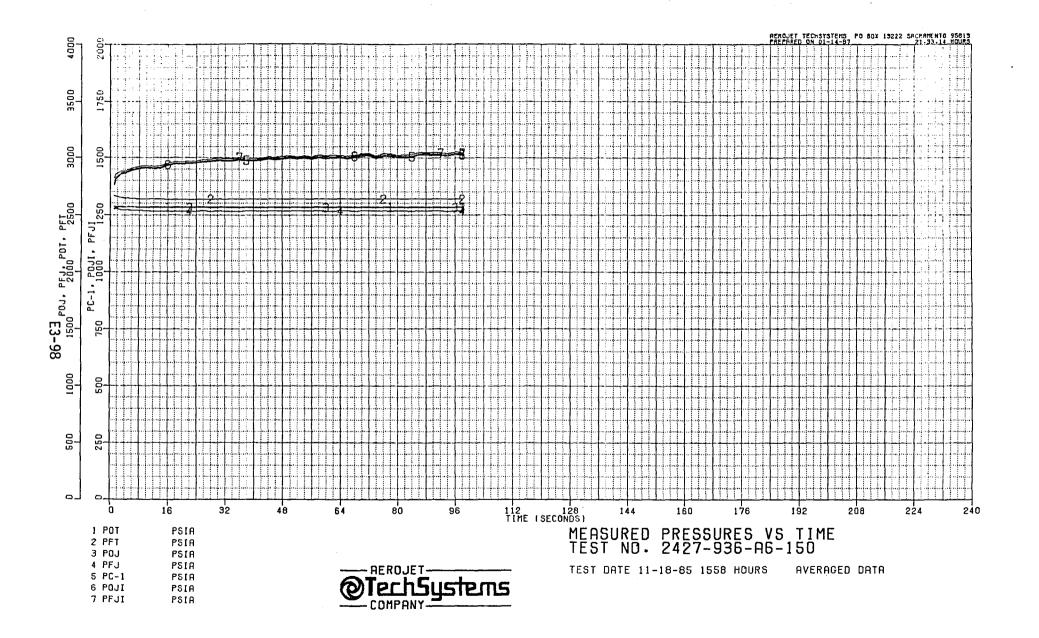


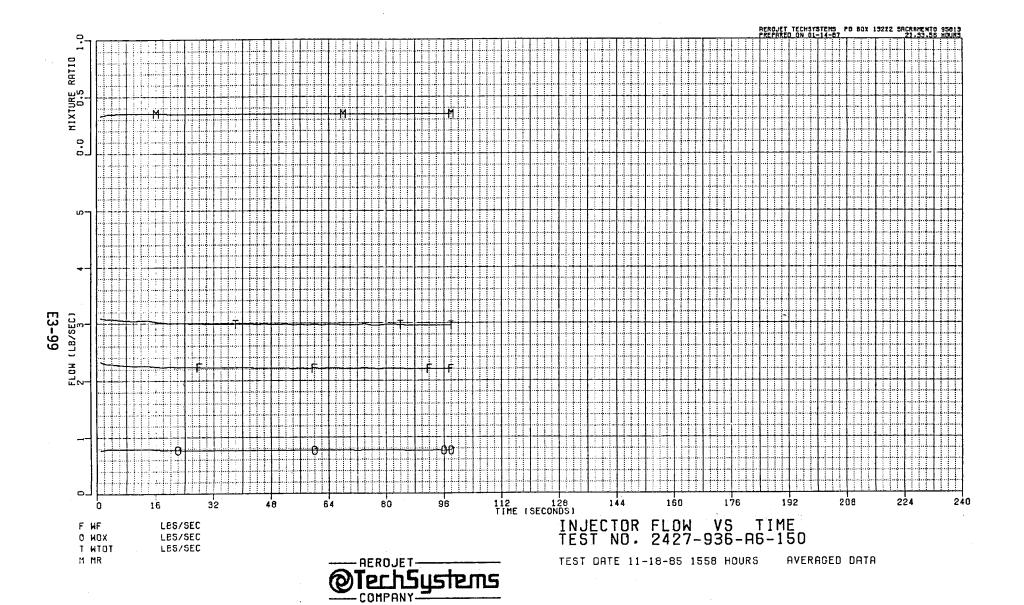


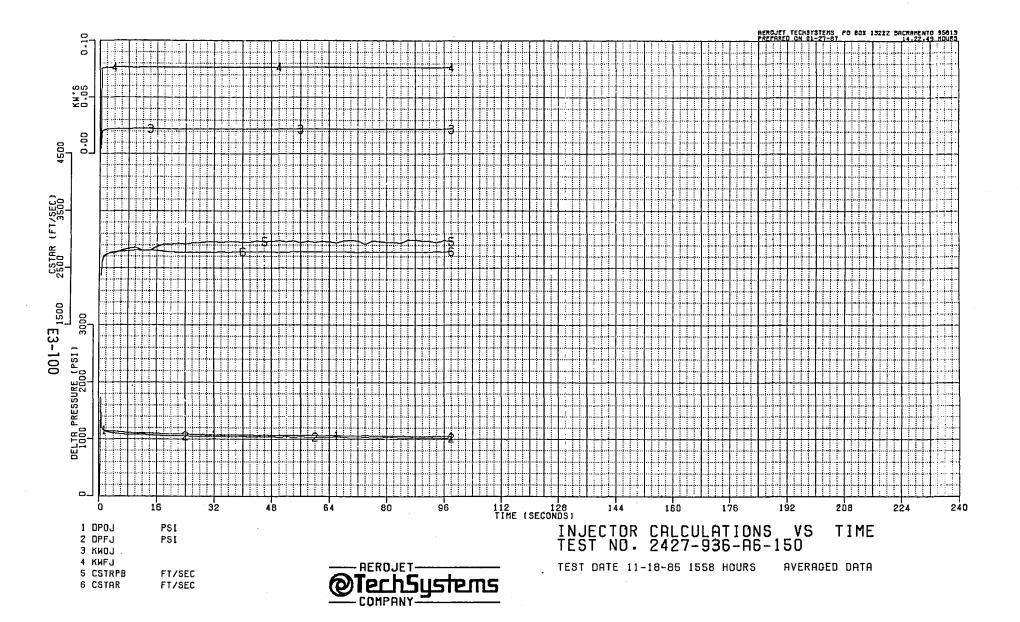


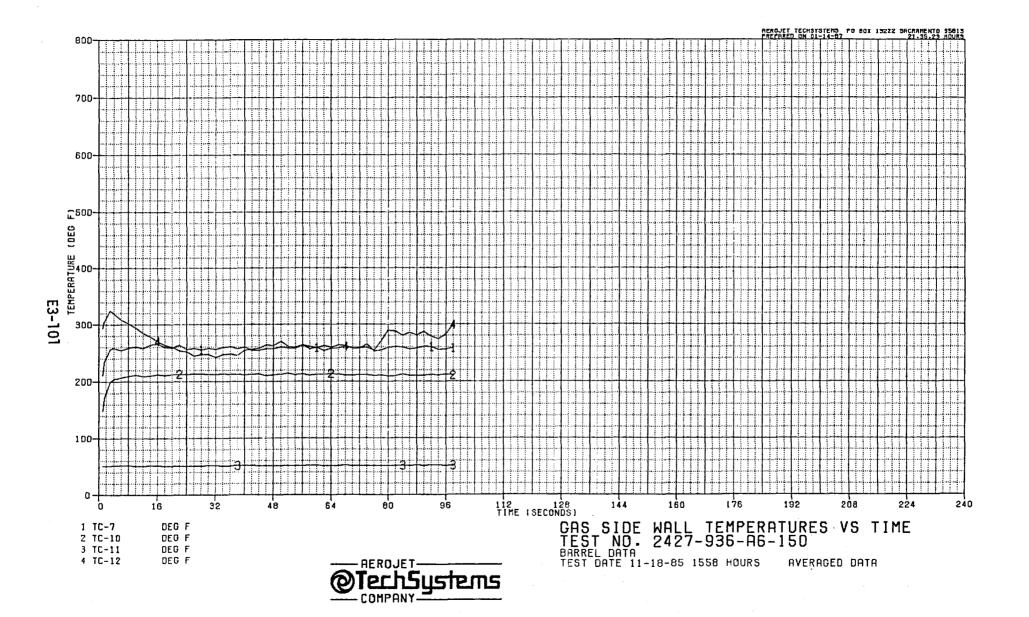


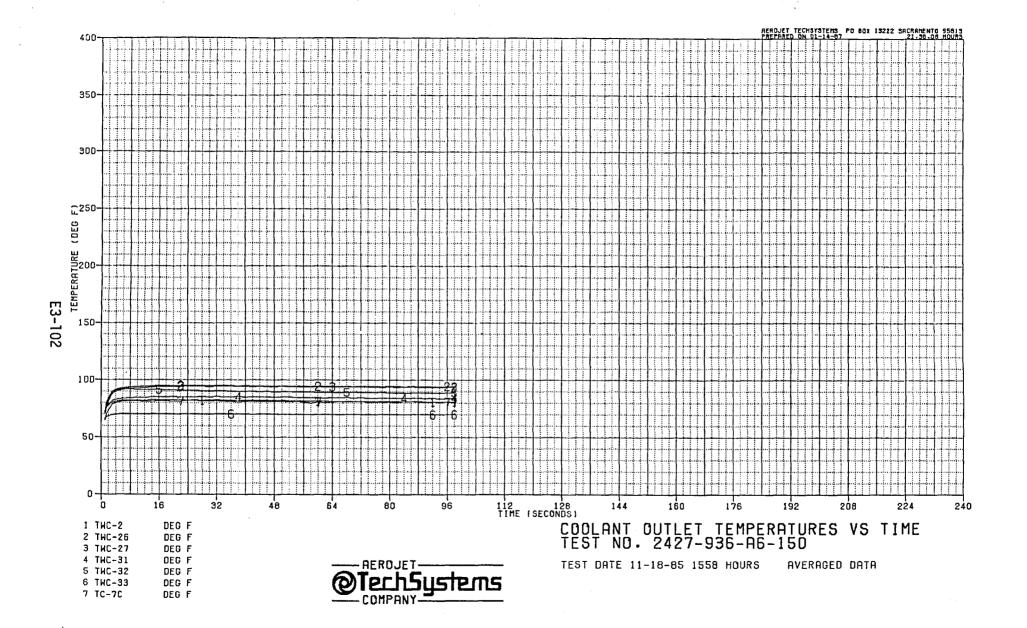


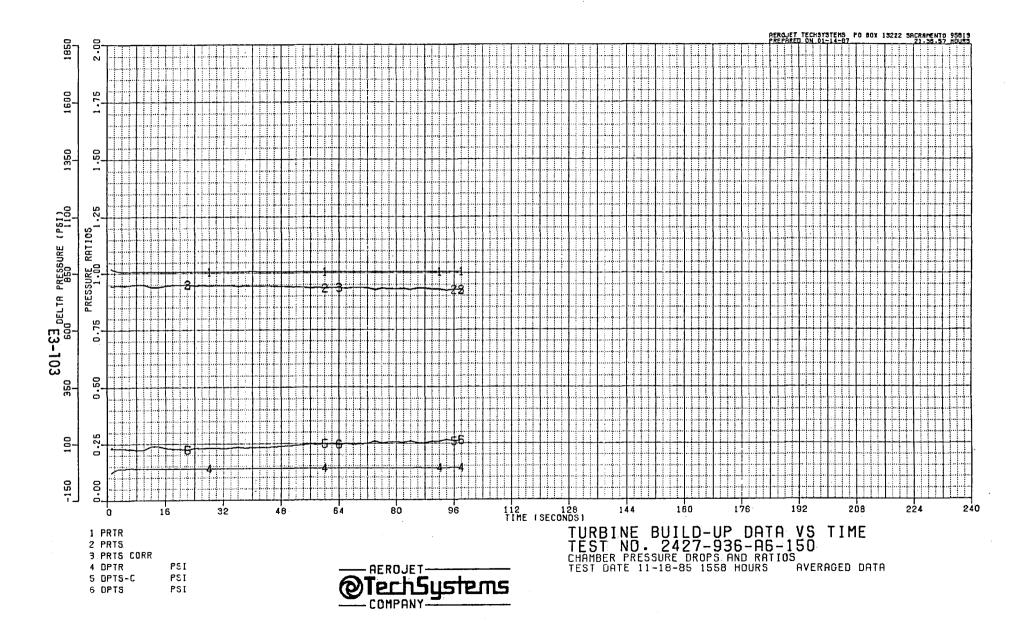


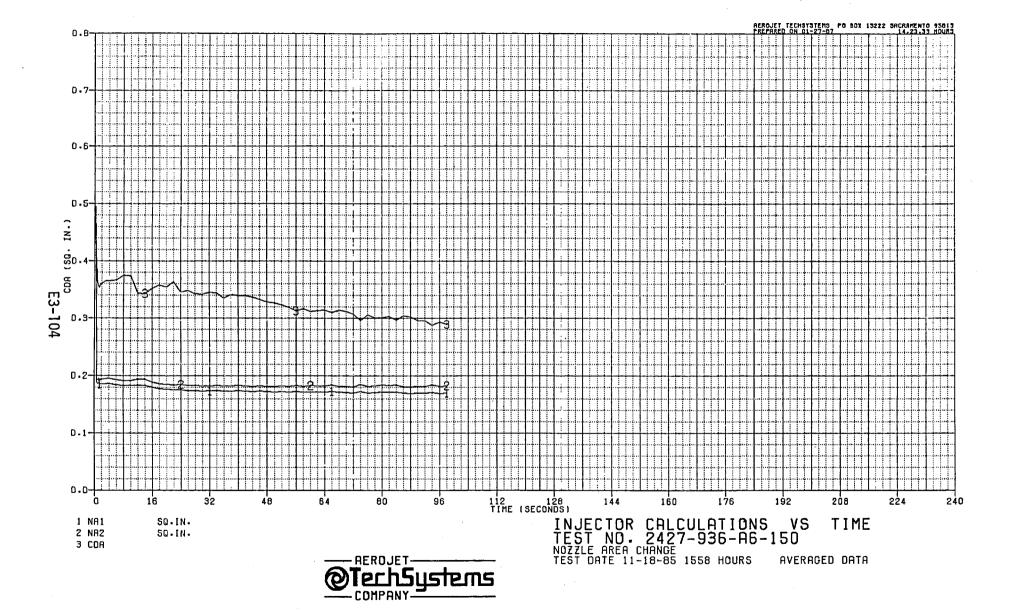


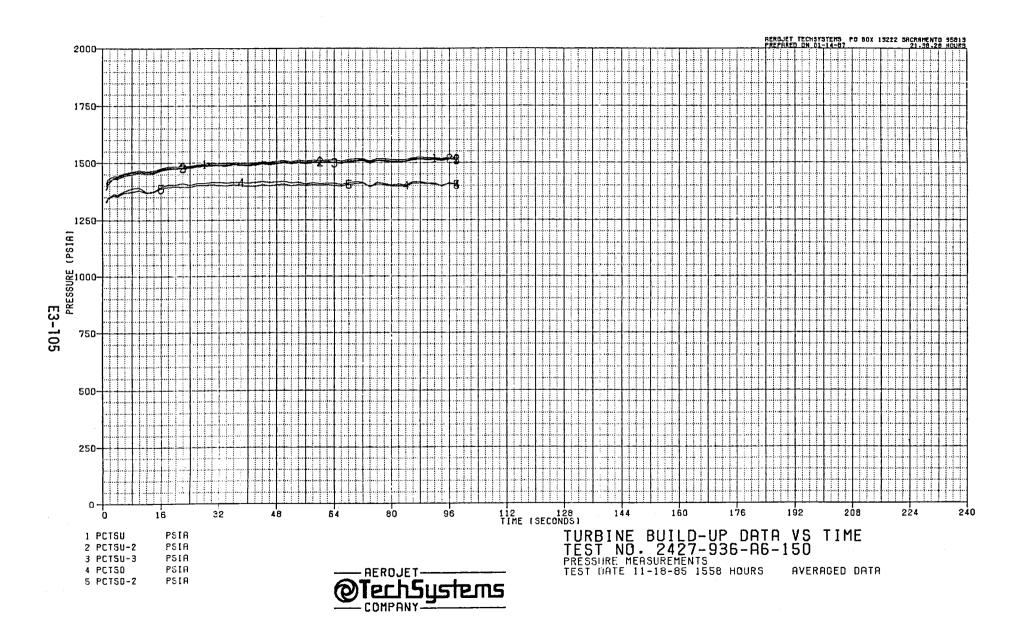


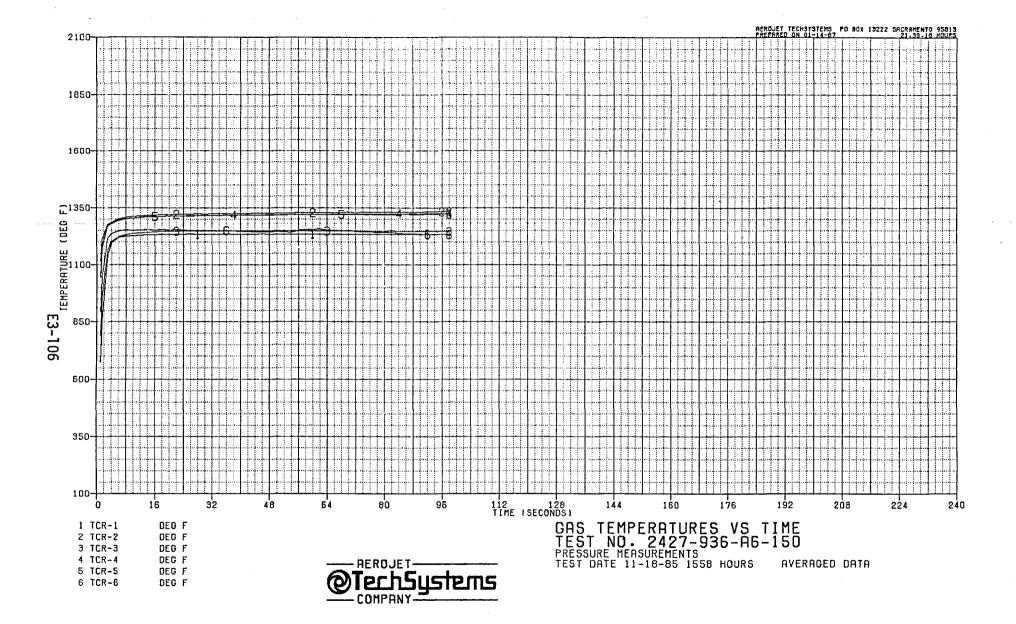


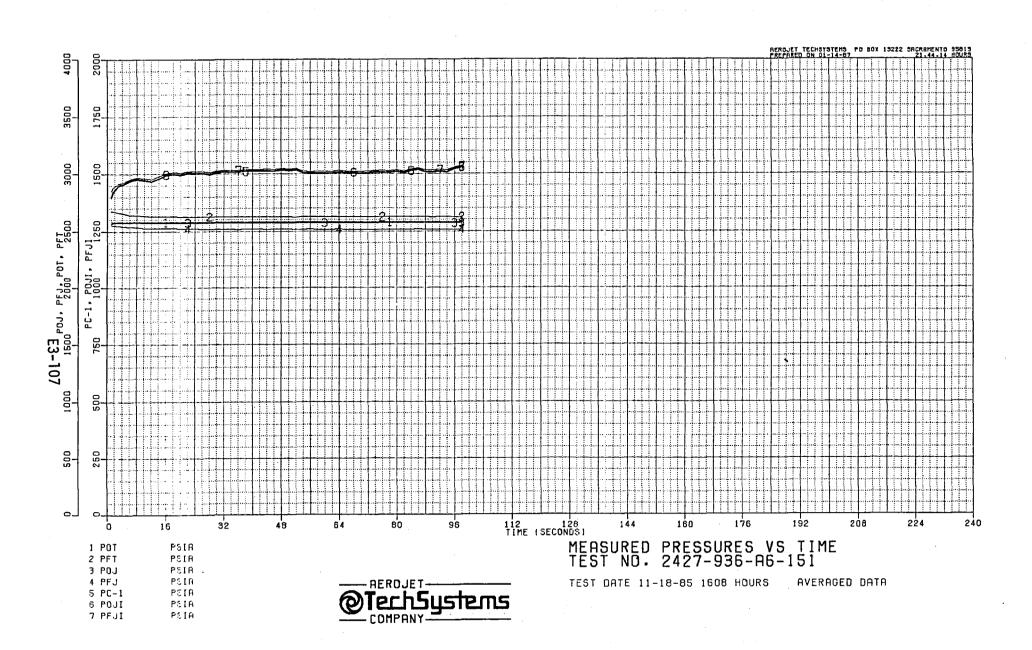


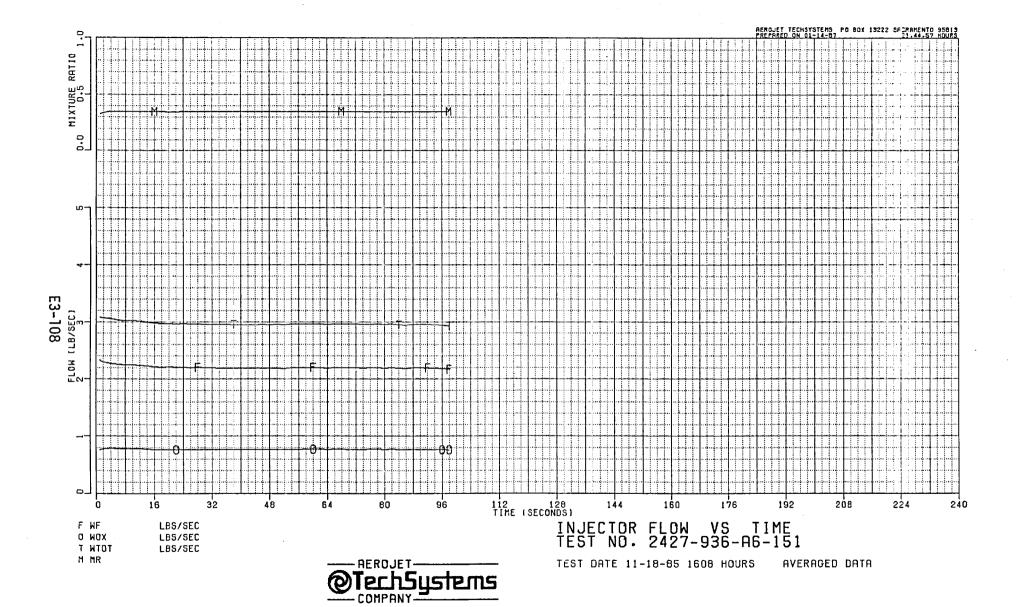


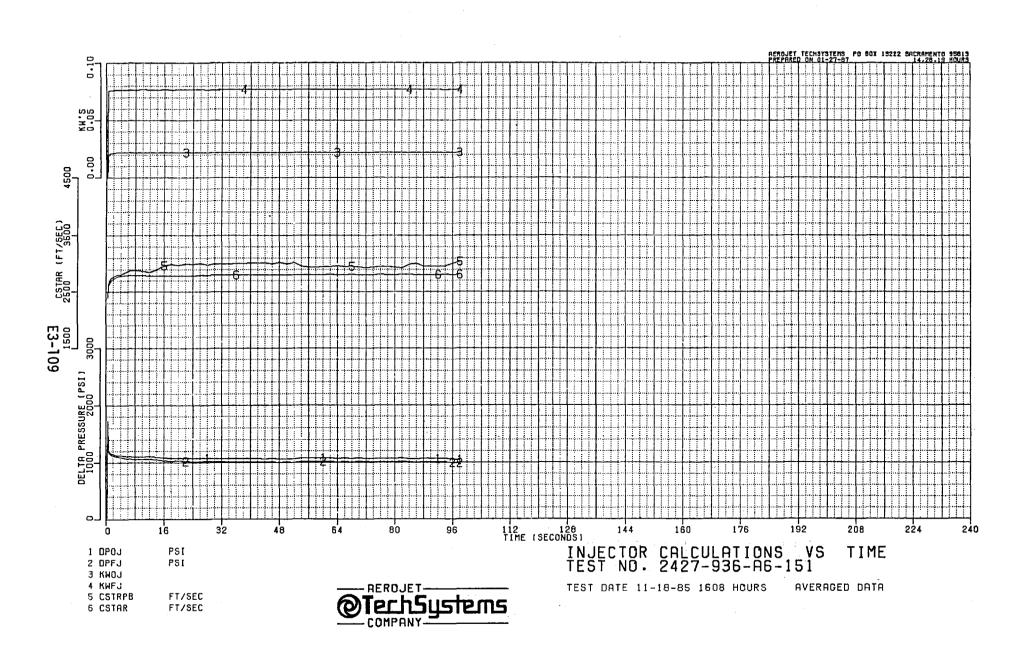


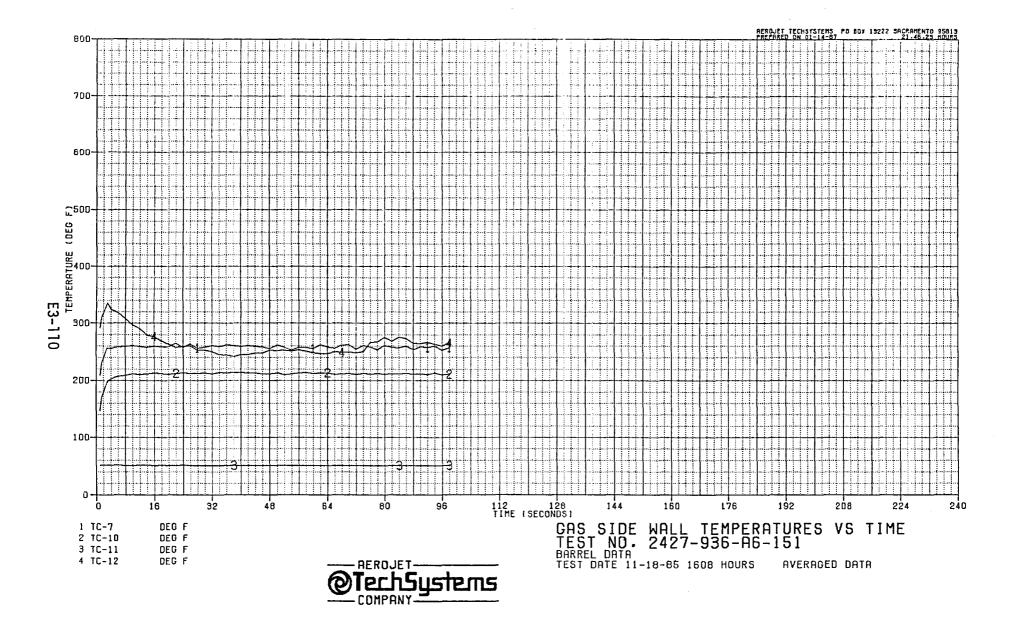


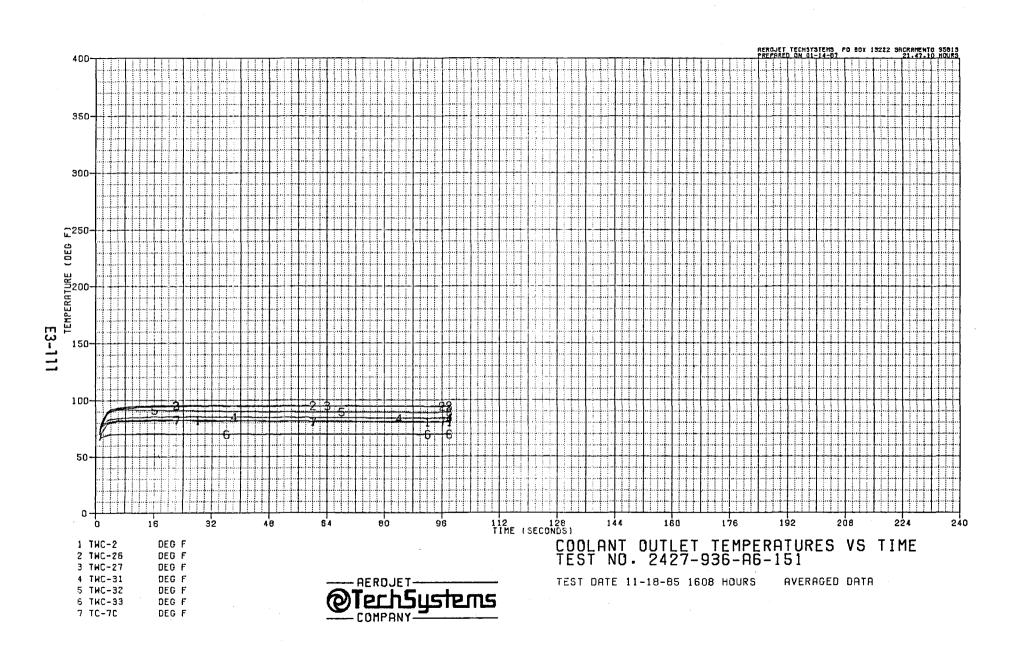


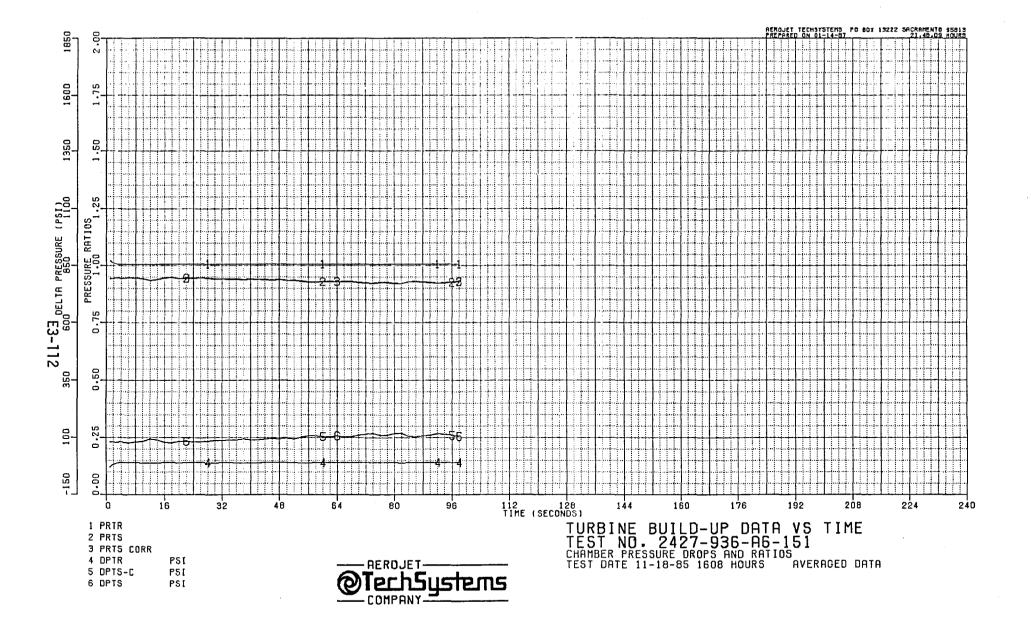




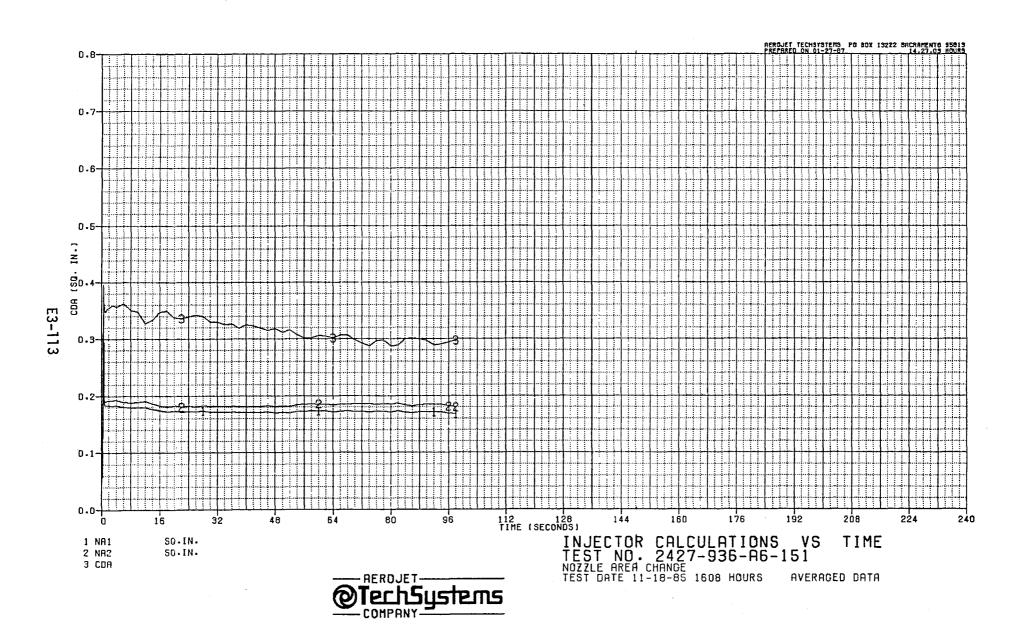


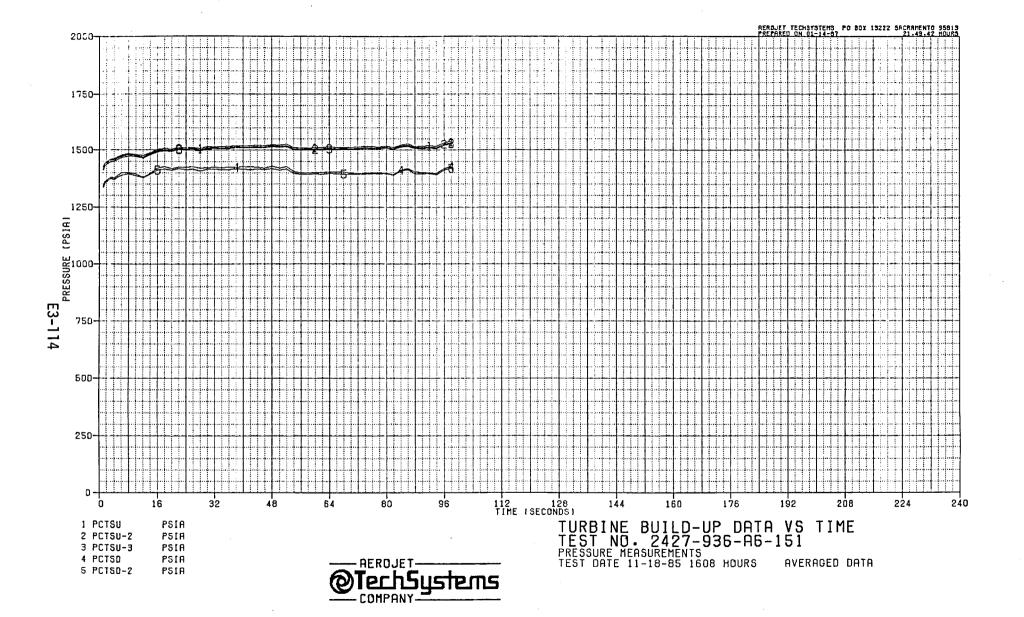


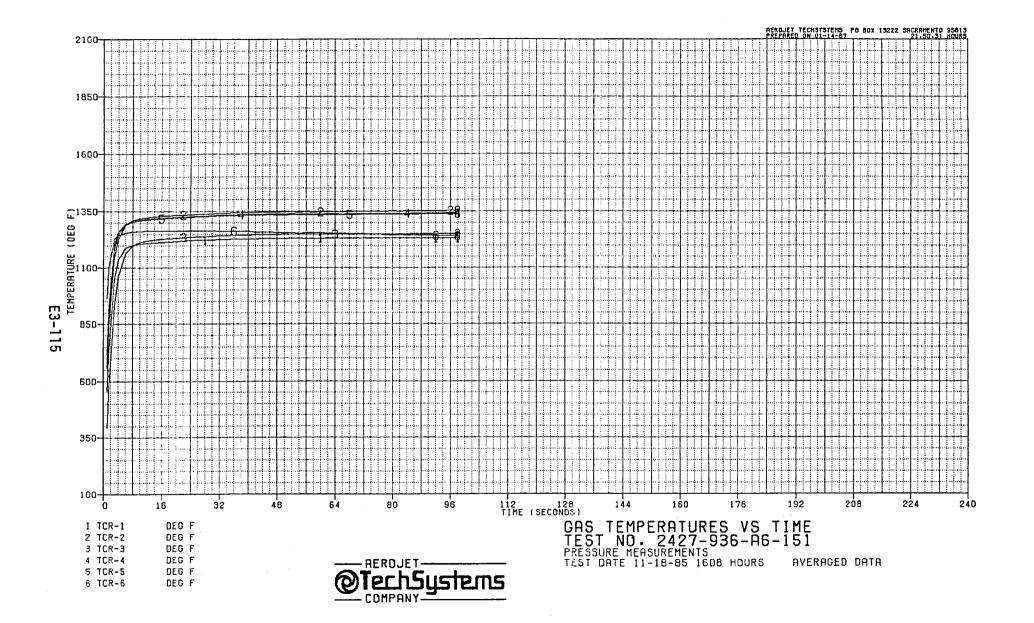


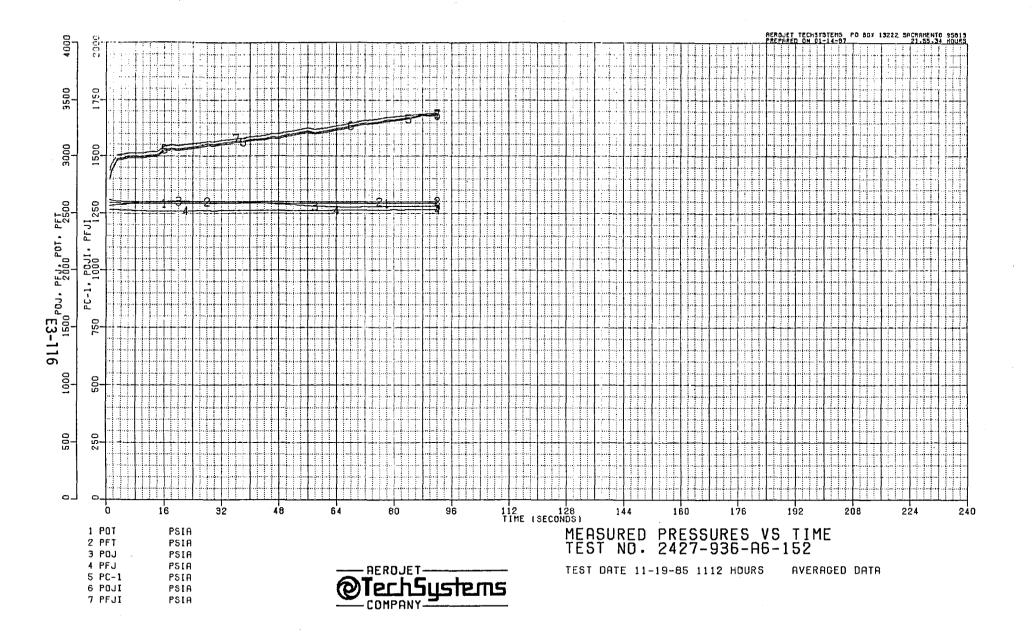


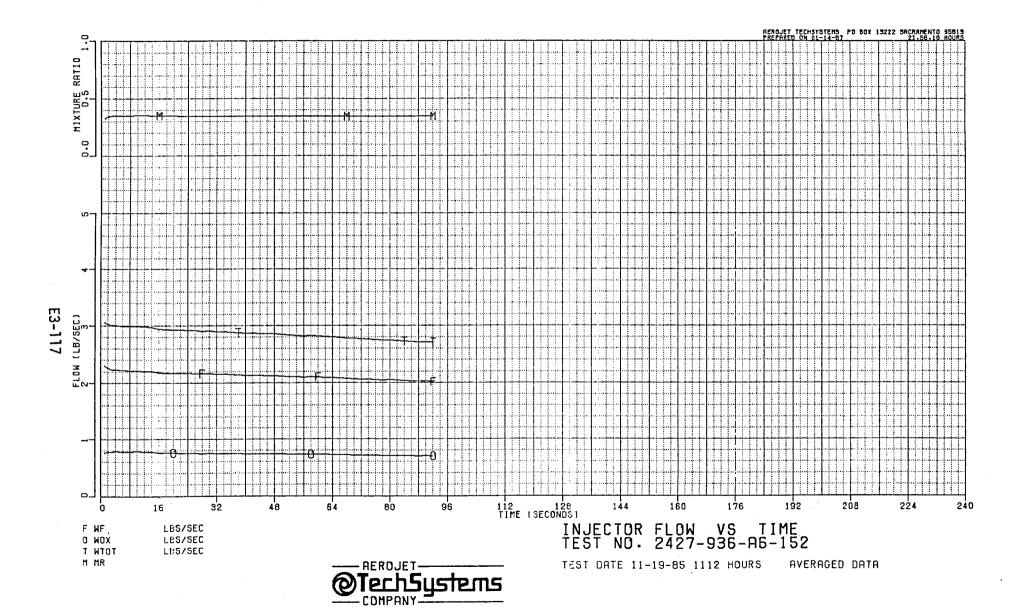
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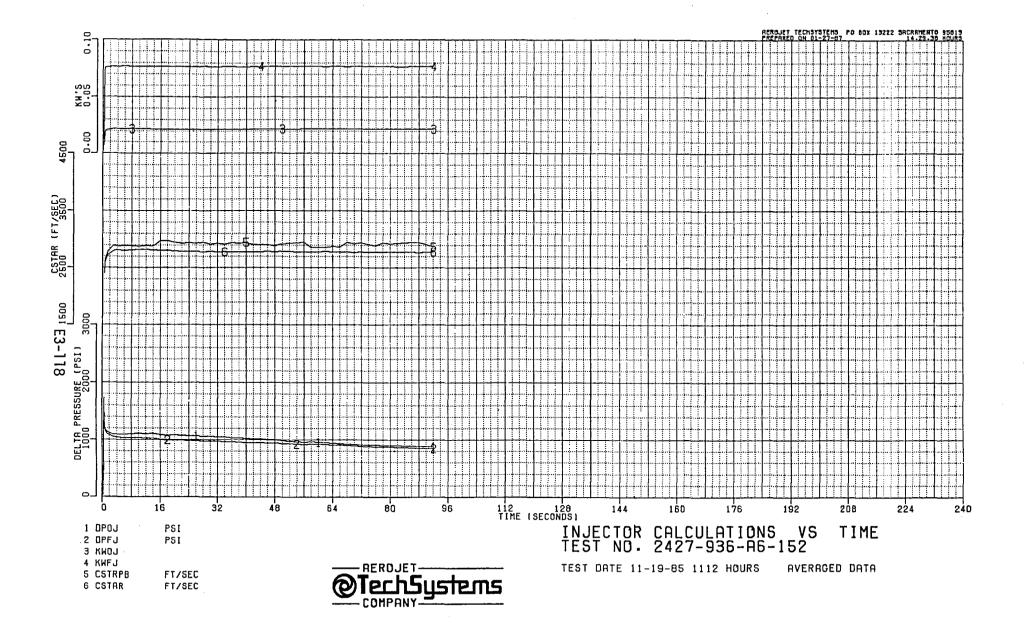


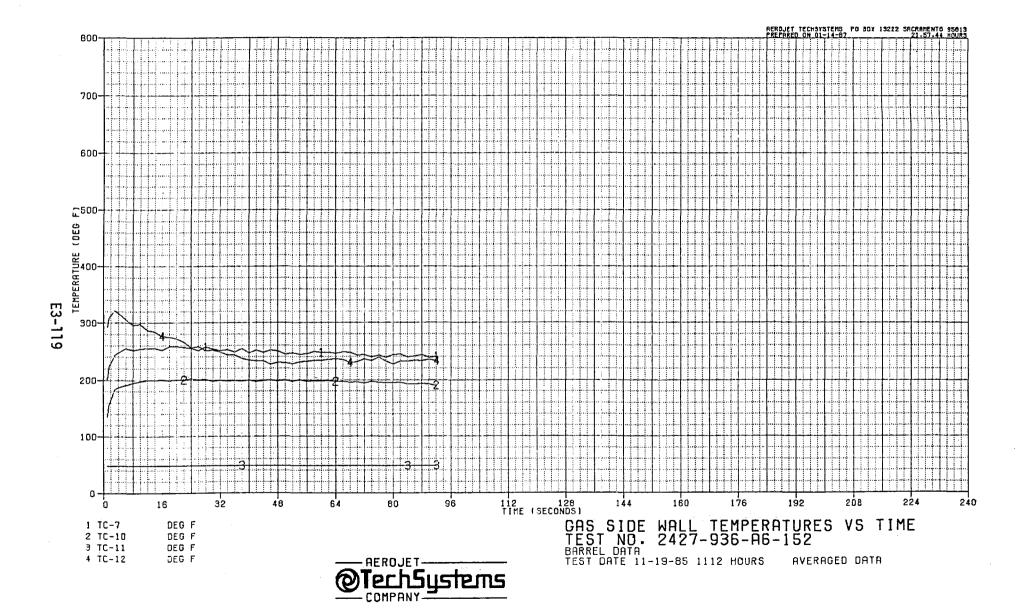


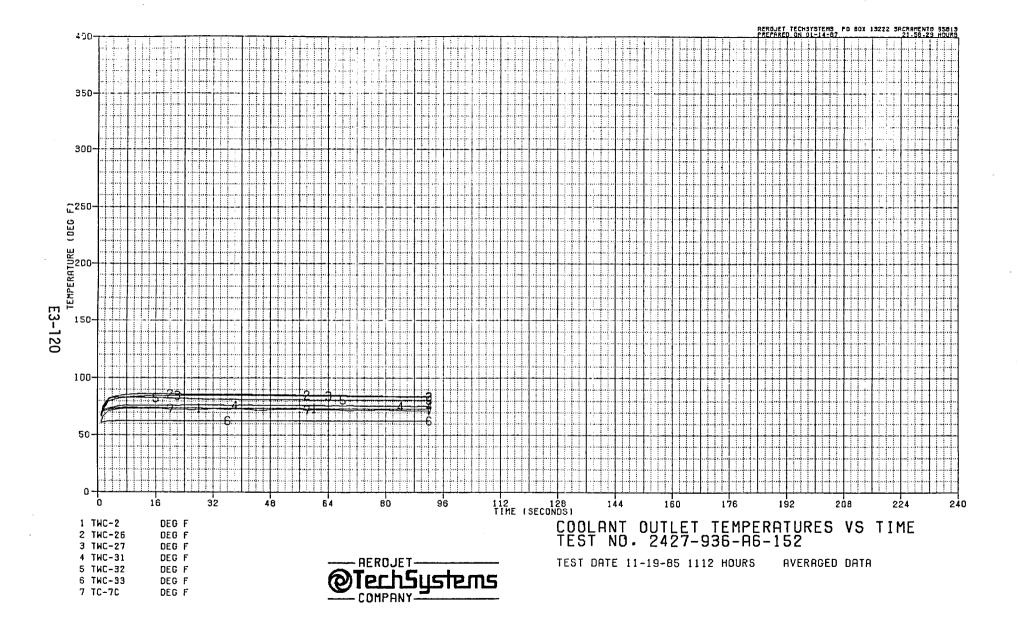


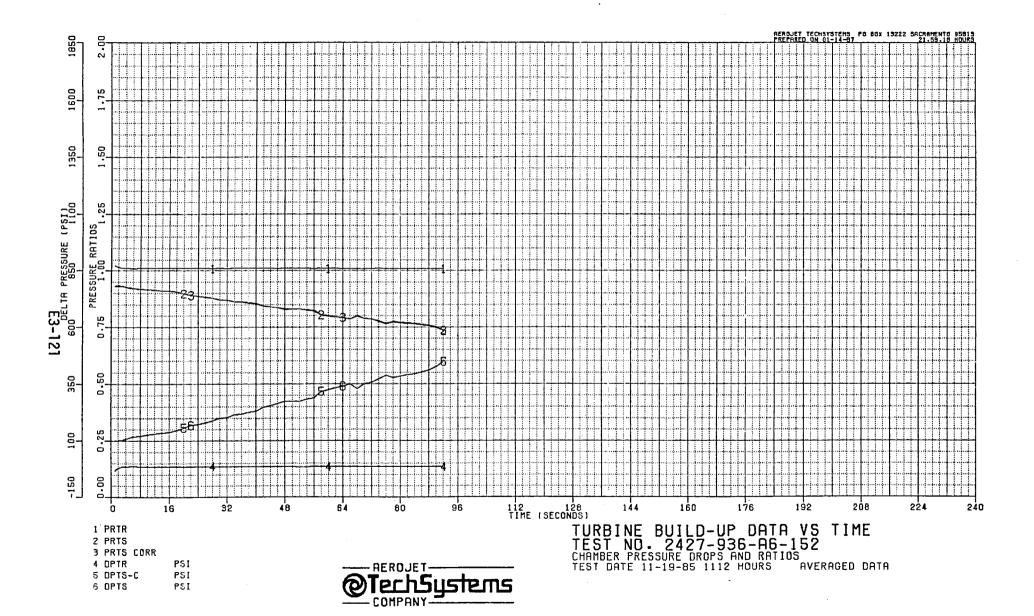


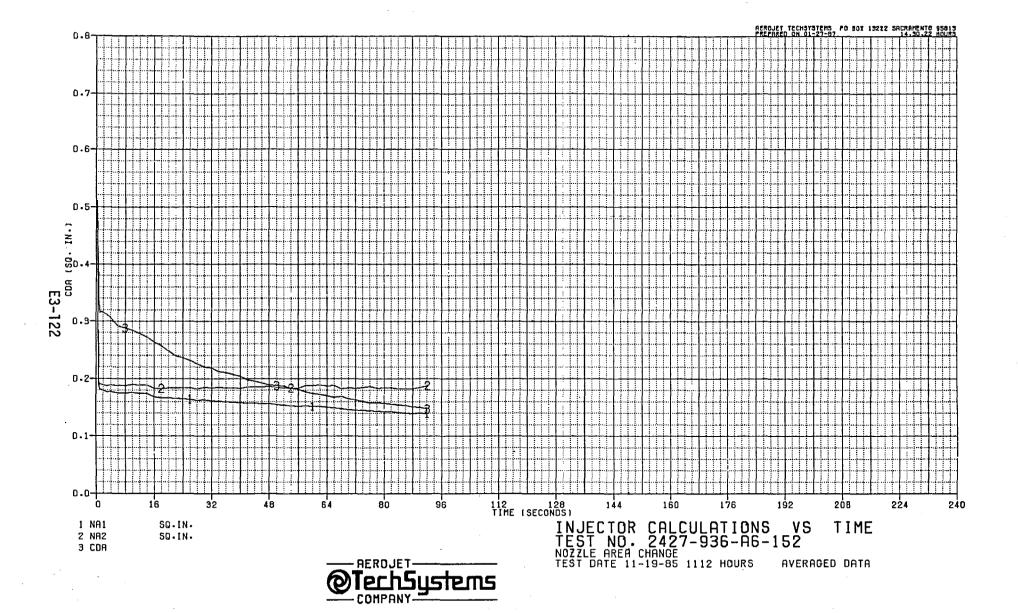


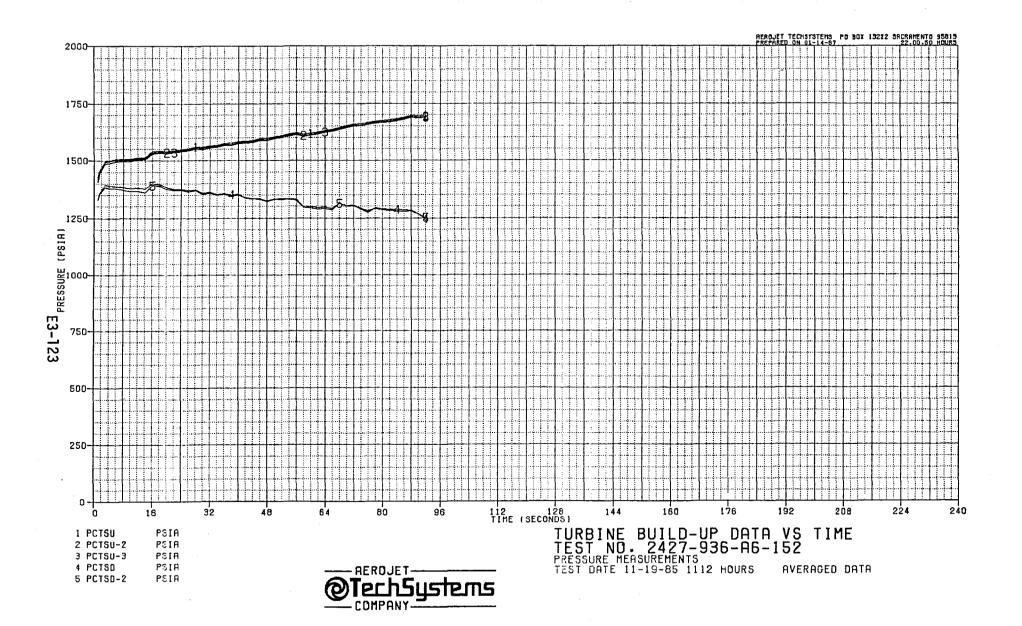


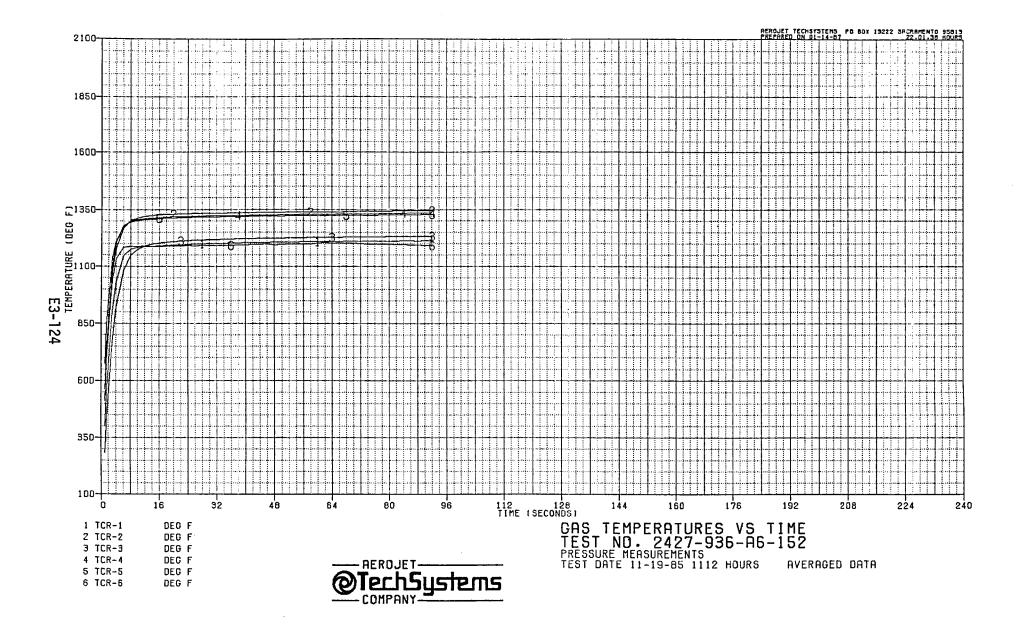


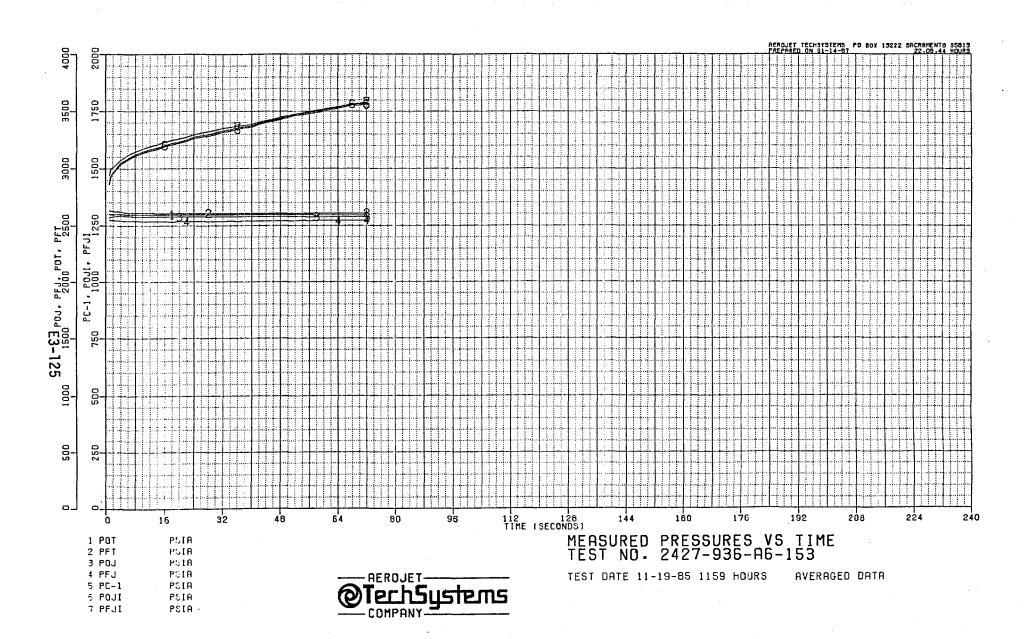


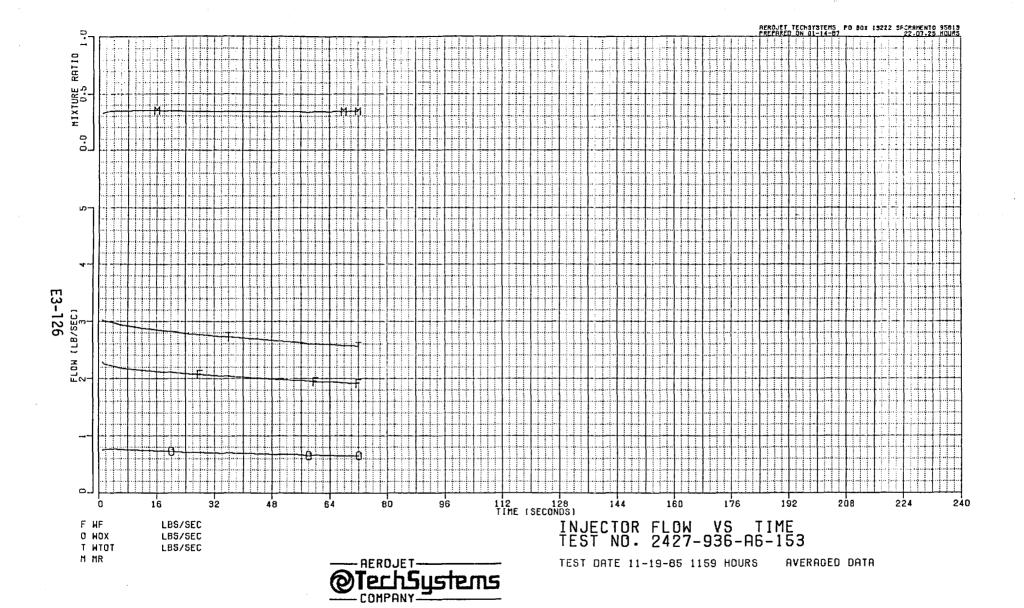


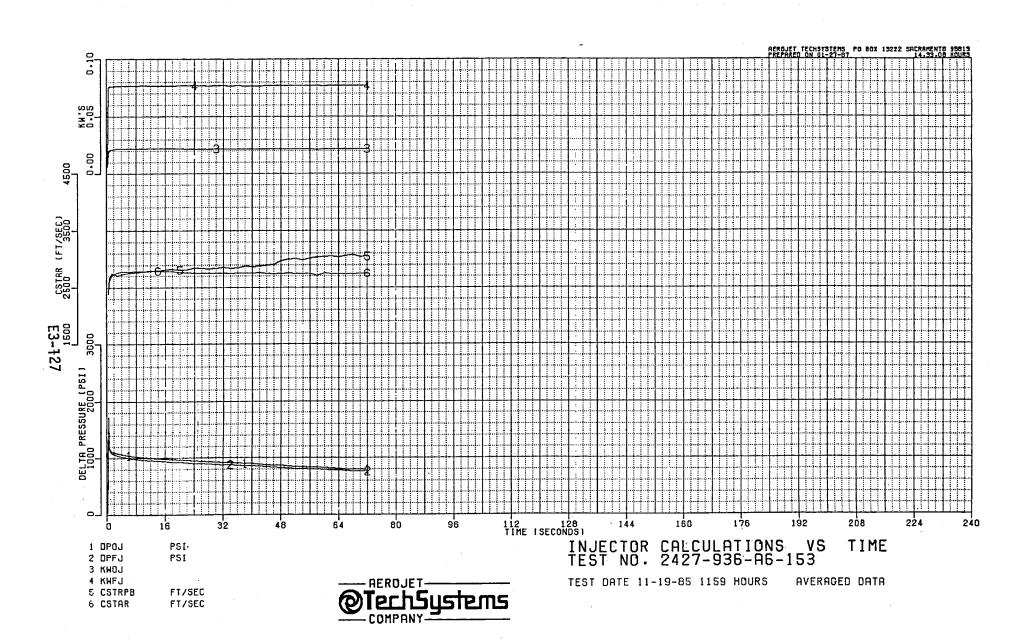


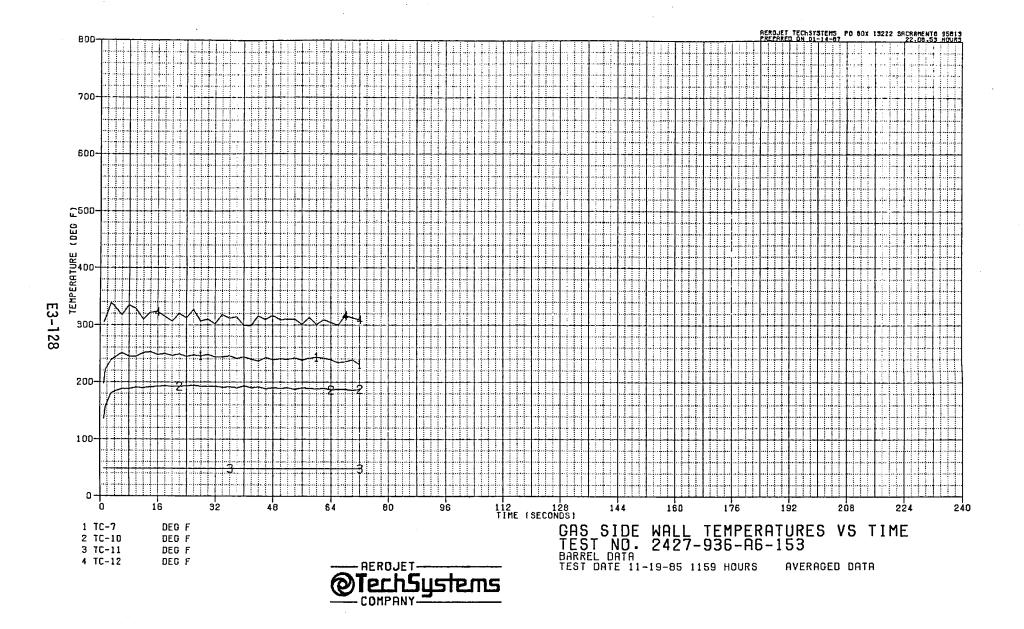


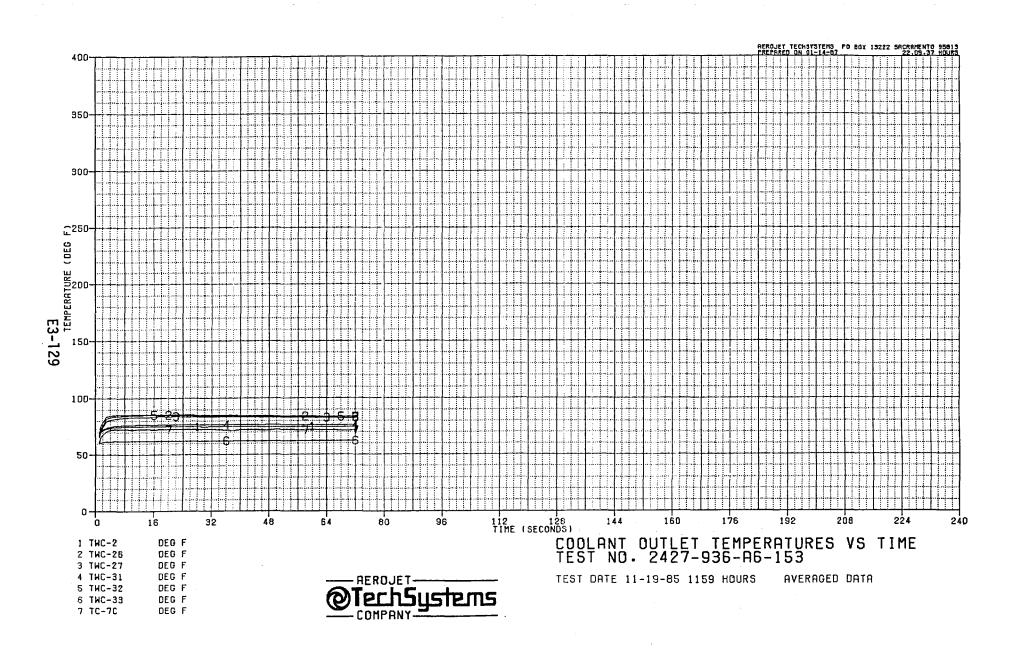


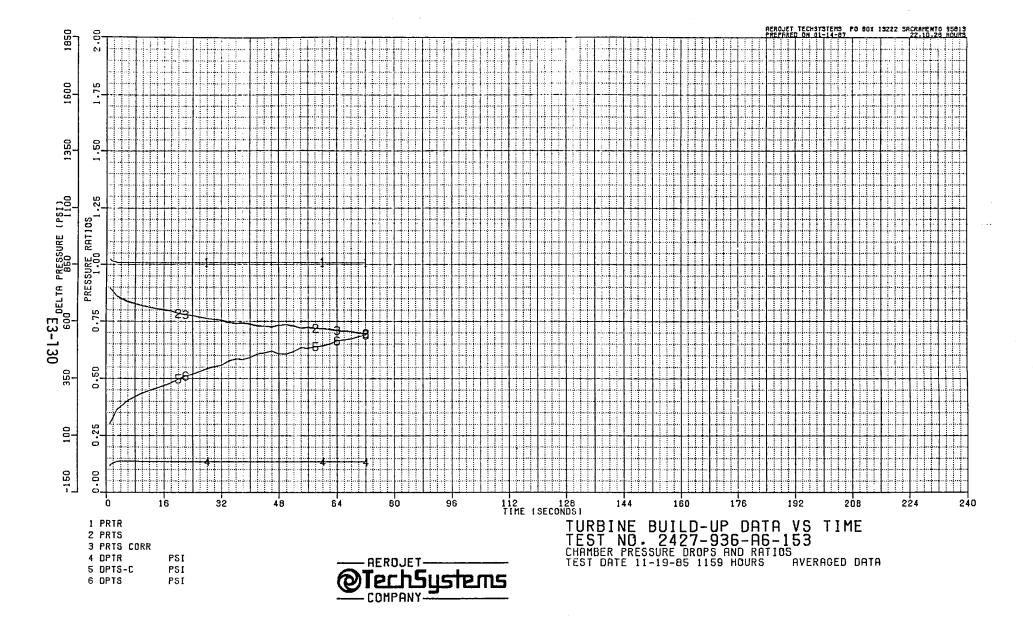


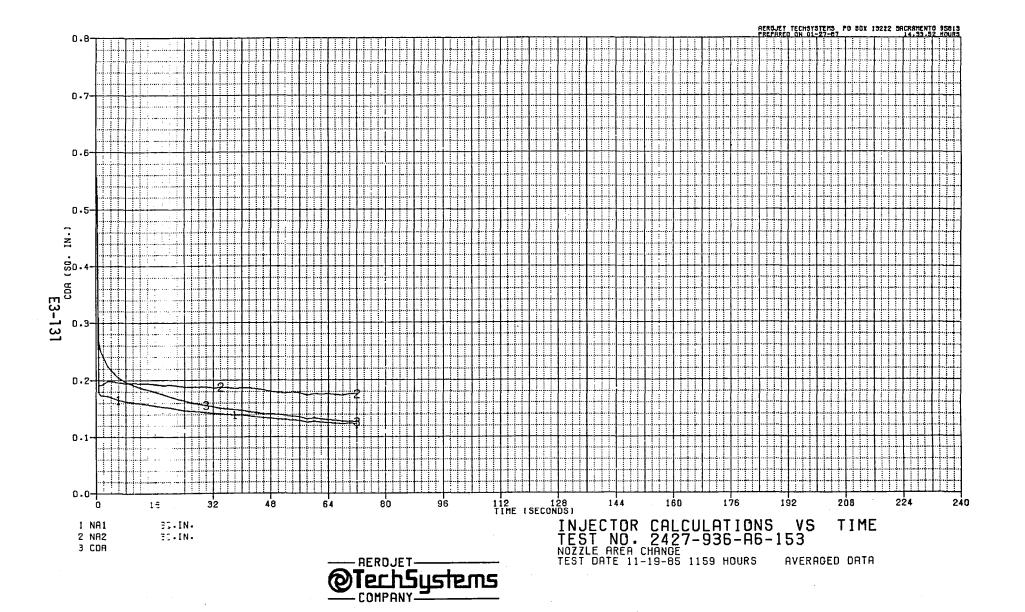


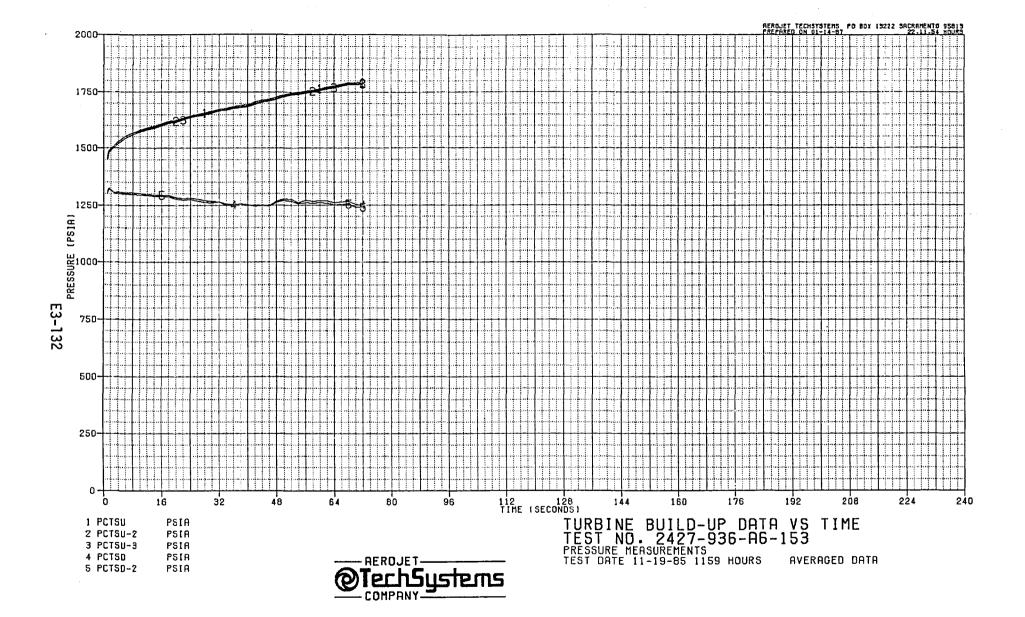


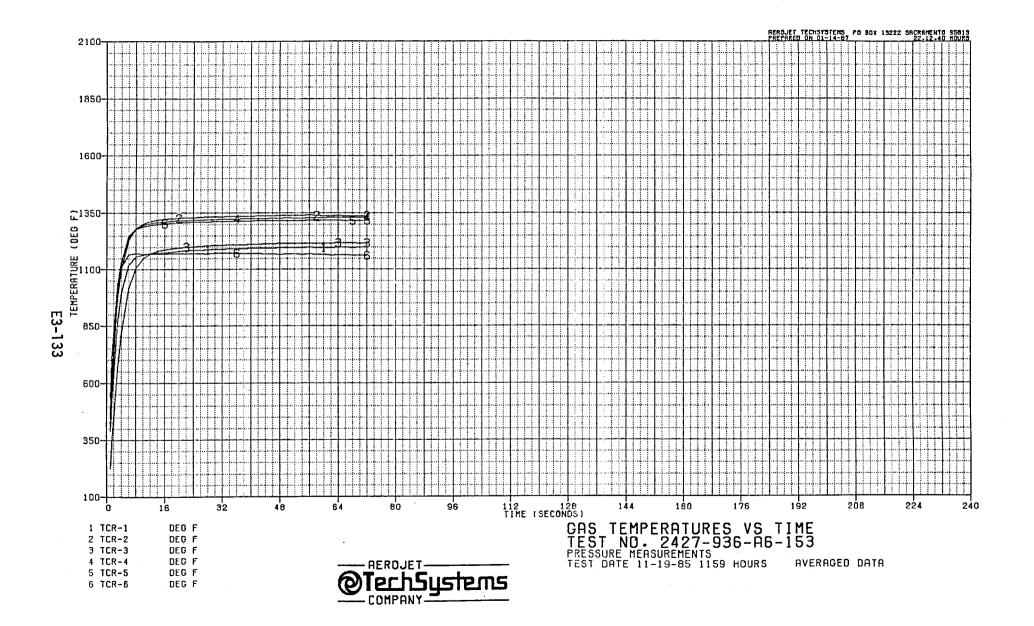


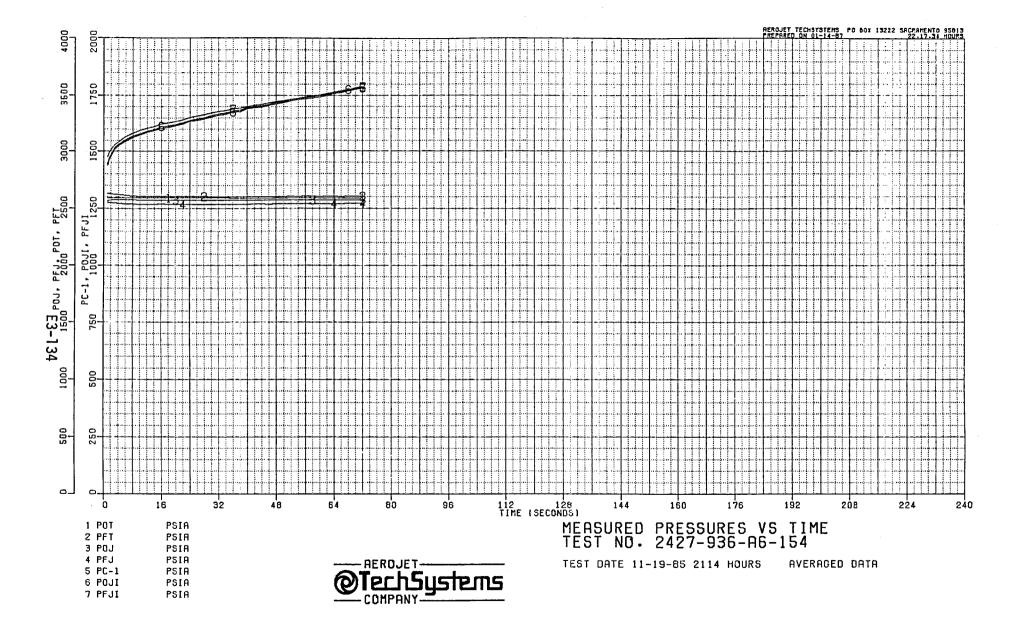


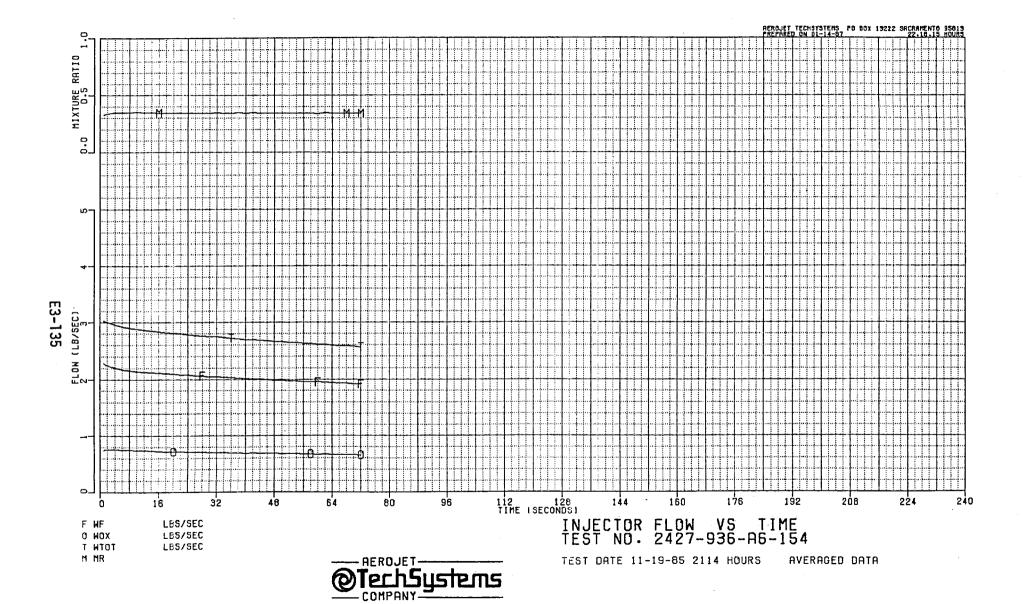


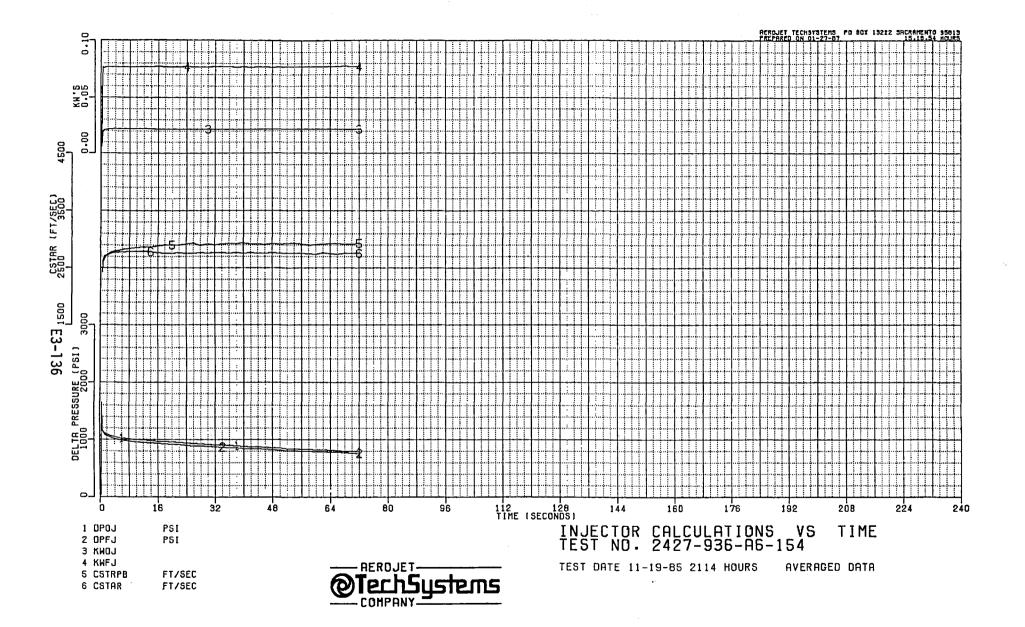


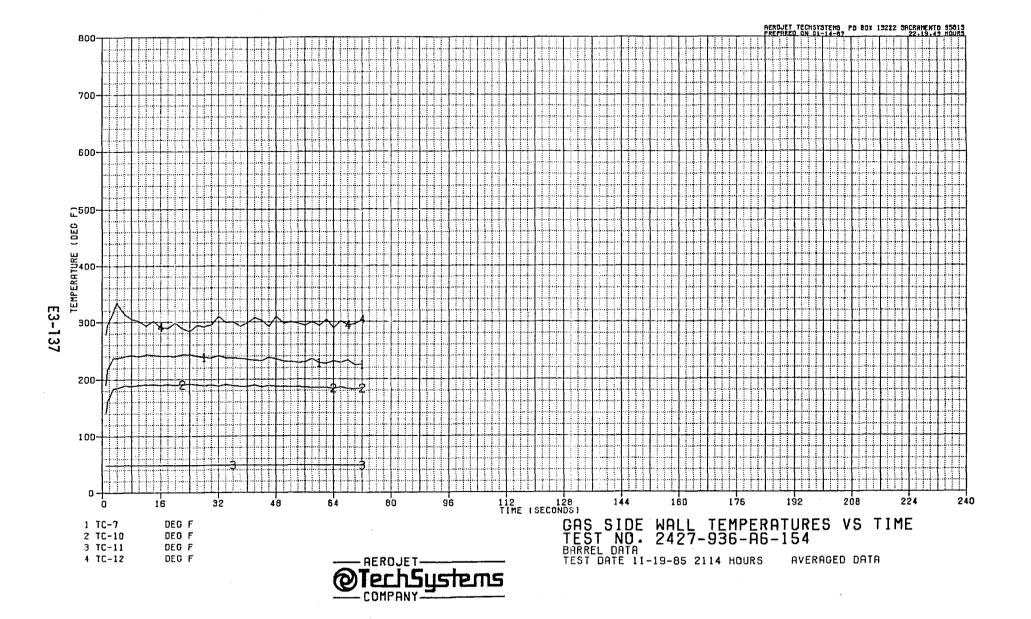


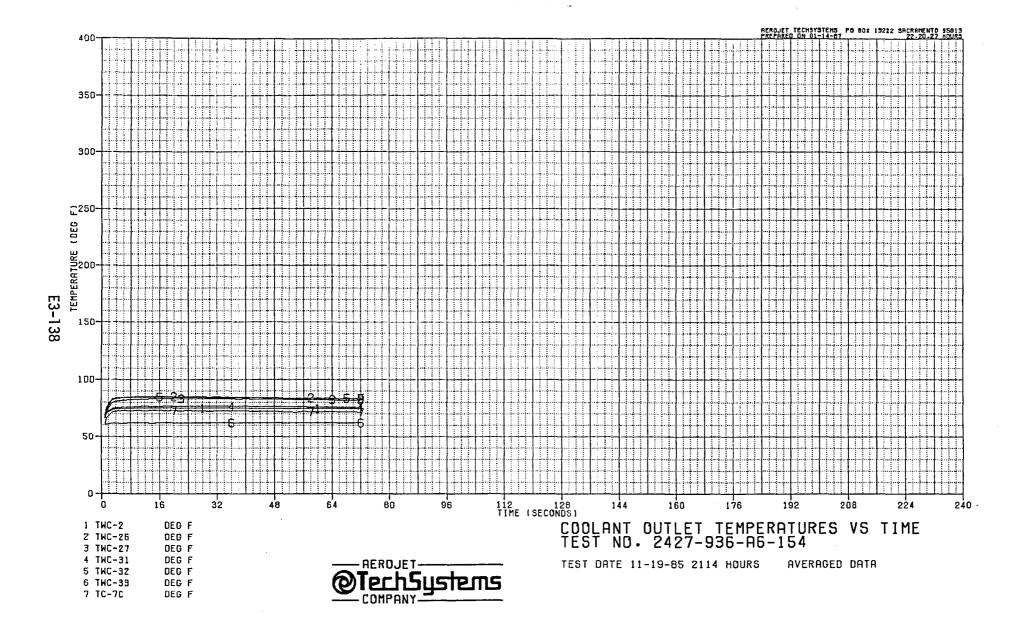


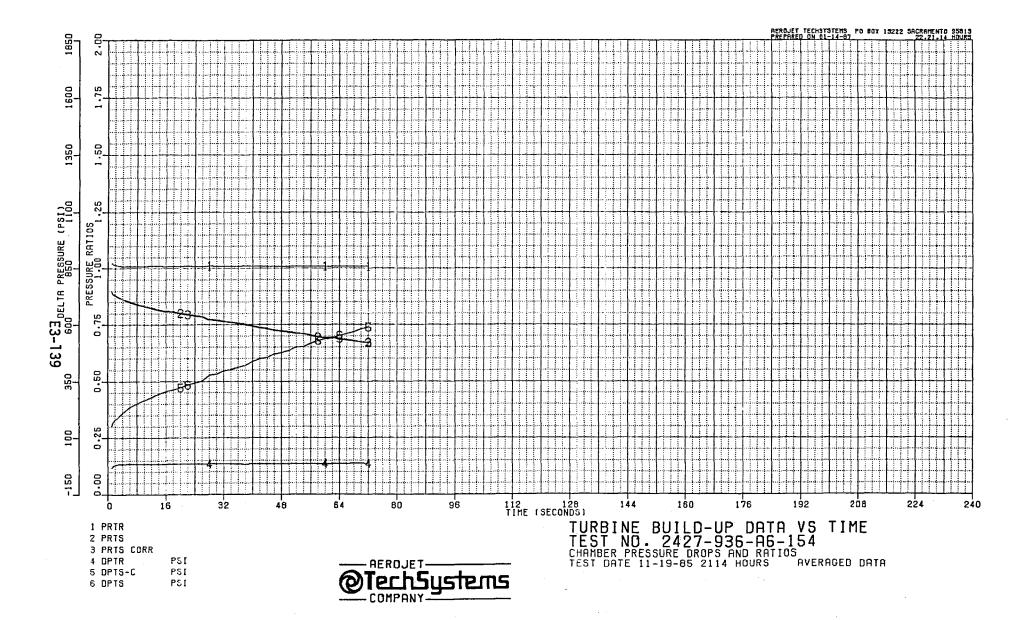


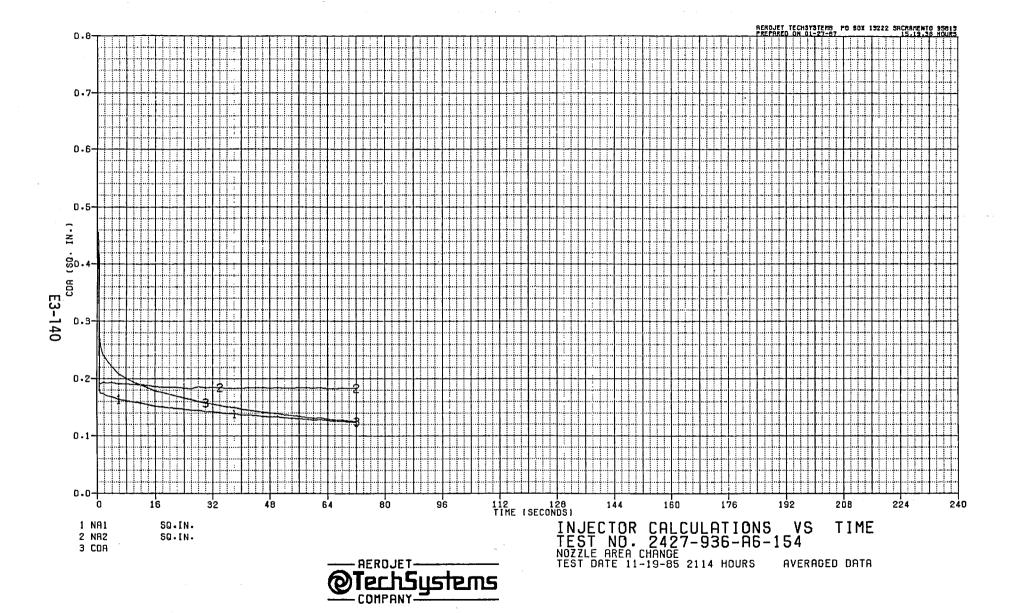


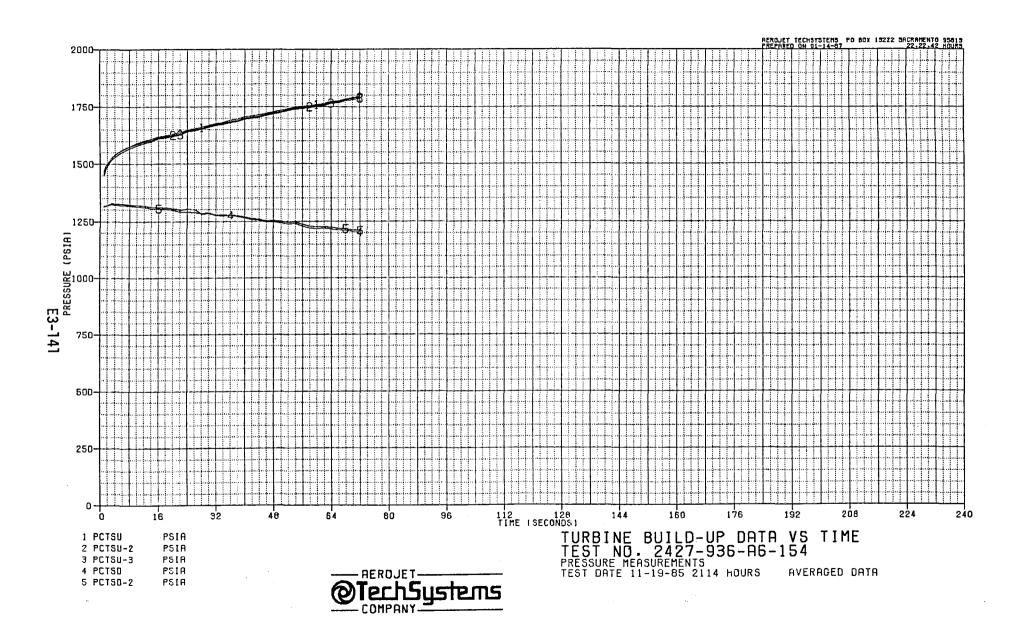


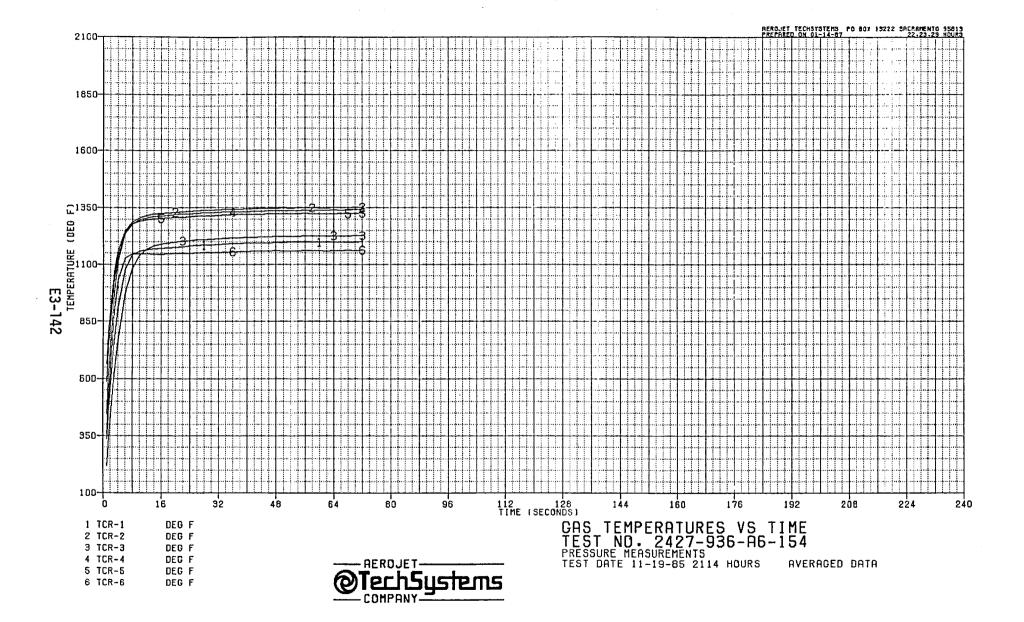


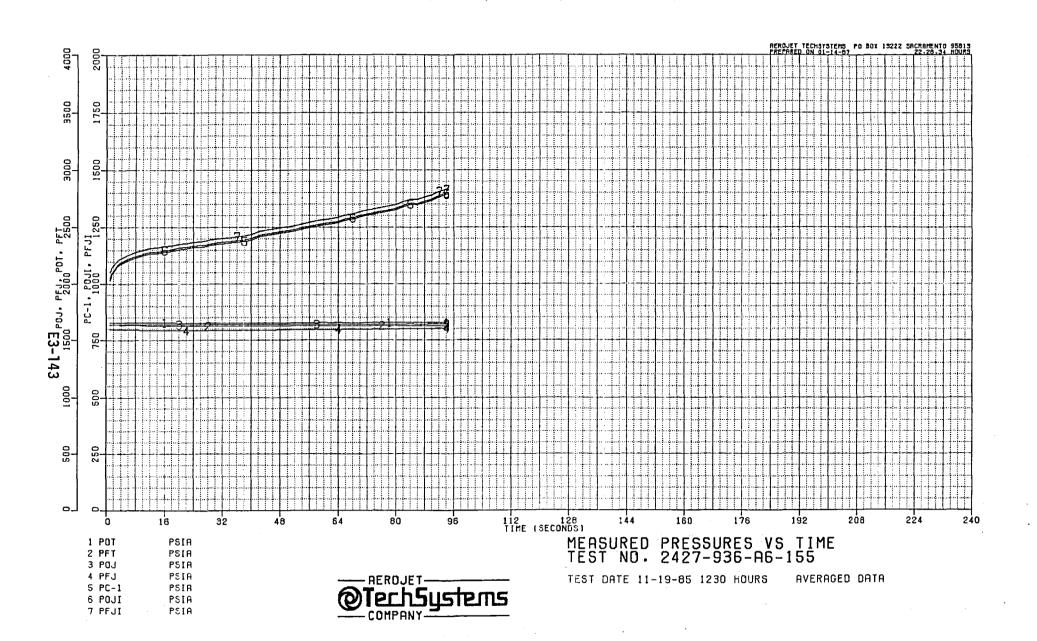


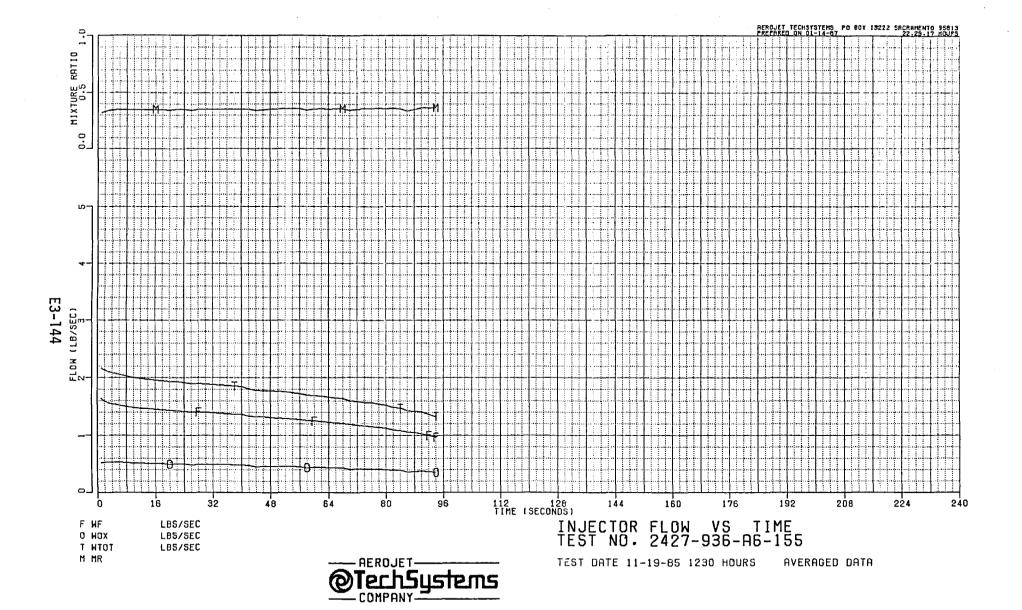


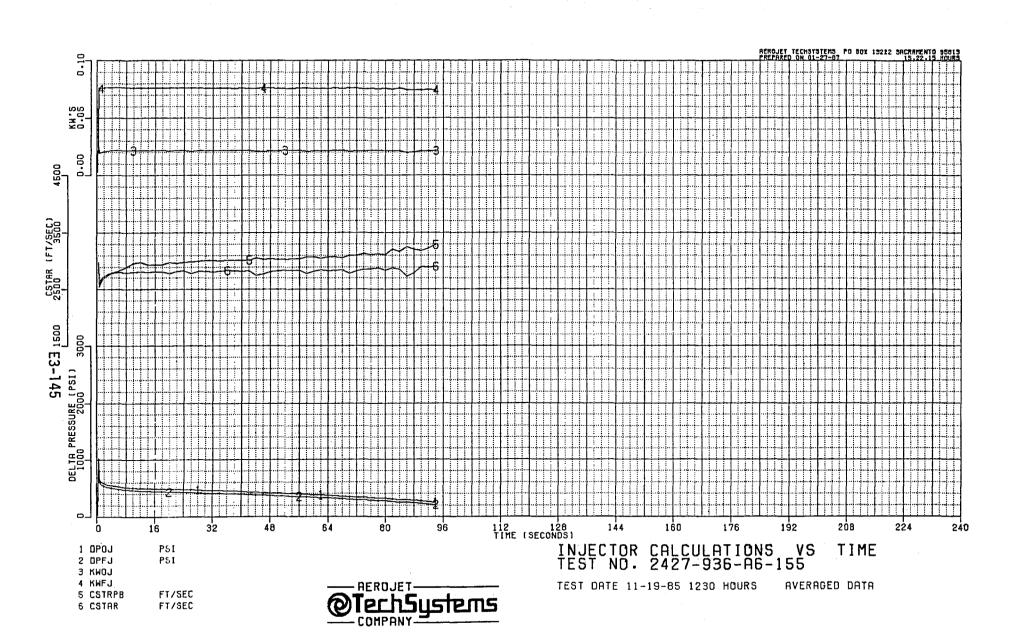


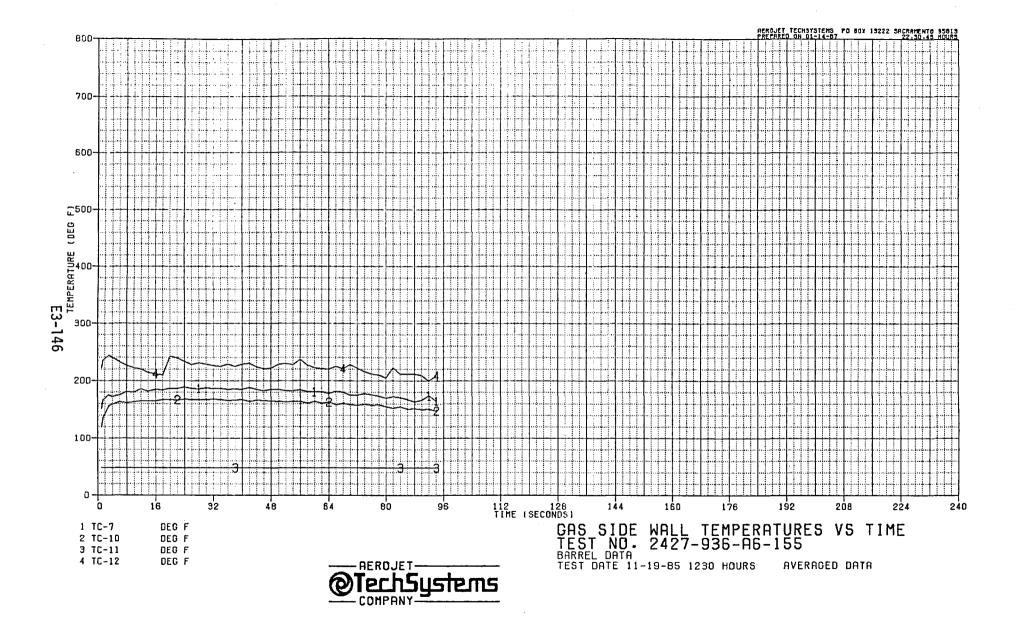


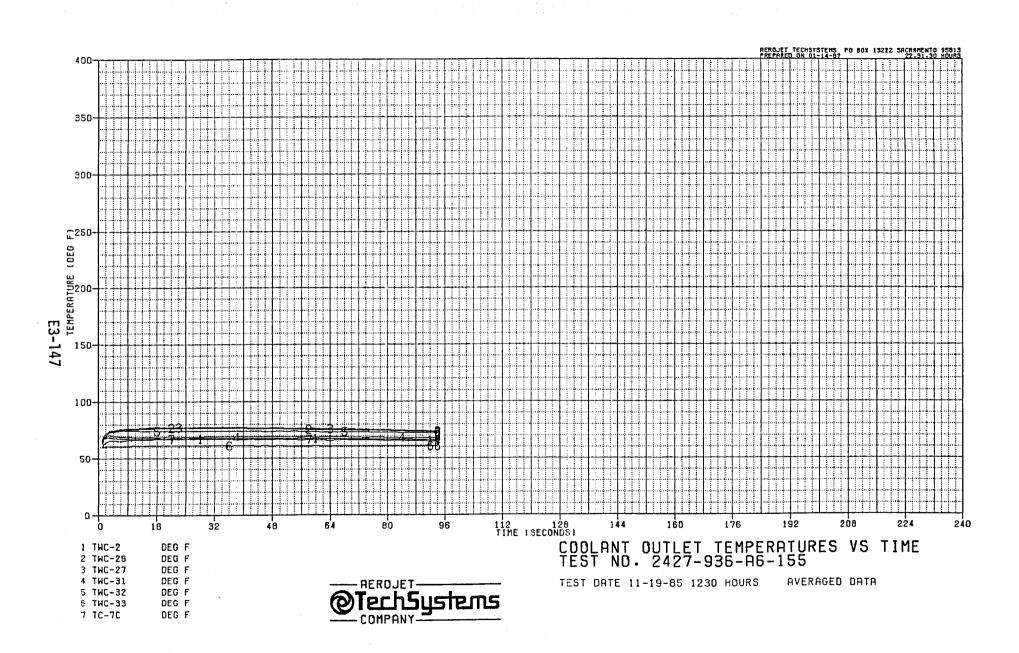


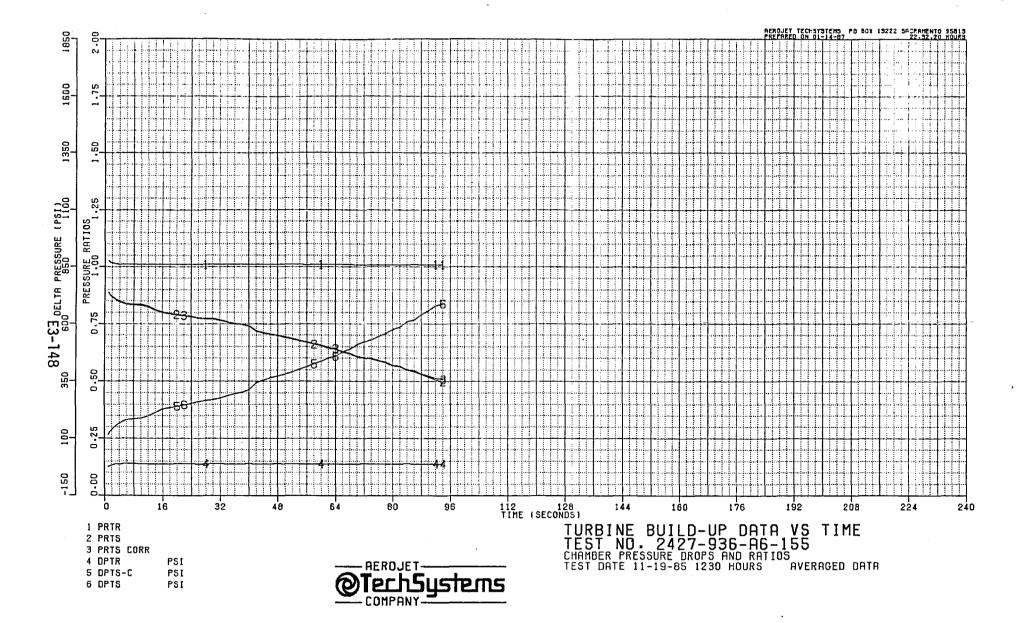


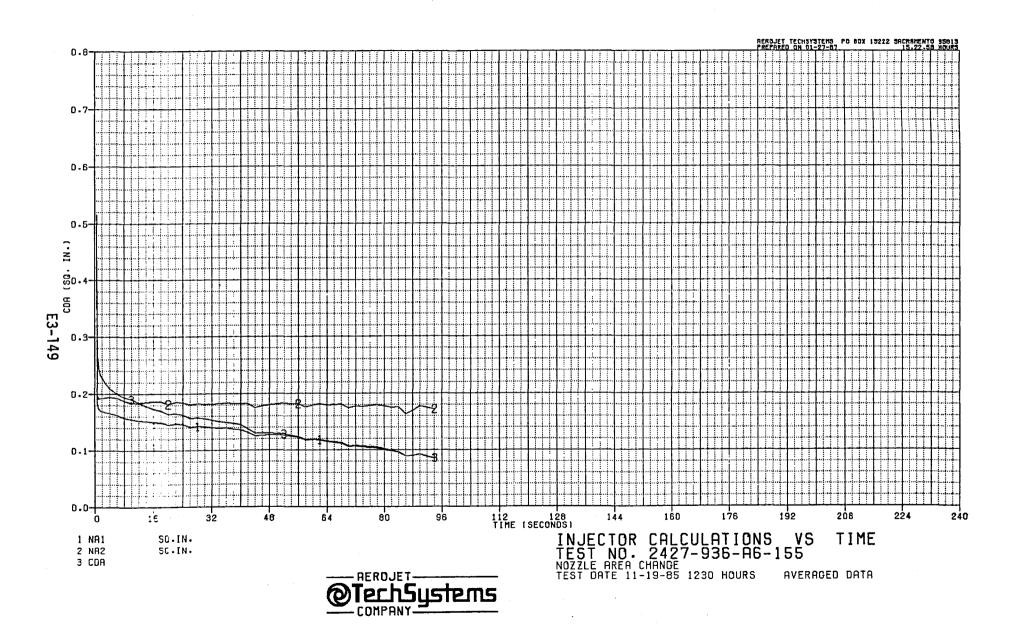


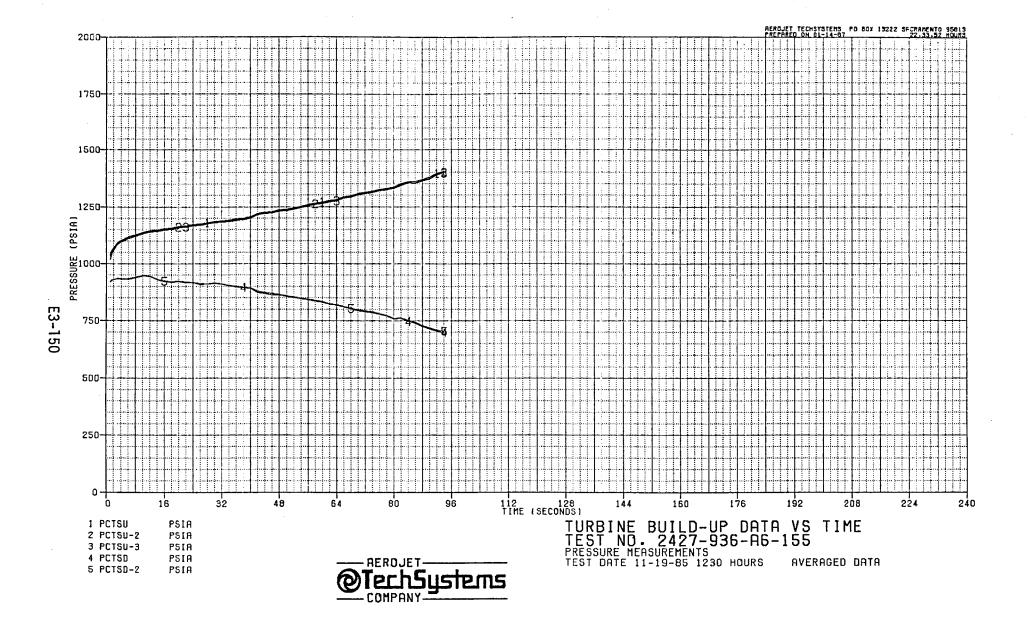


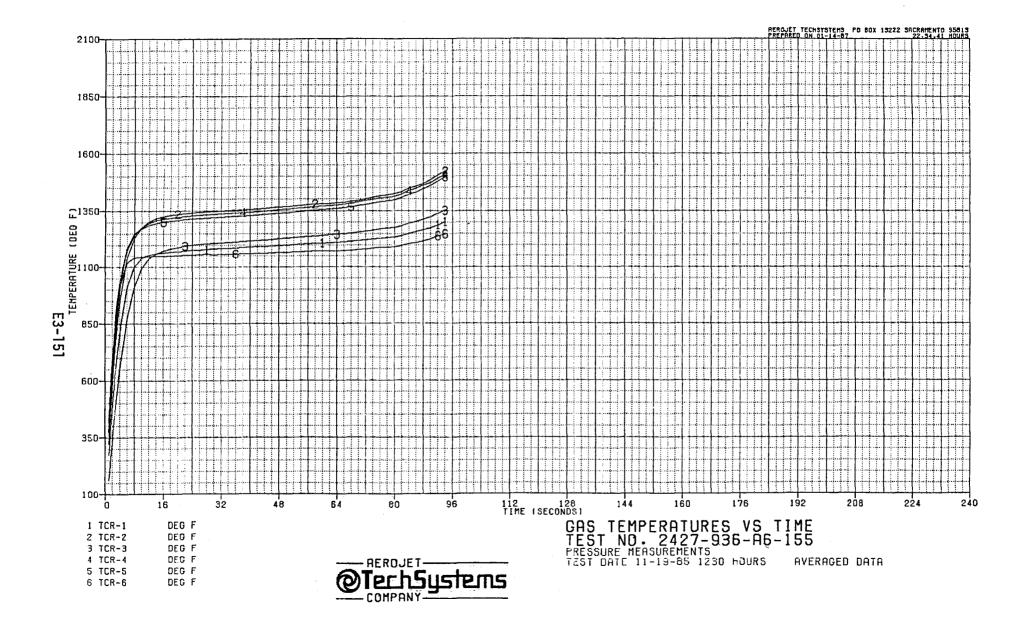


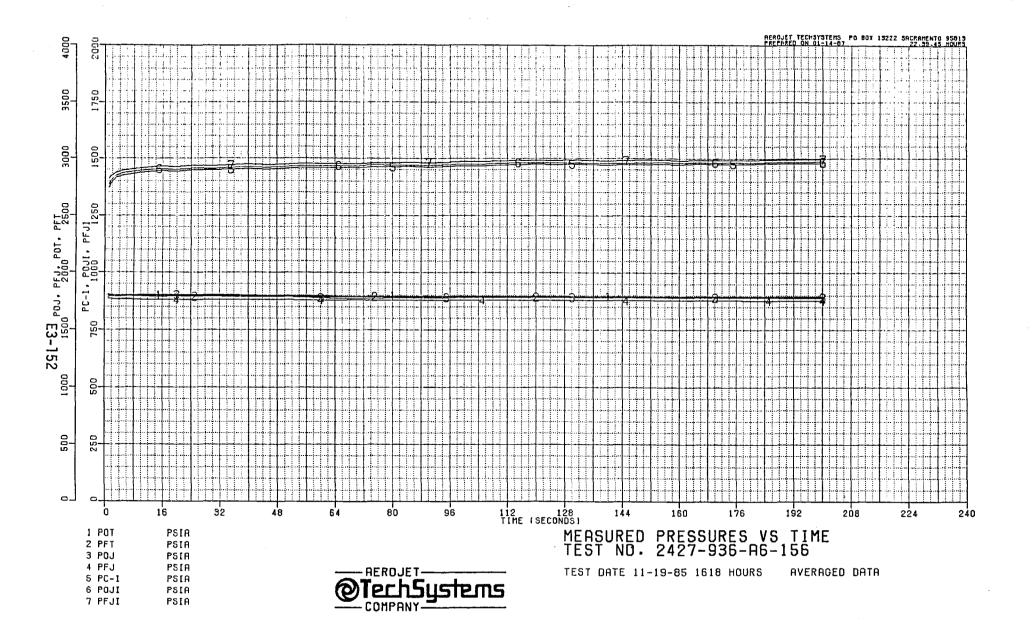


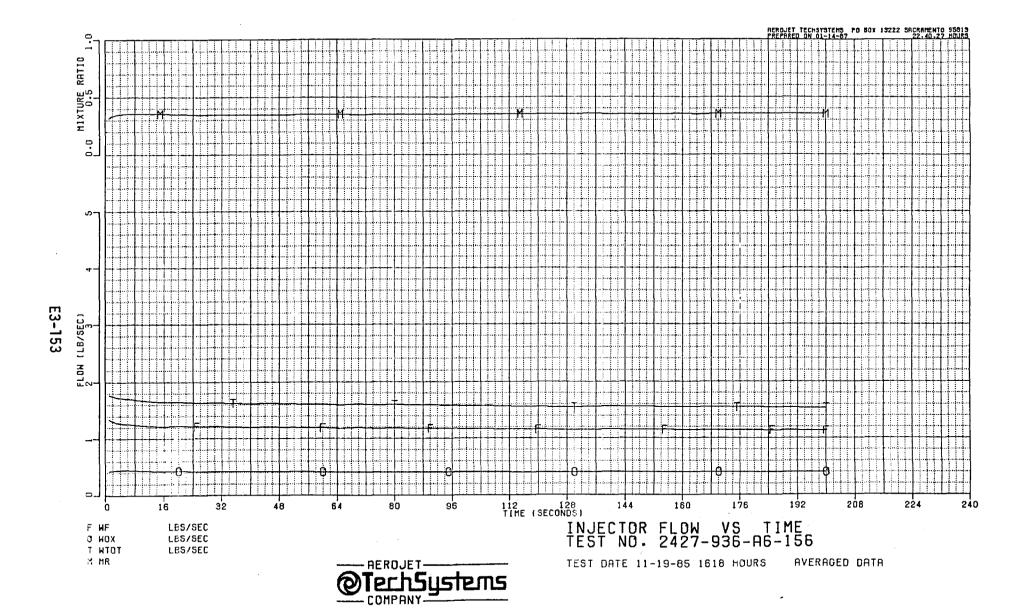


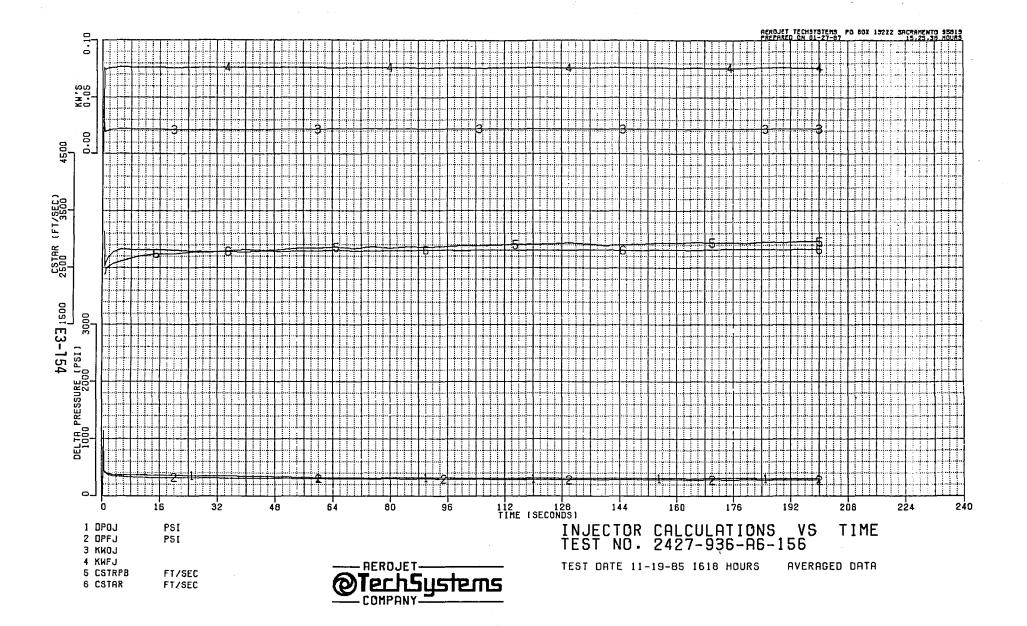


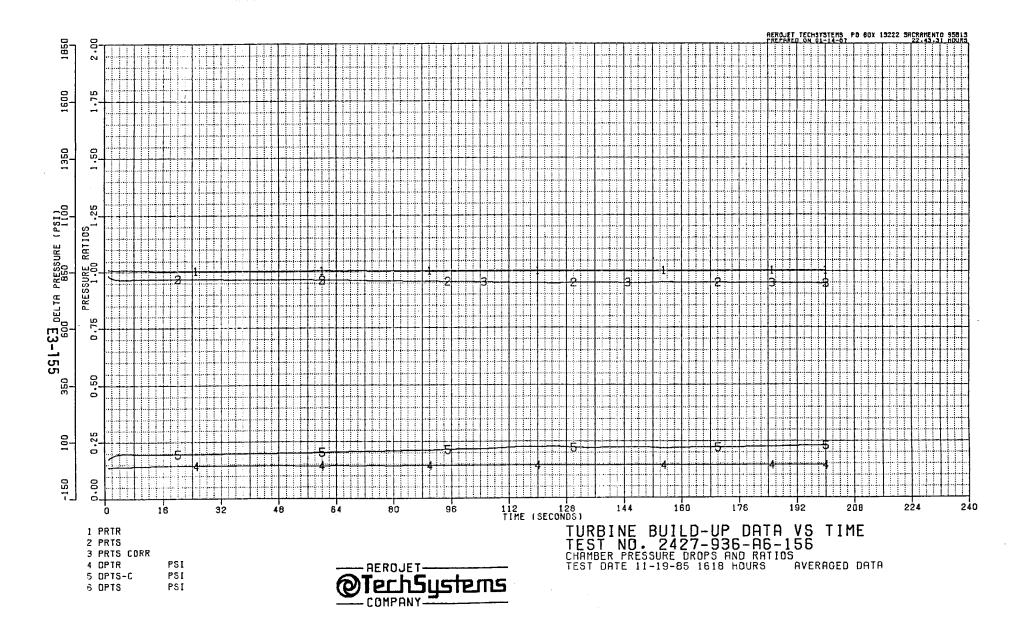


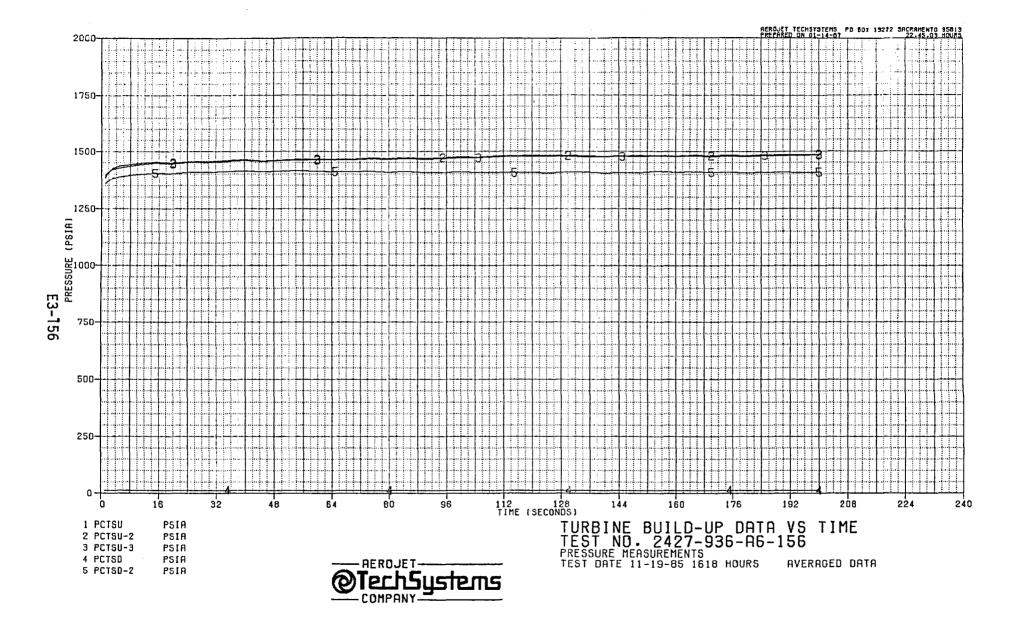


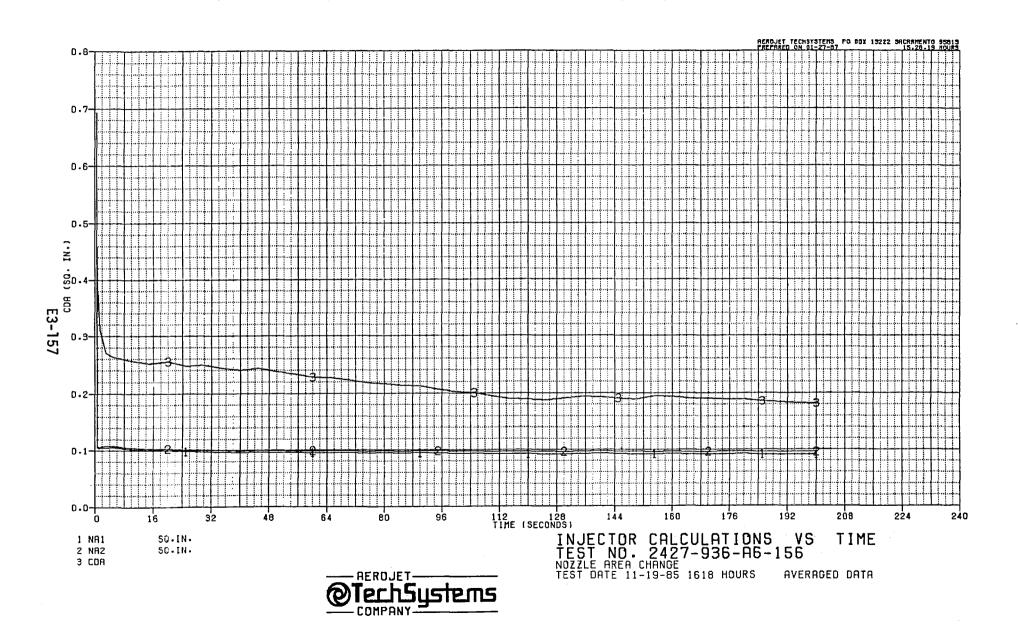


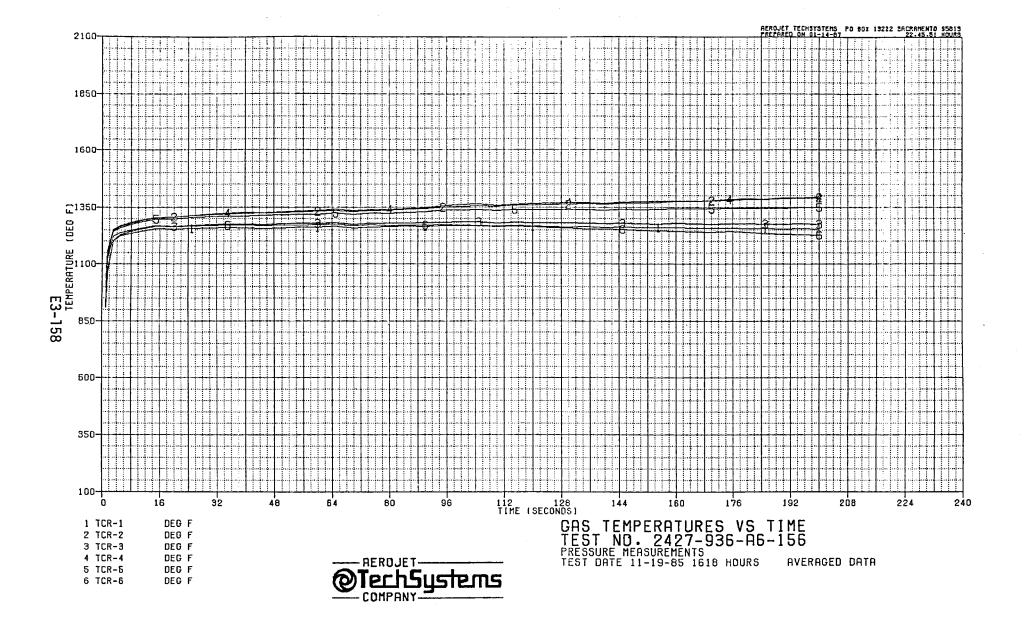


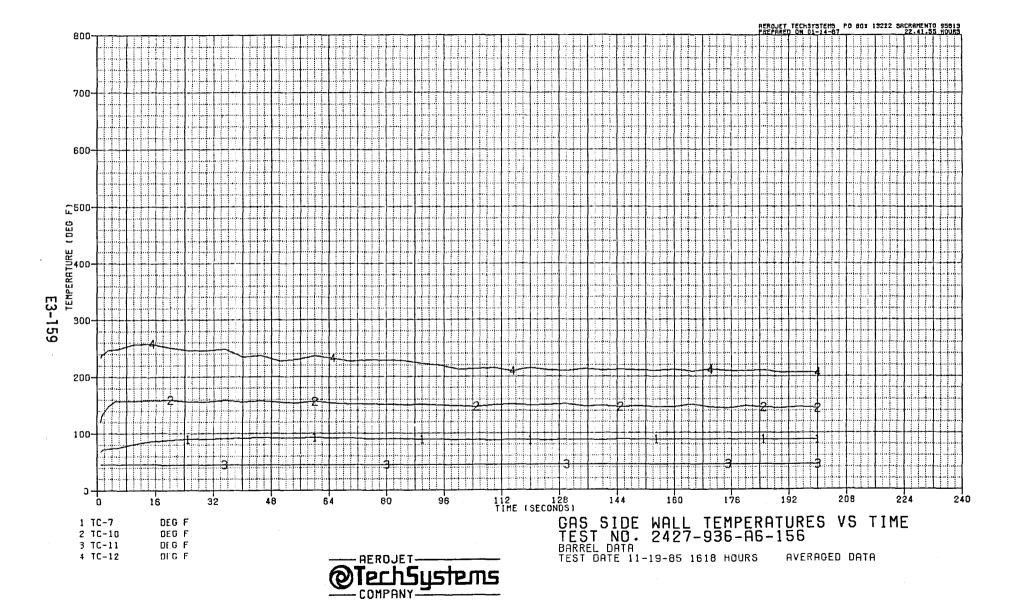


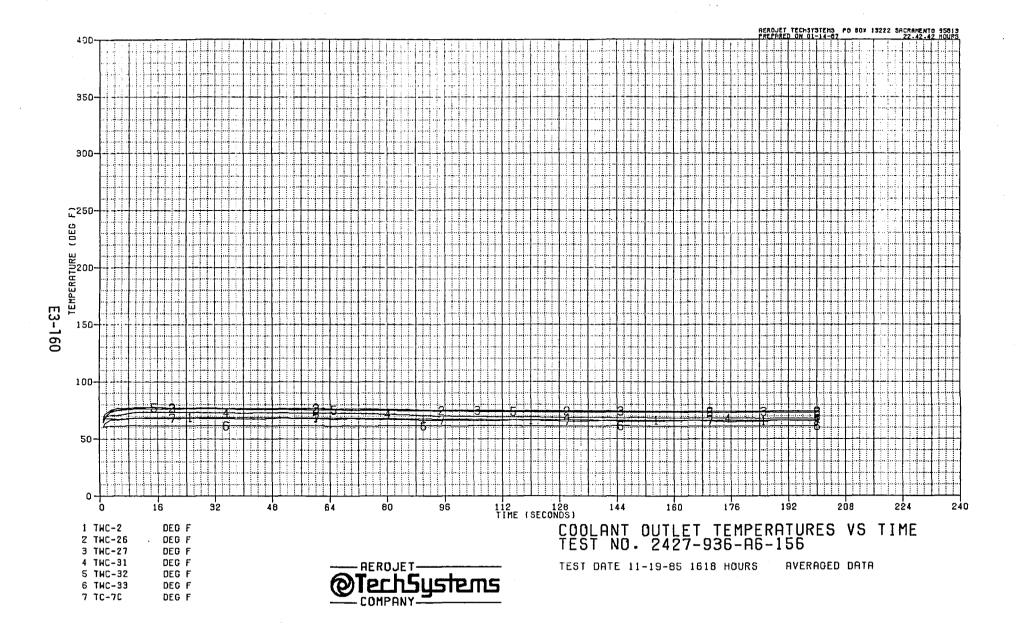


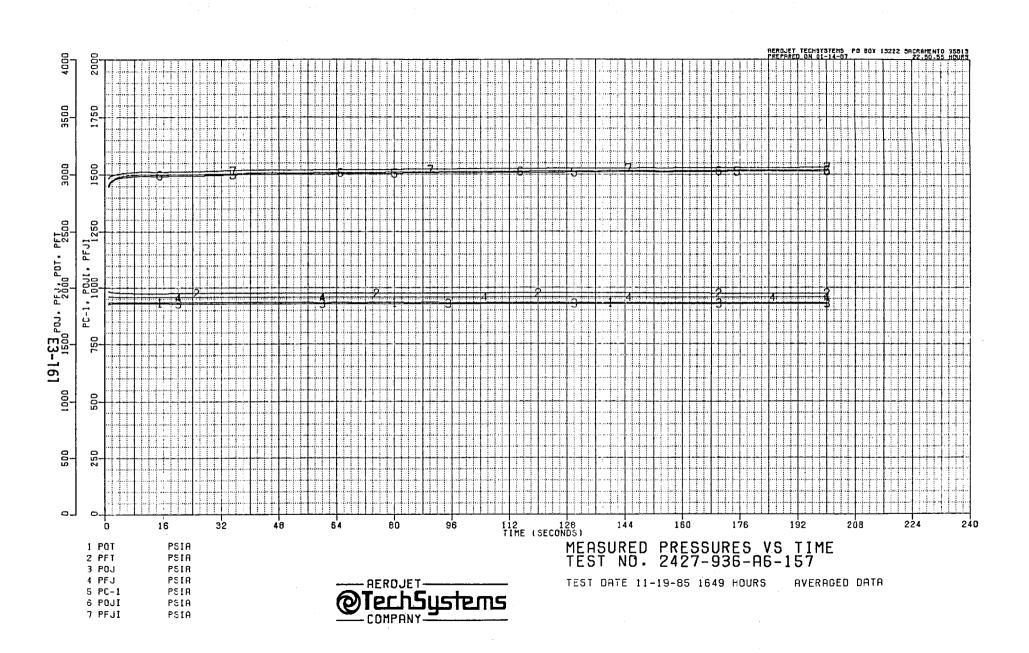


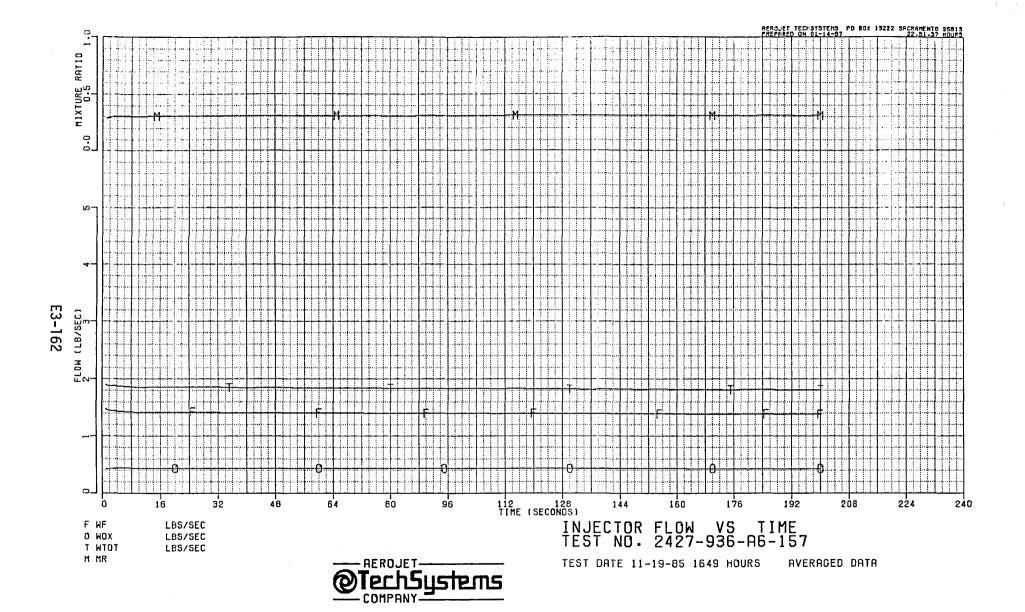


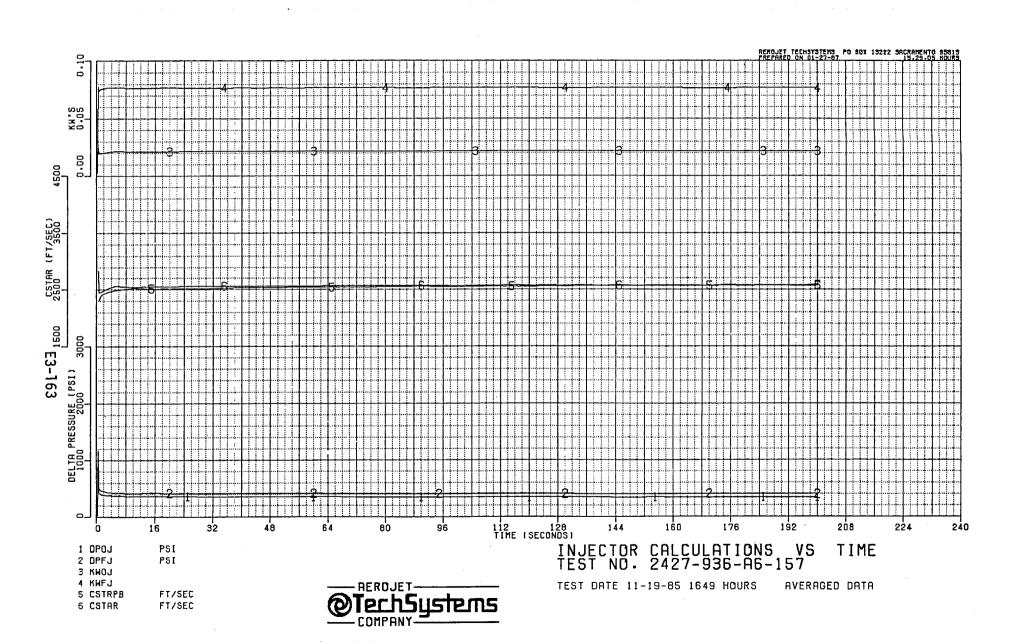


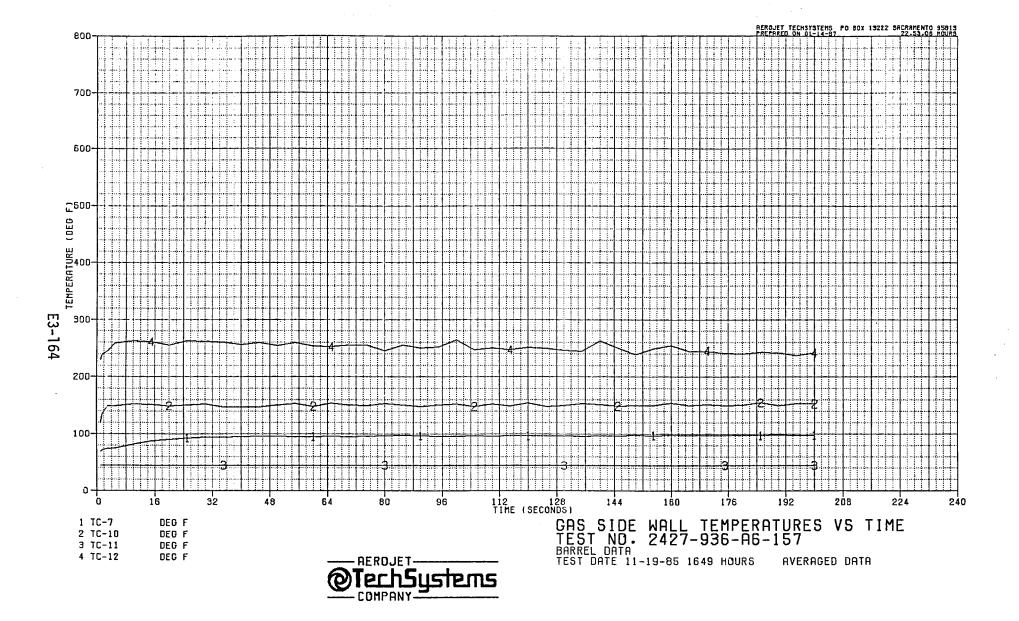


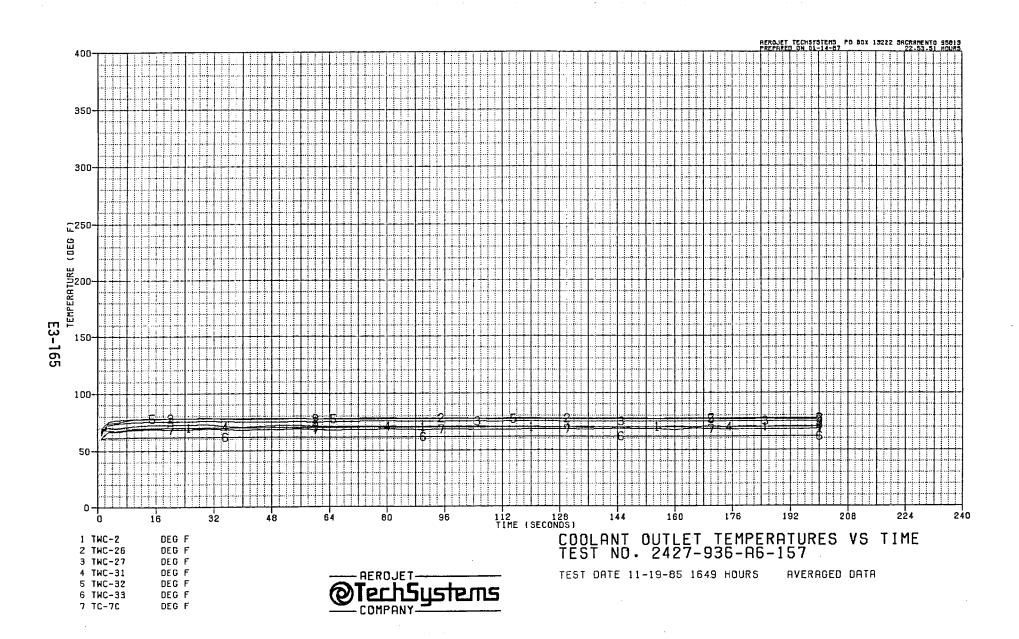


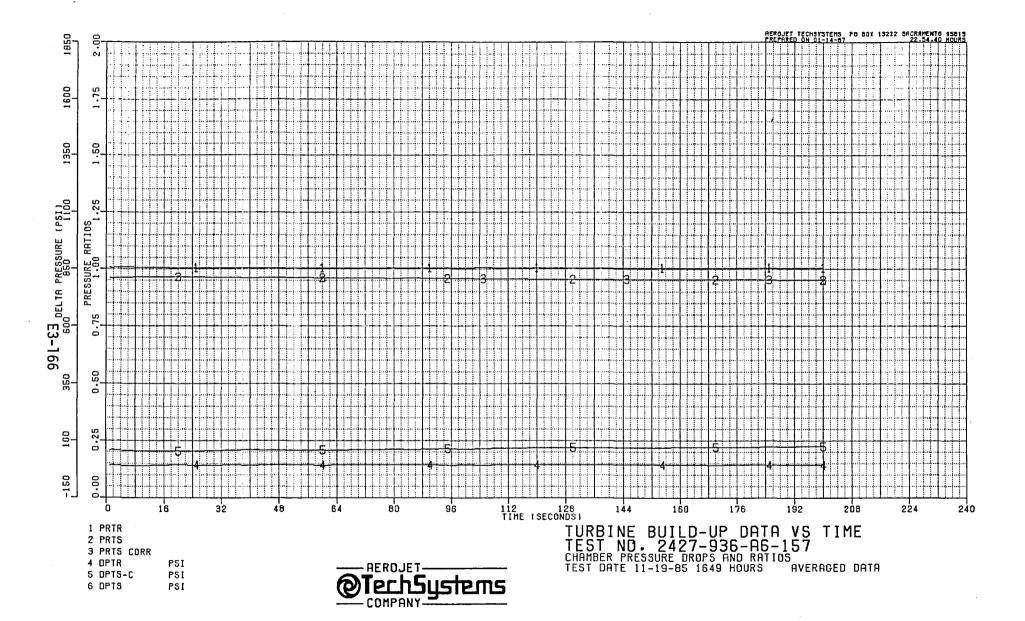


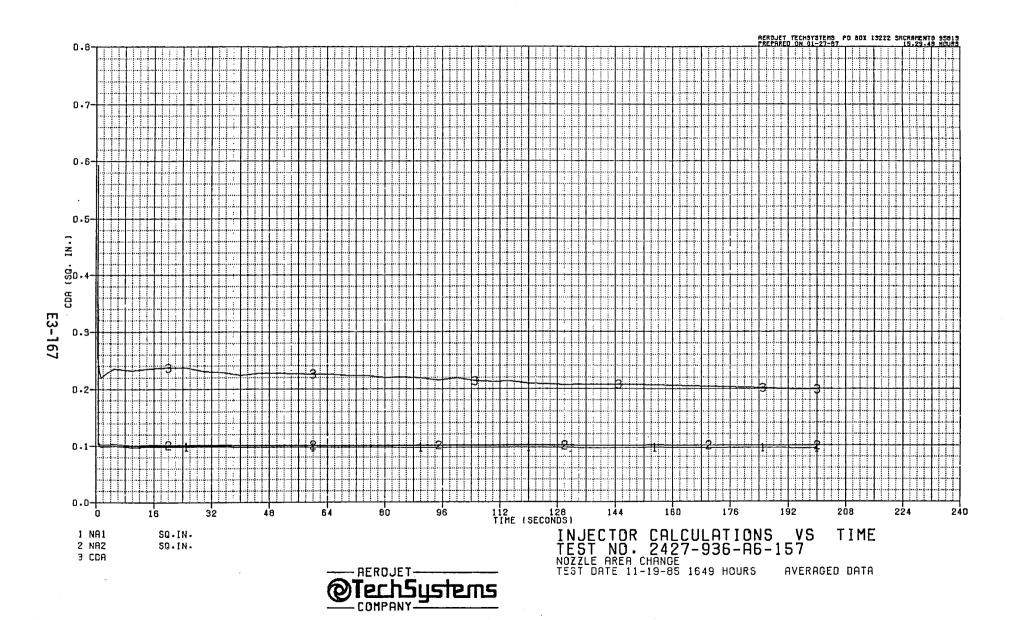


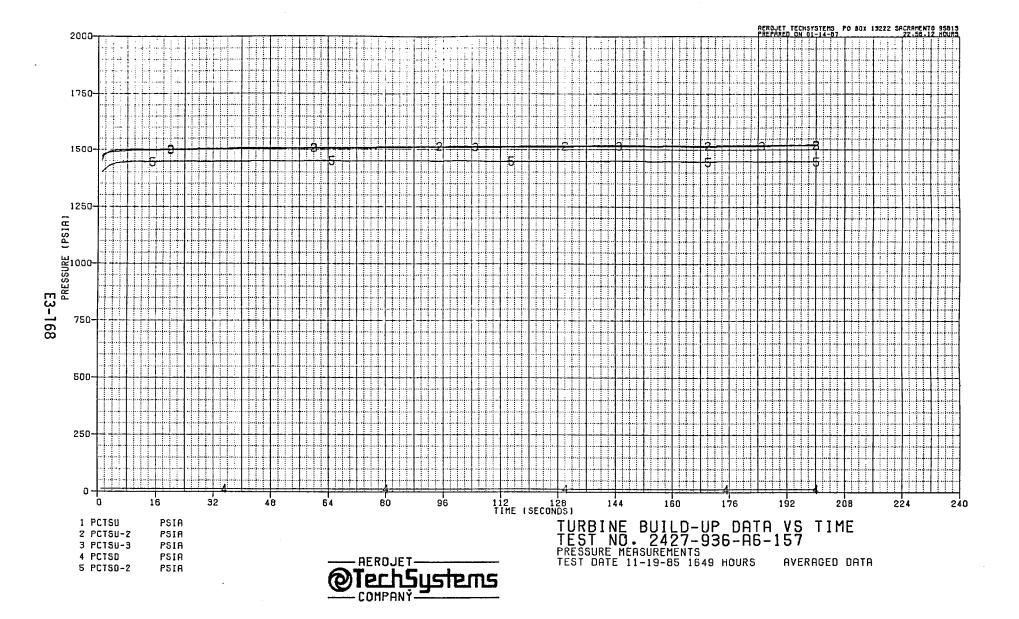


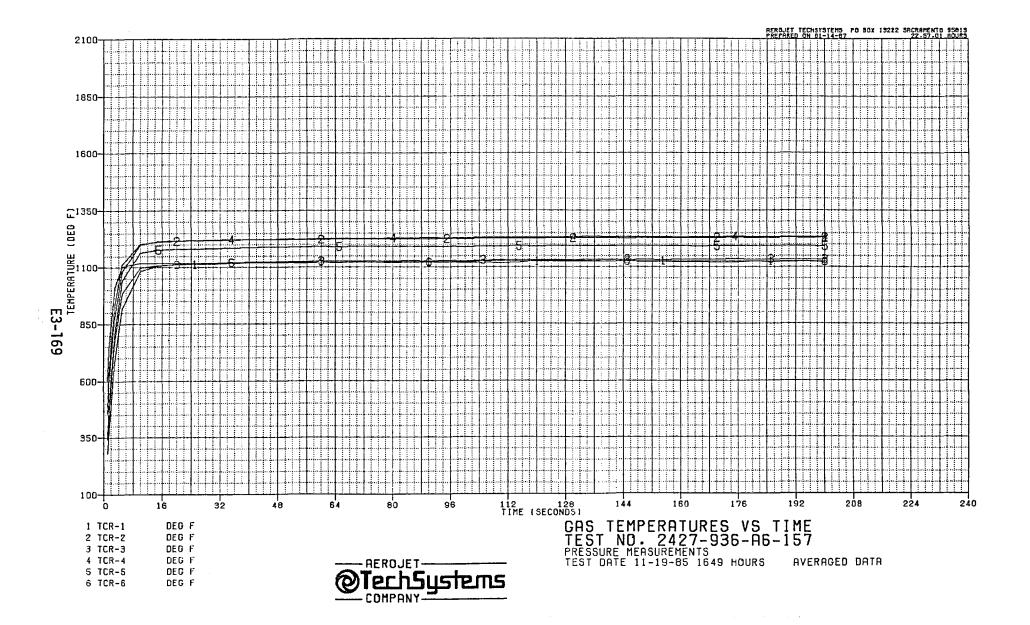


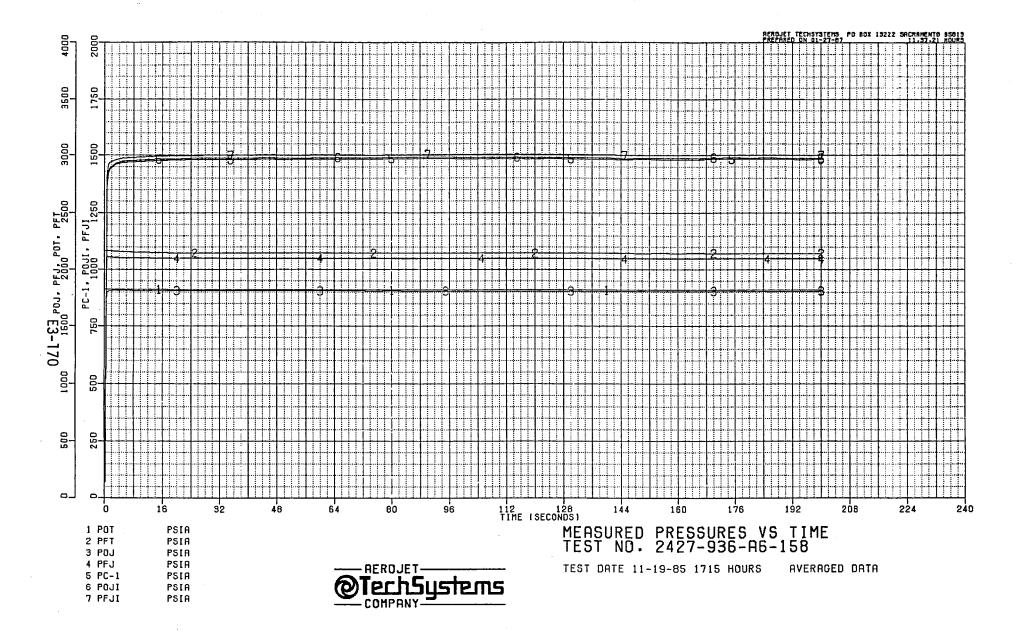


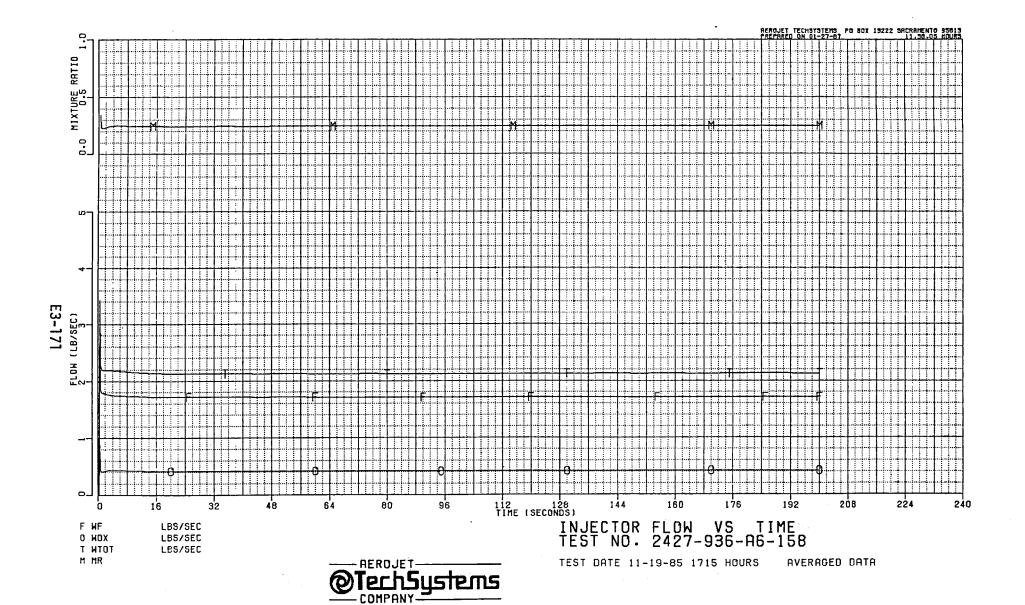


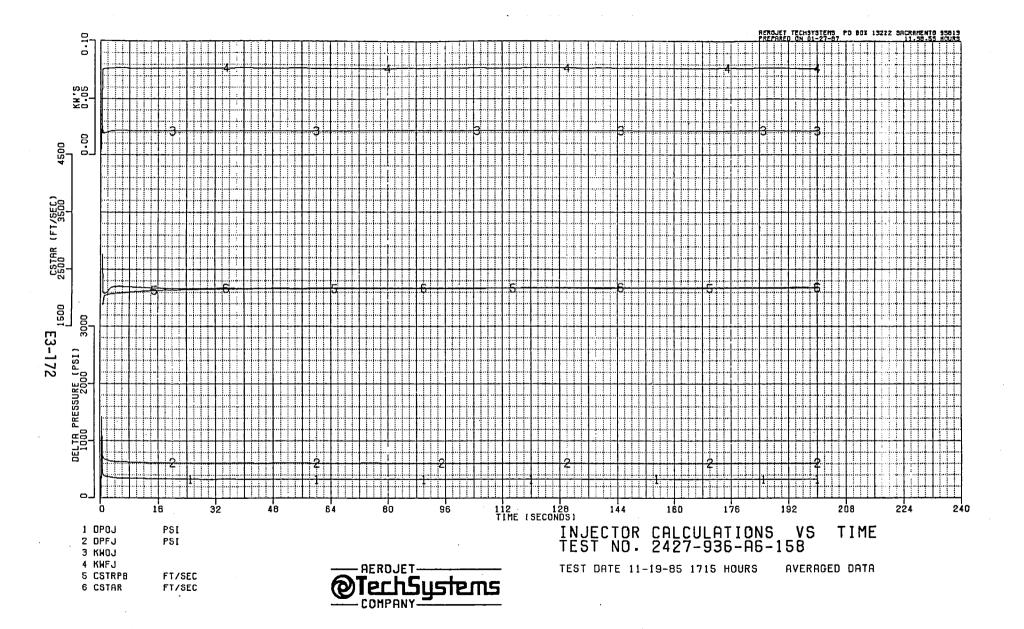


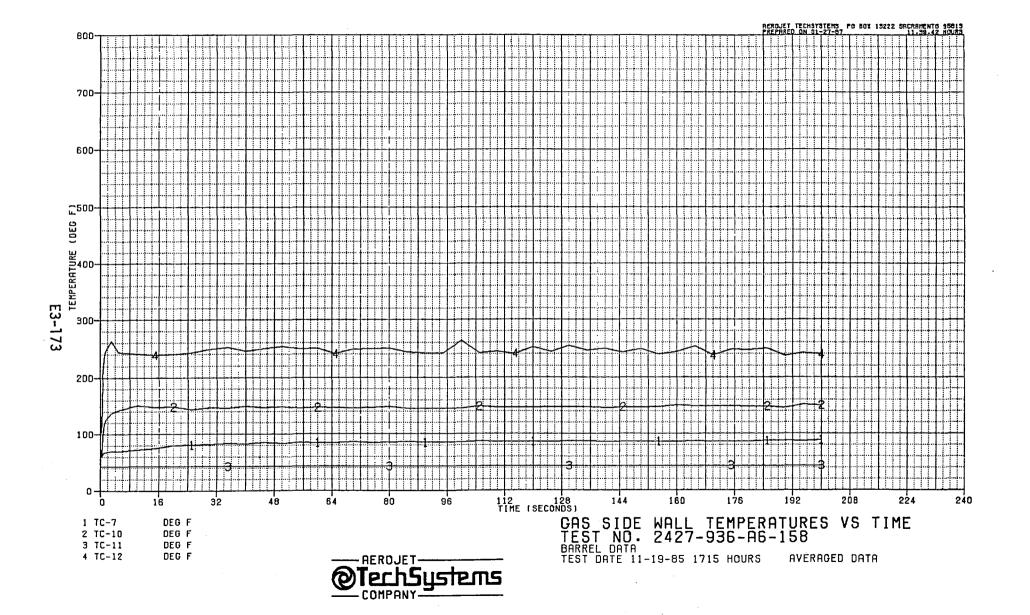


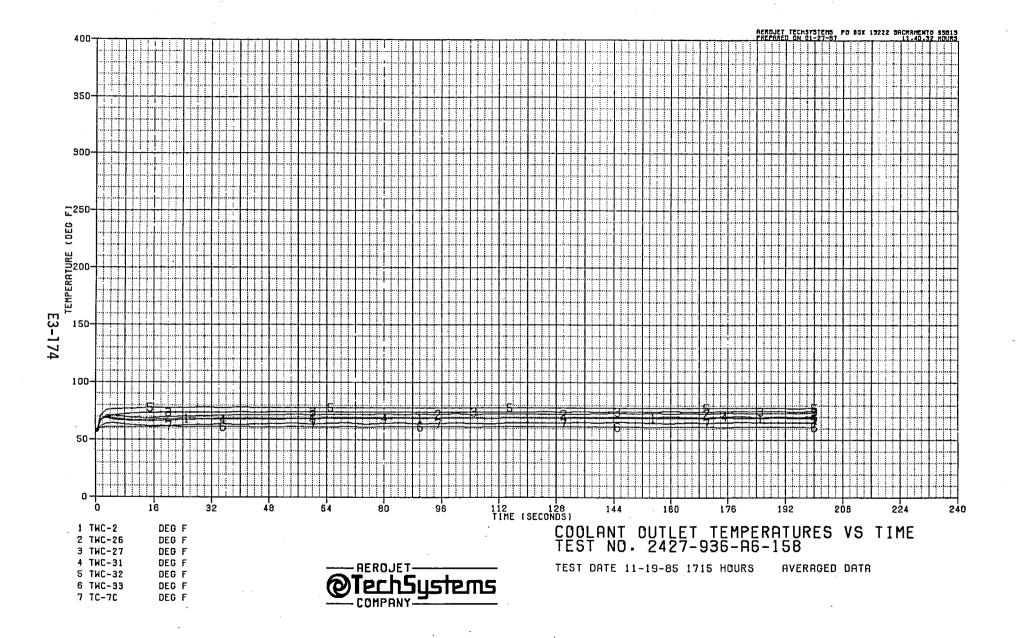


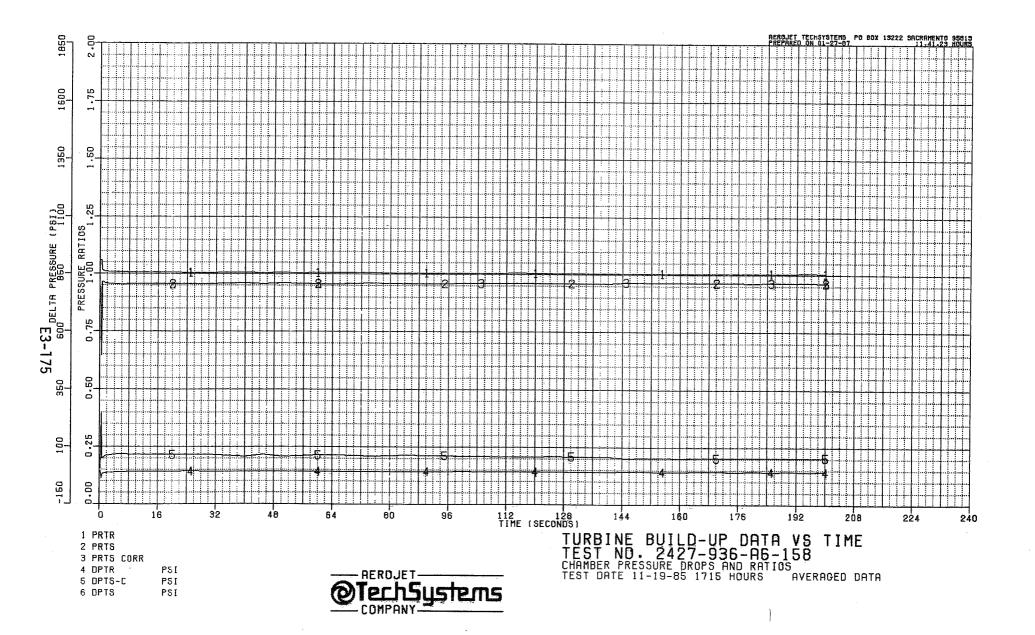


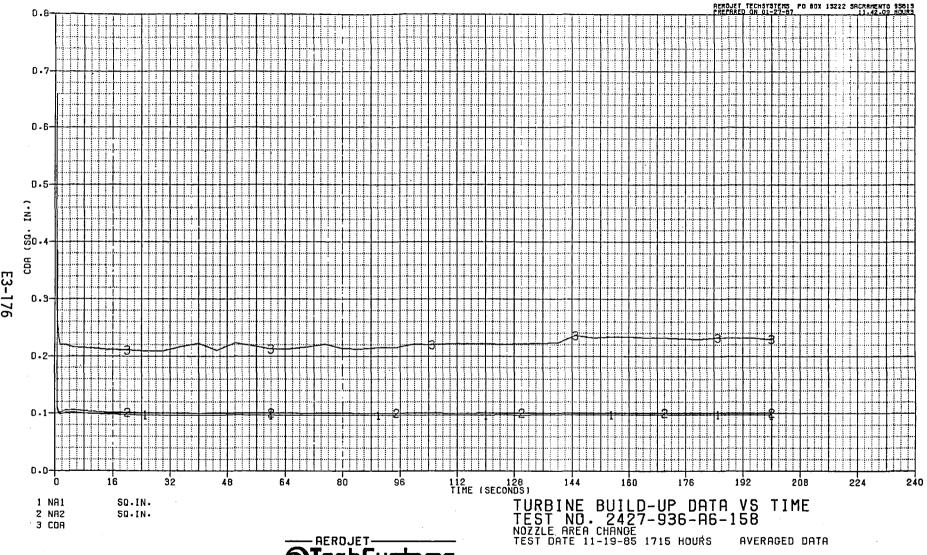




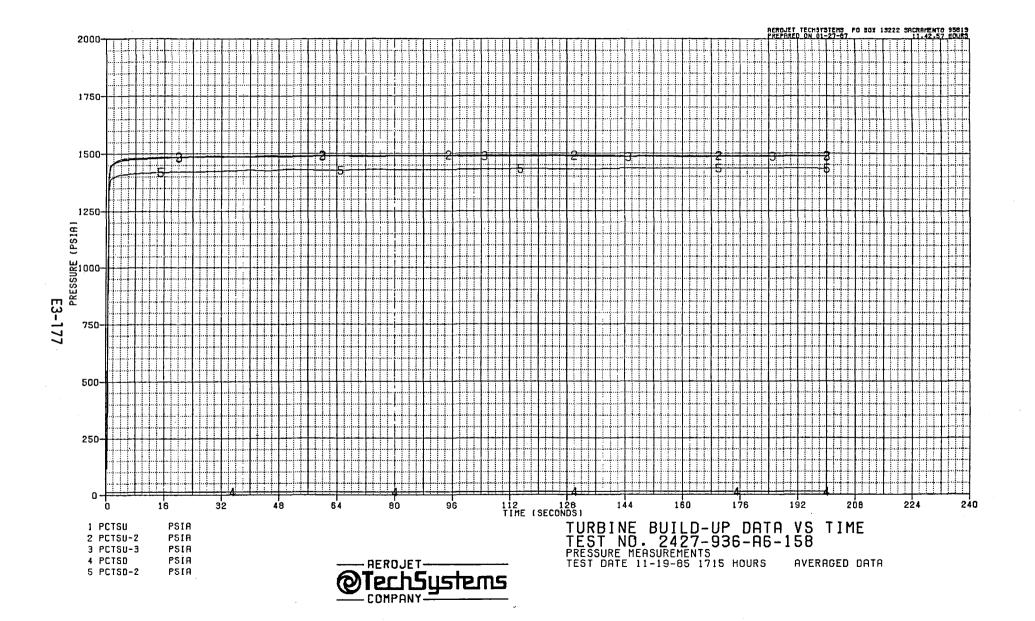


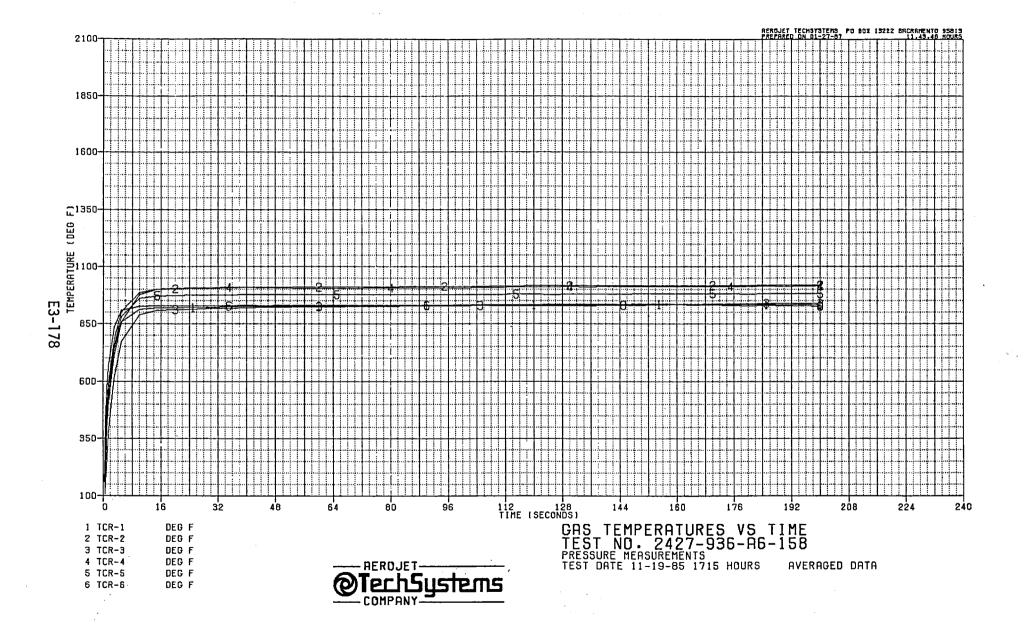


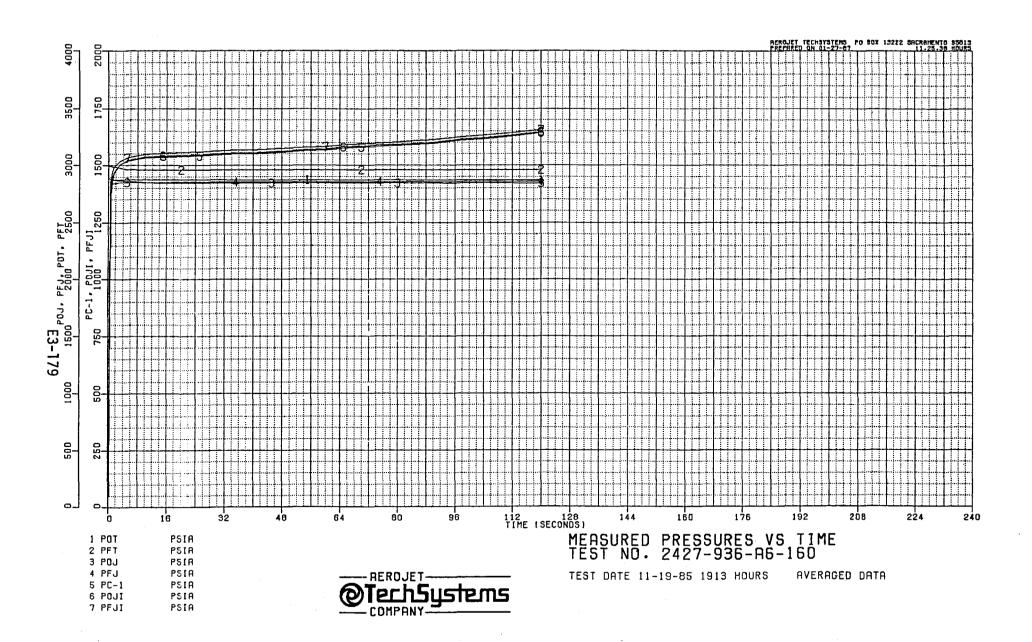


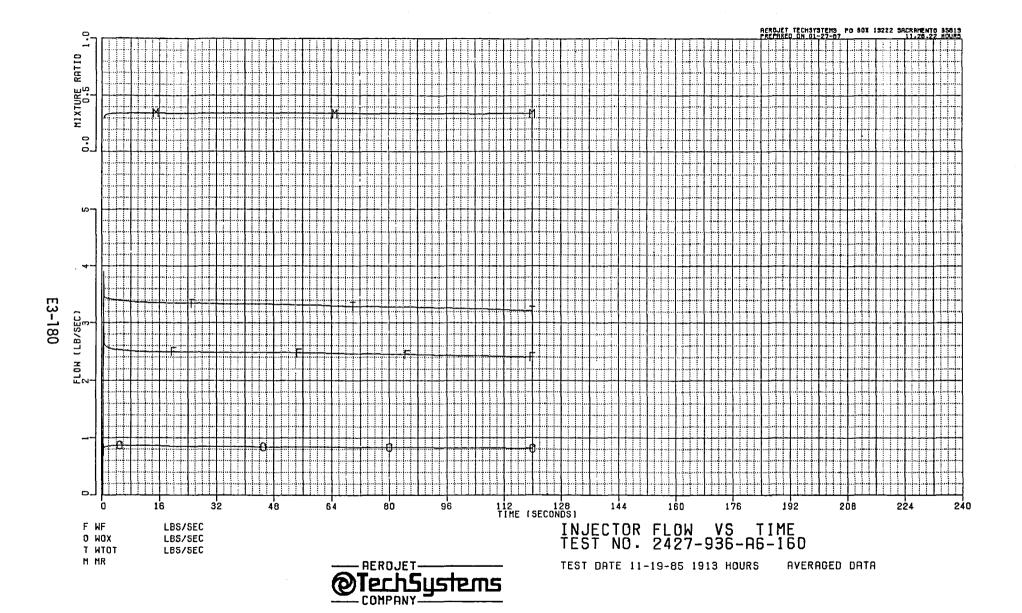


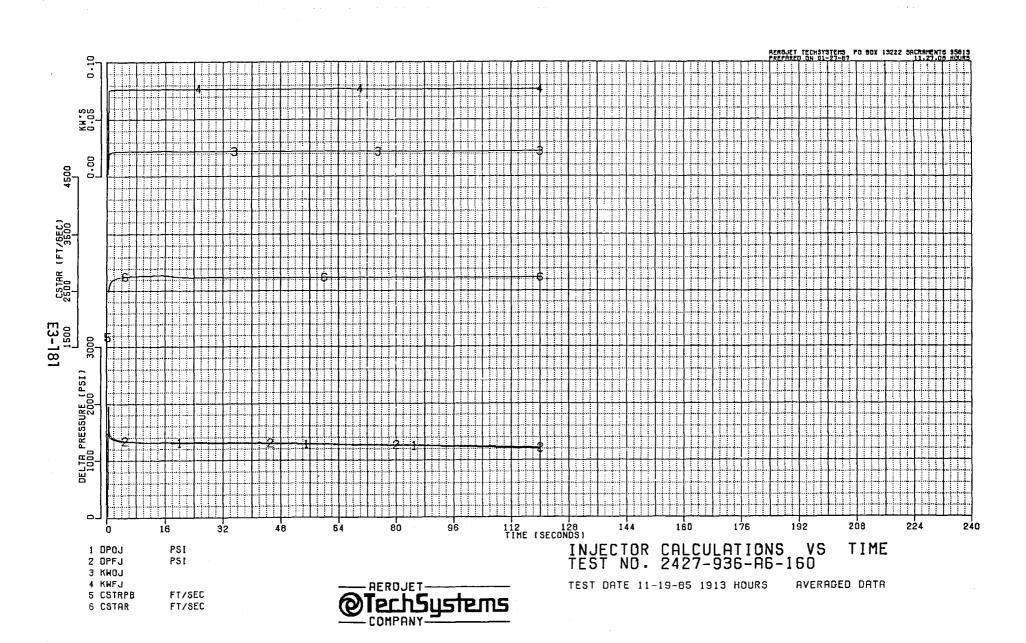
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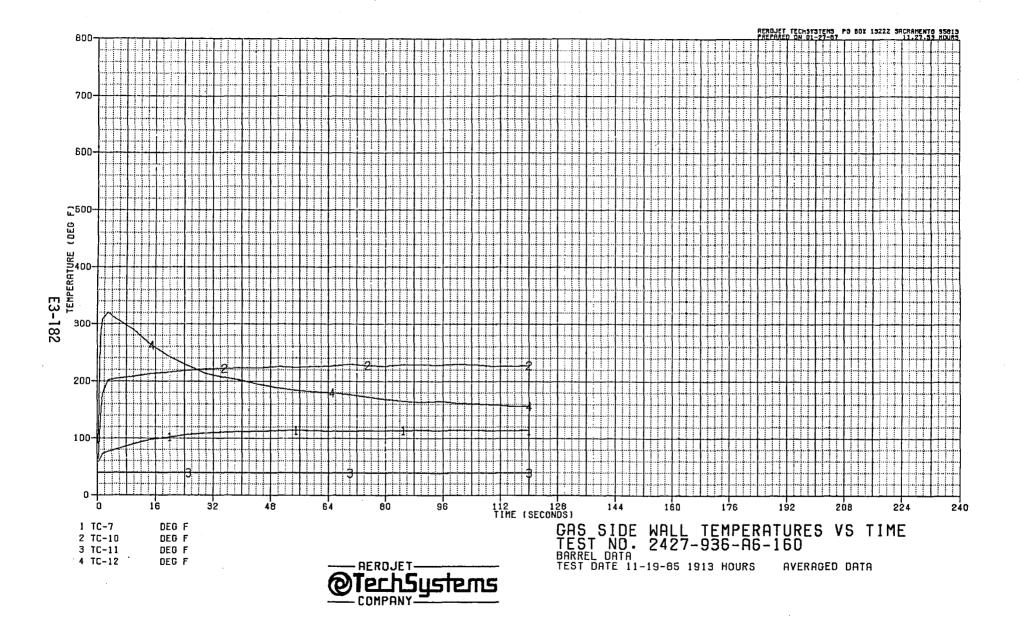


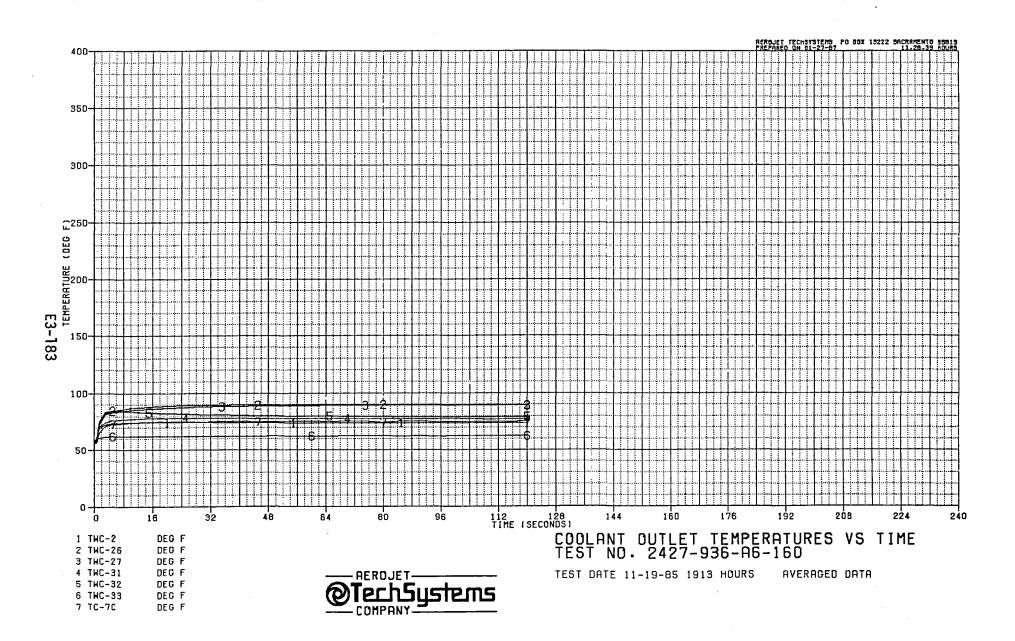


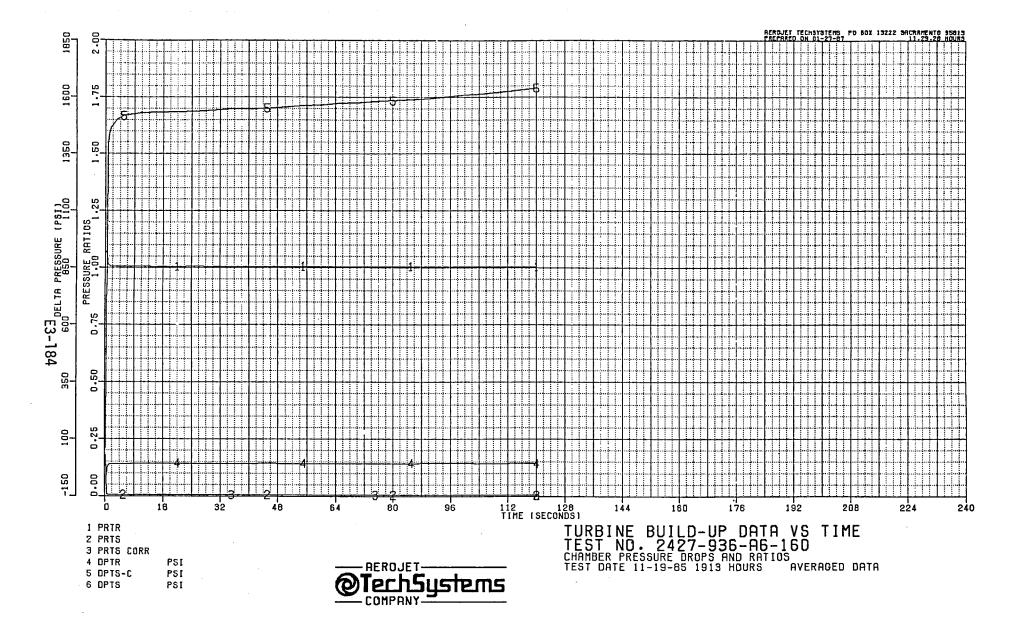


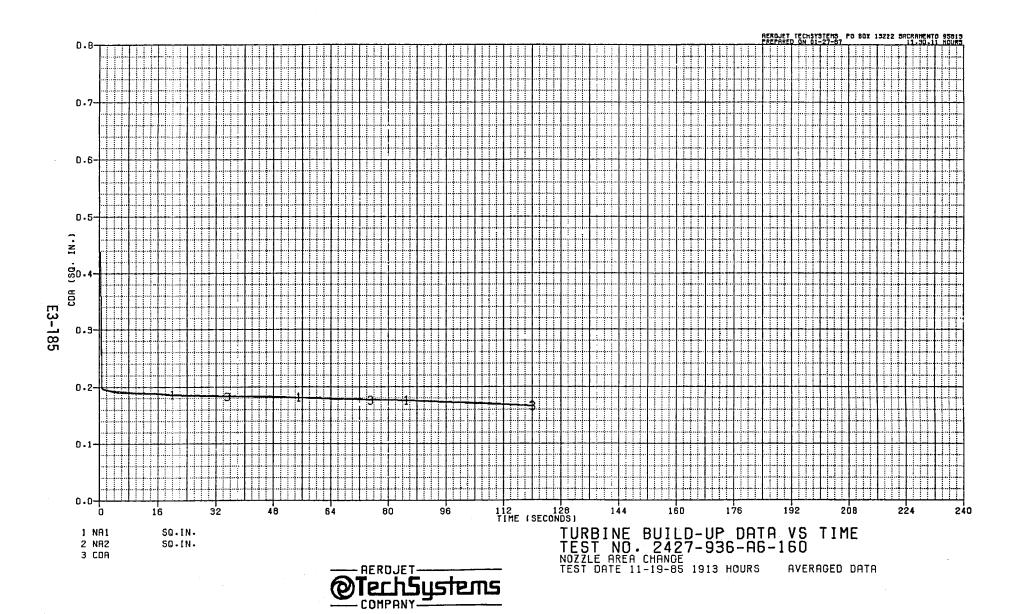


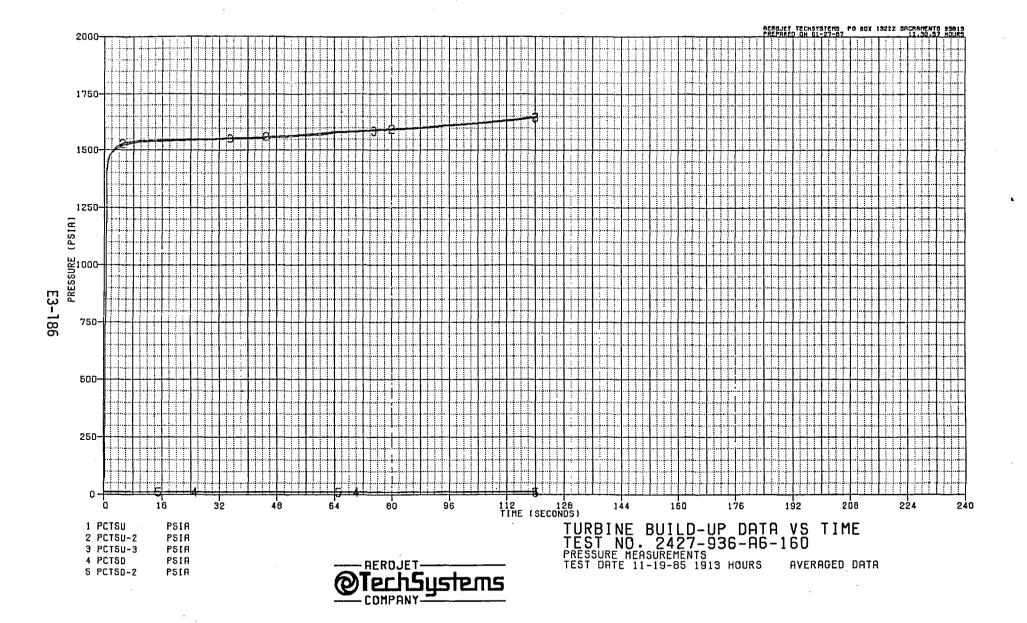


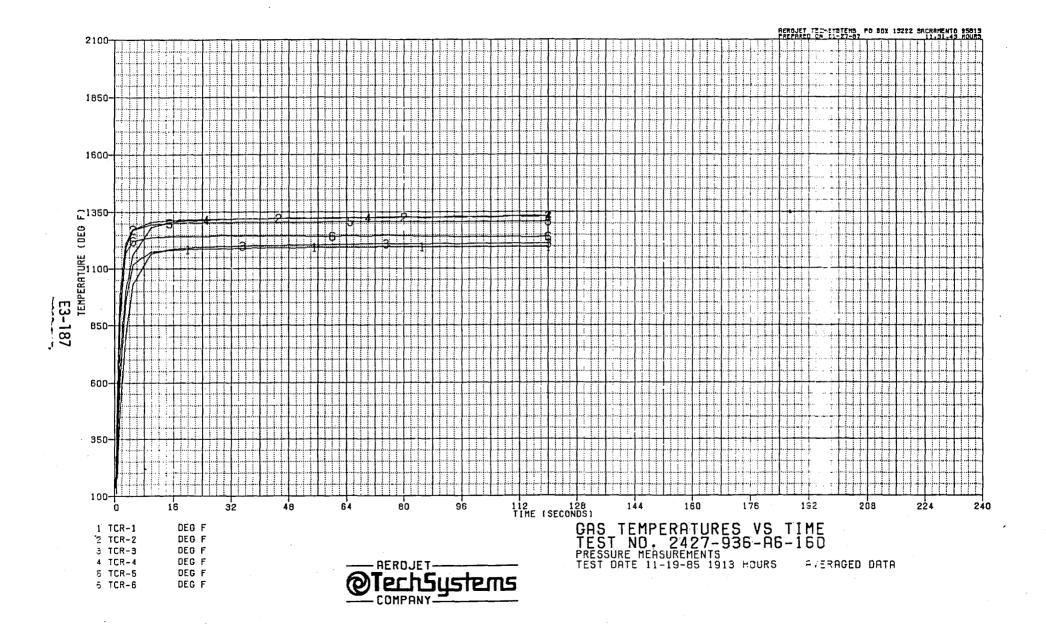




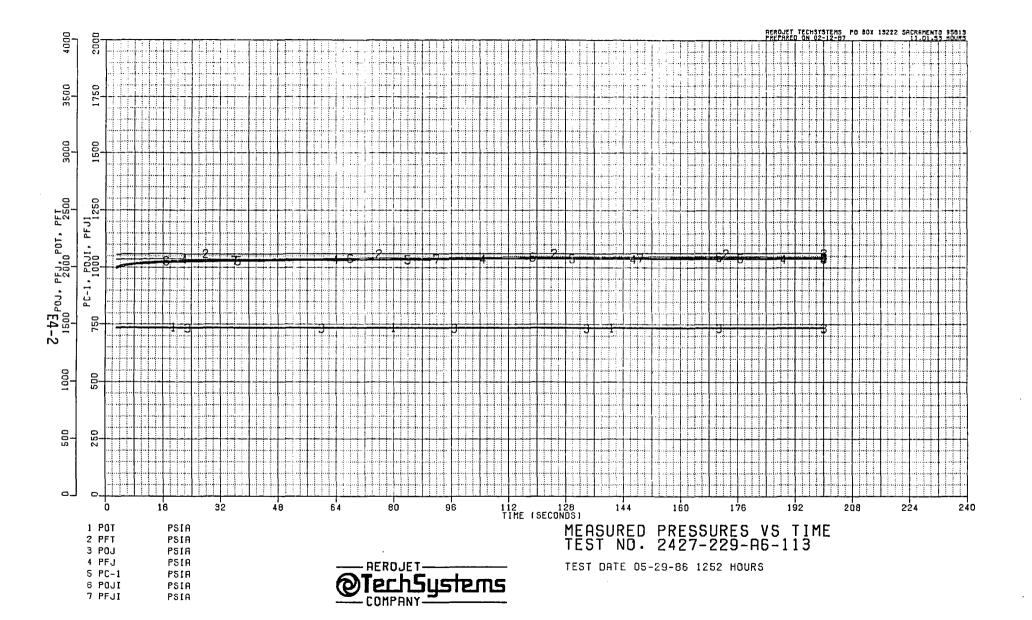


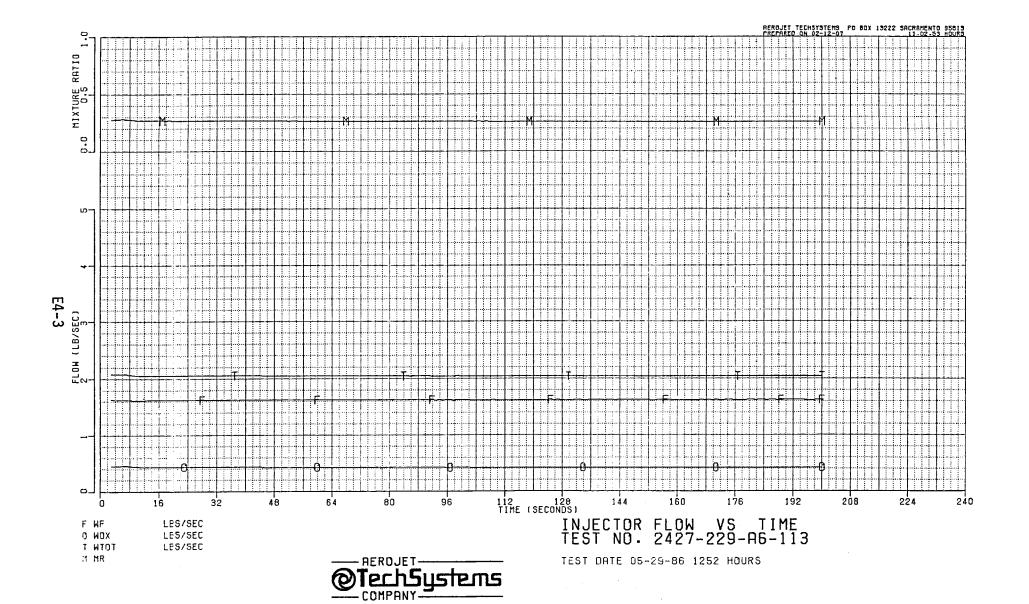


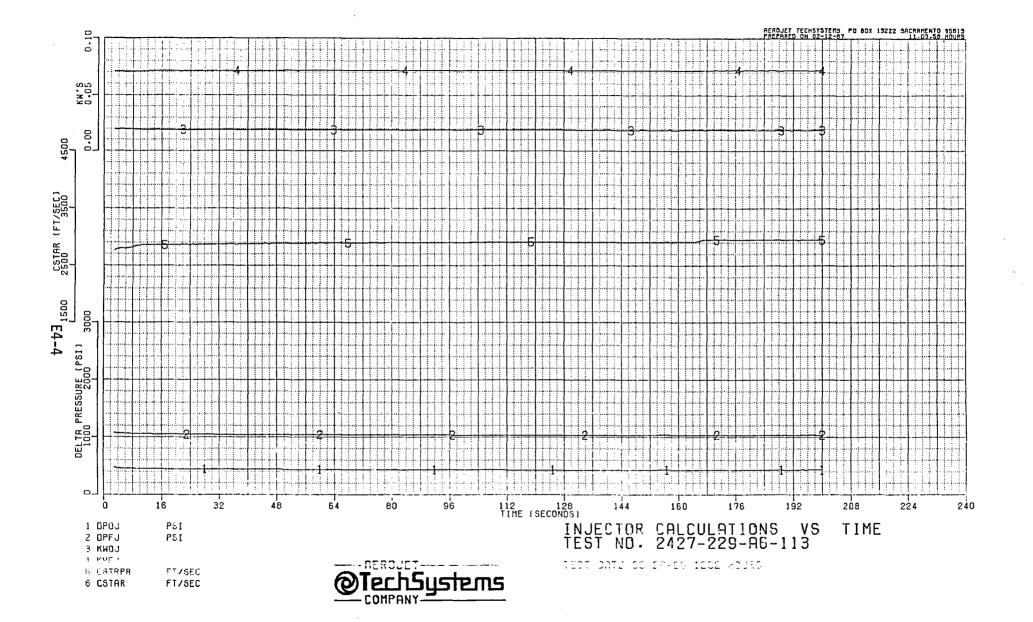


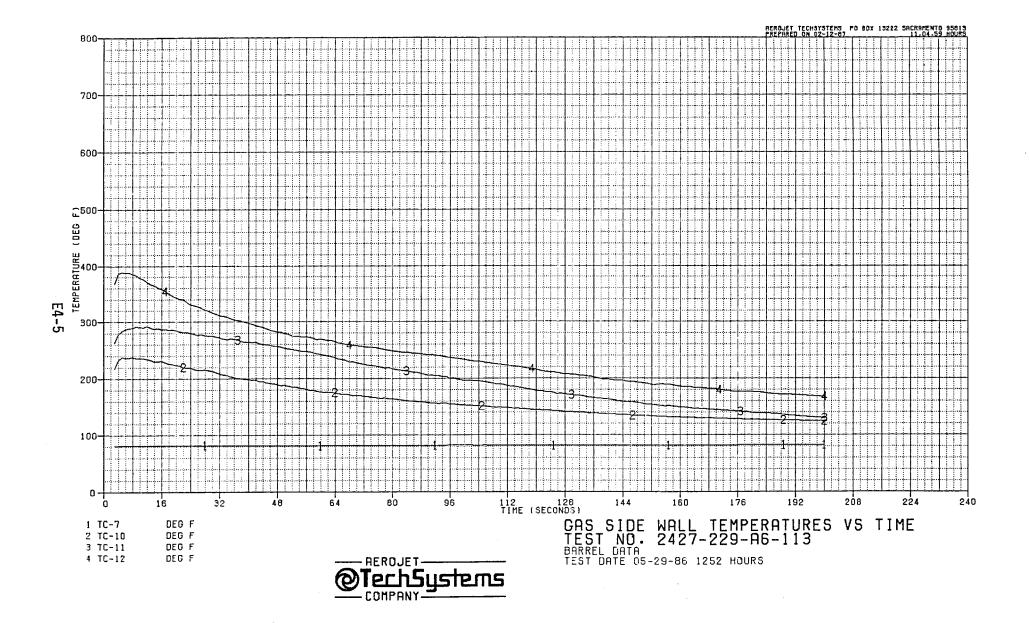


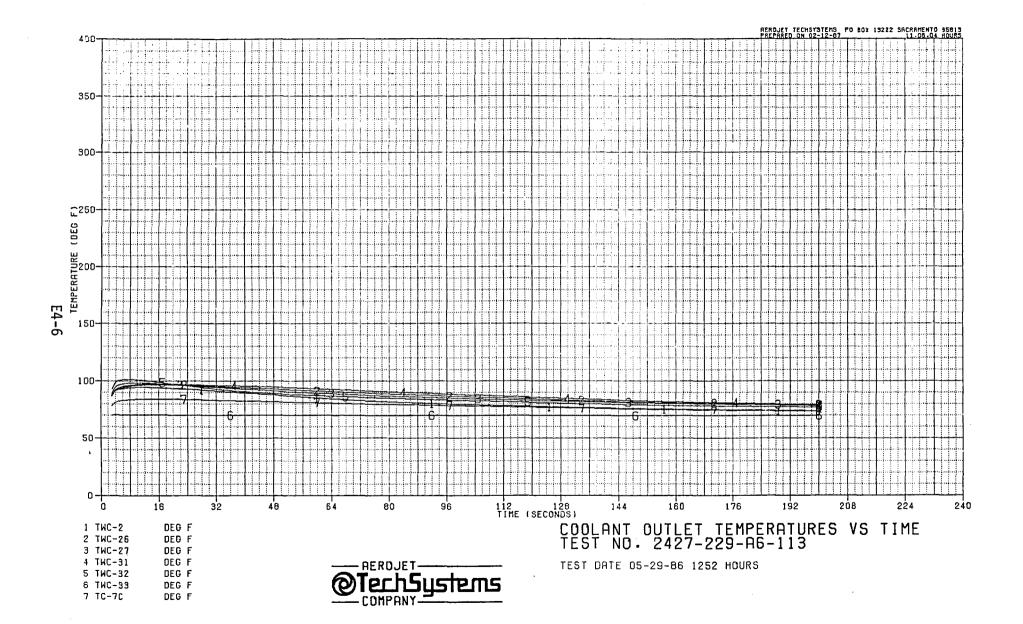
APPENDIX E-4 1986 LO₂/PROPANE GAS GENERATOR DATA PLOTS

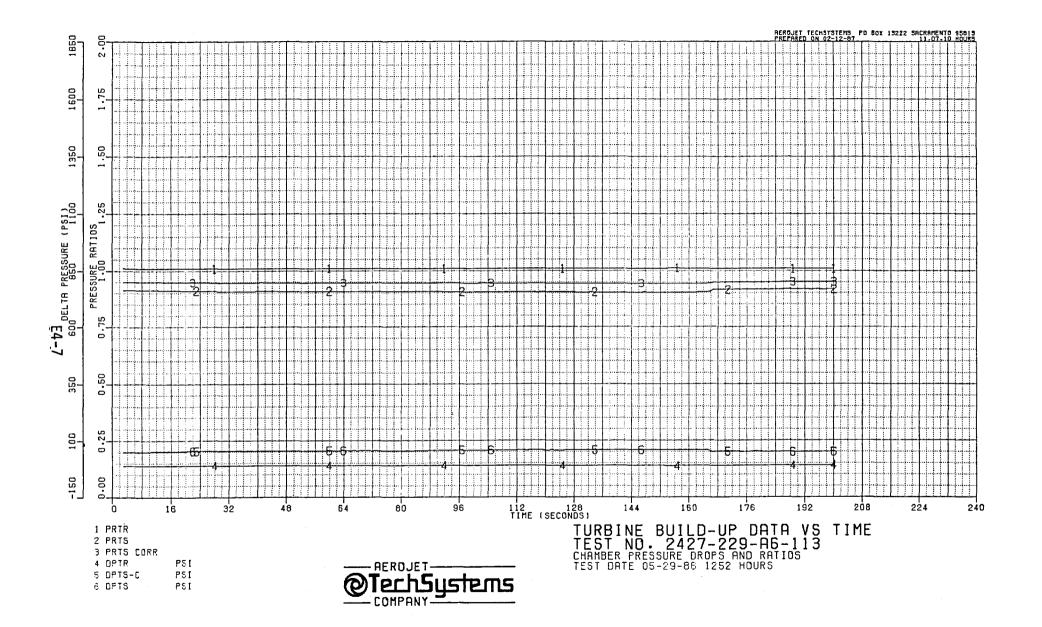


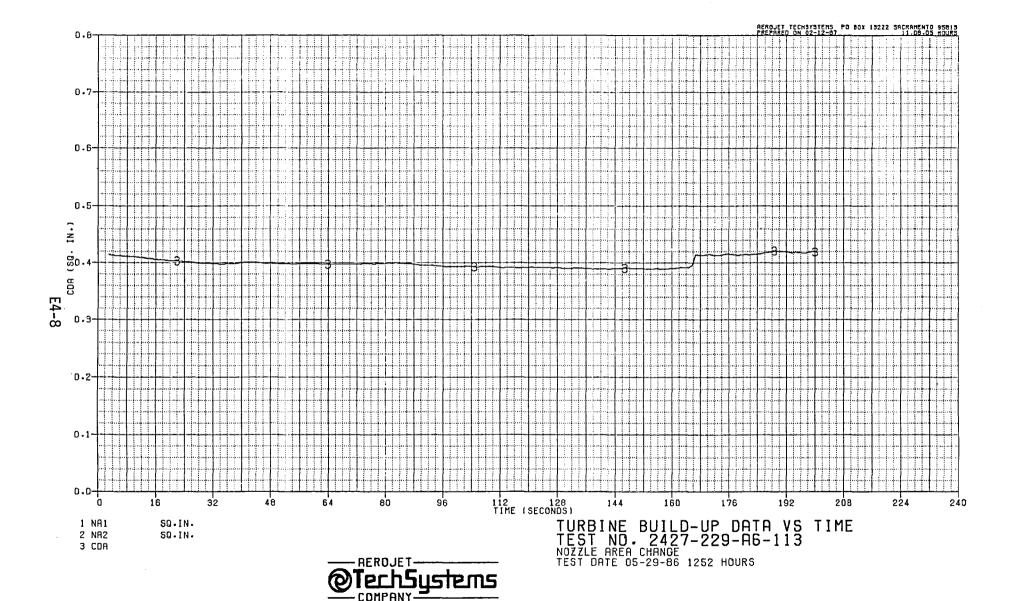


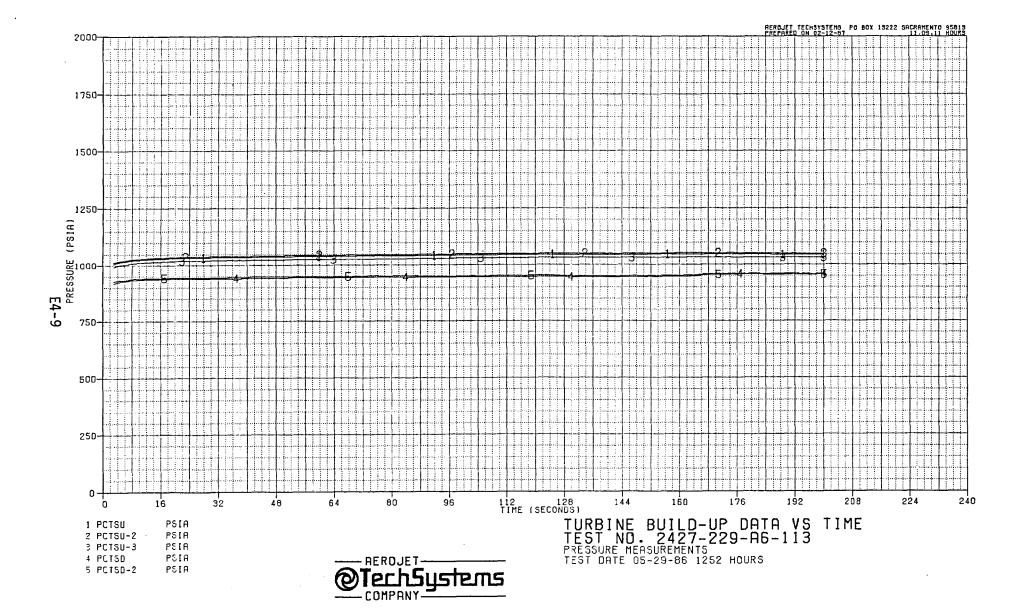


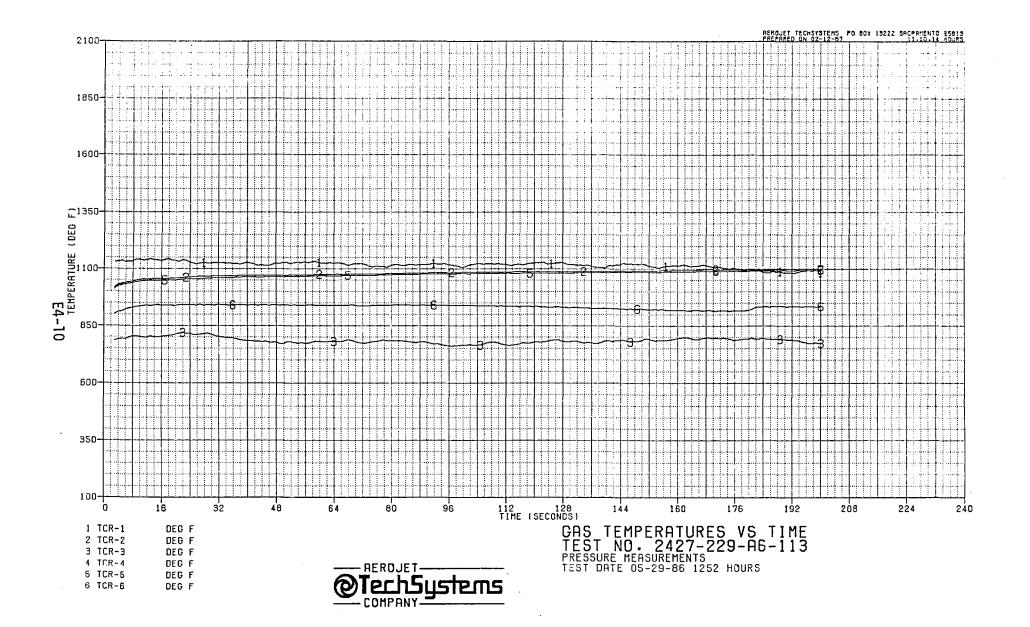


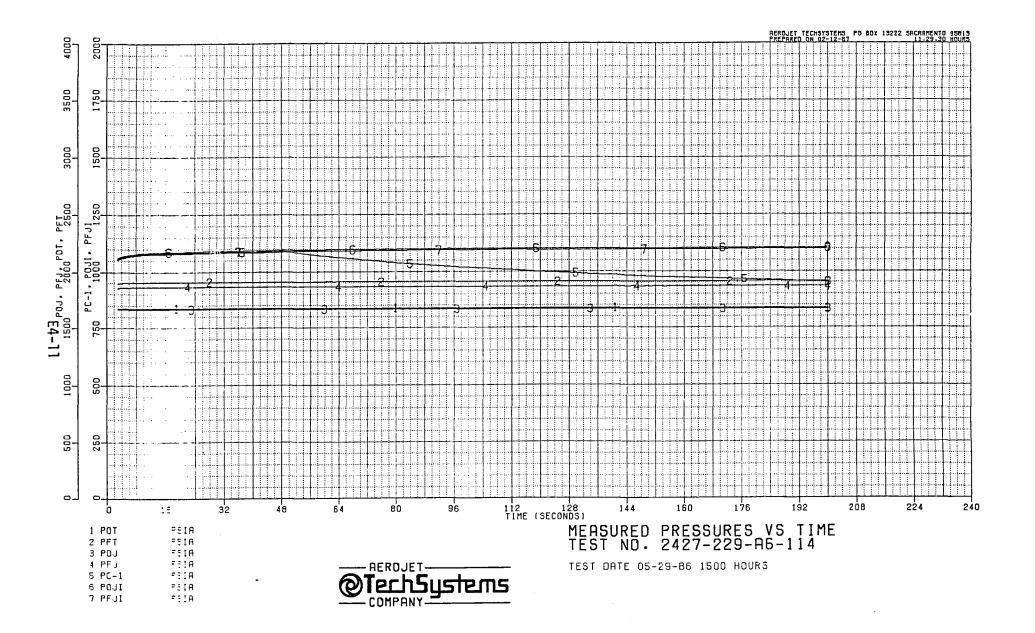


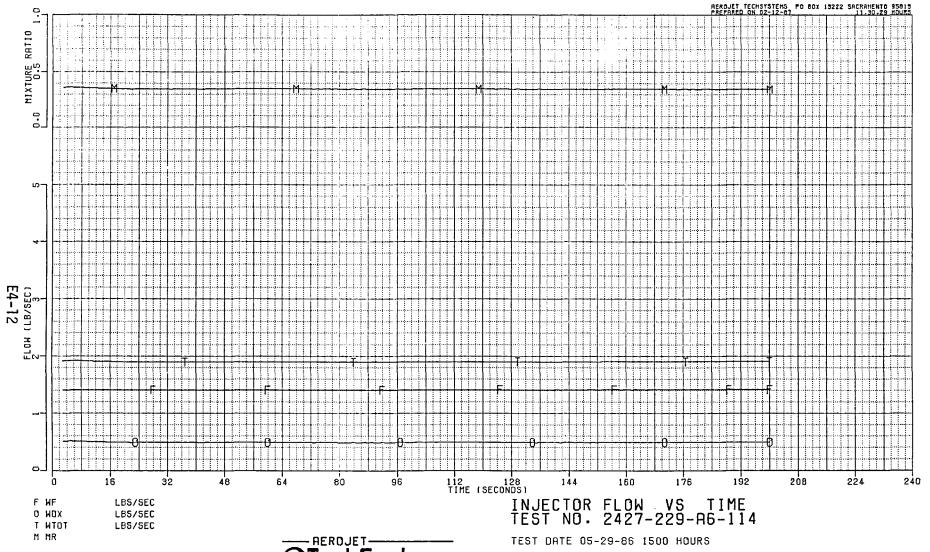




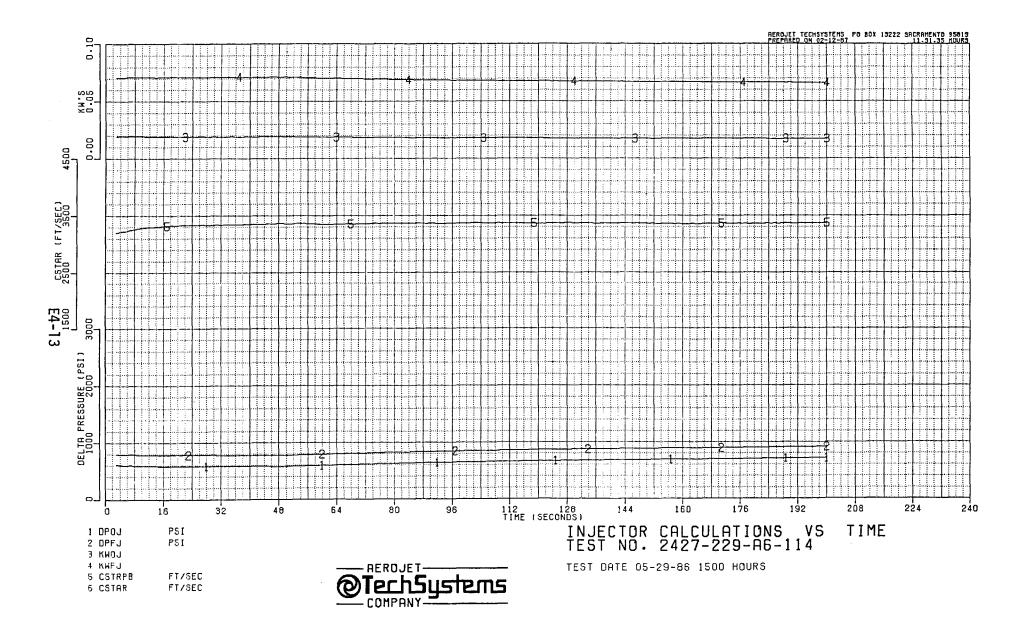


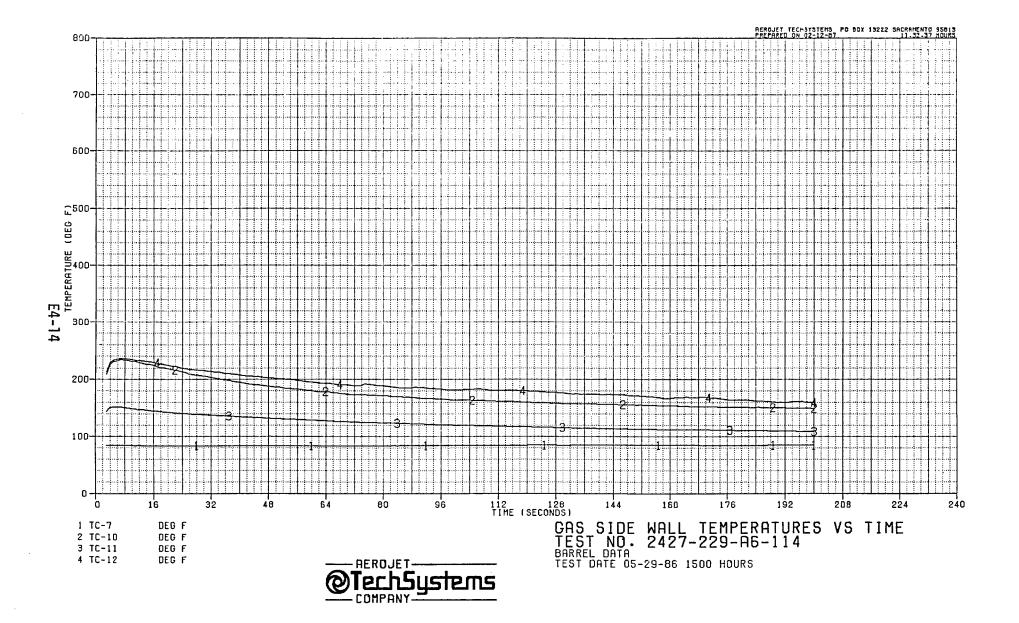




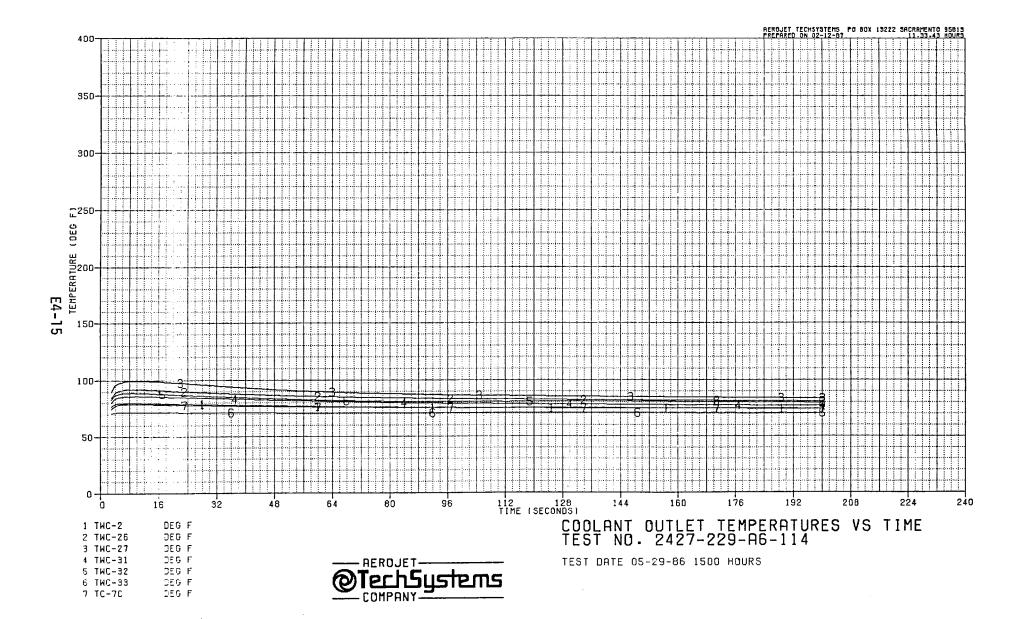


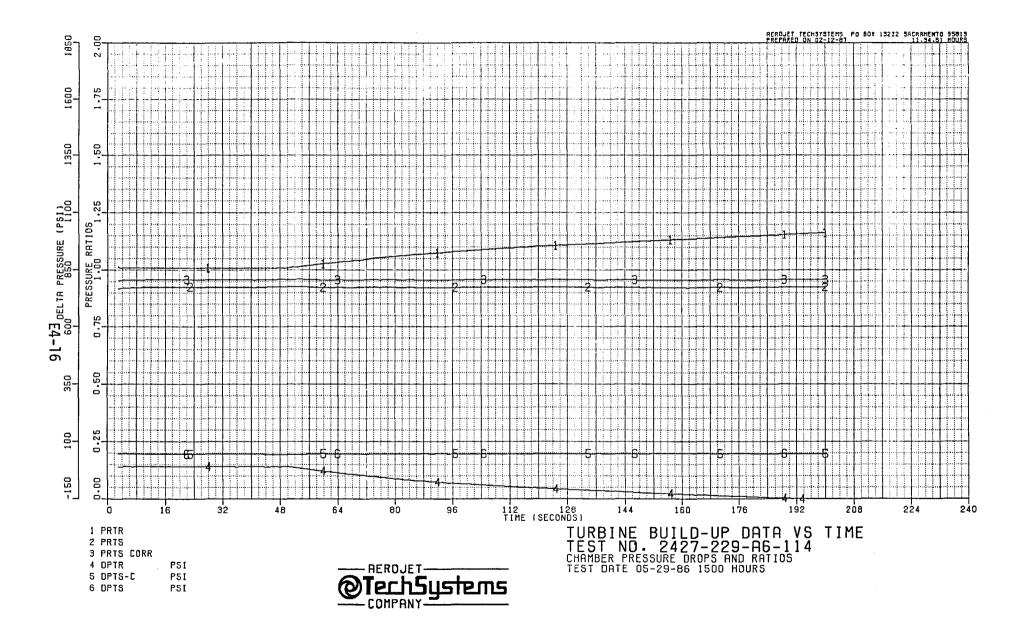
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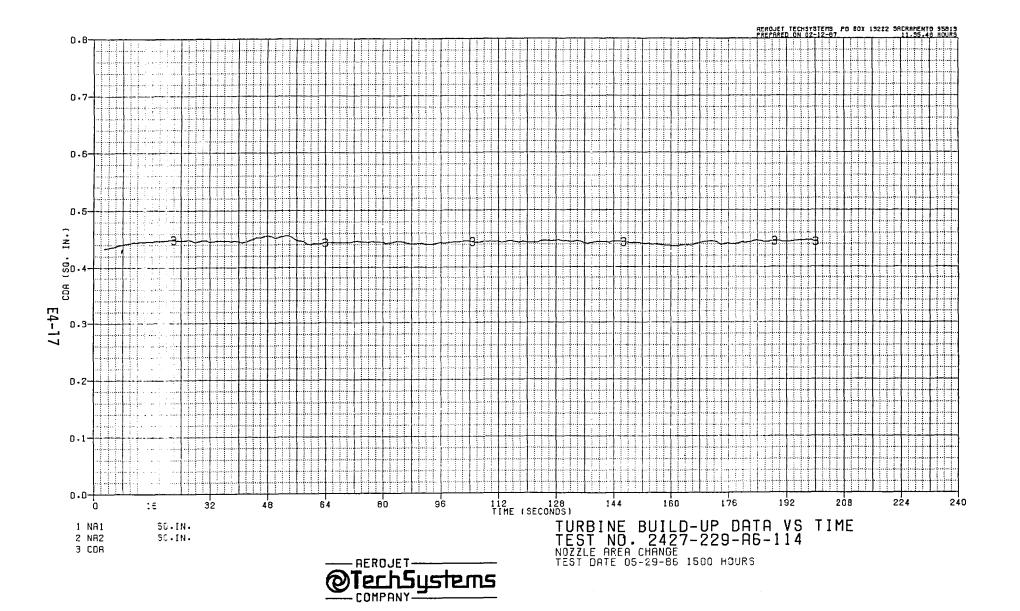


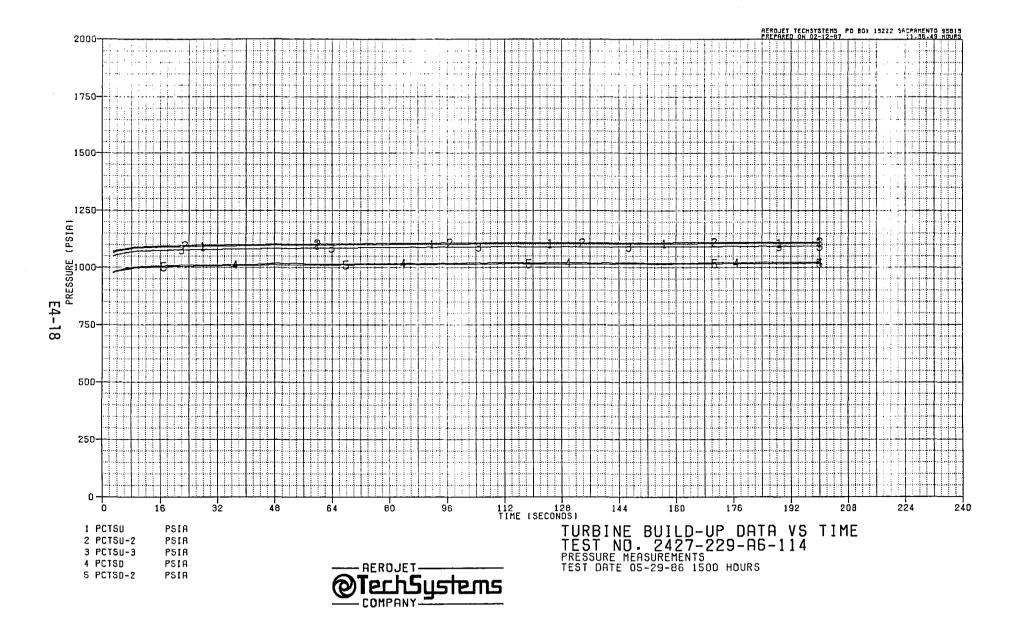


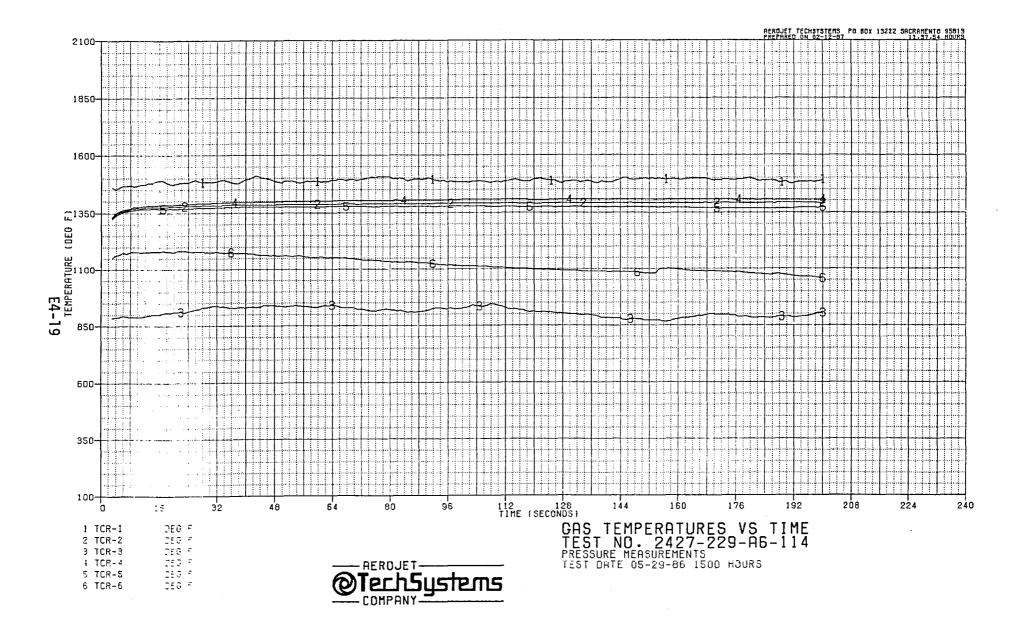
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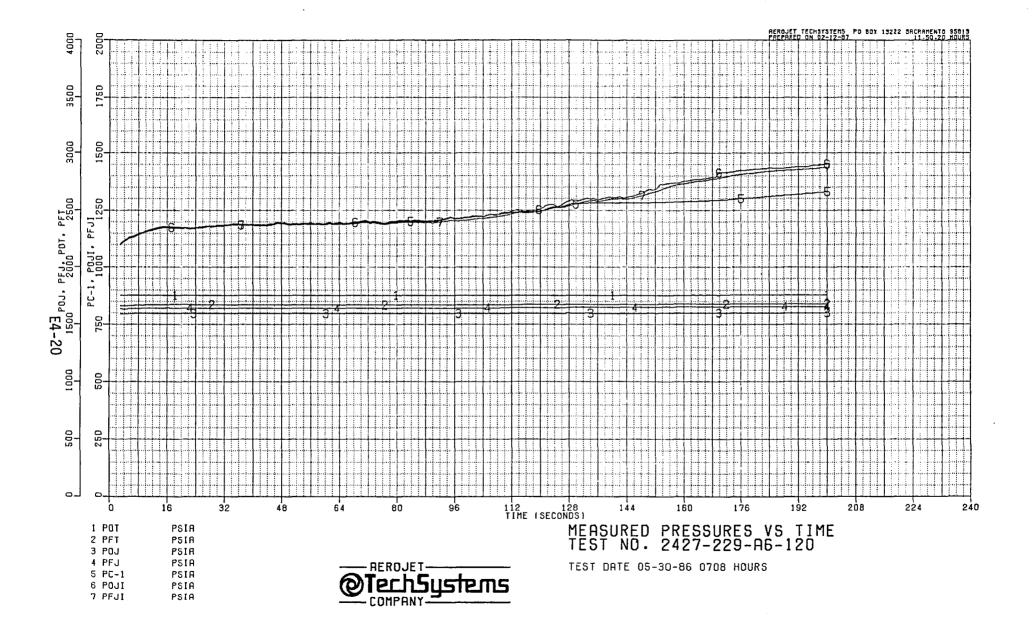


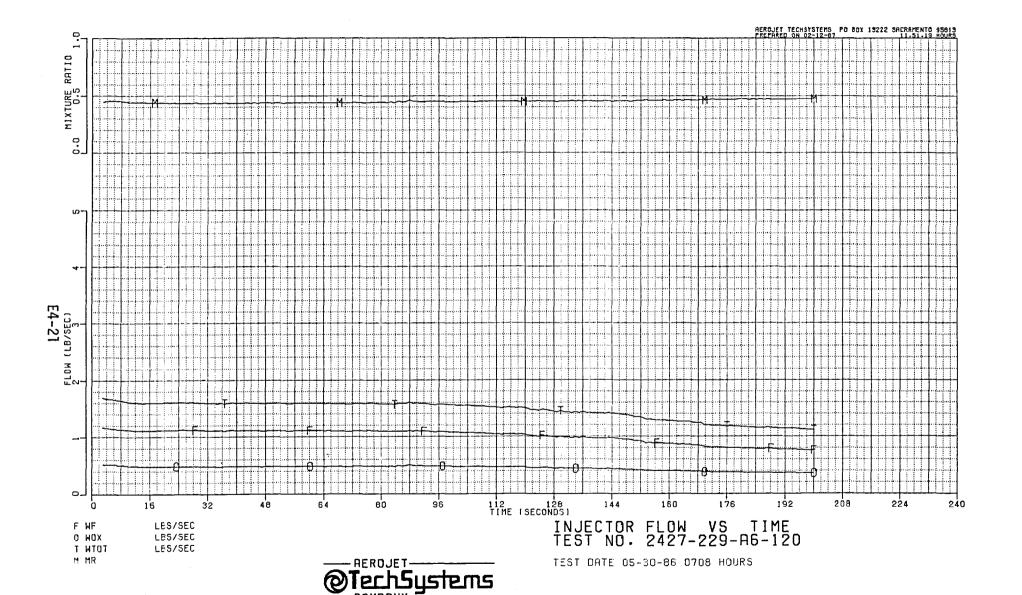


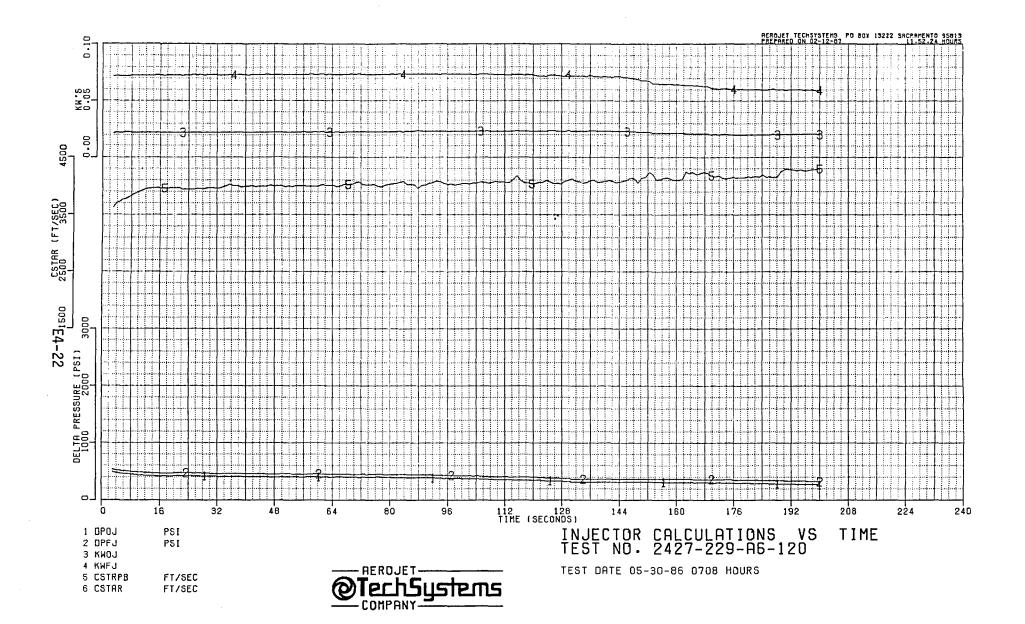




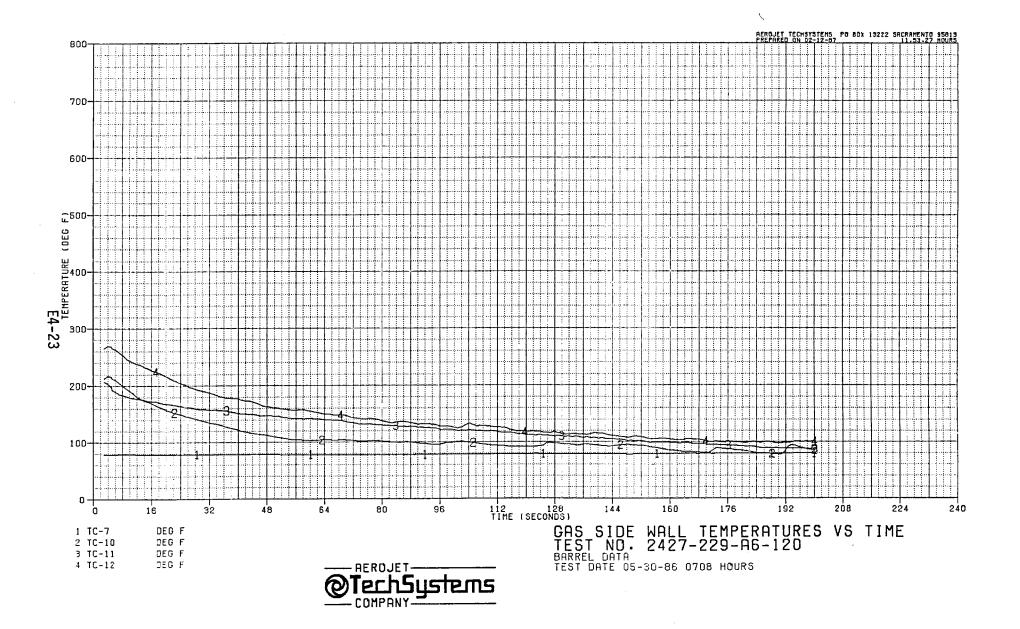


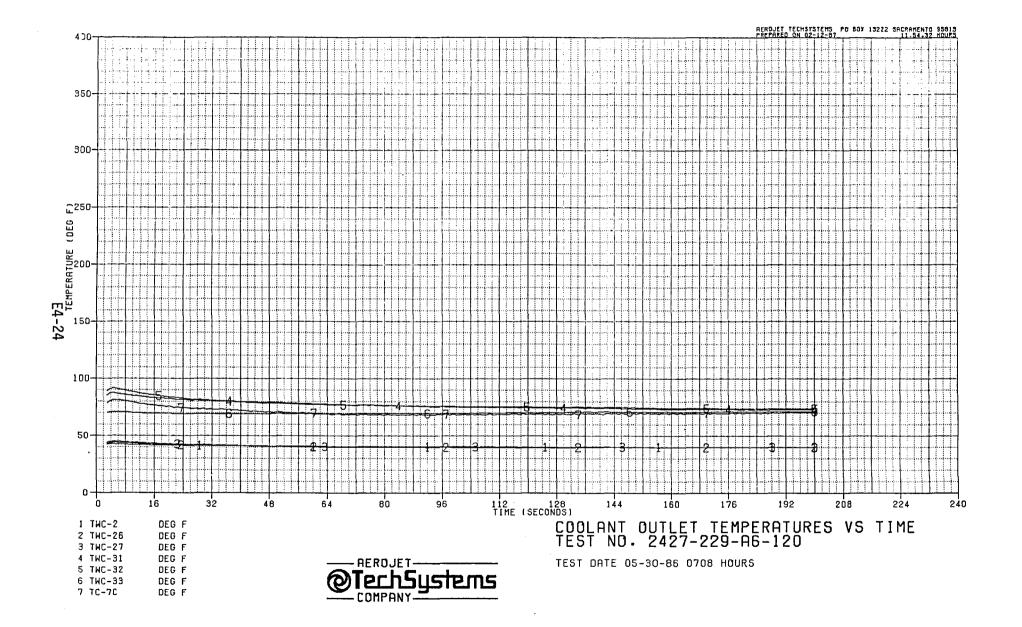


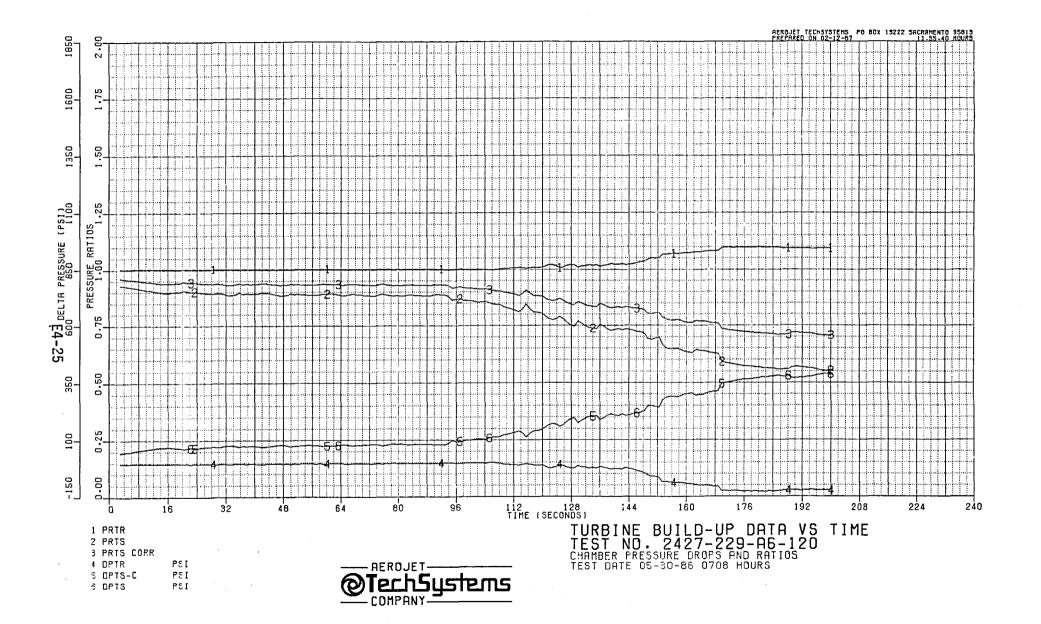


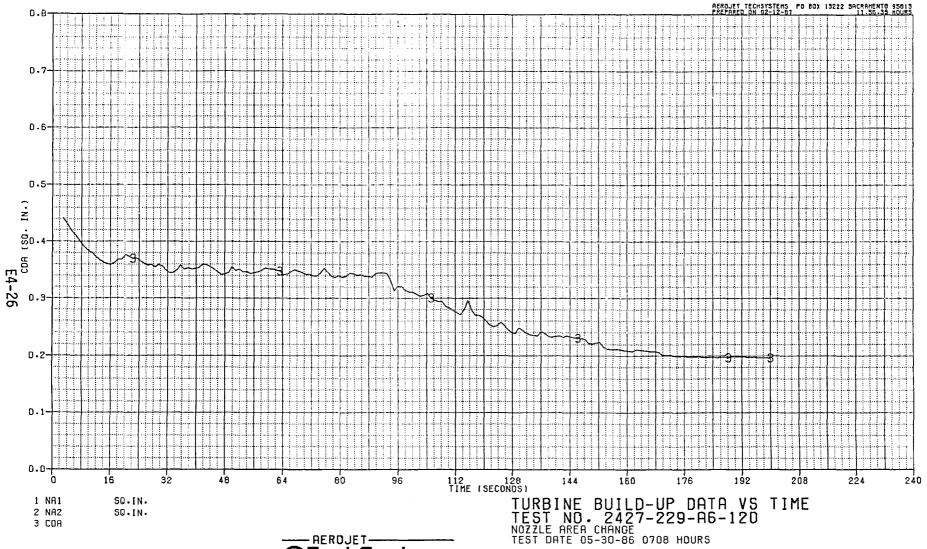


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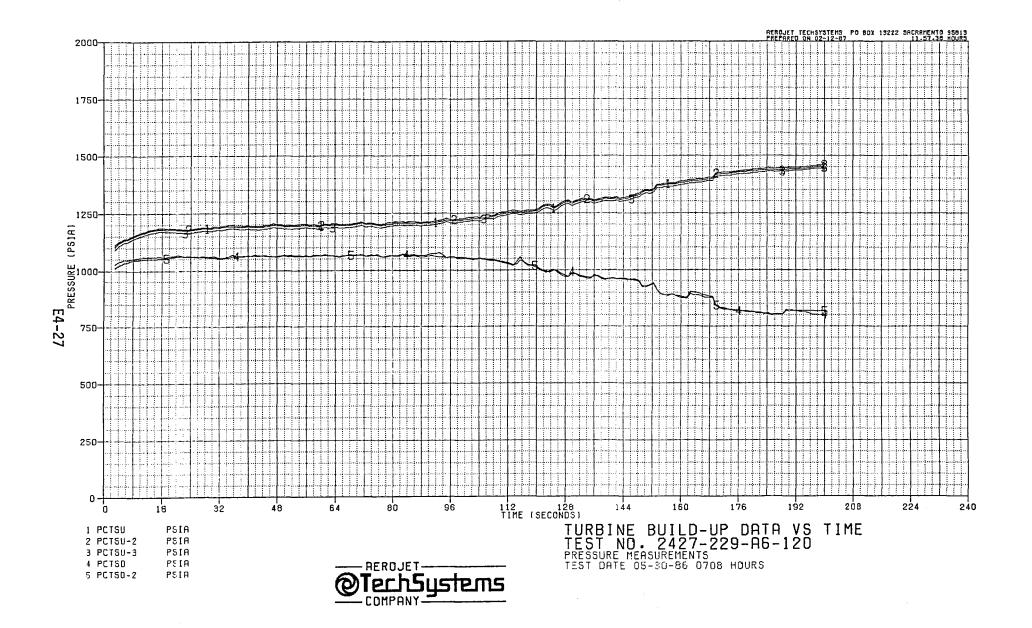


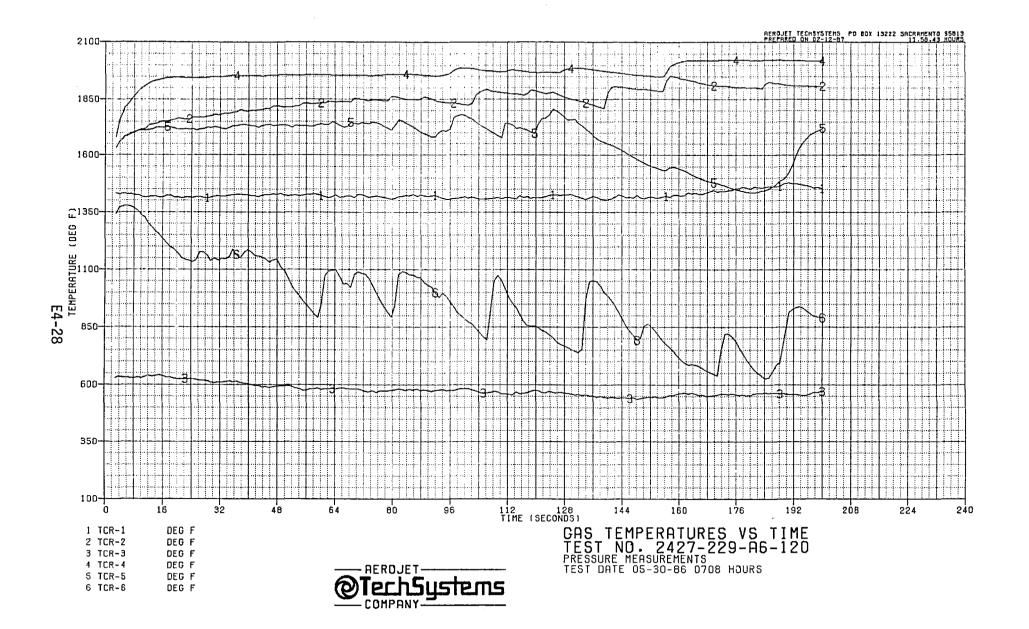


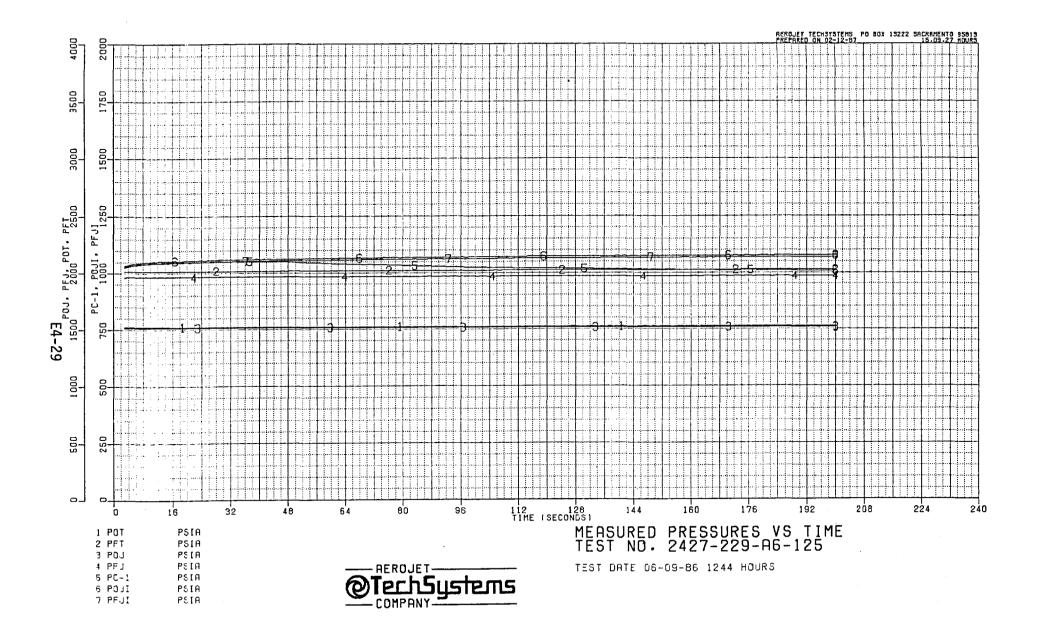


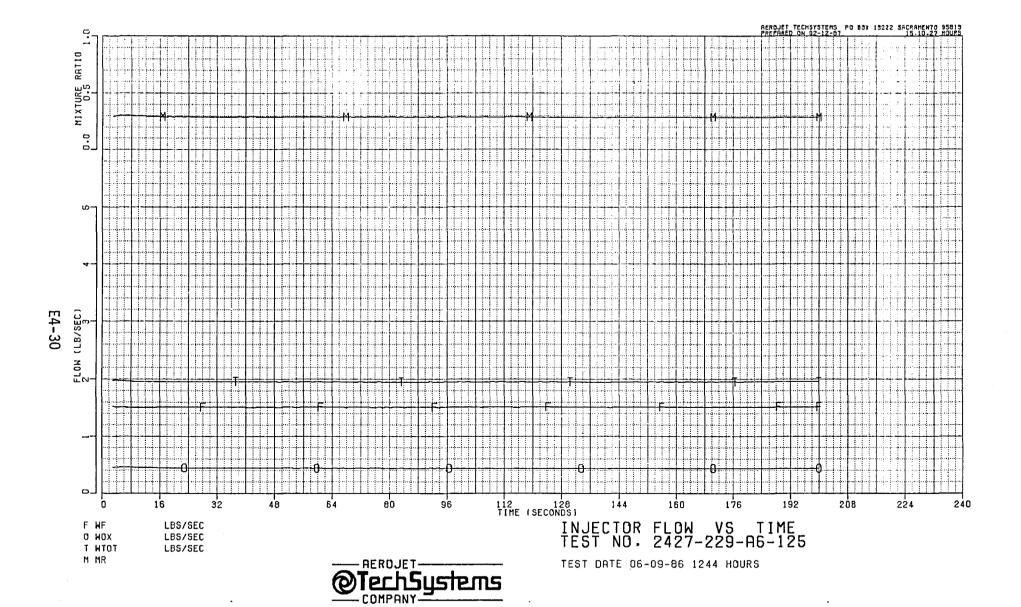


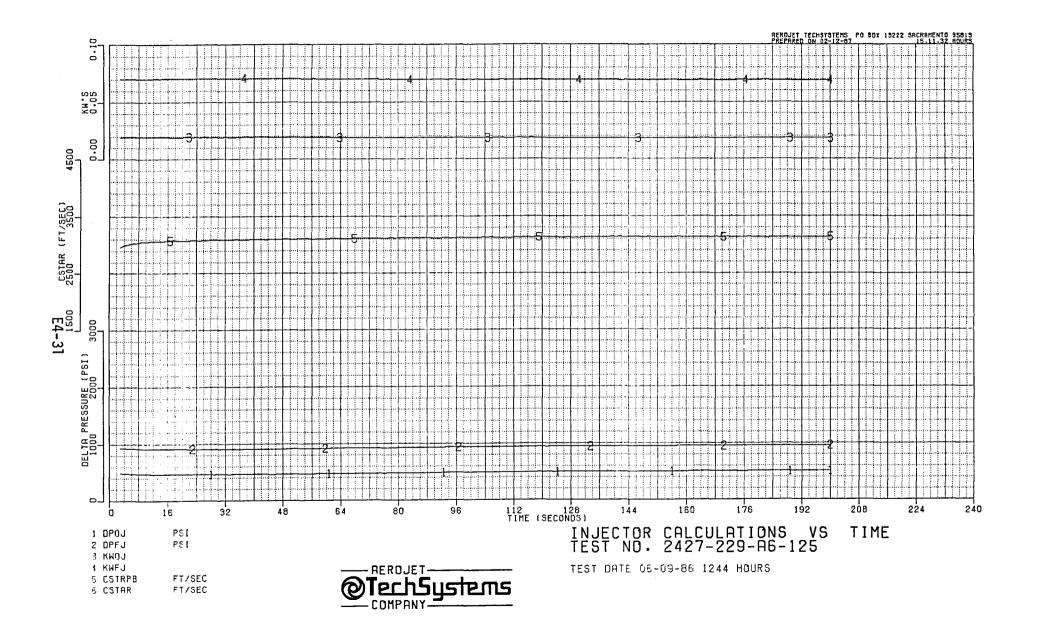
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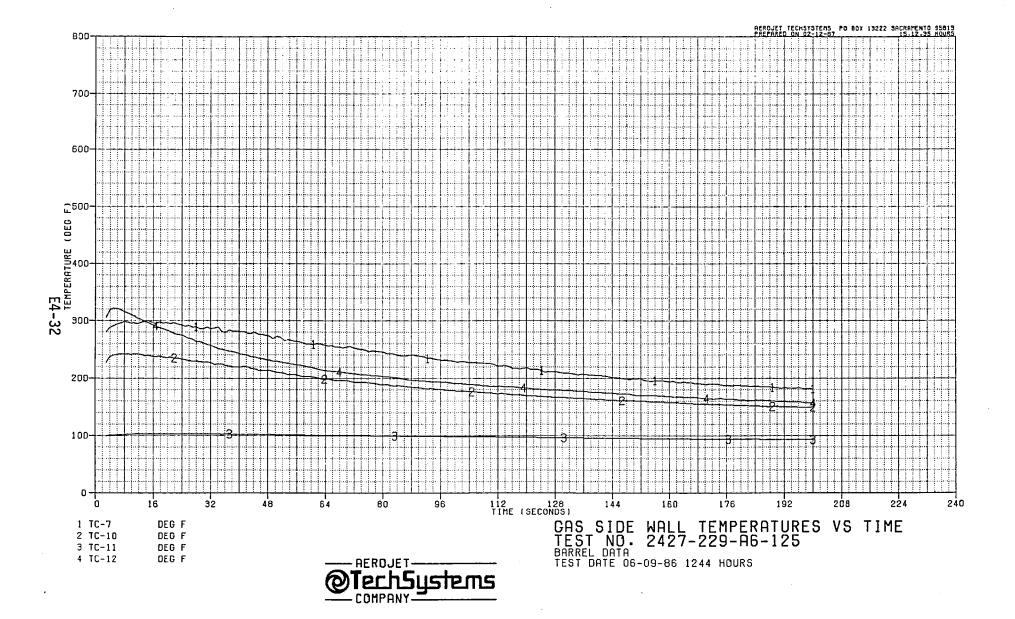


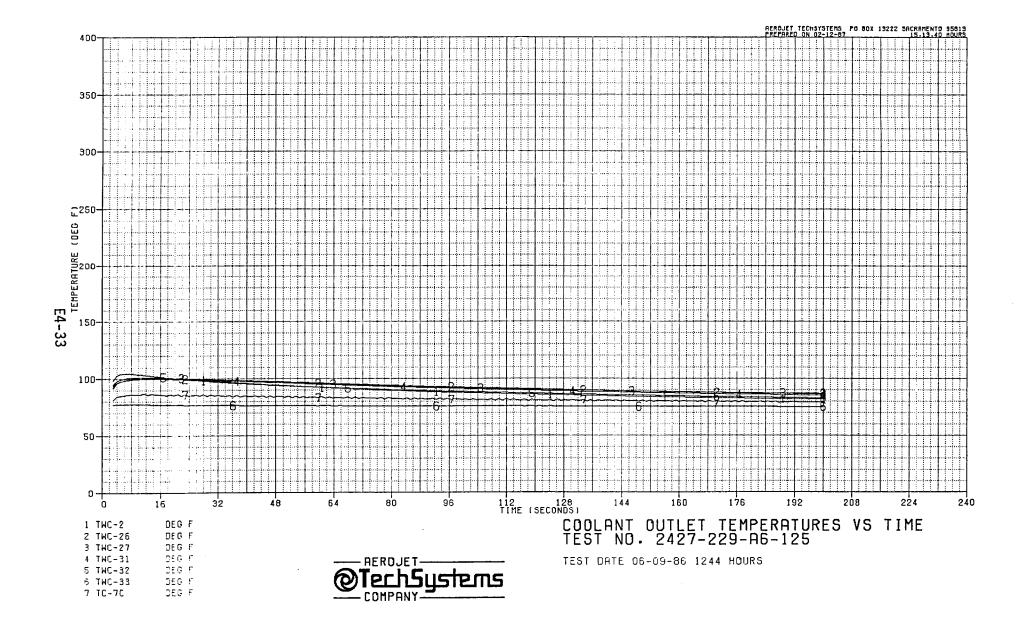


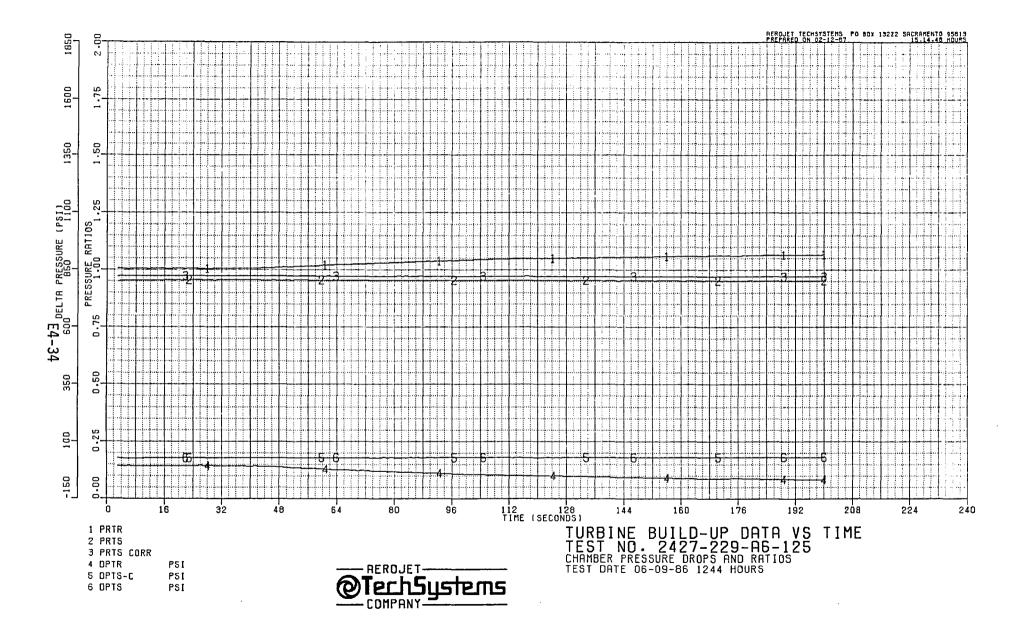


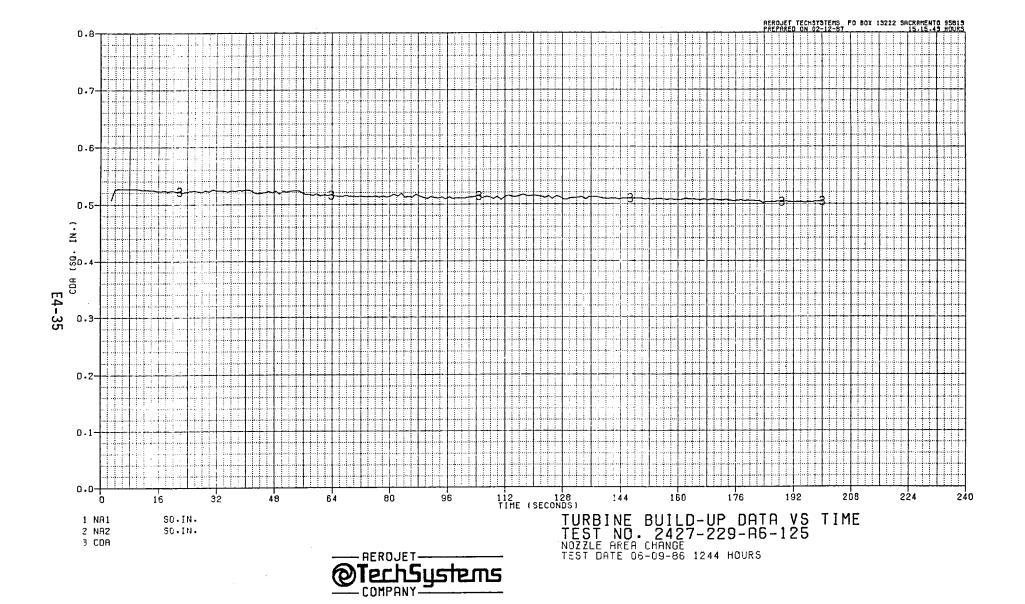


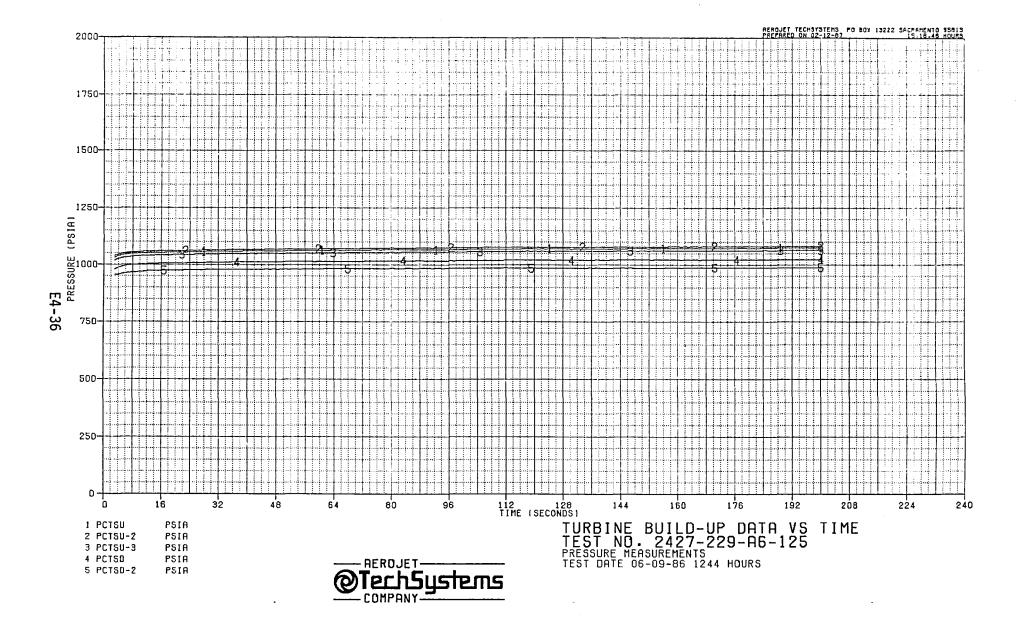


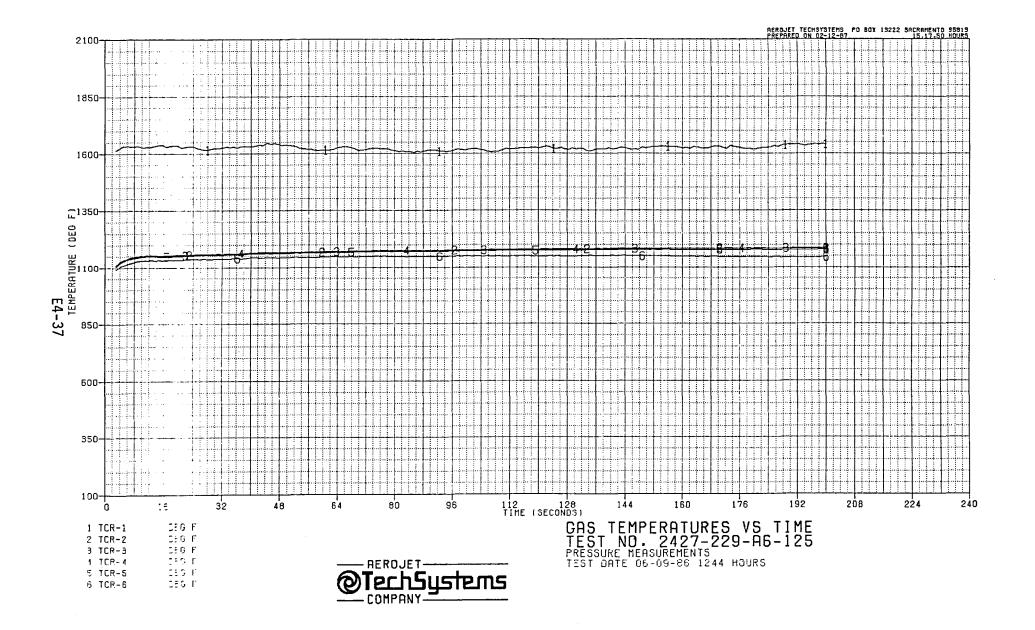


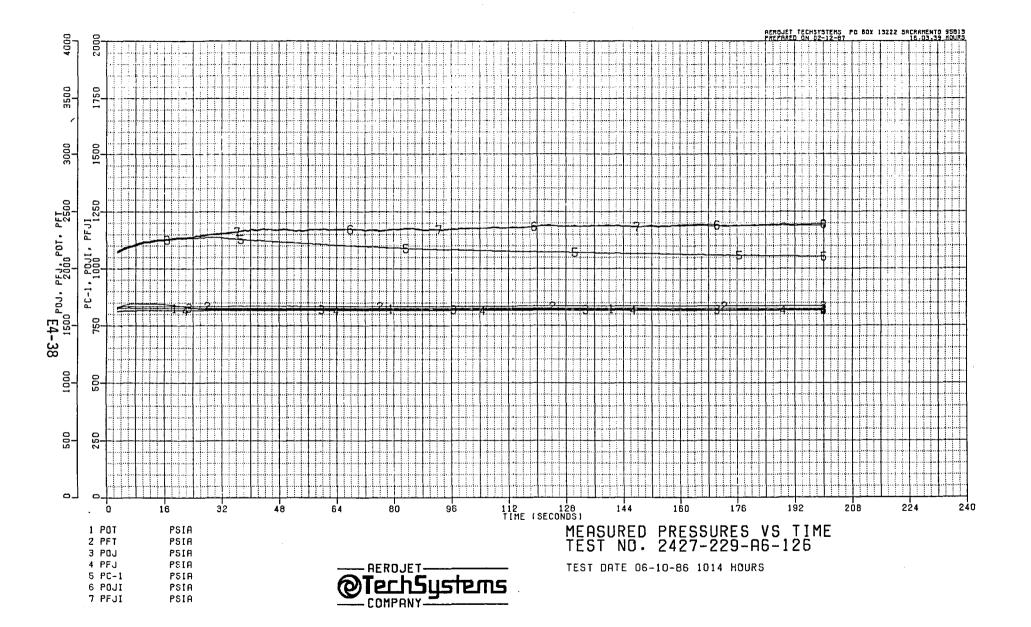


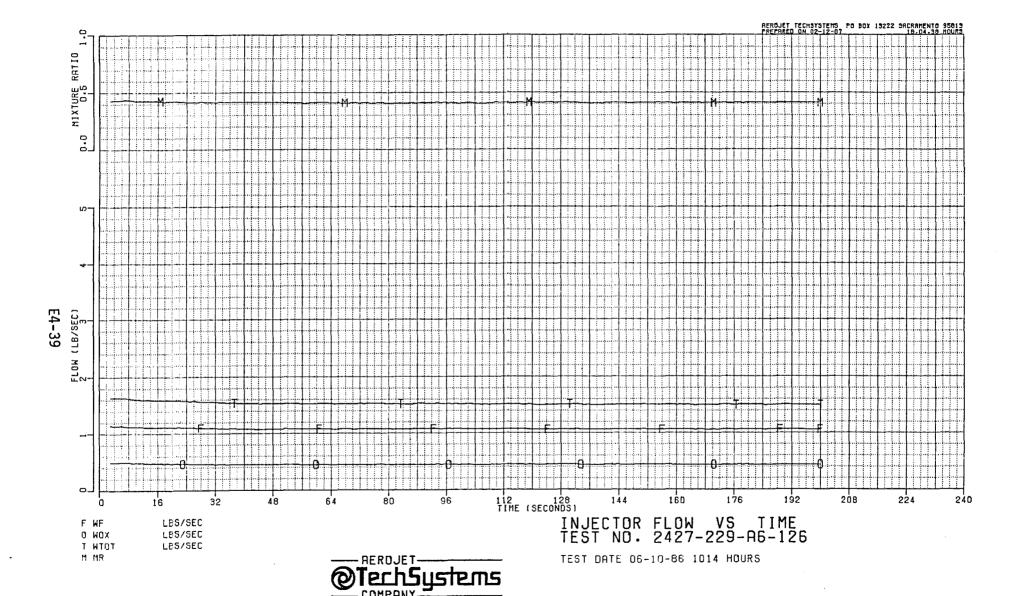


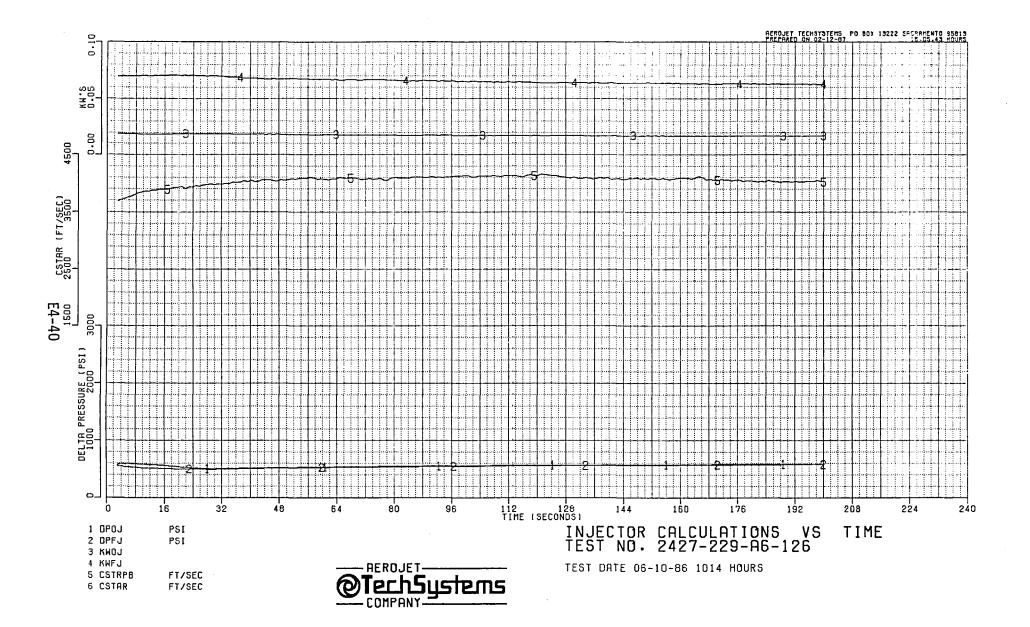


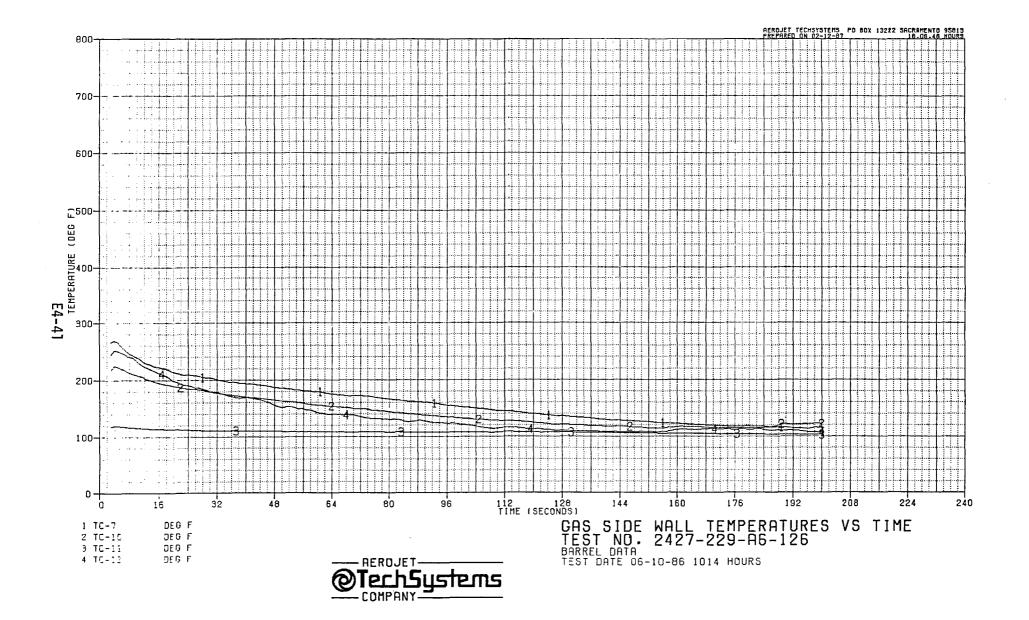


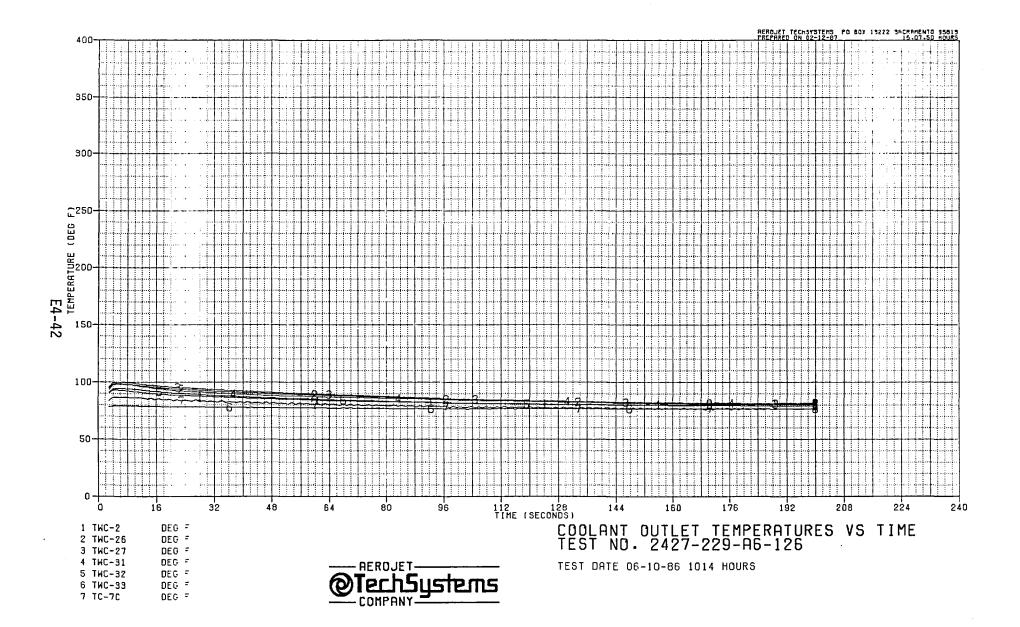


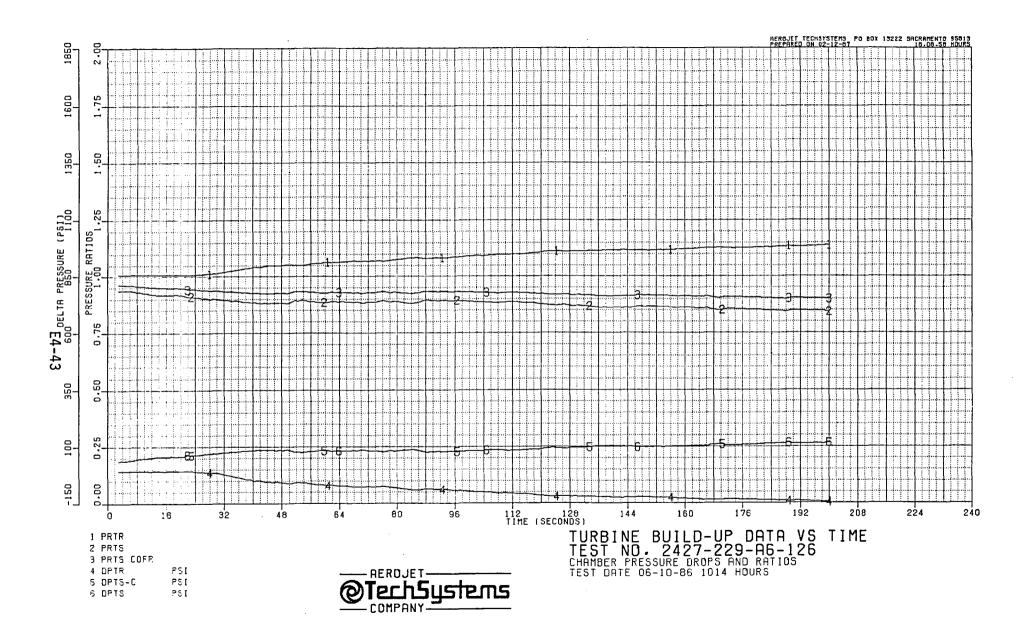


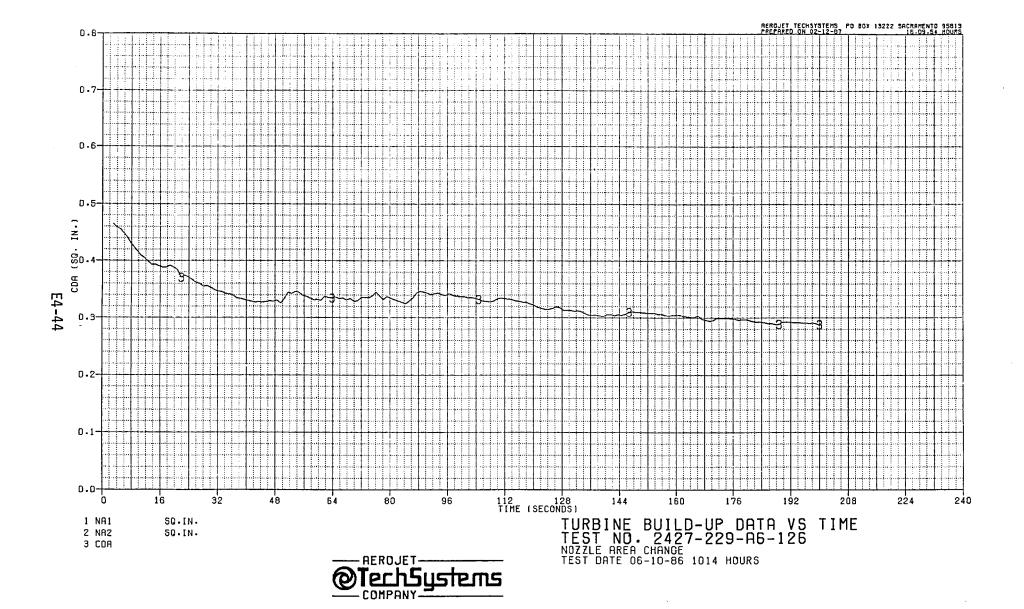




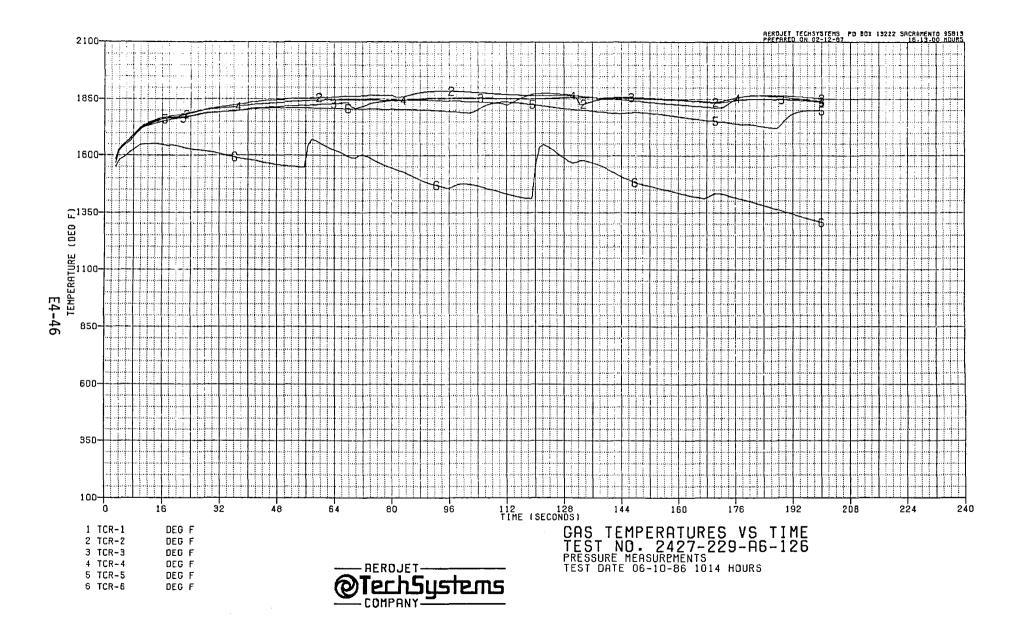


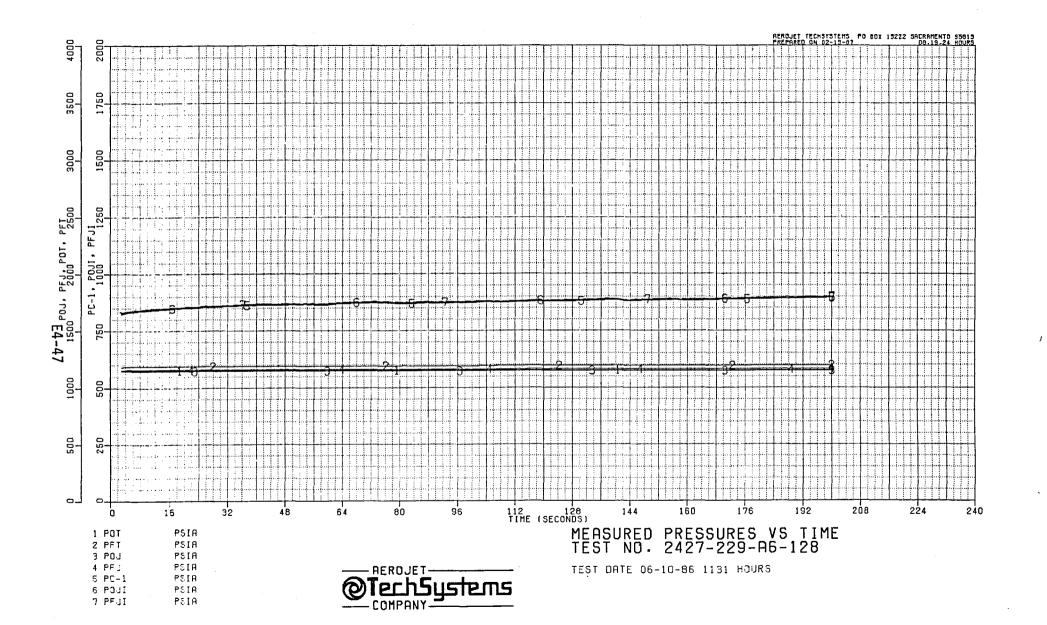


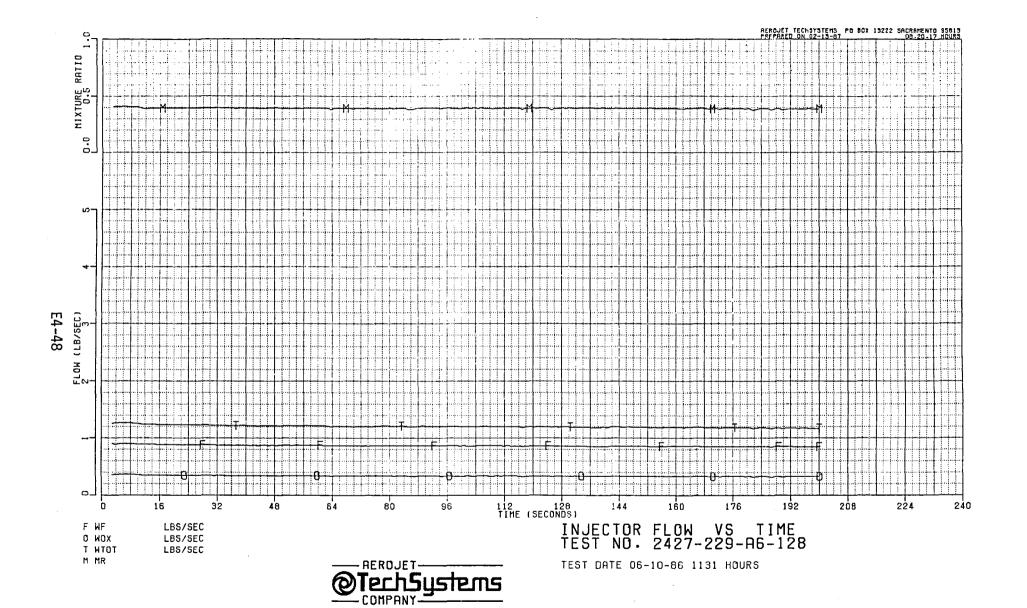


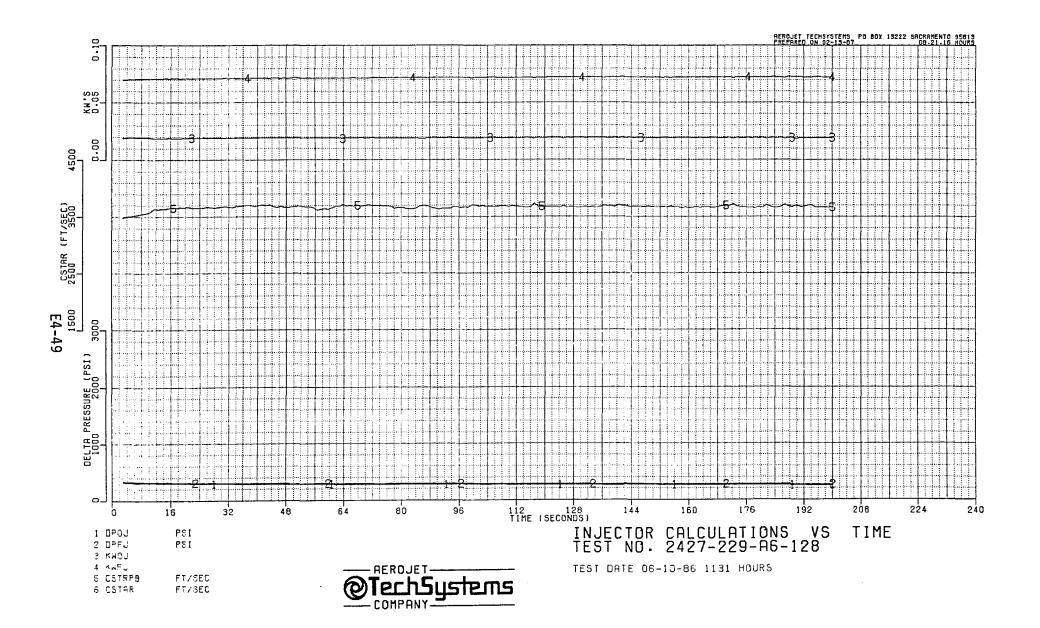


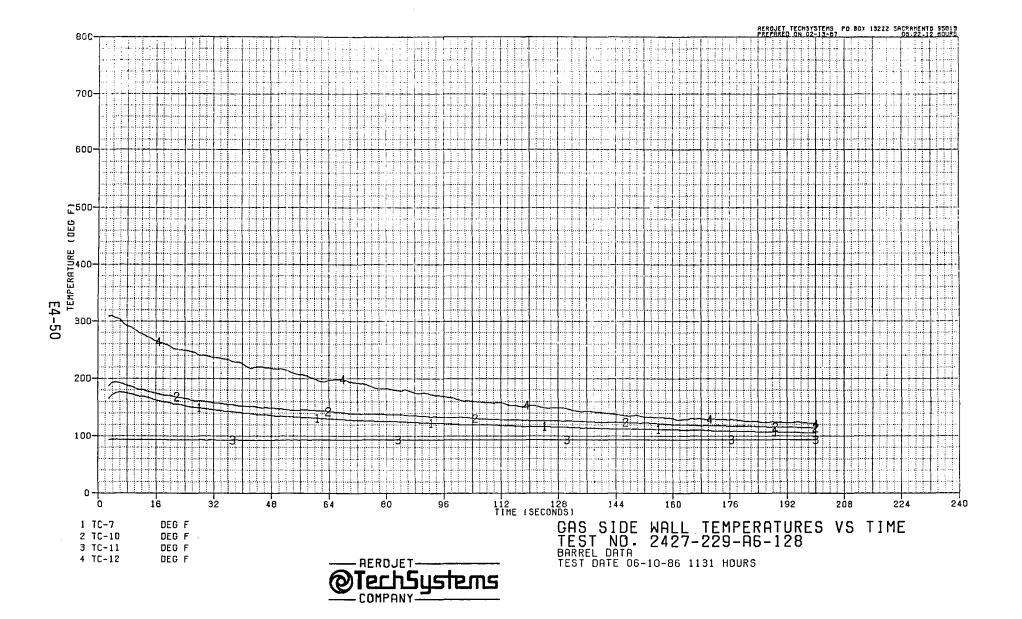


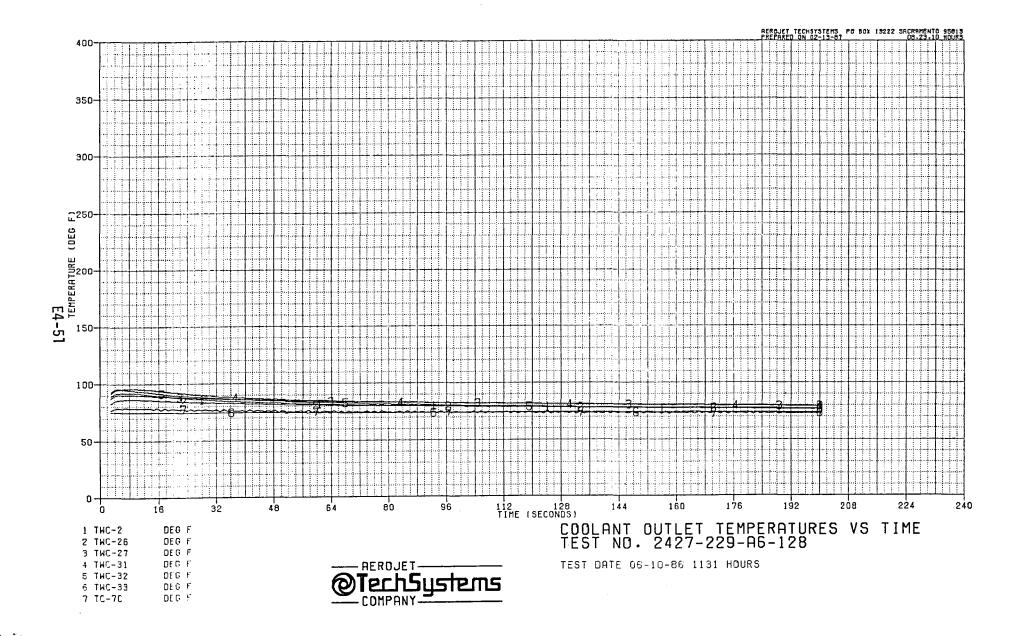


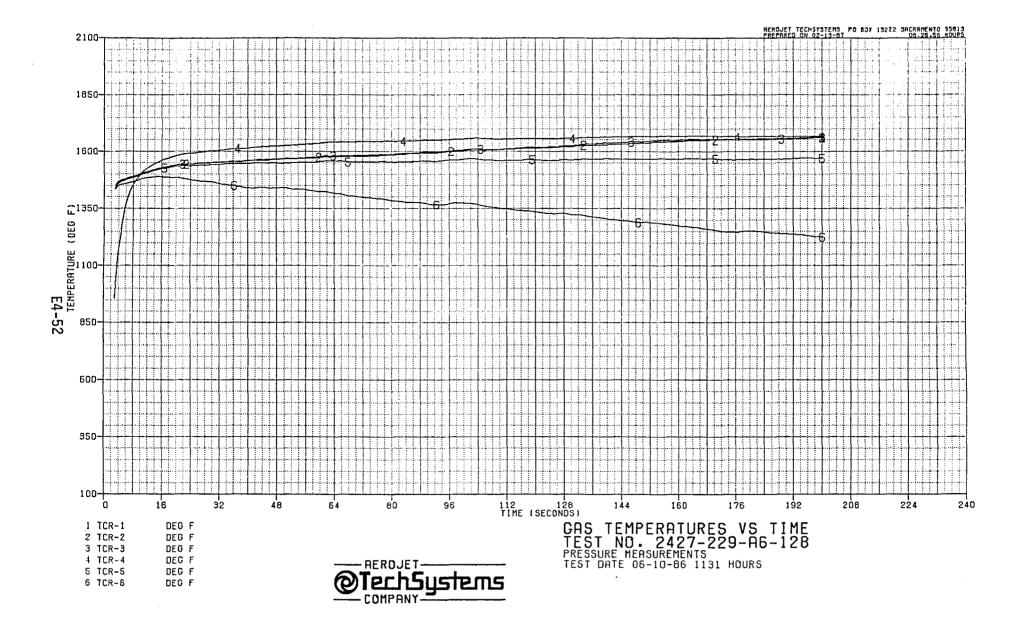


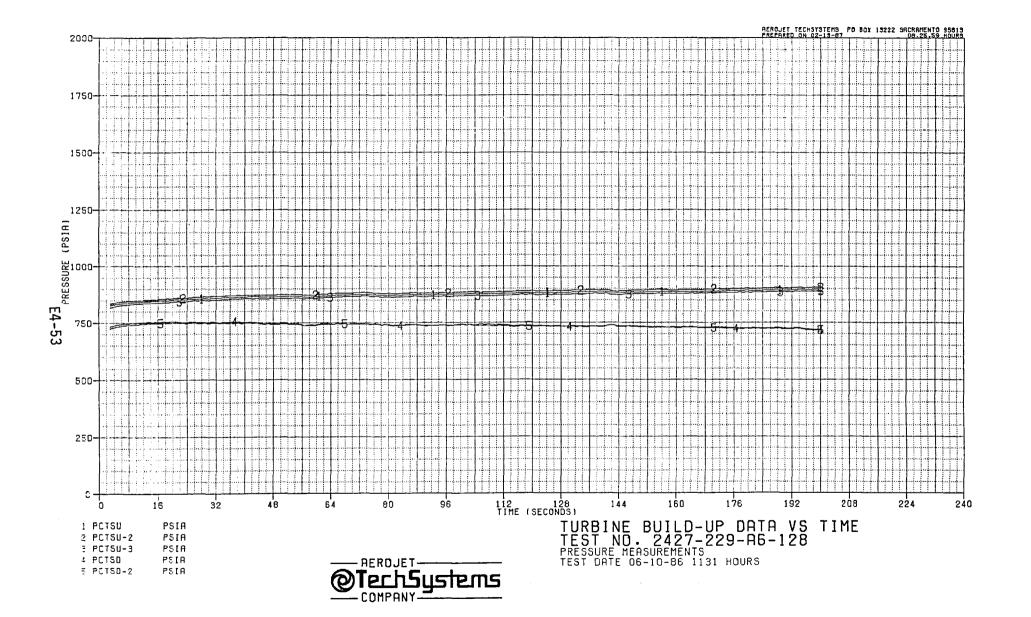


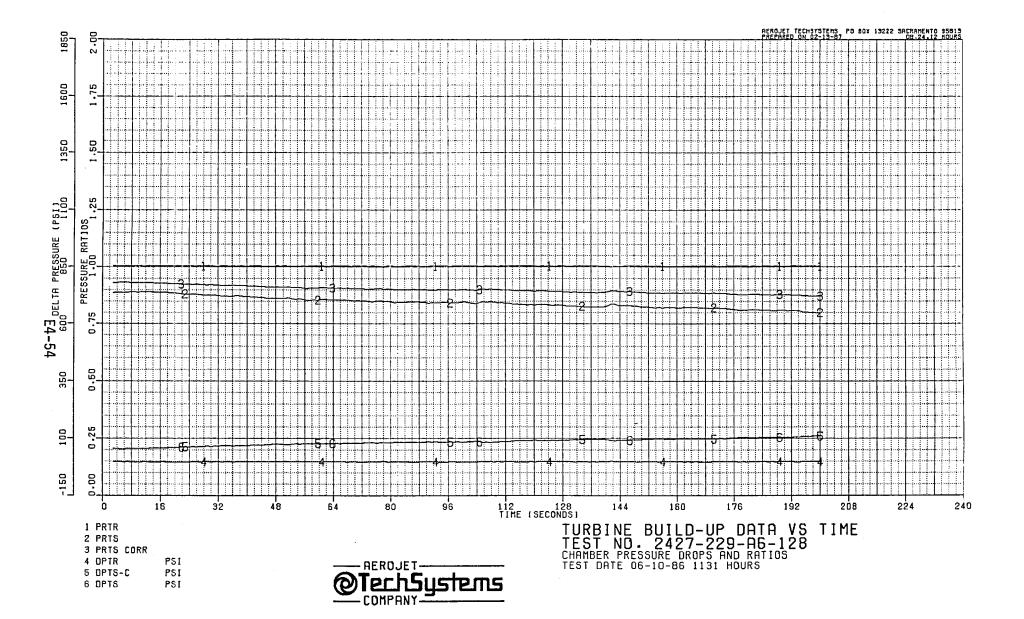


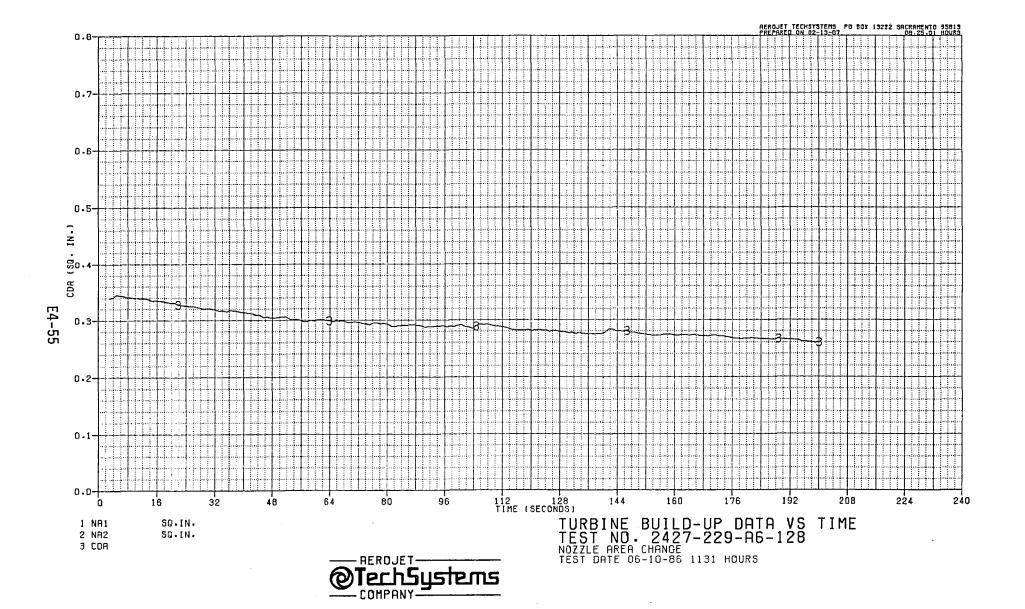


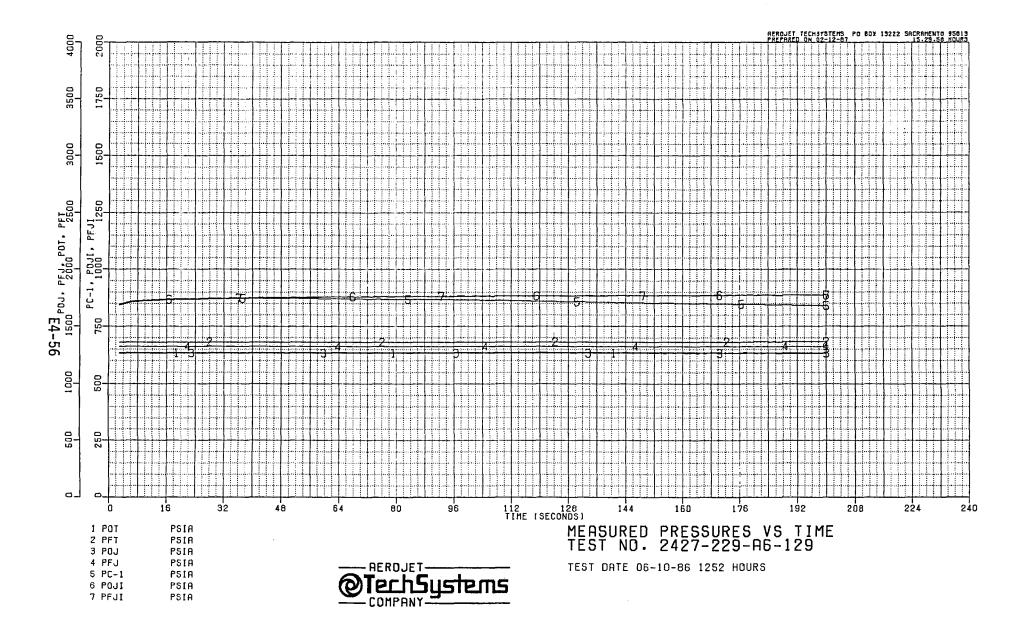


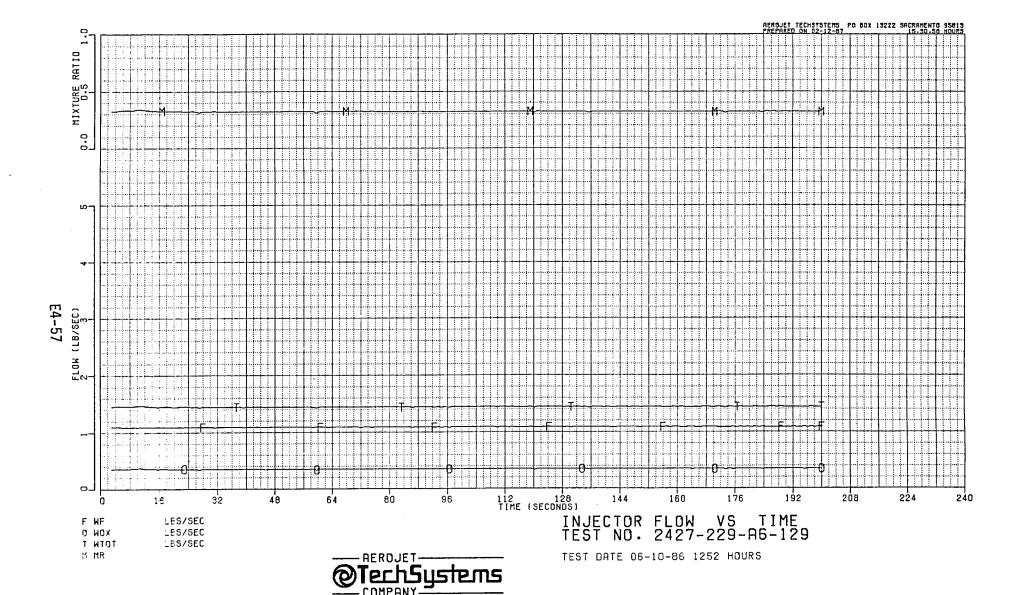


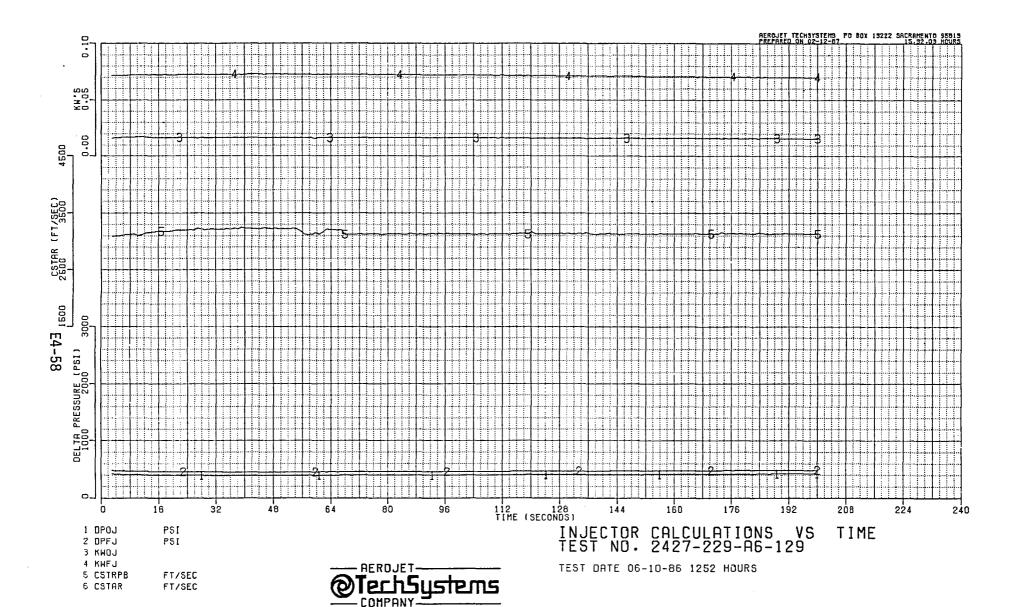


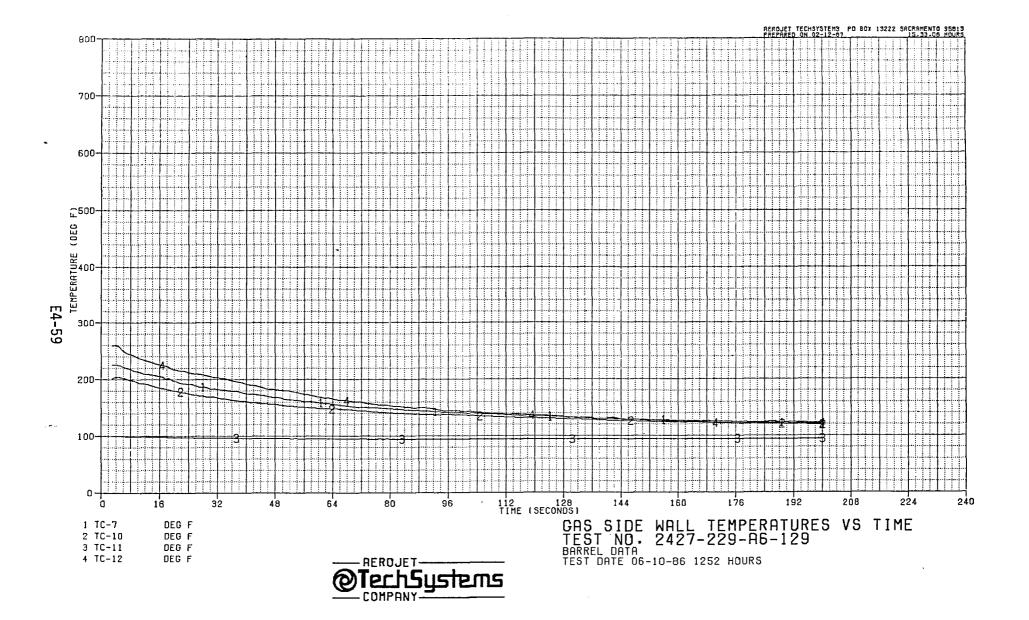


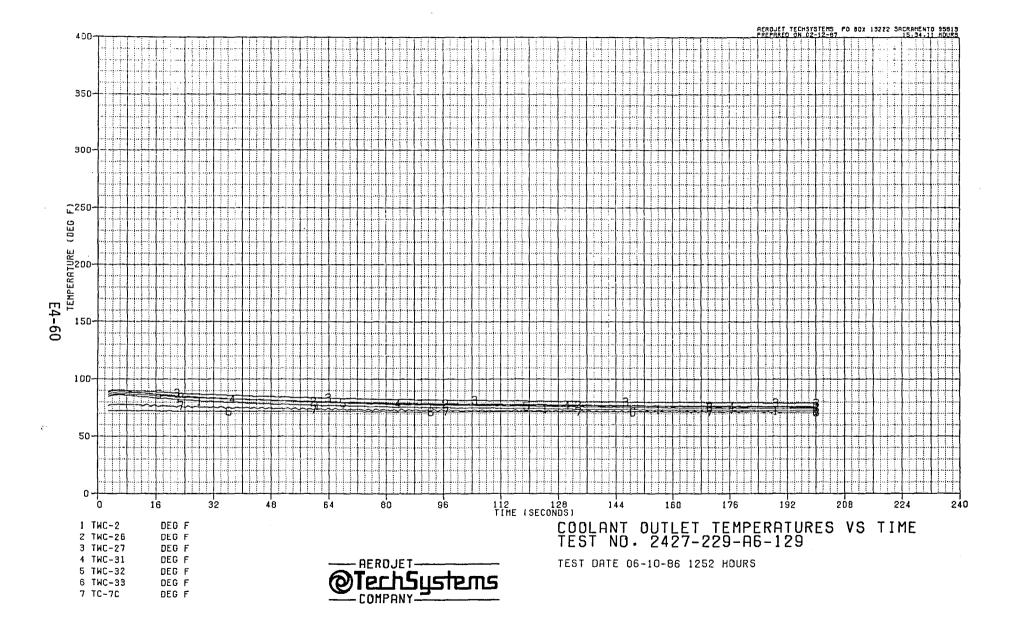


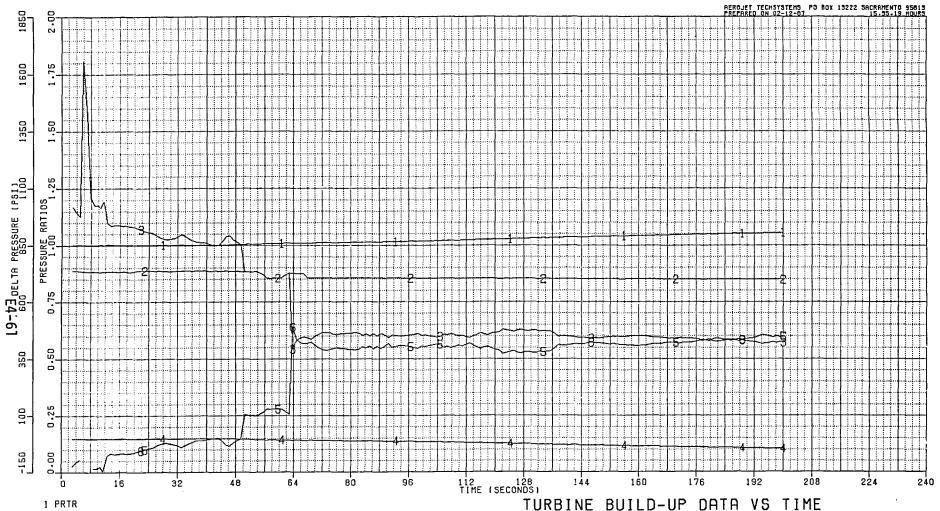








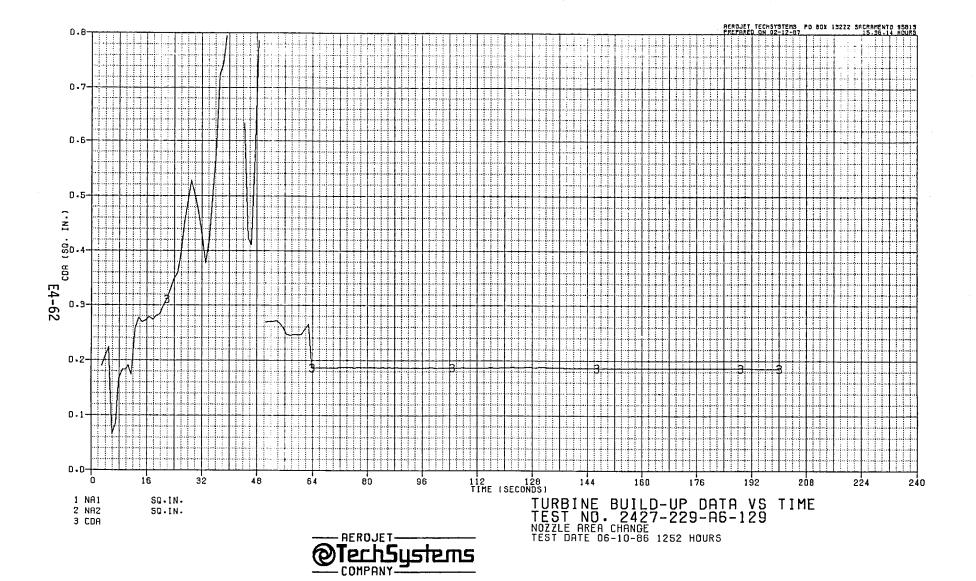


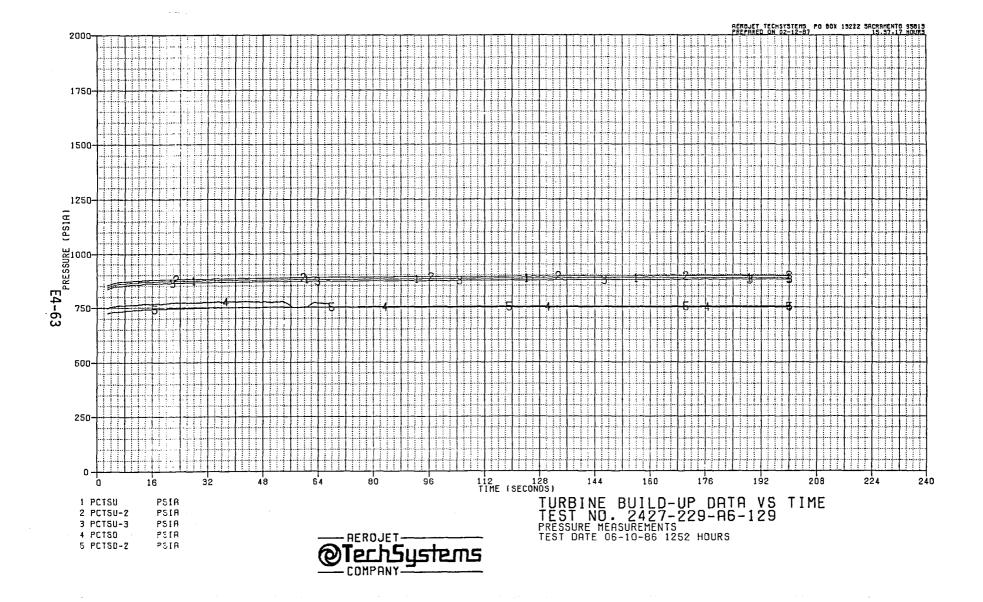


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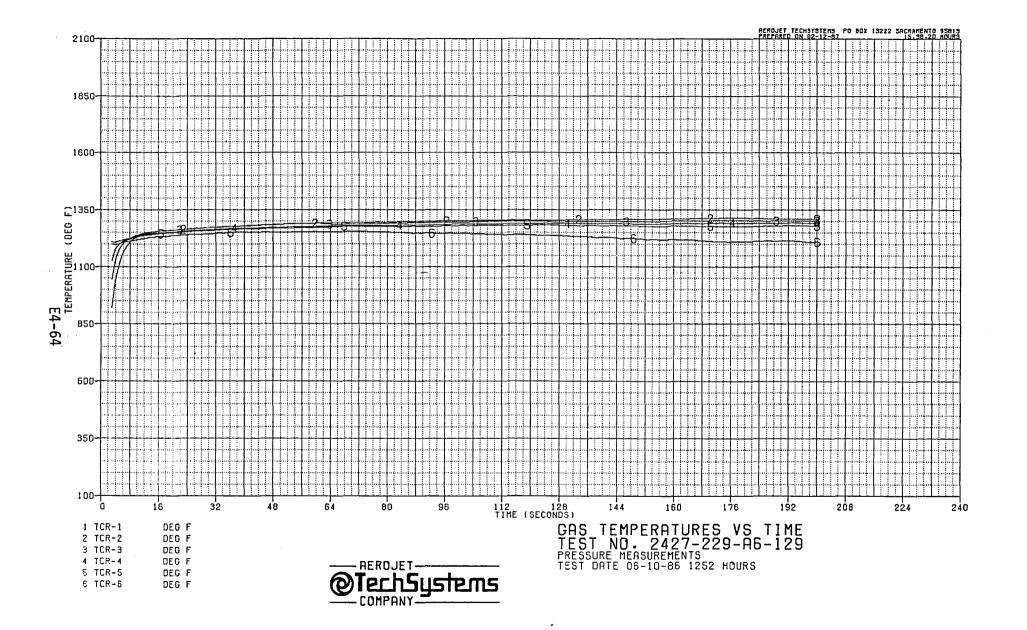
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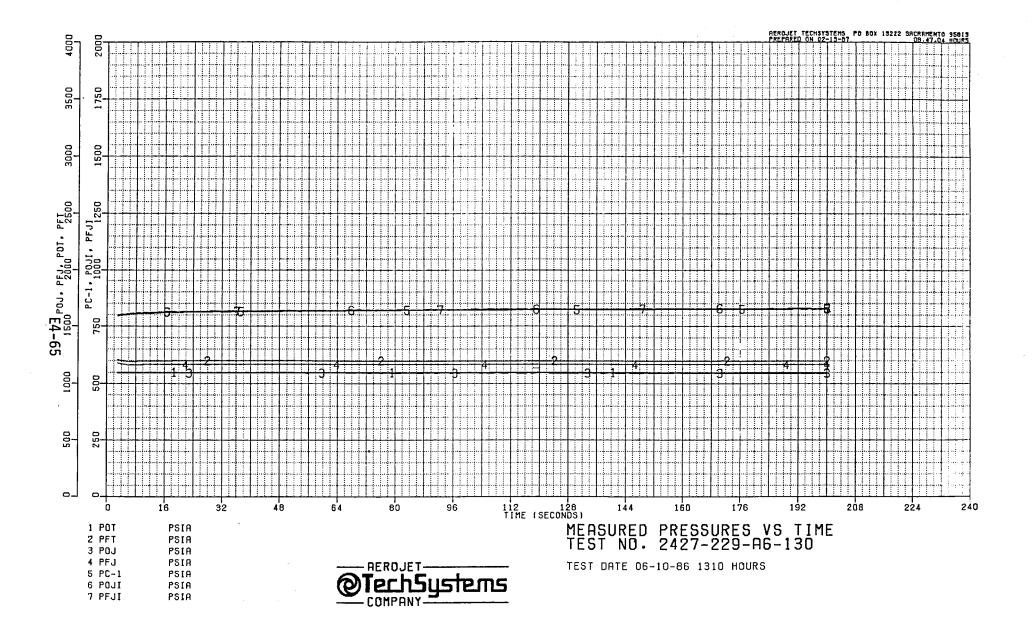
TURBINE BUILD-UP DATA VS TIME TEST NO. 2427-229-A6-129 CHAMBER PRESSURE DROPS AND RATIOS TEST DATE 06-10-86 1252 HOURS

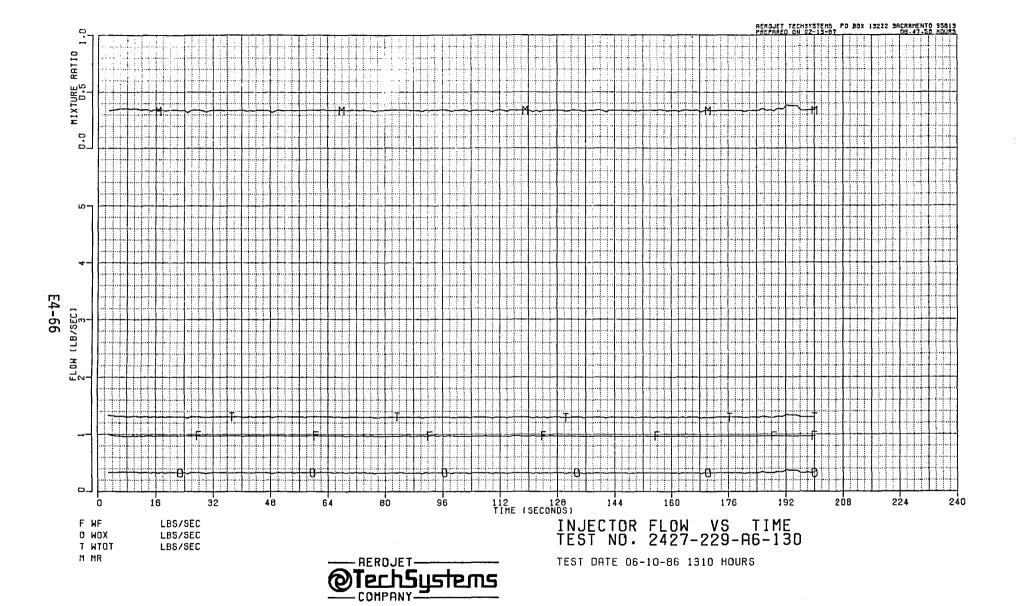


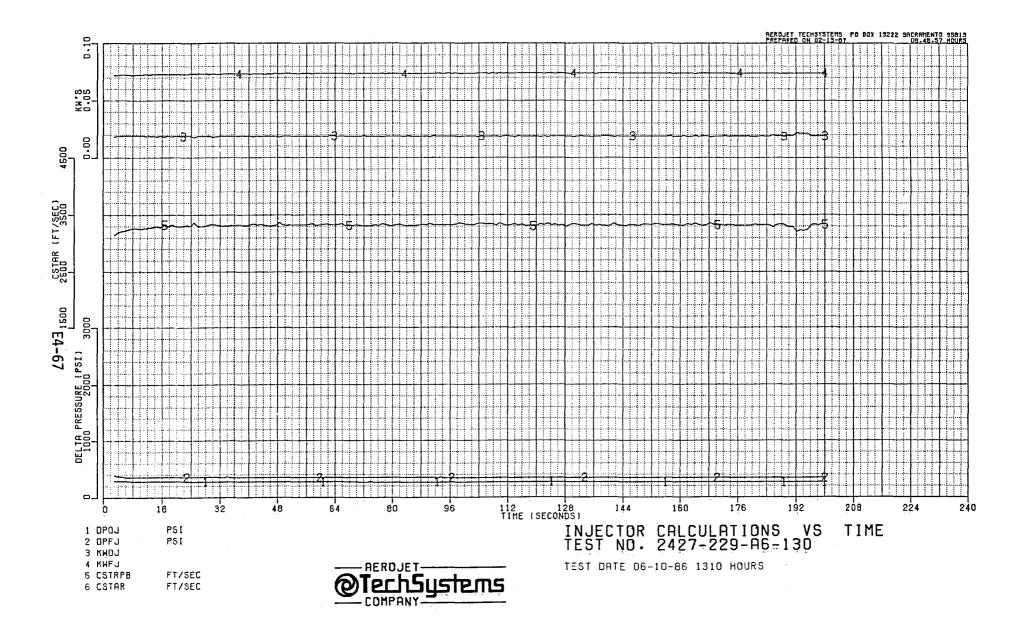


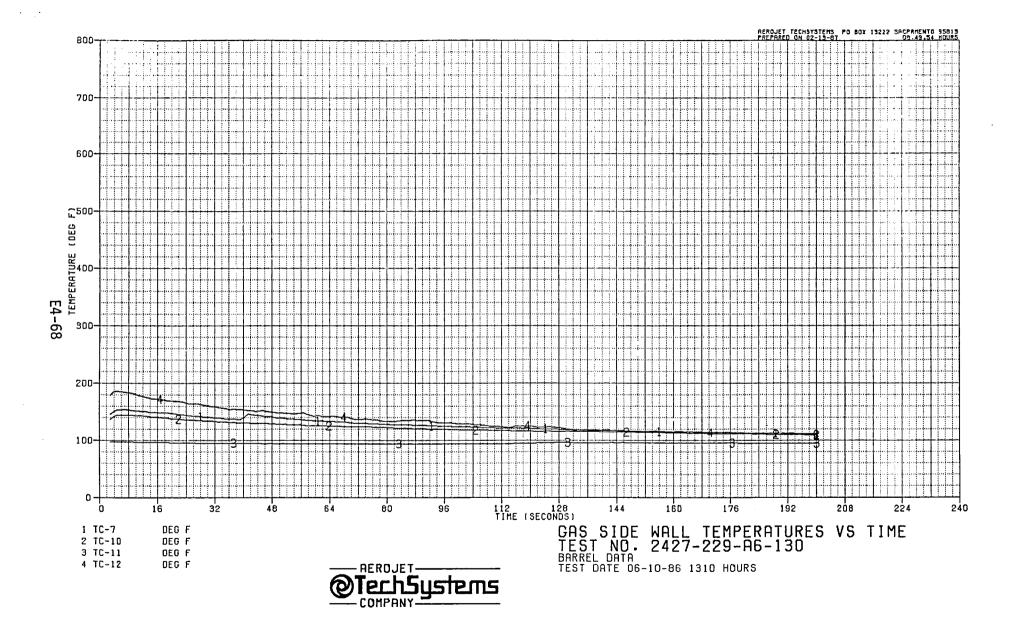
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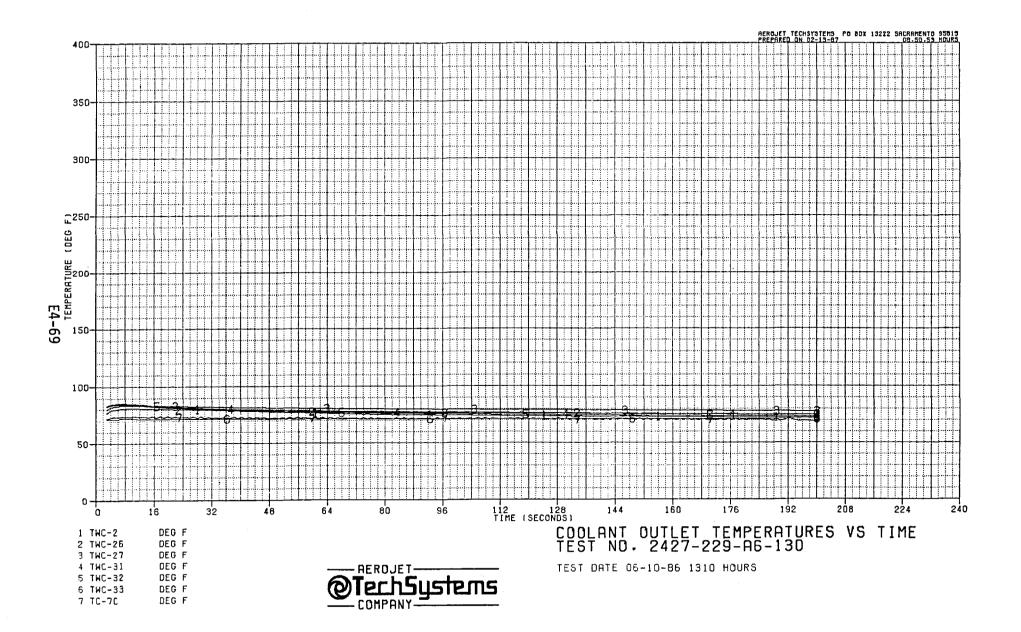


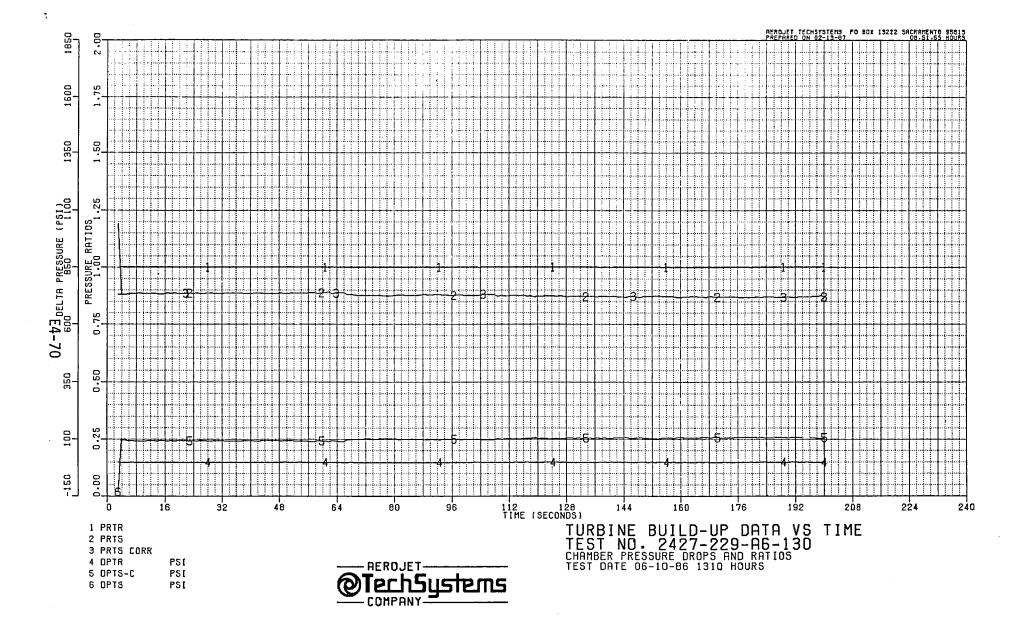


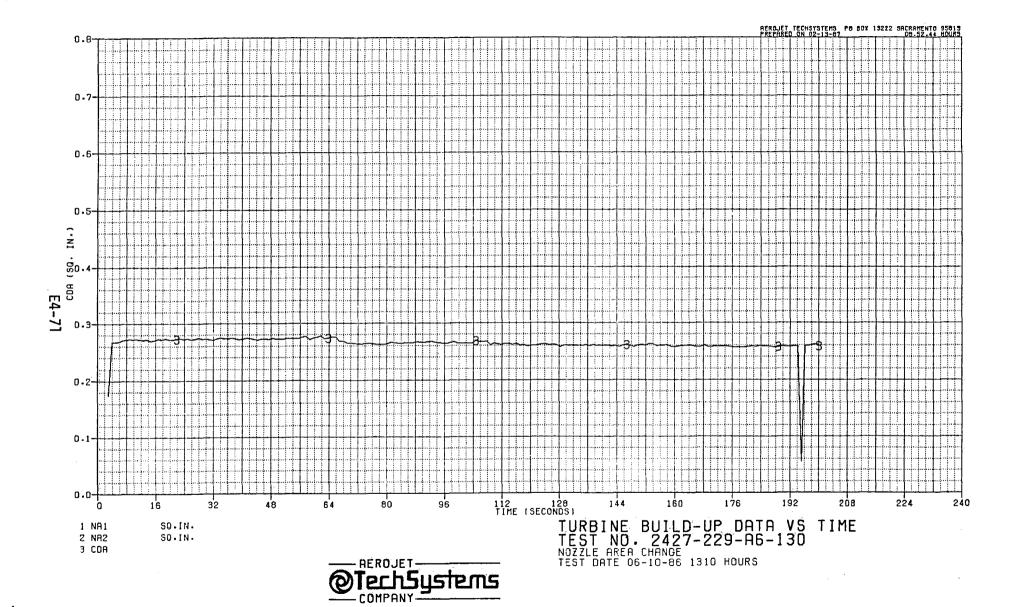


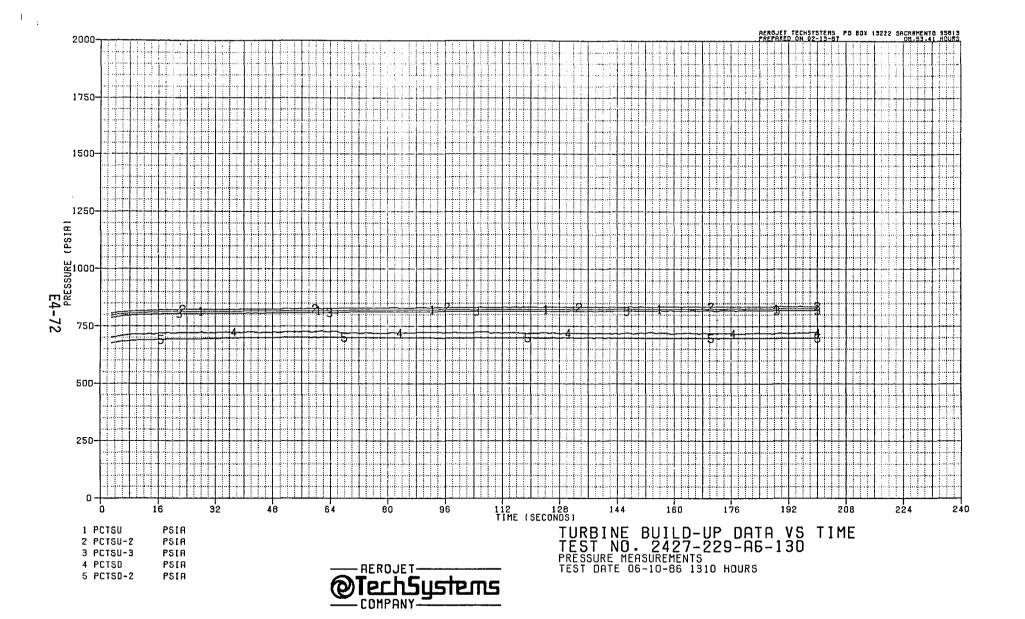


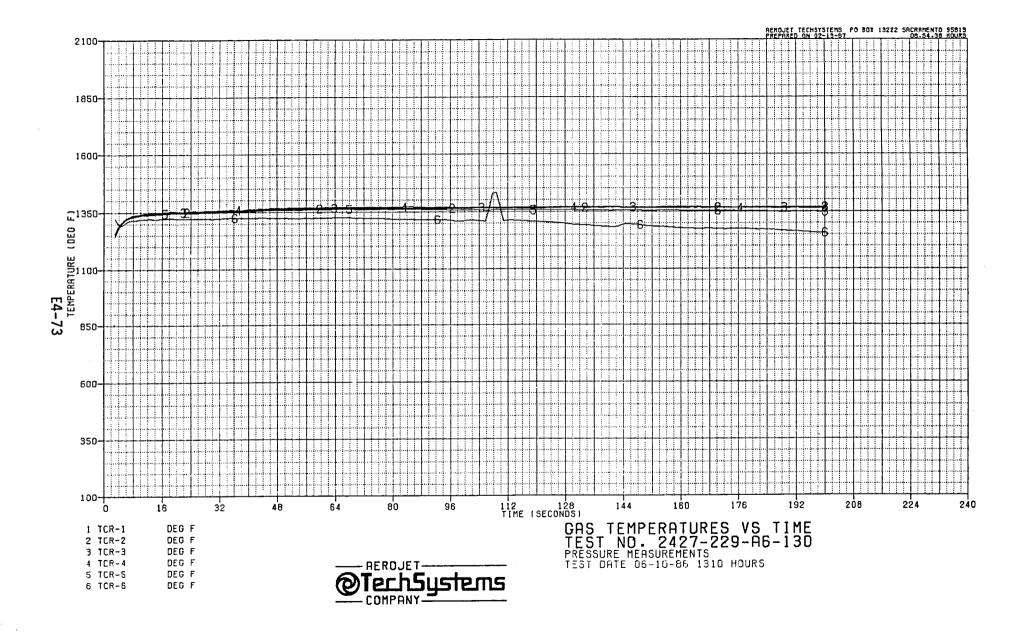


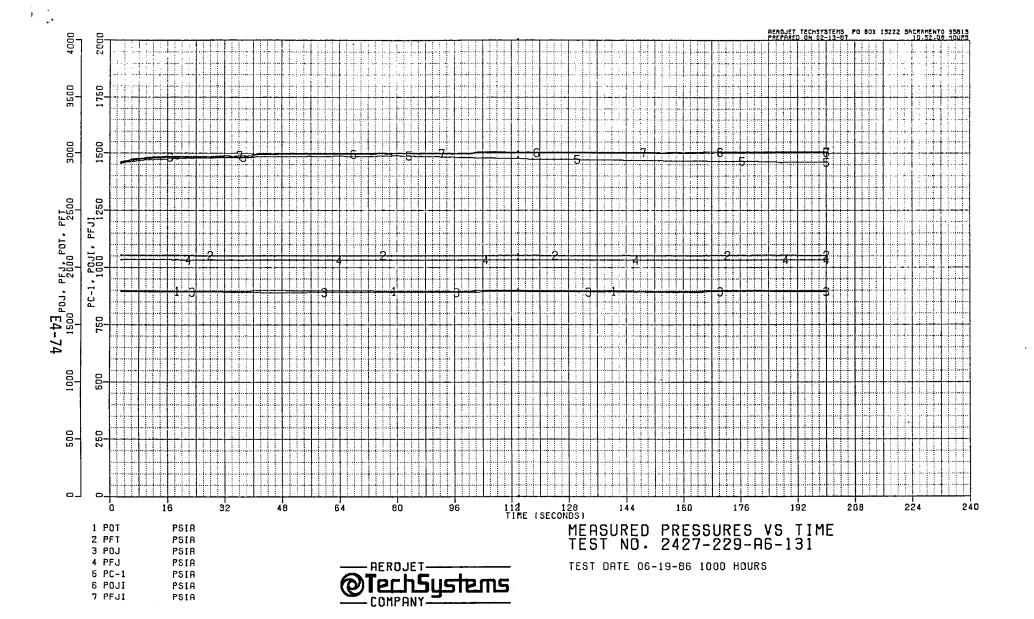


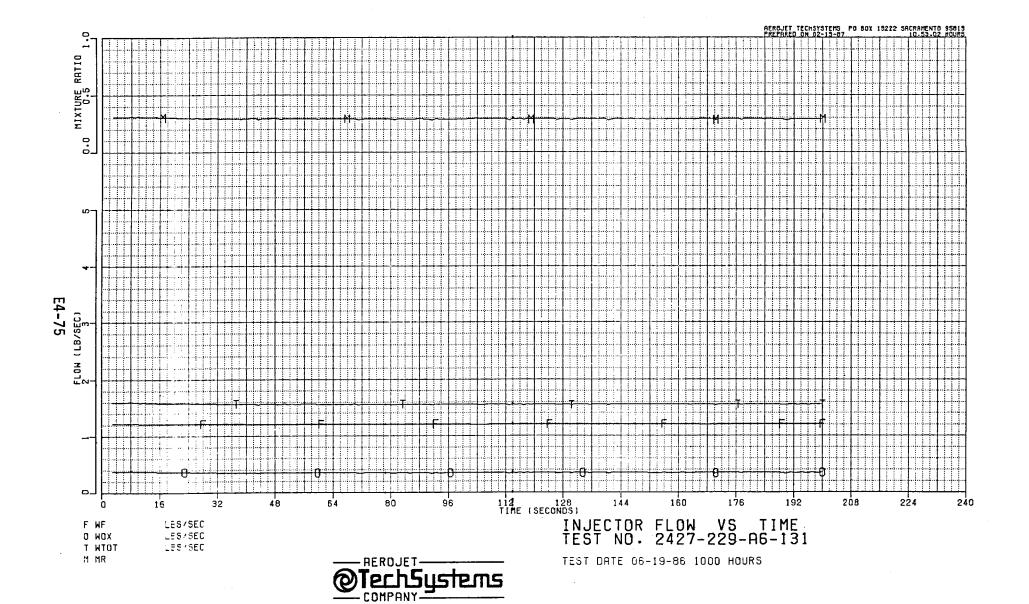


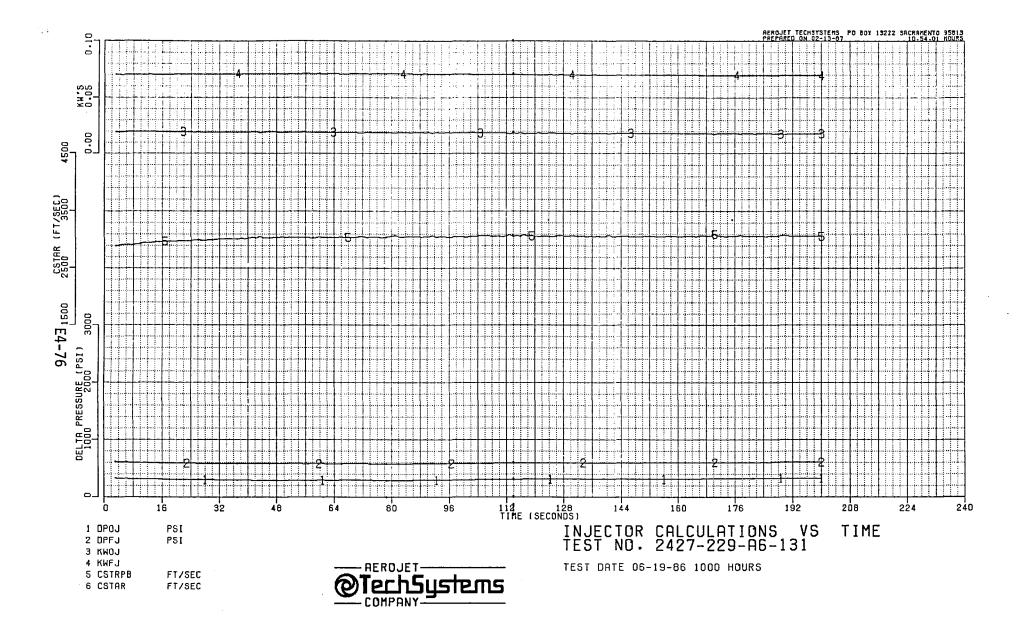


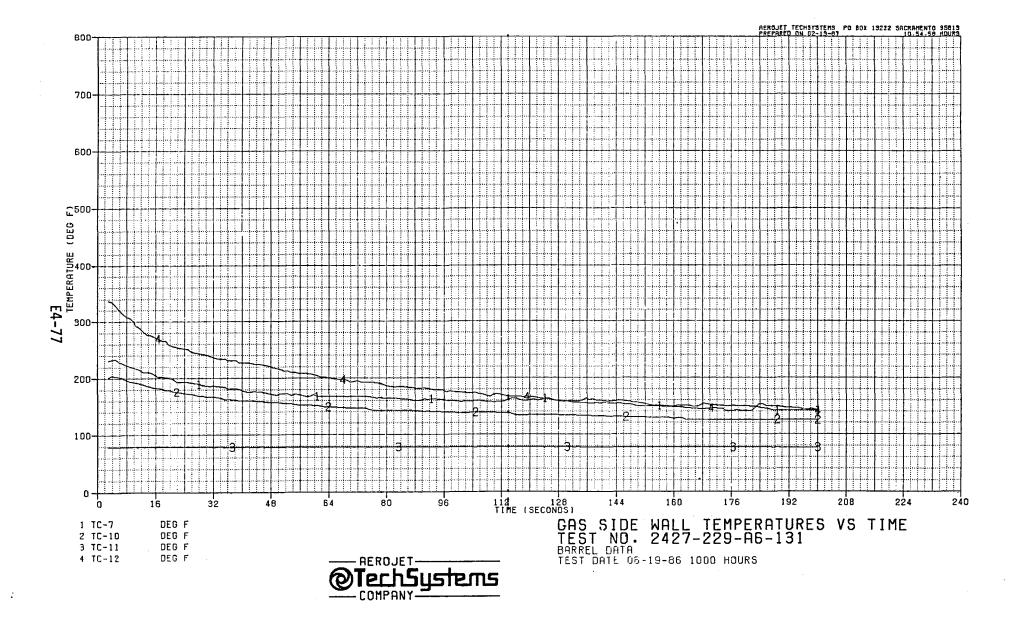


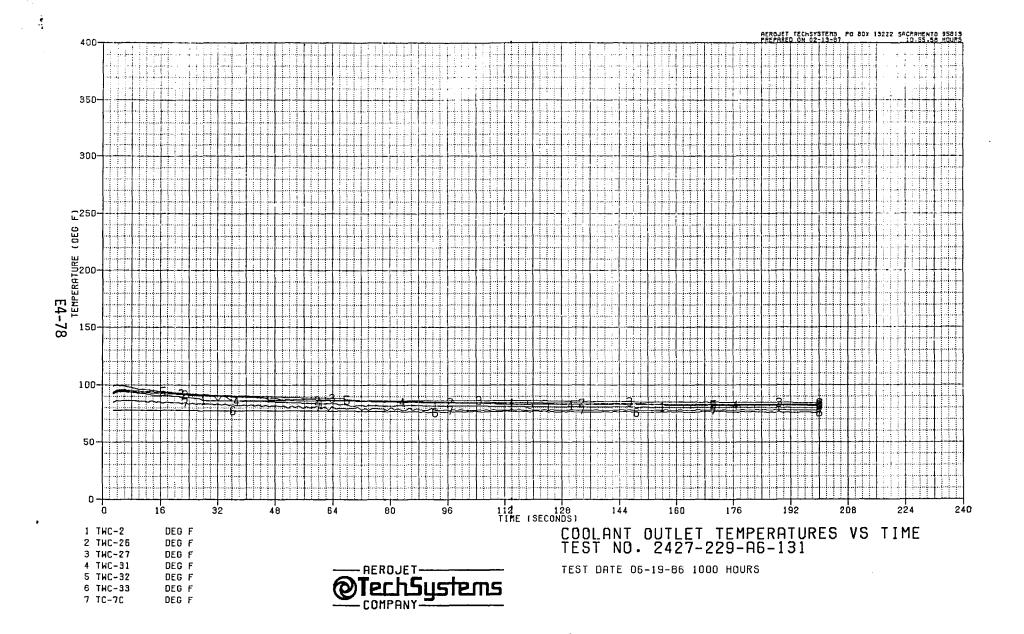


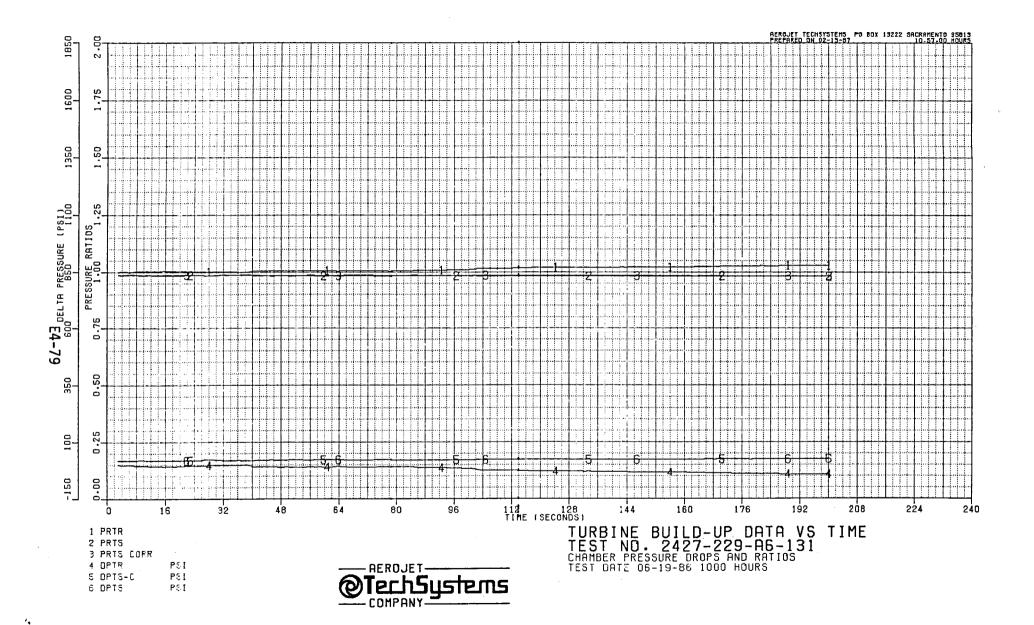


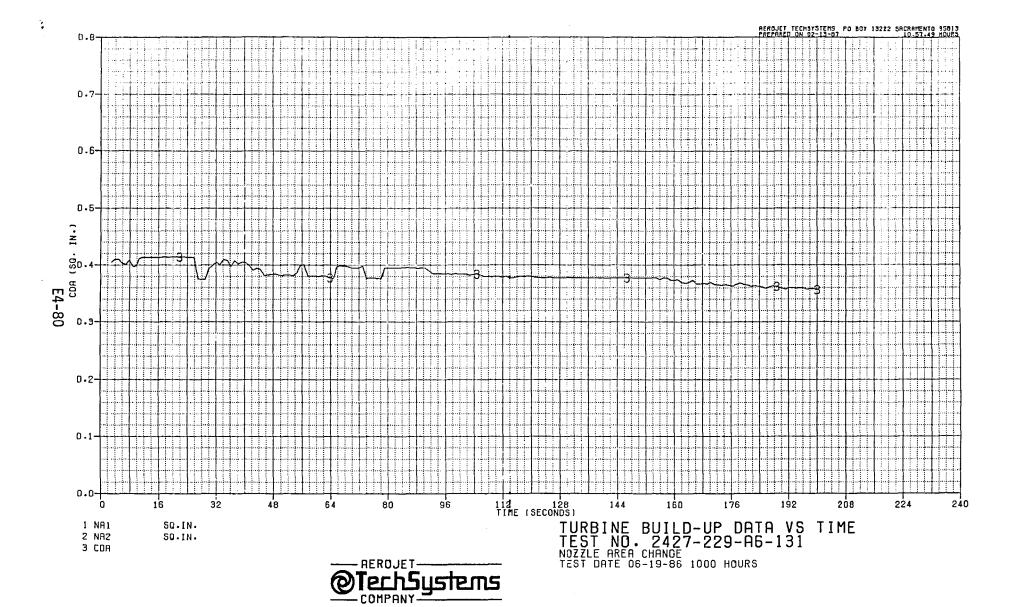


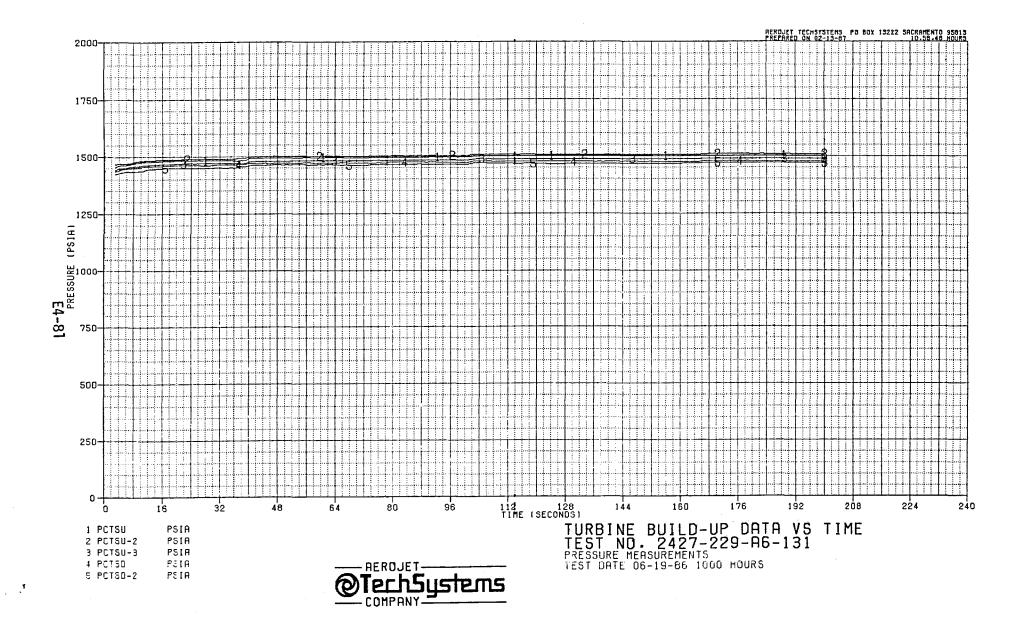


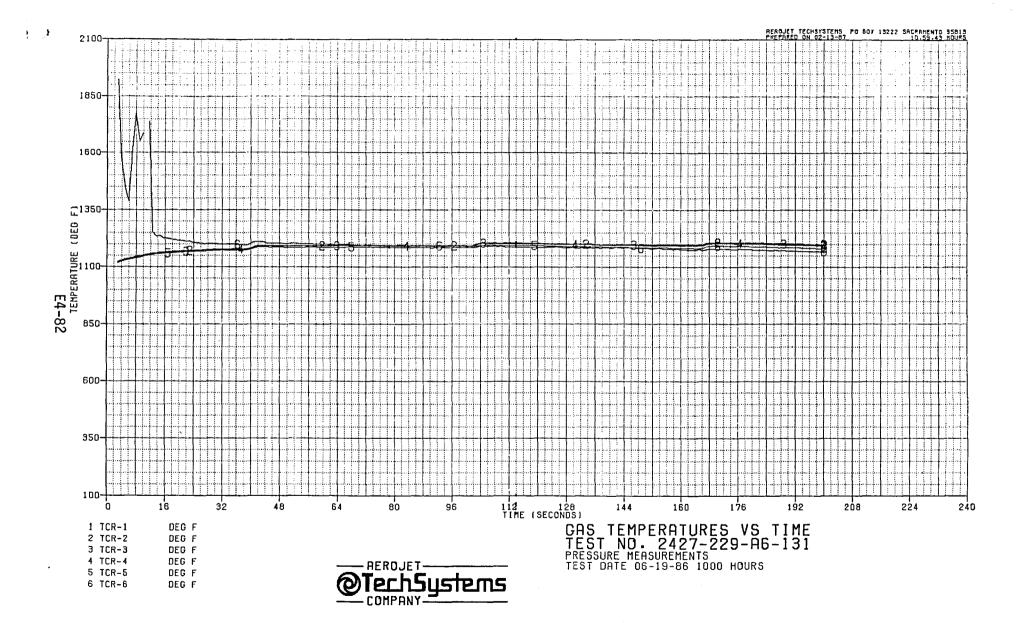


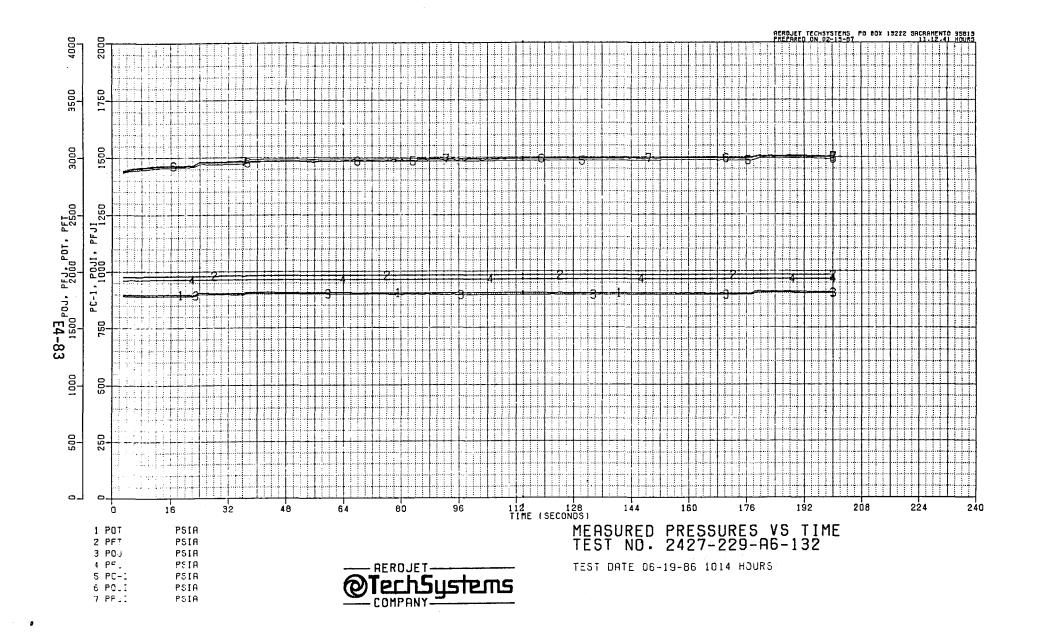


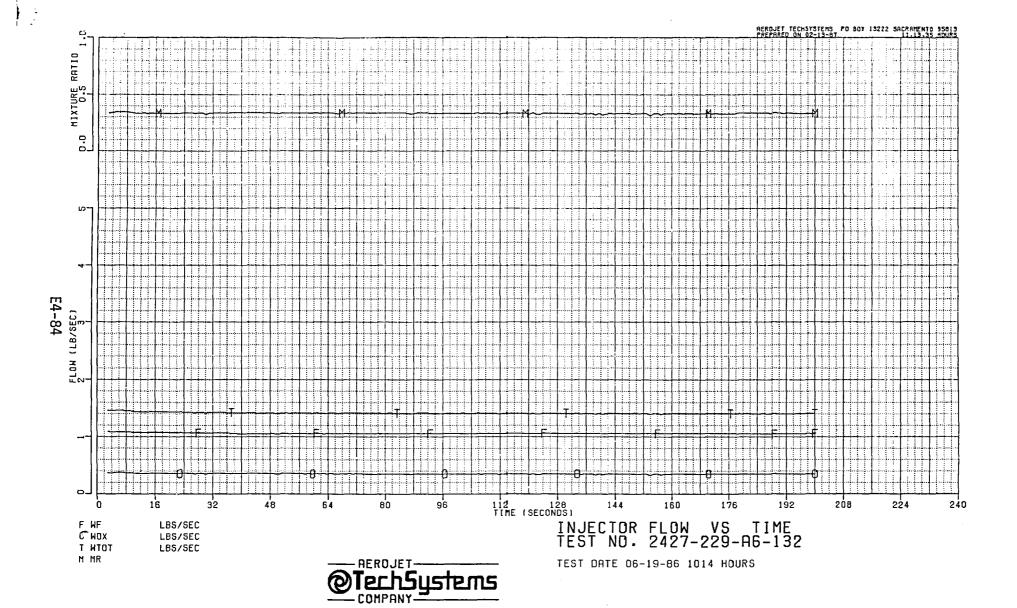


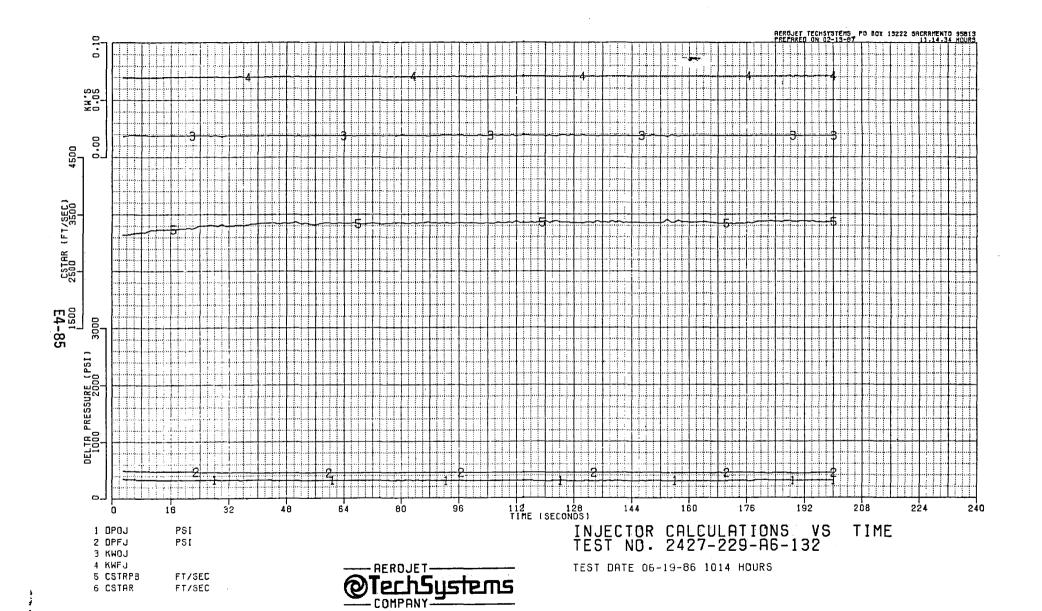


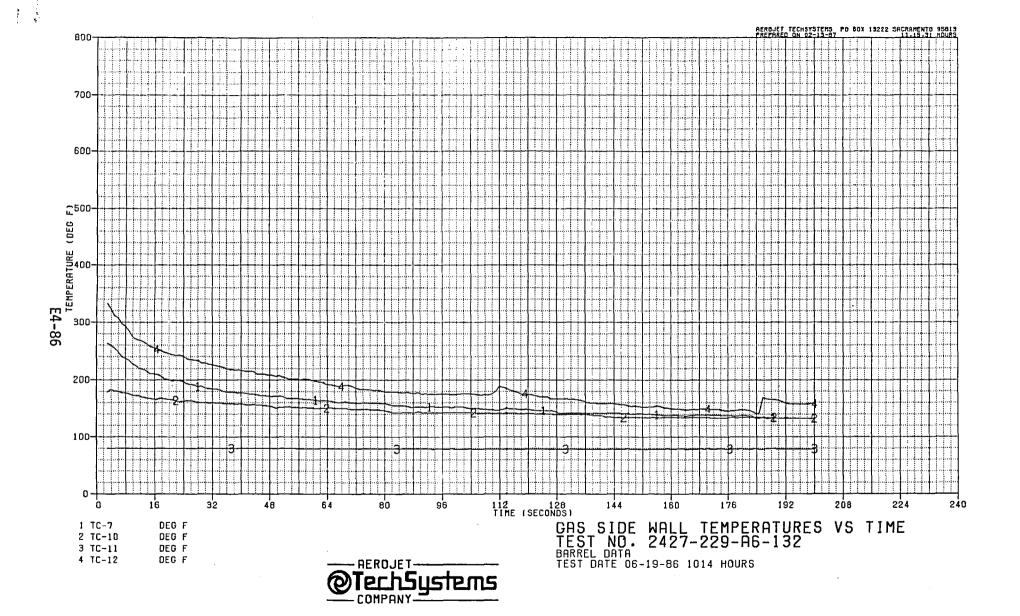


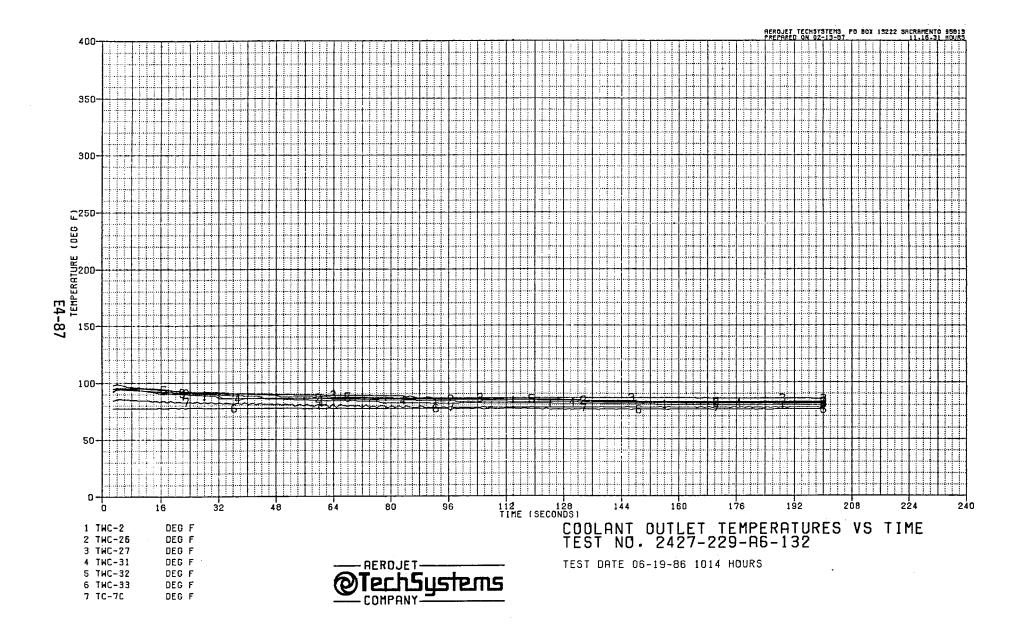


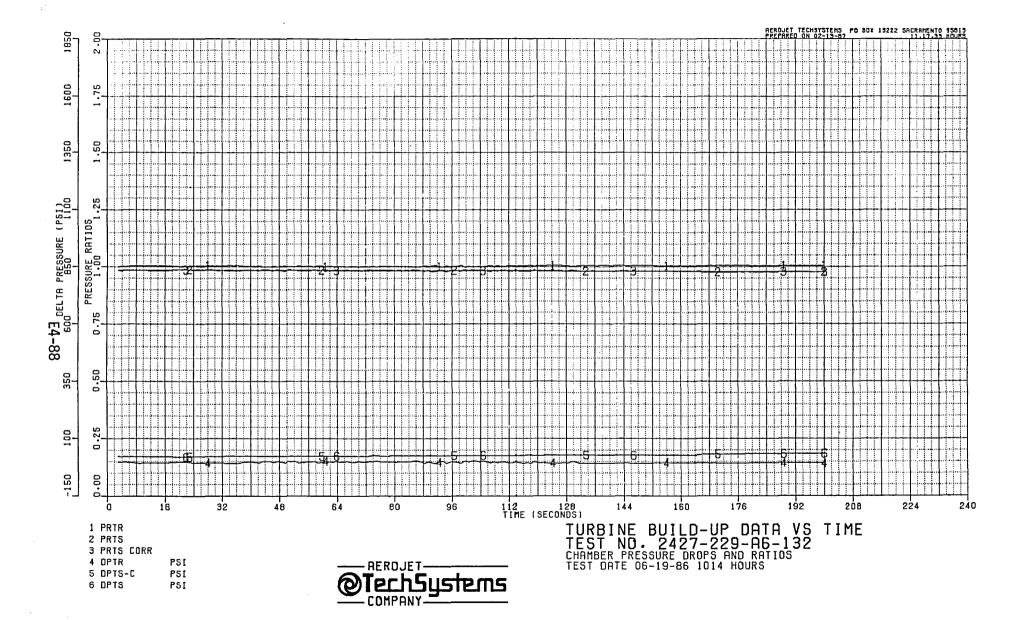


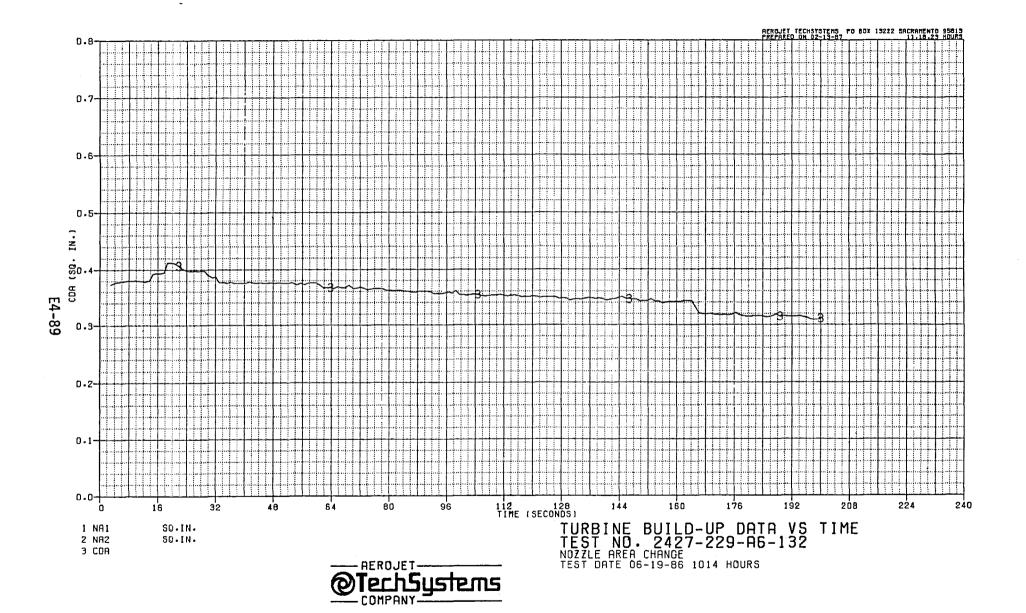


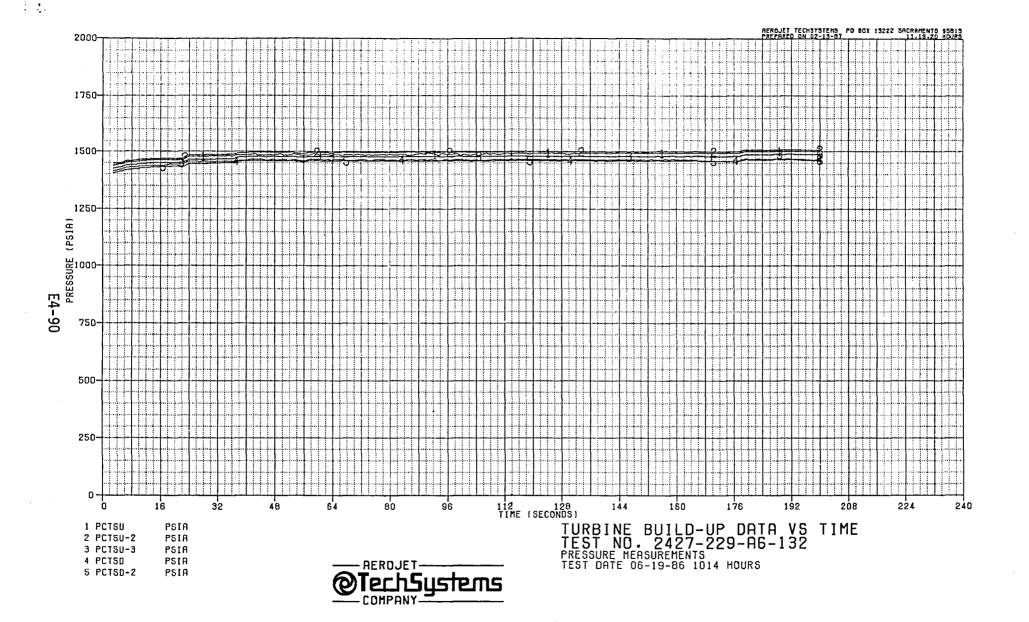


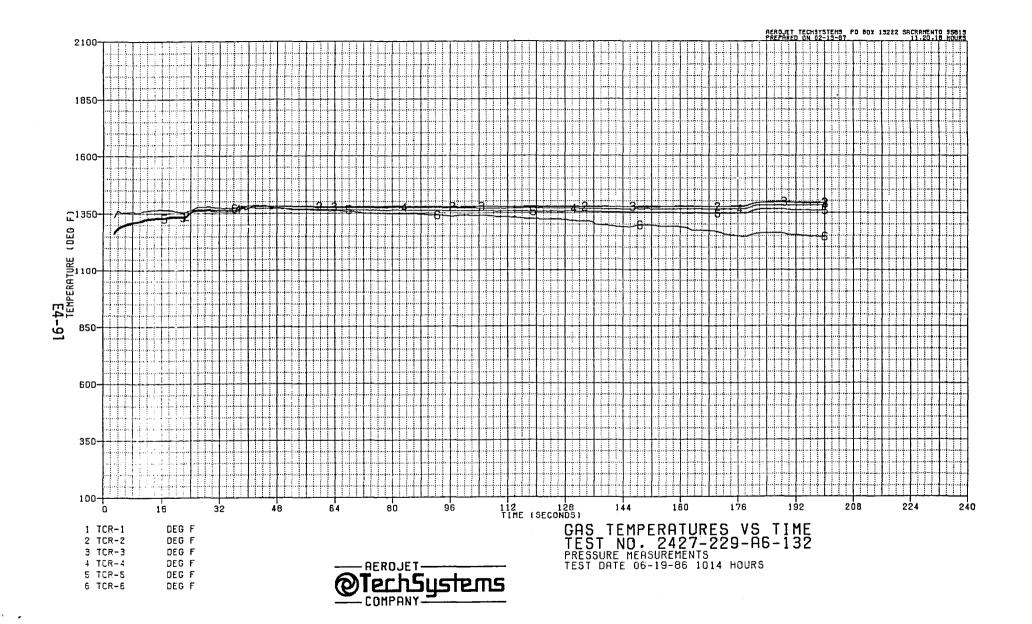


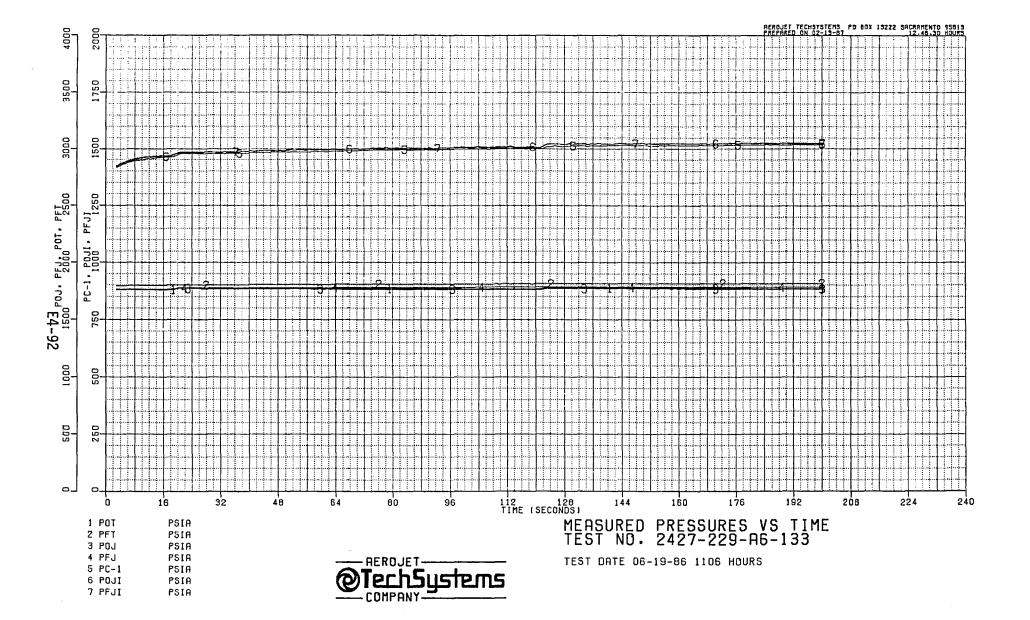


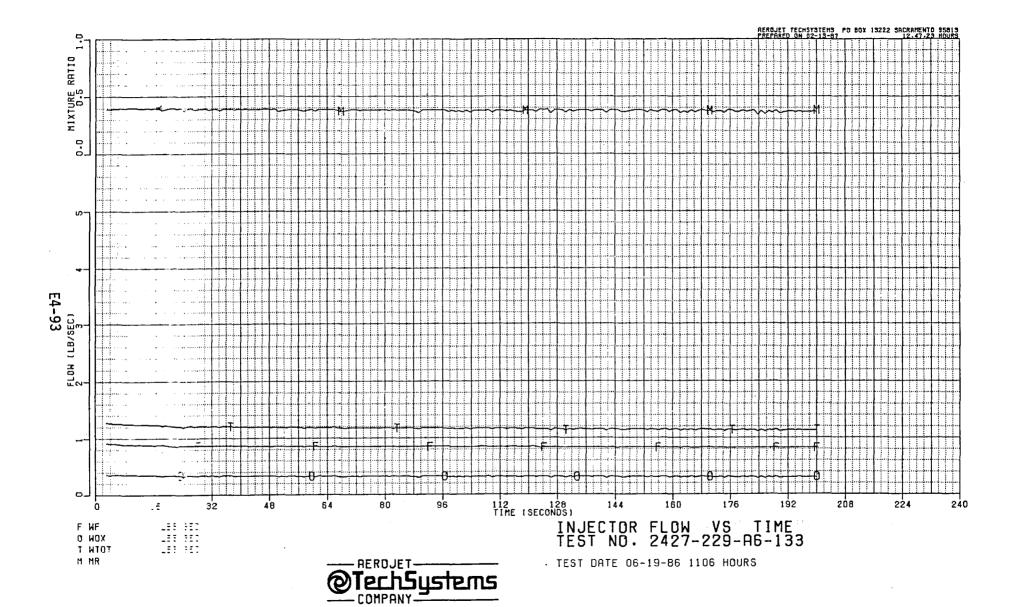




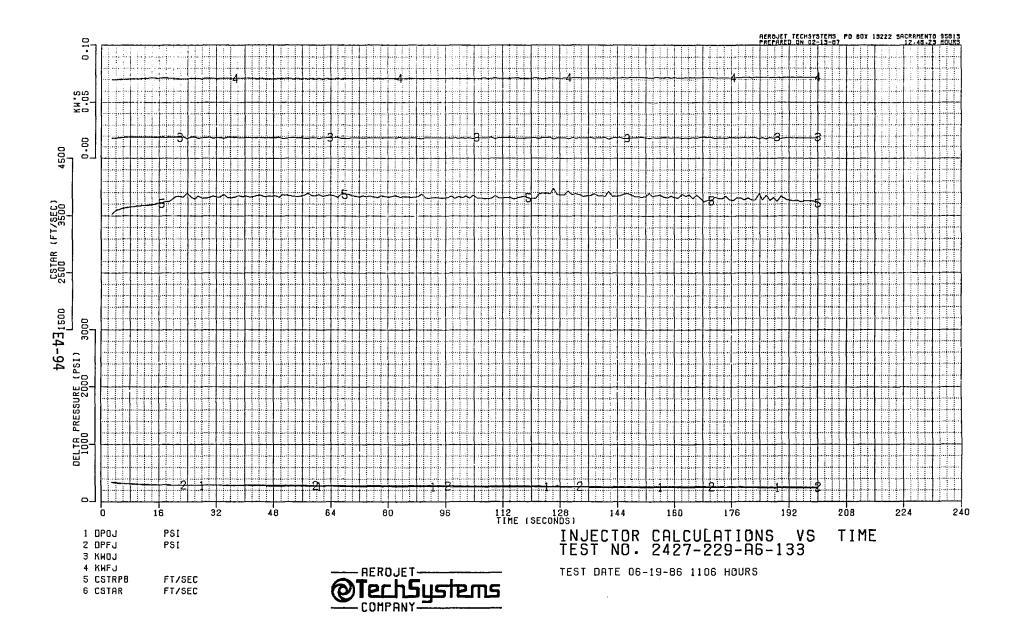


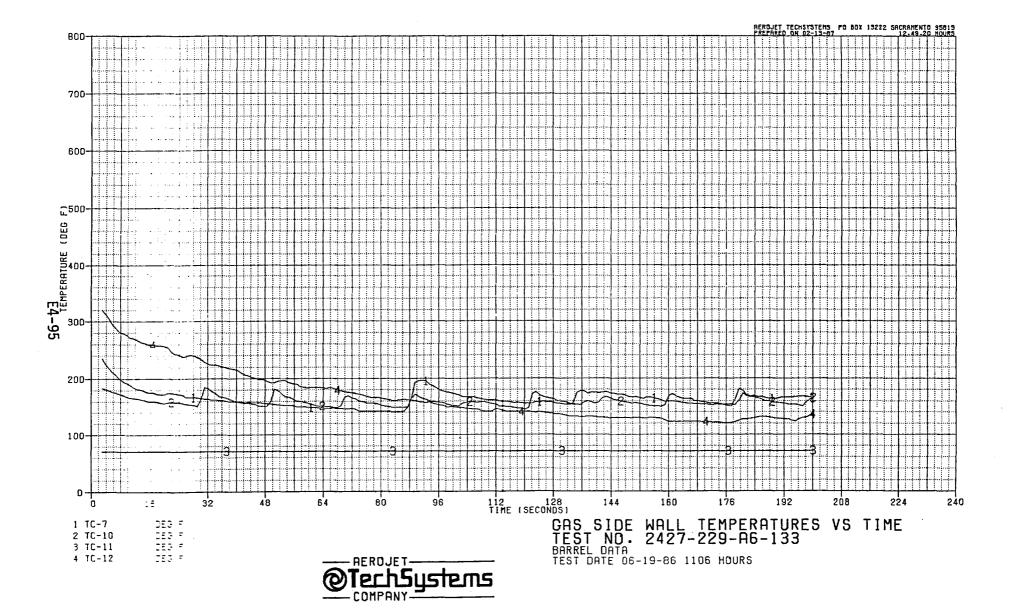


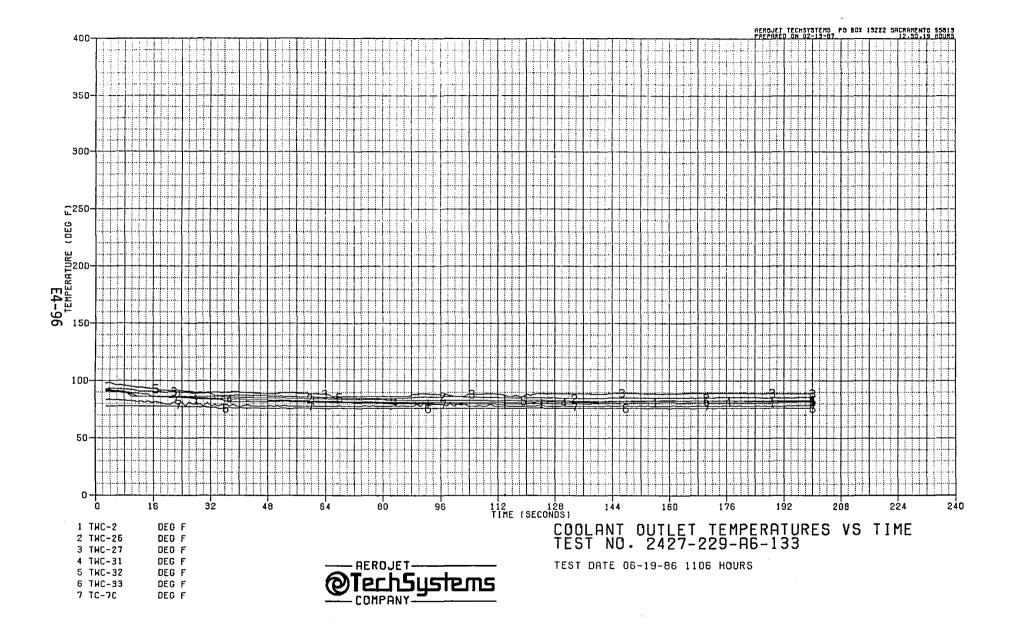


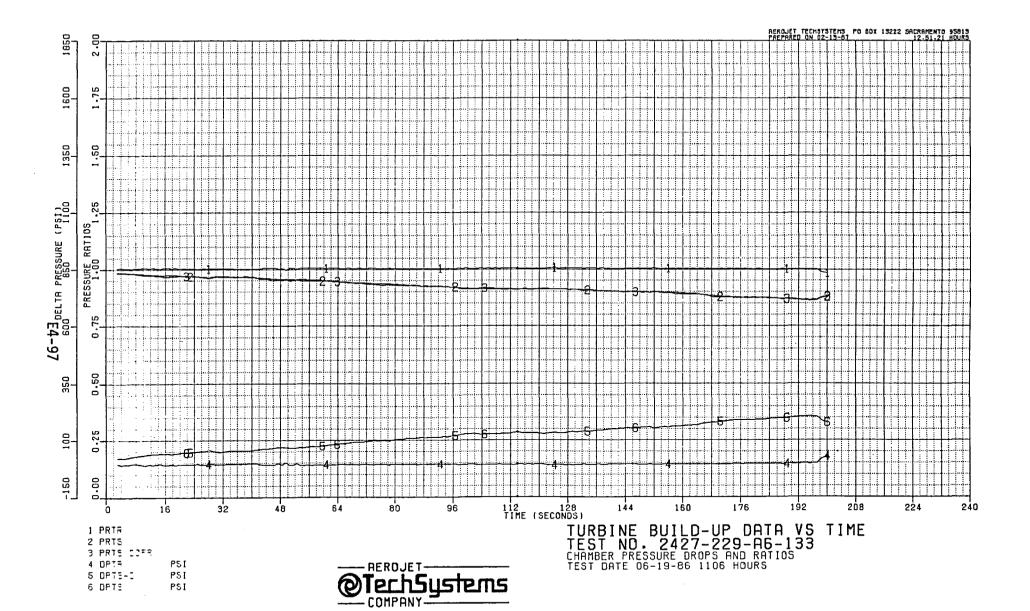


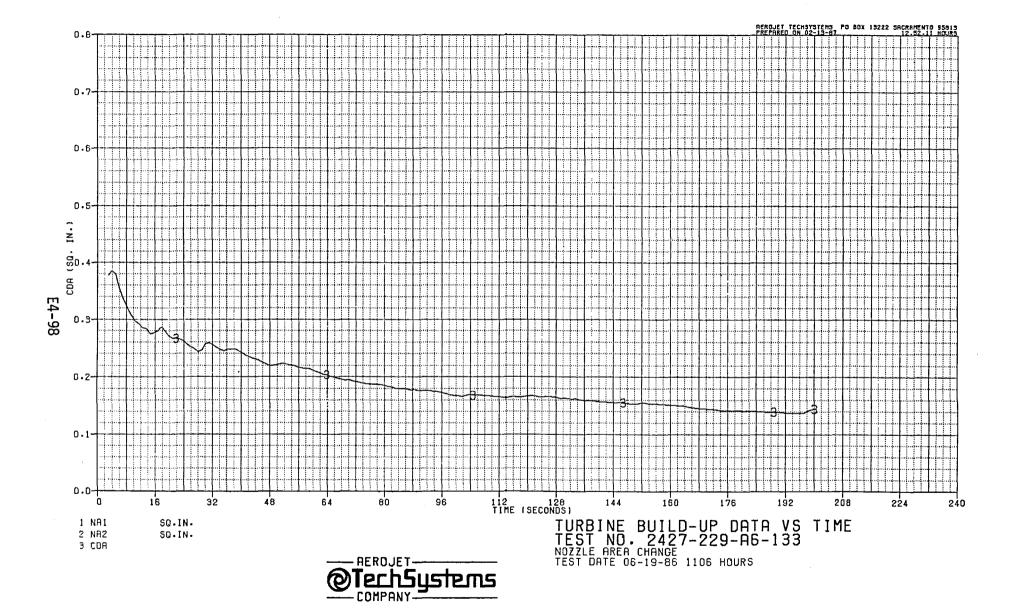


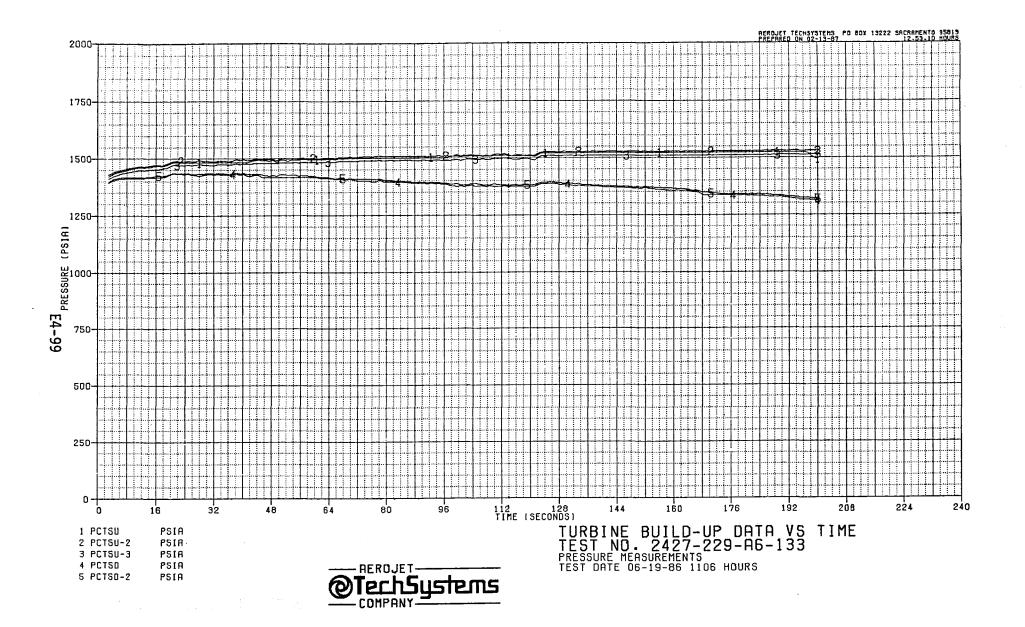




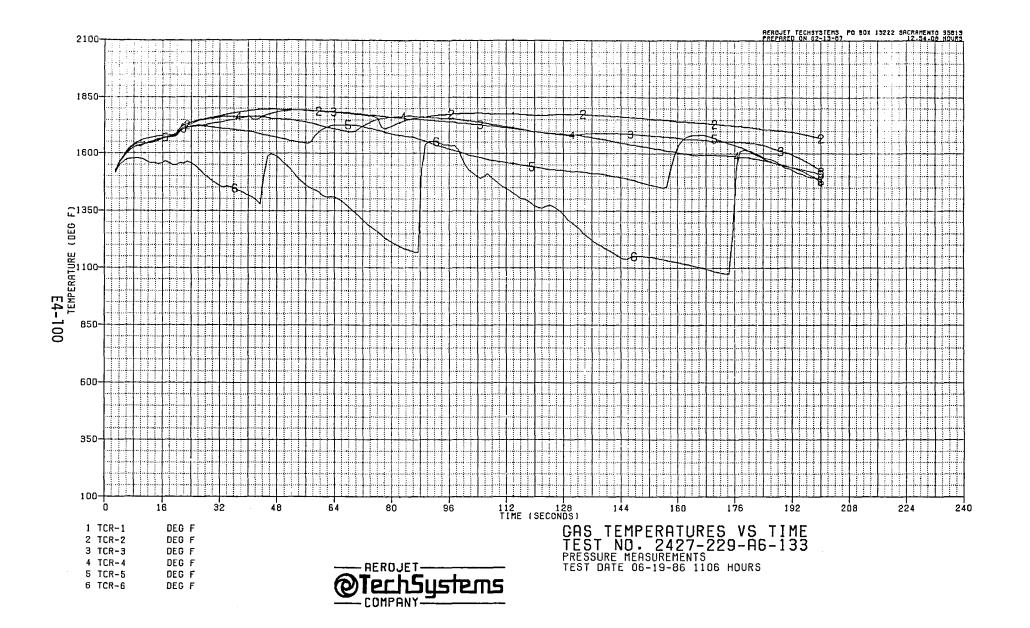


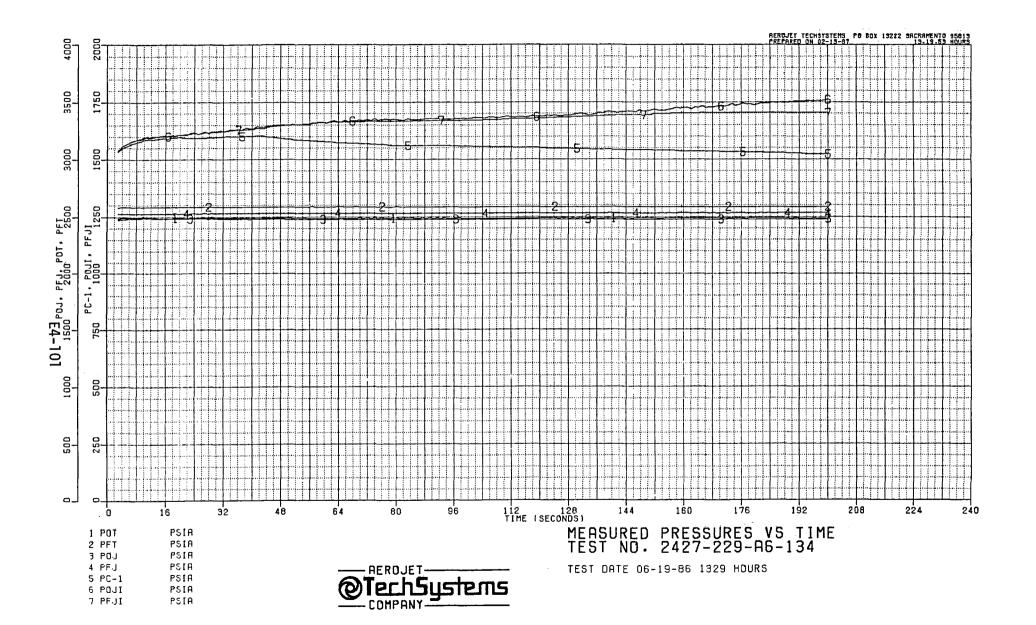


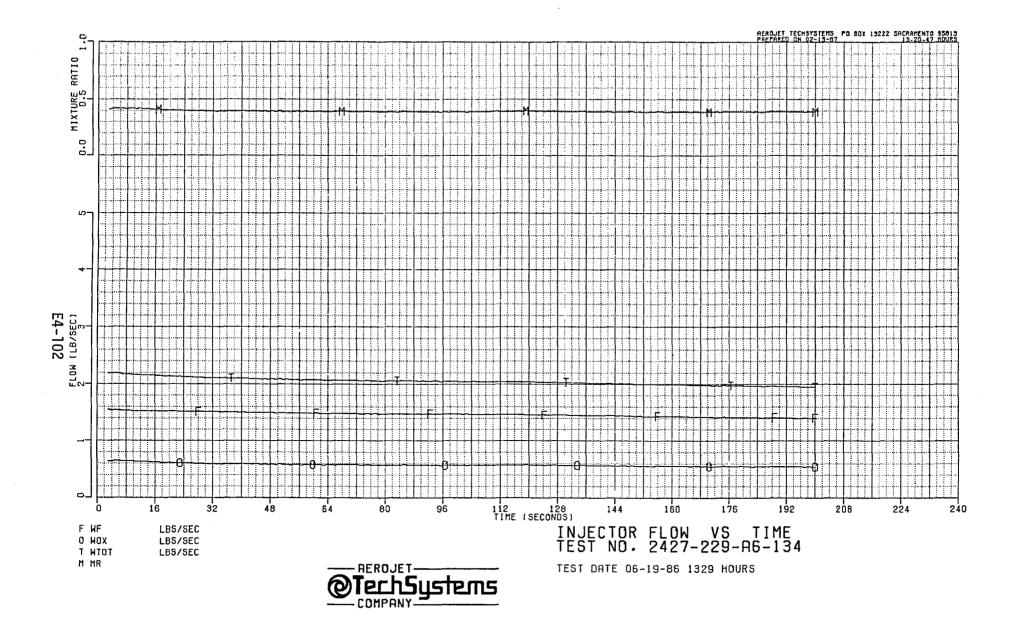


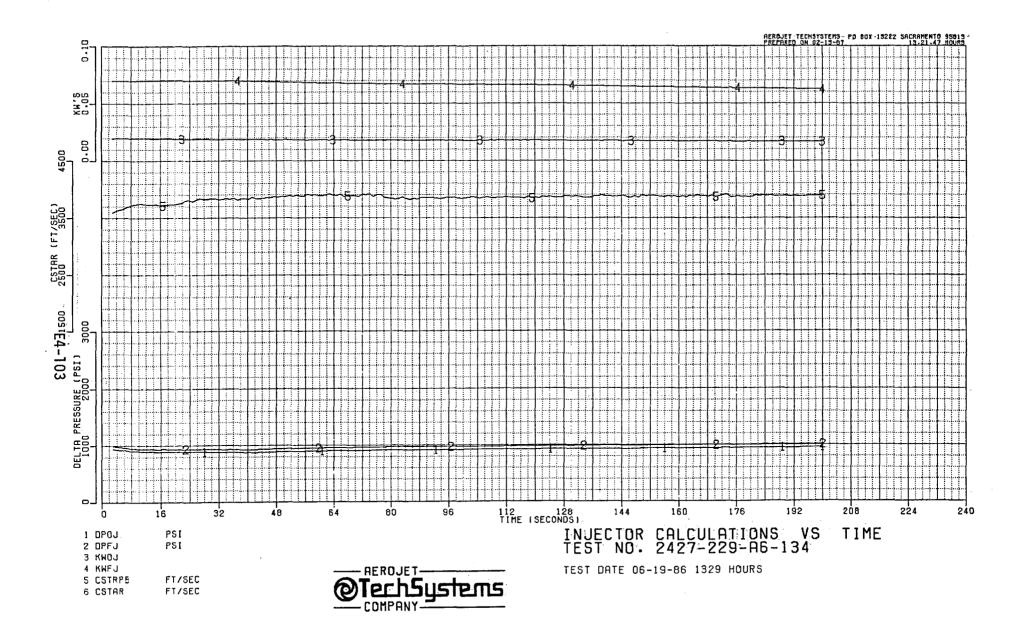


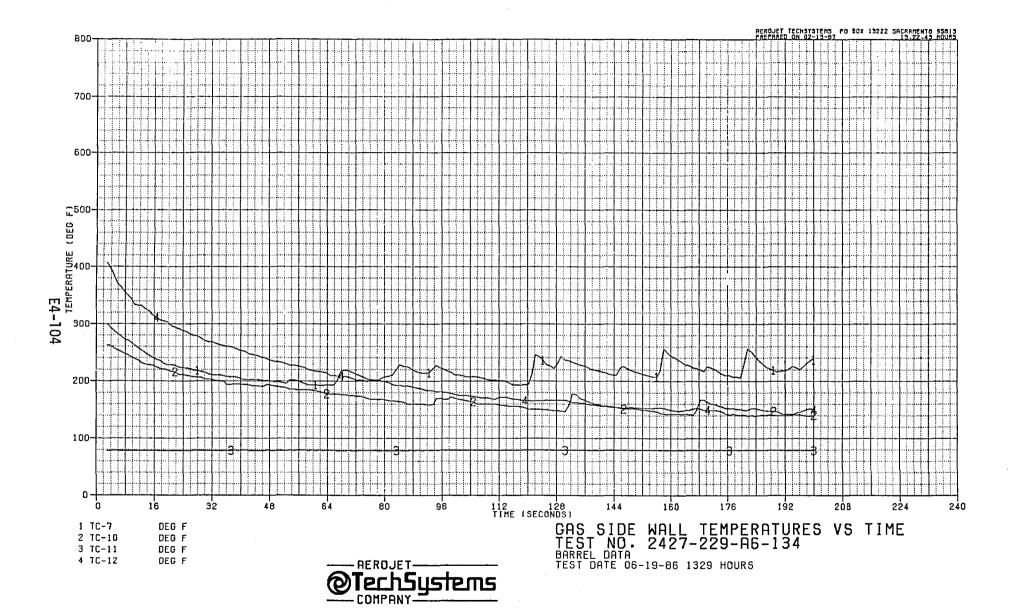
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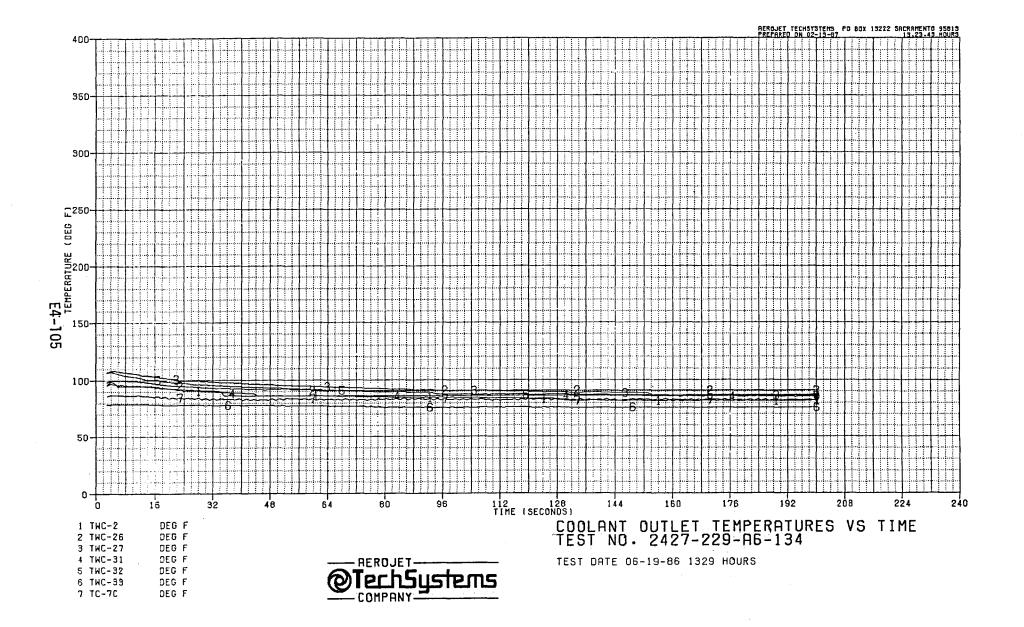


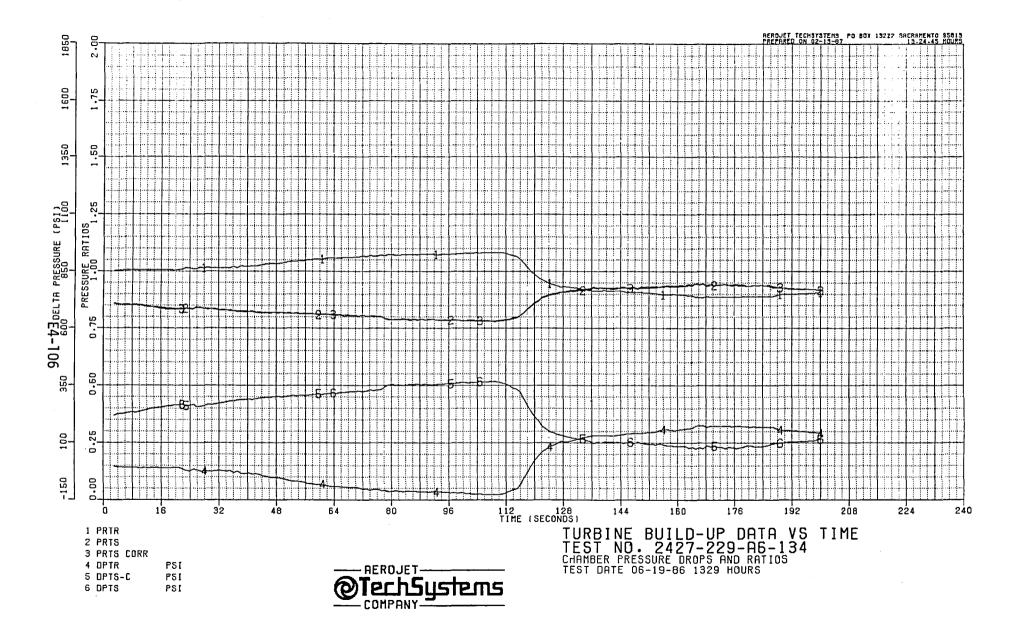


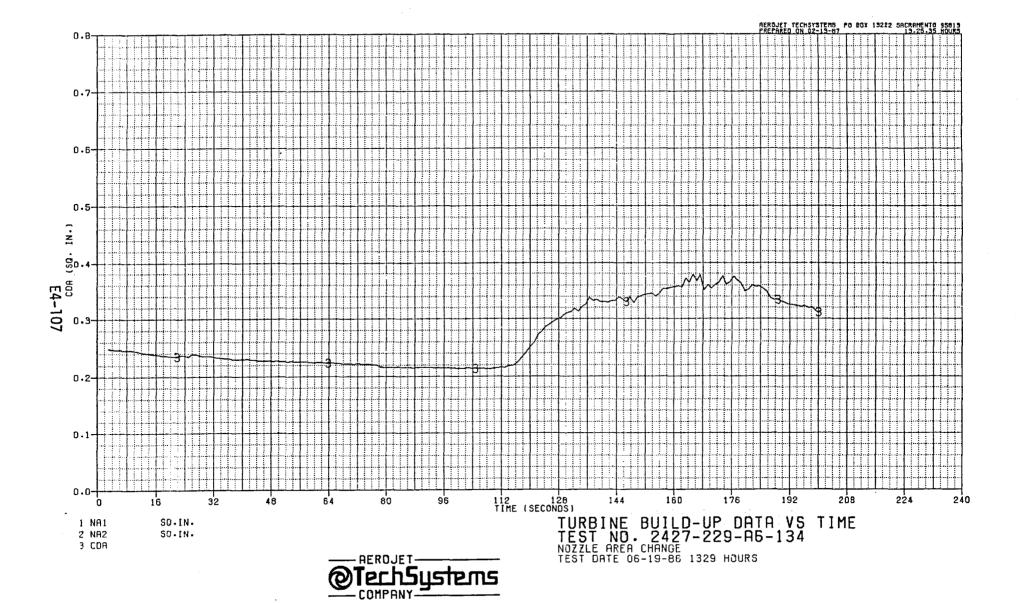


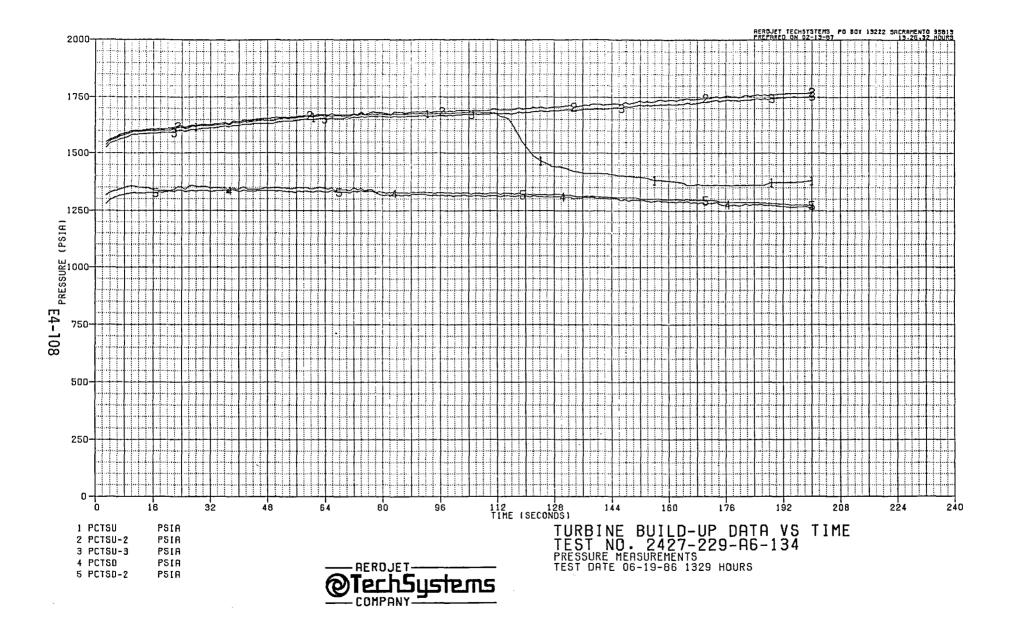


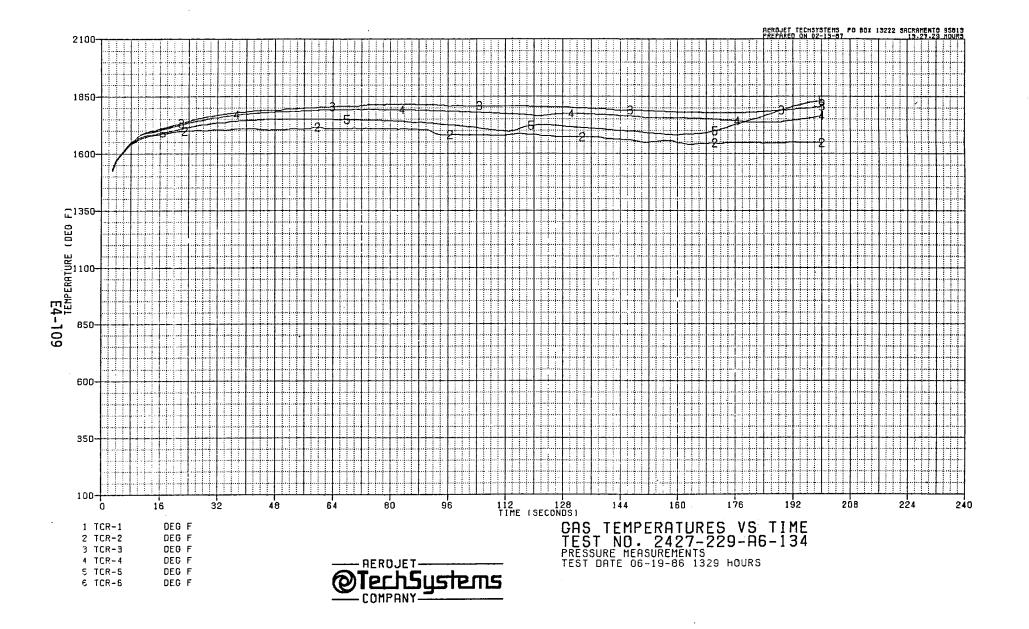




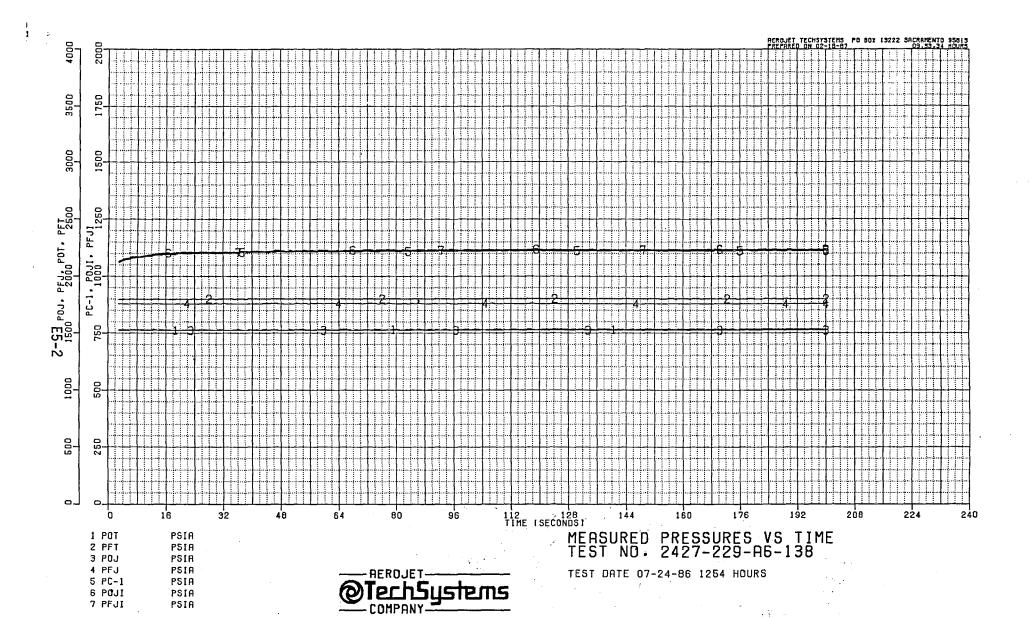


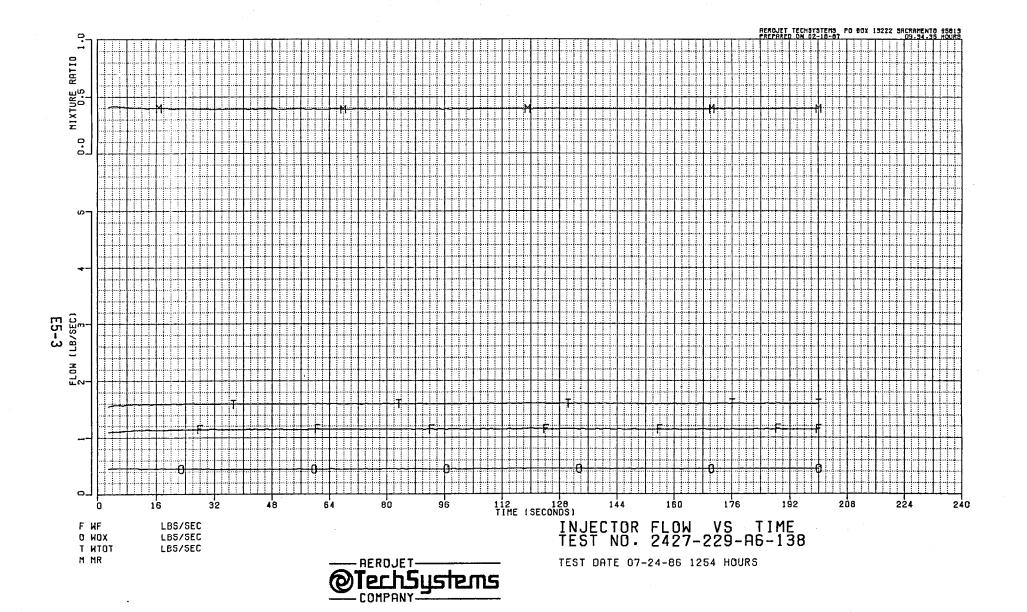


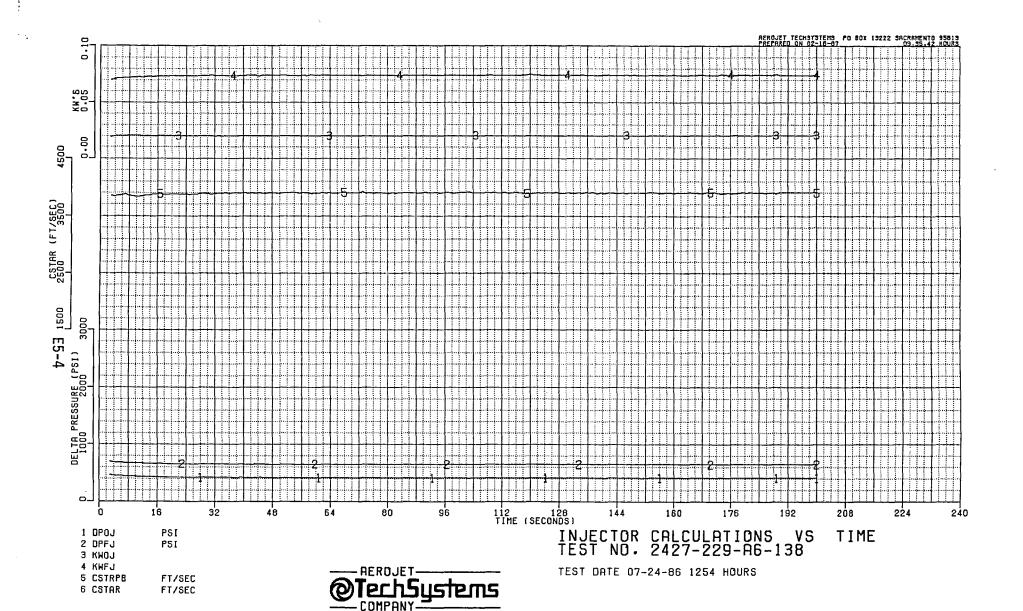


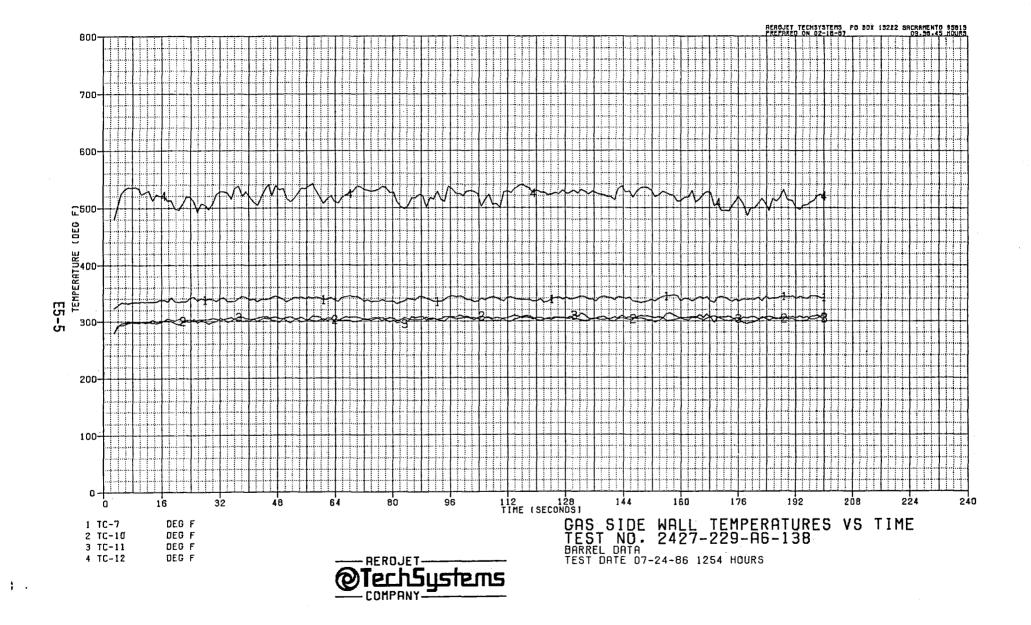


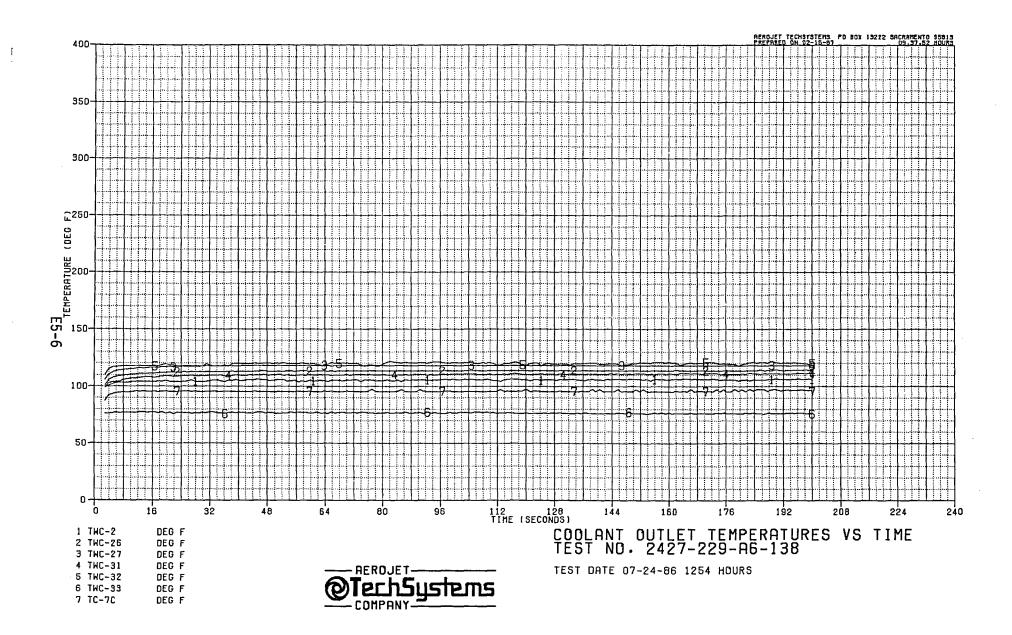
APPENDIX E-5 1986 LO₂/METHANE GAS GENERATOR DATA PLOTS

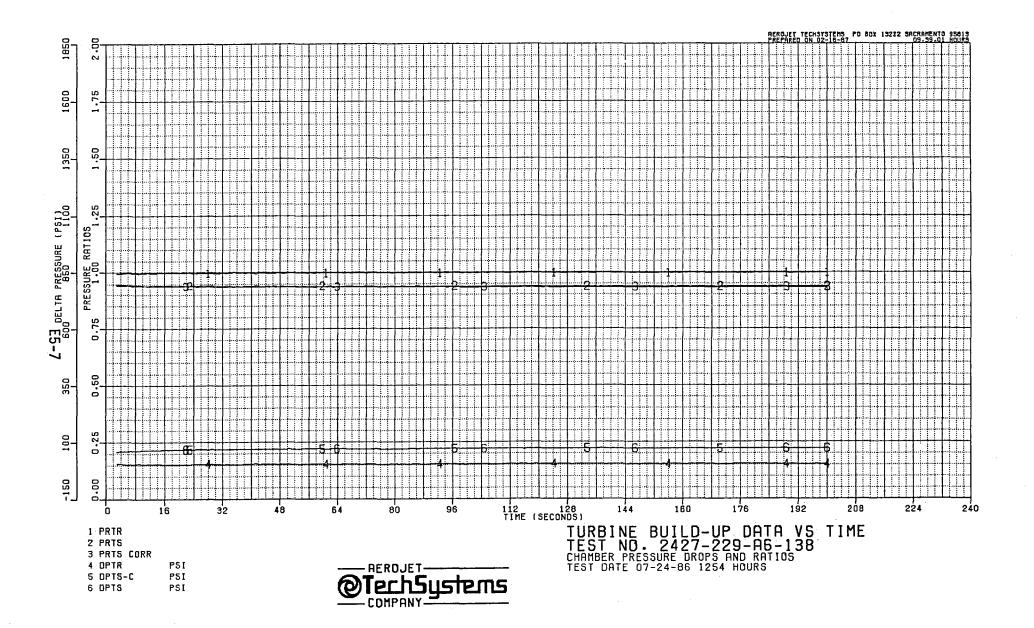


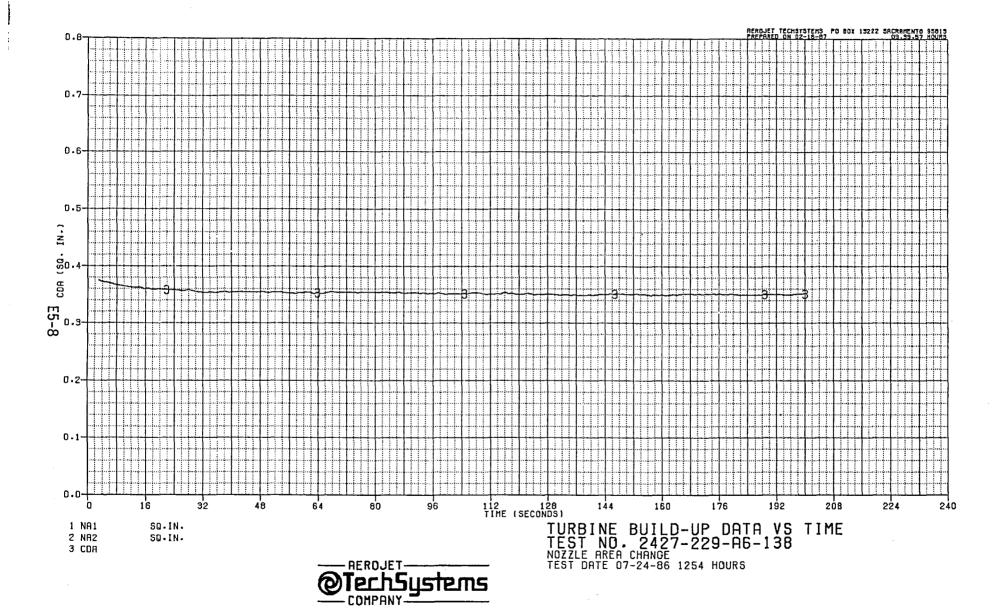


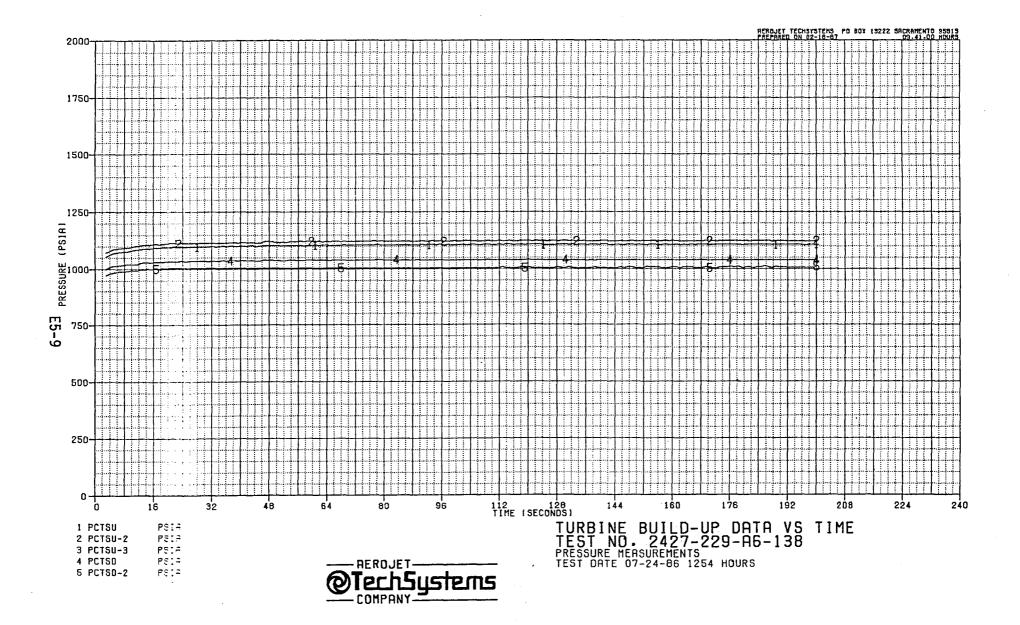




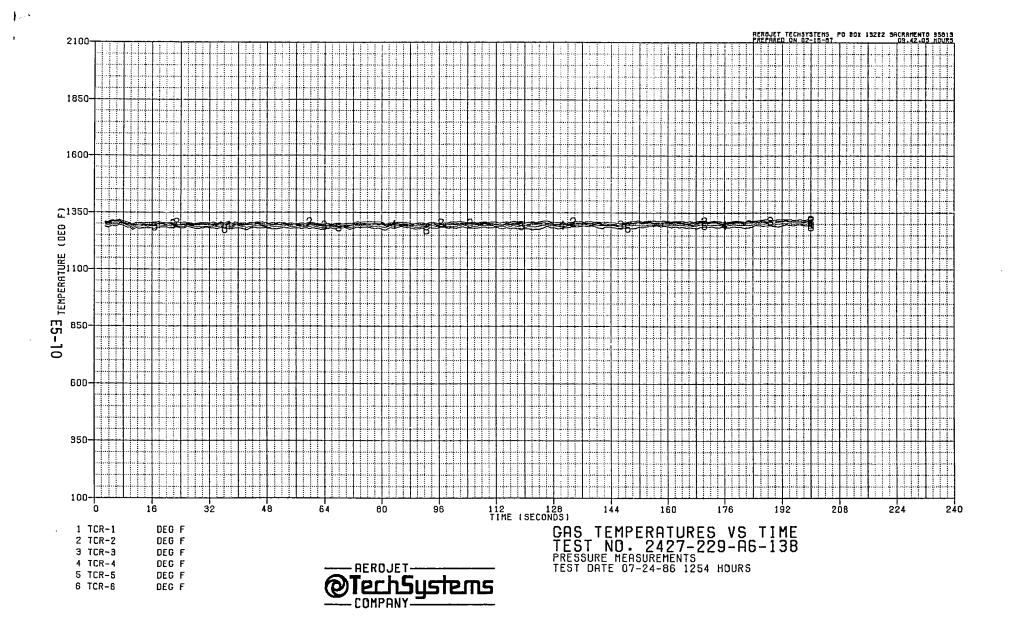


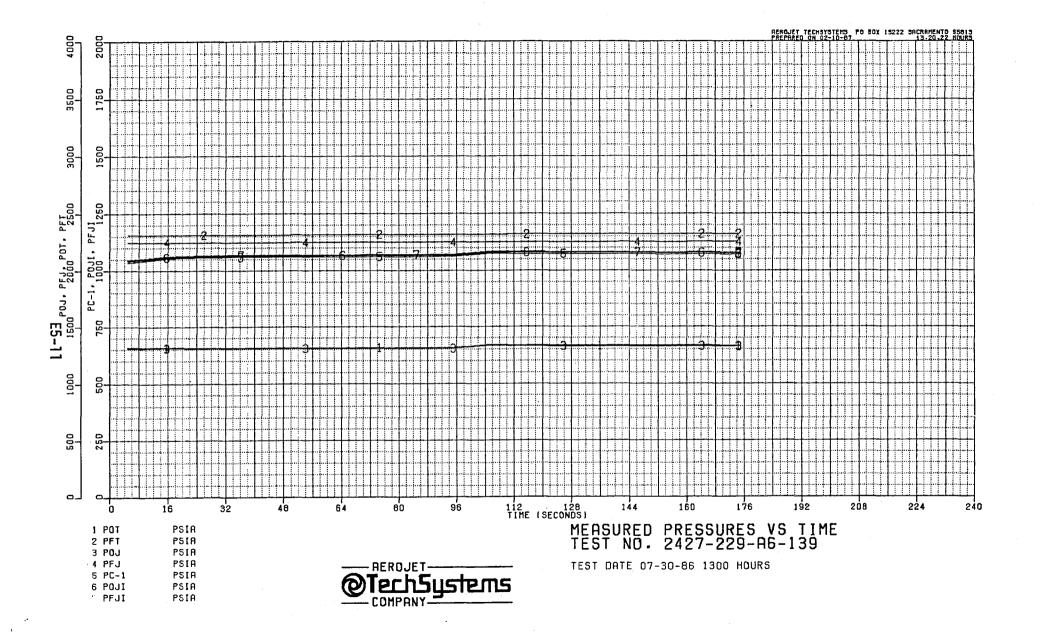


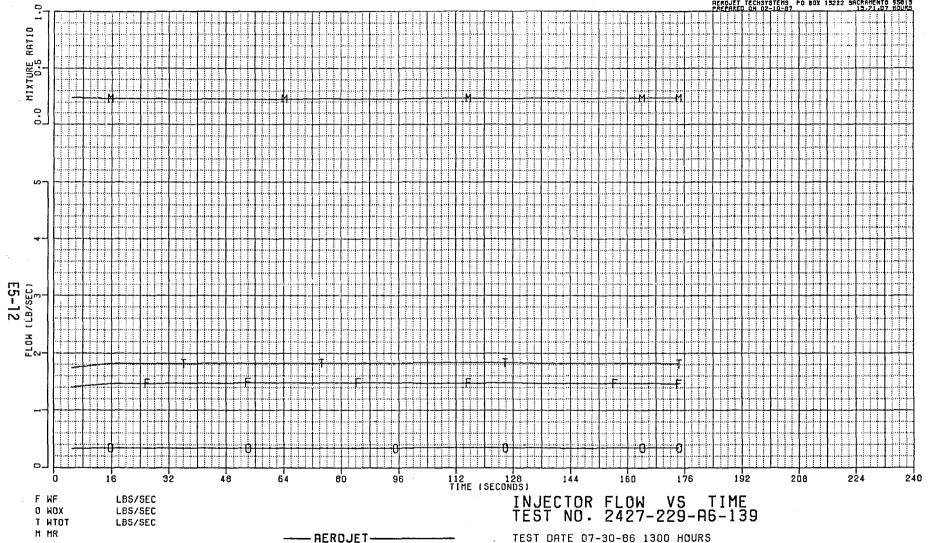




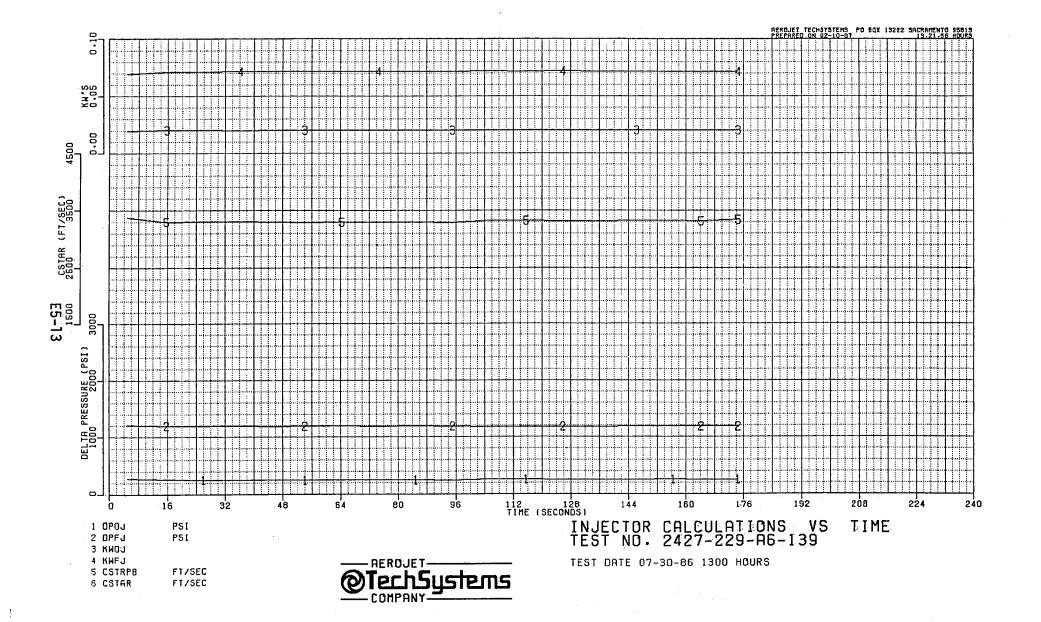
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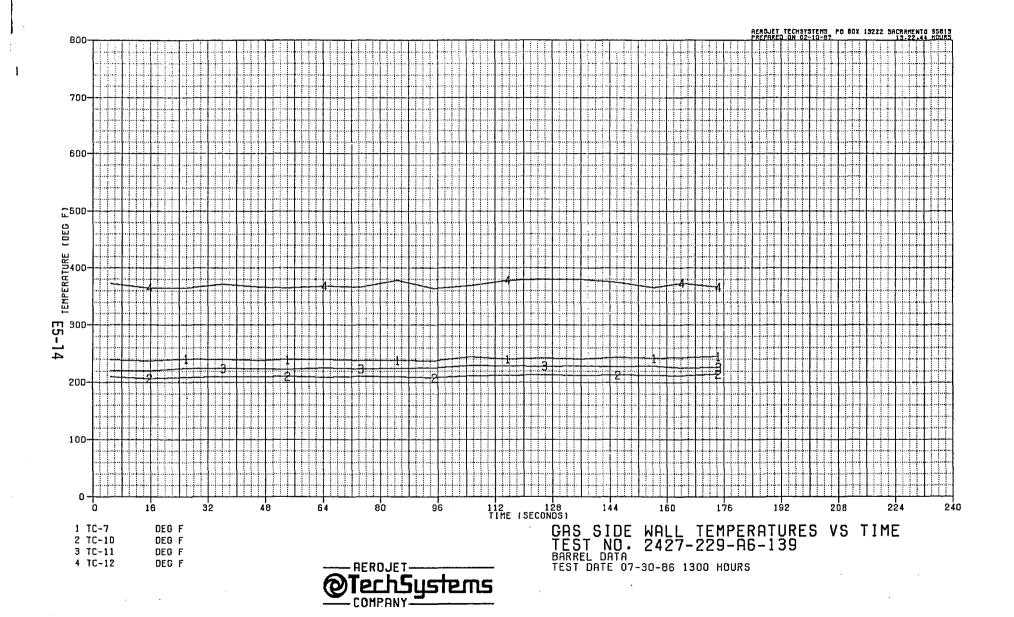


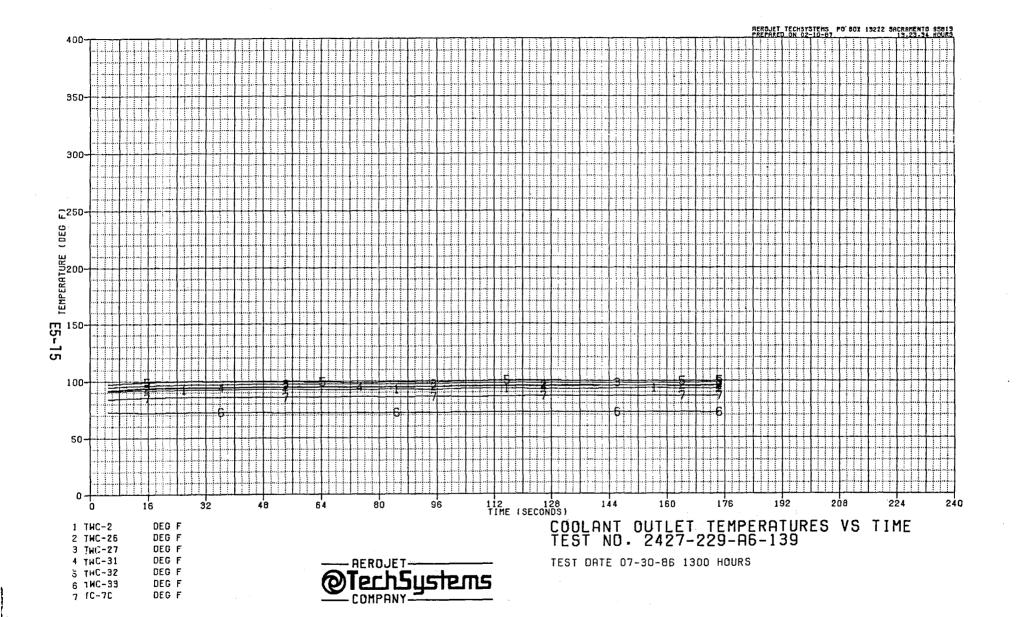


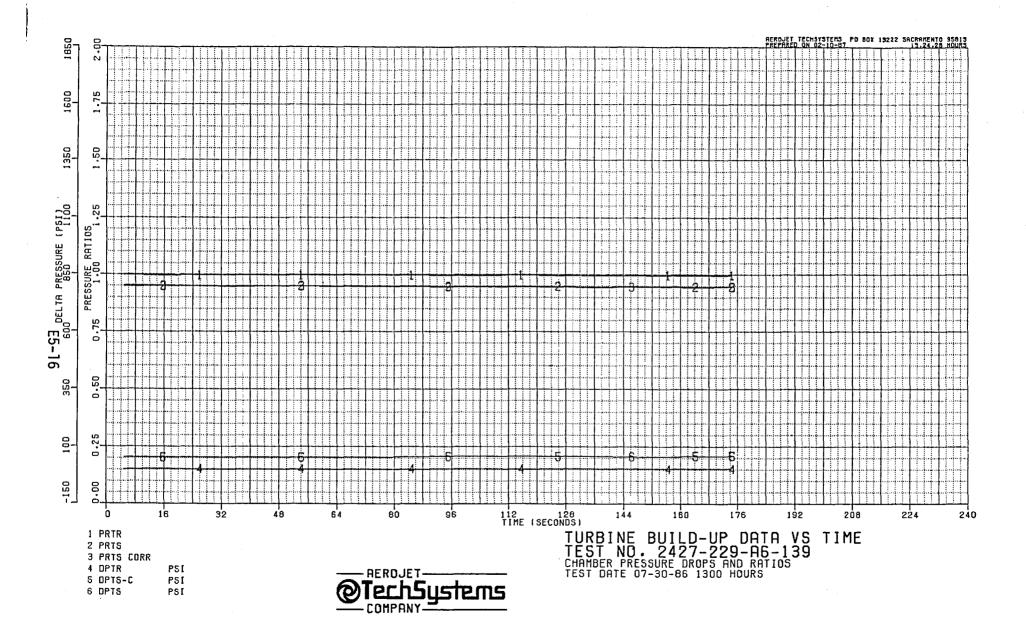


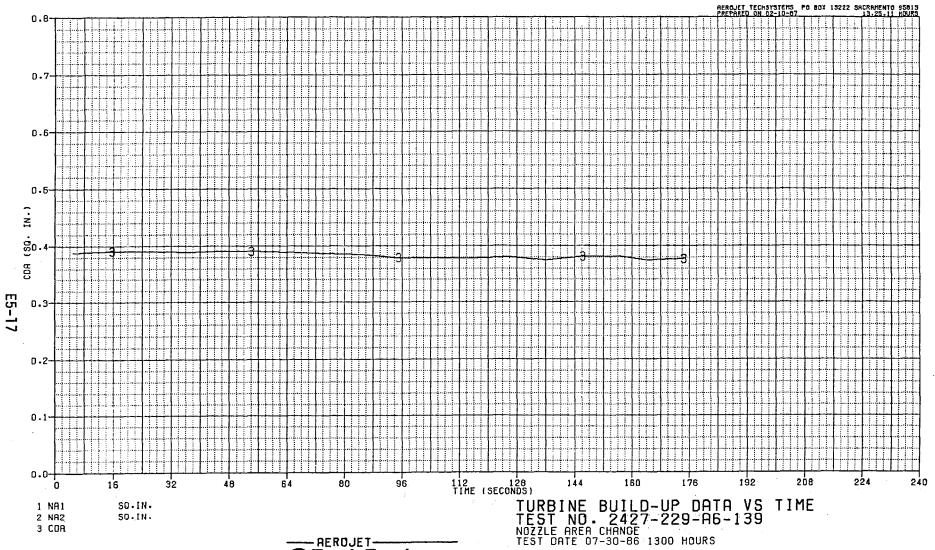




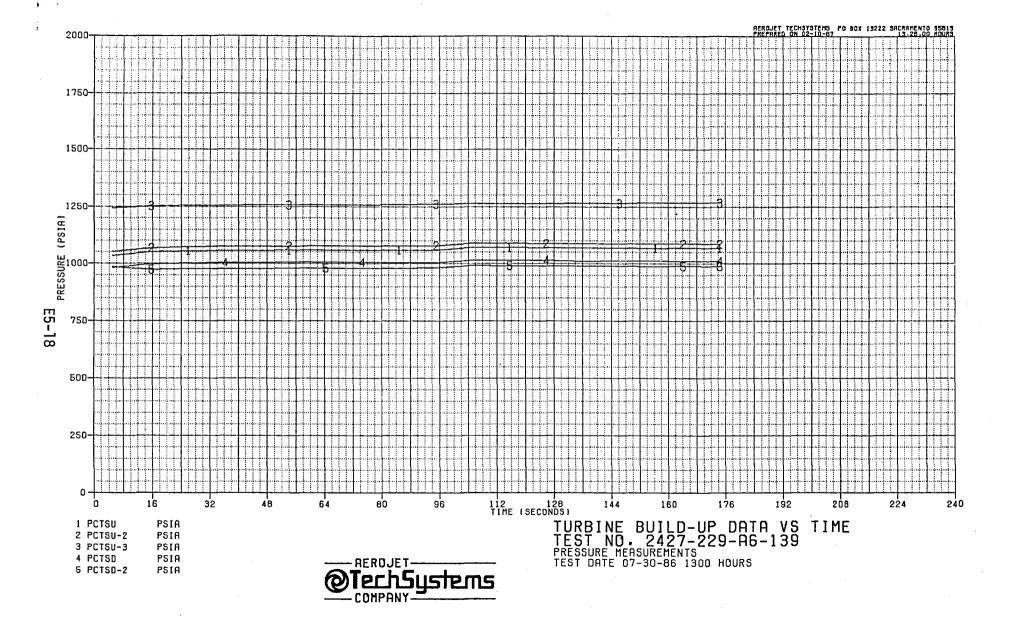


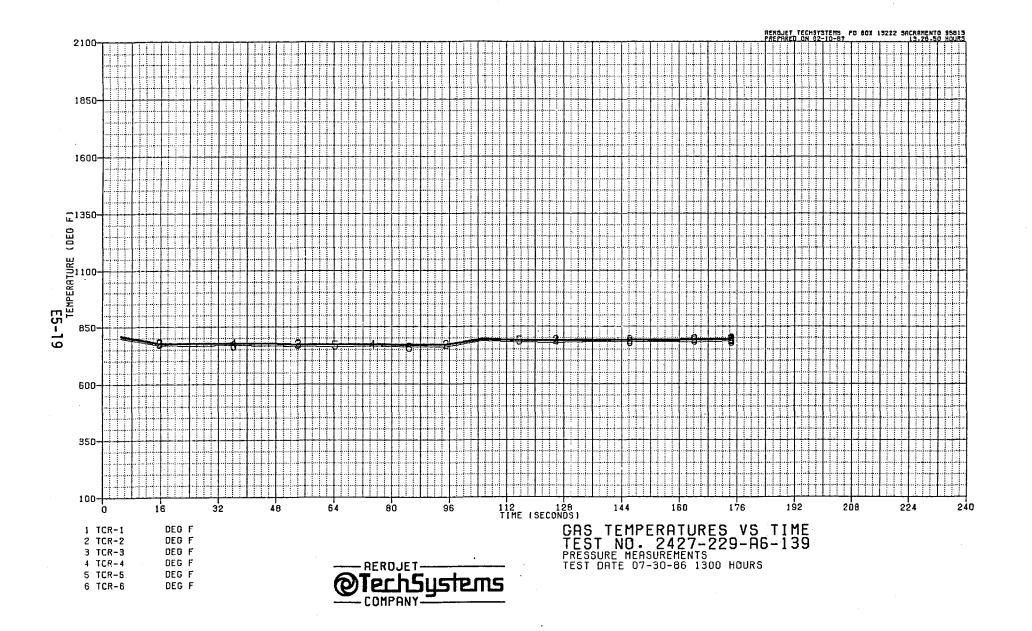


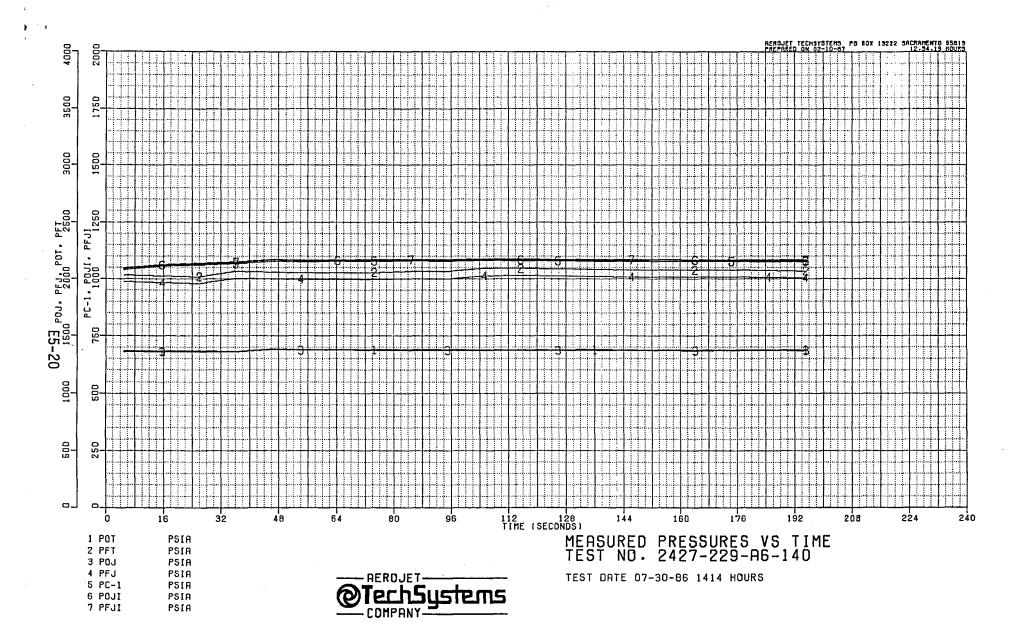


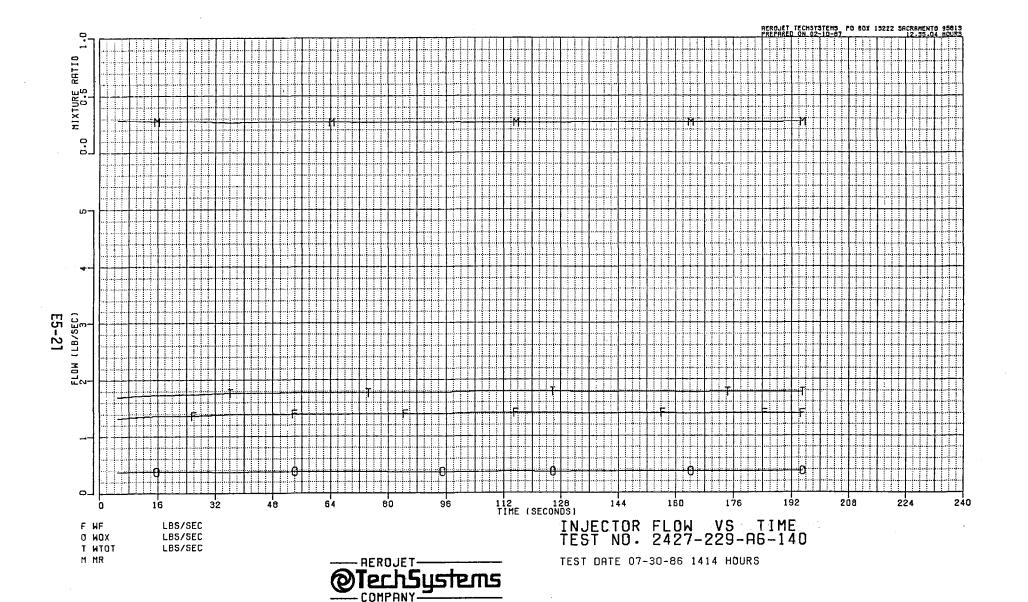


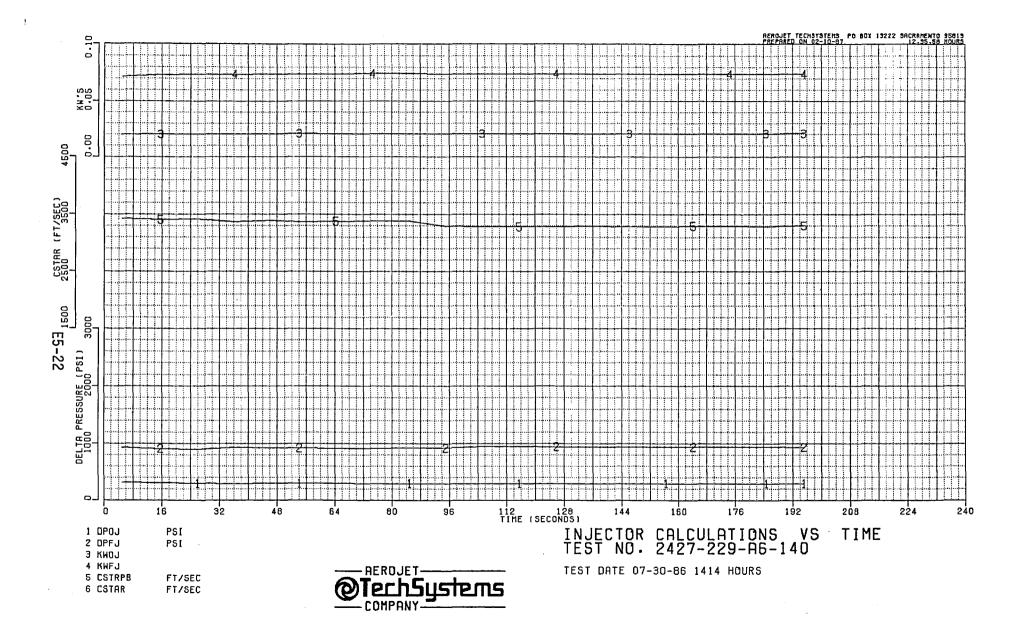
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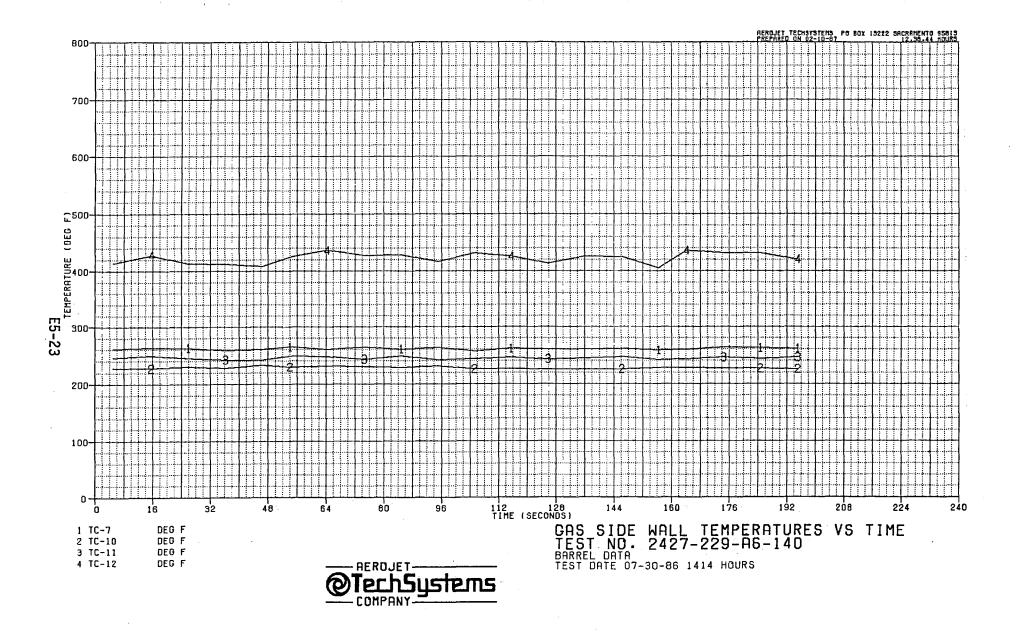


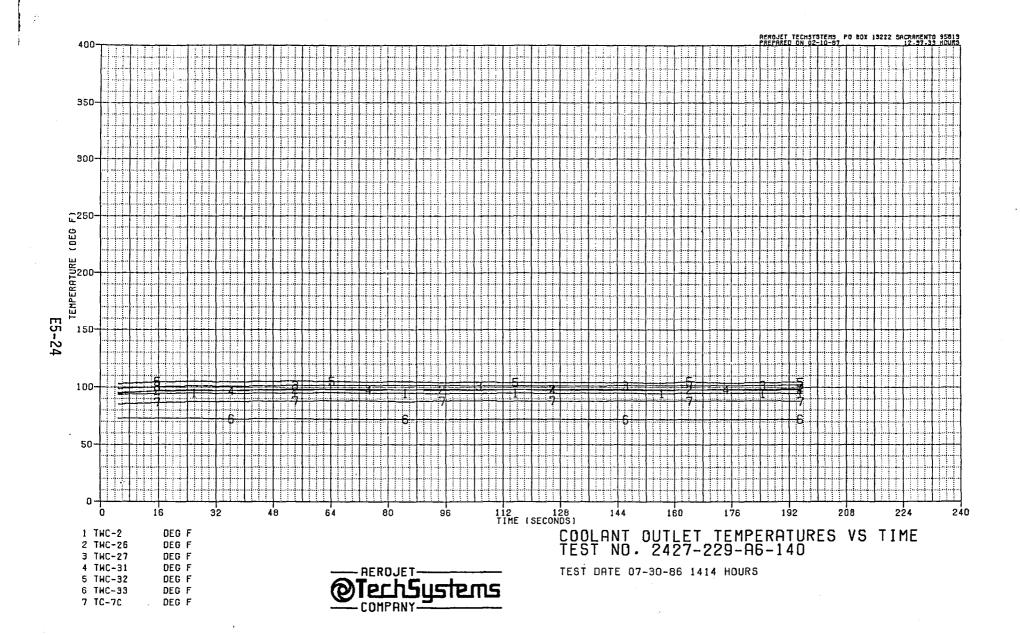


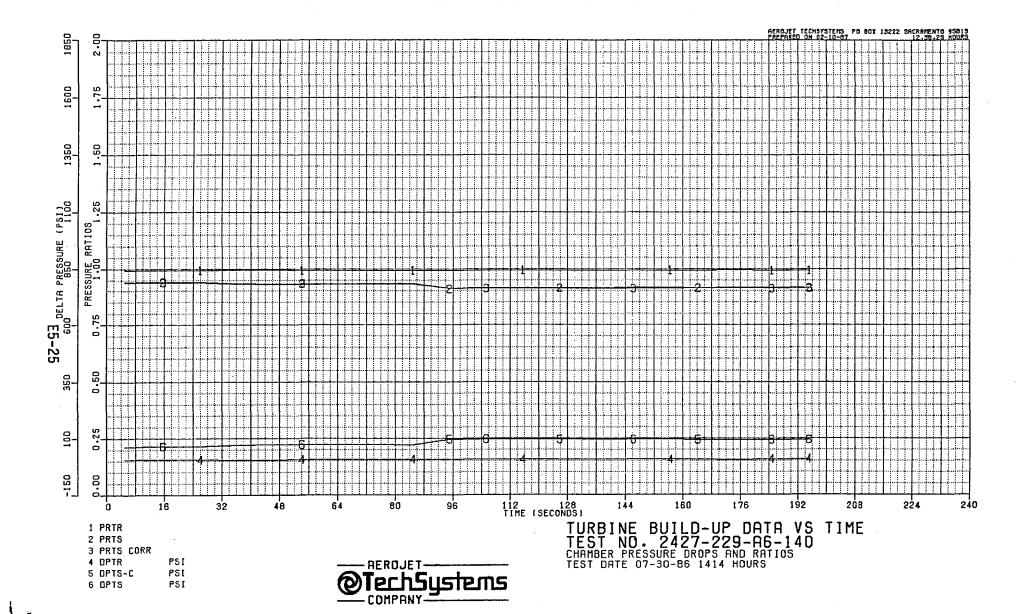


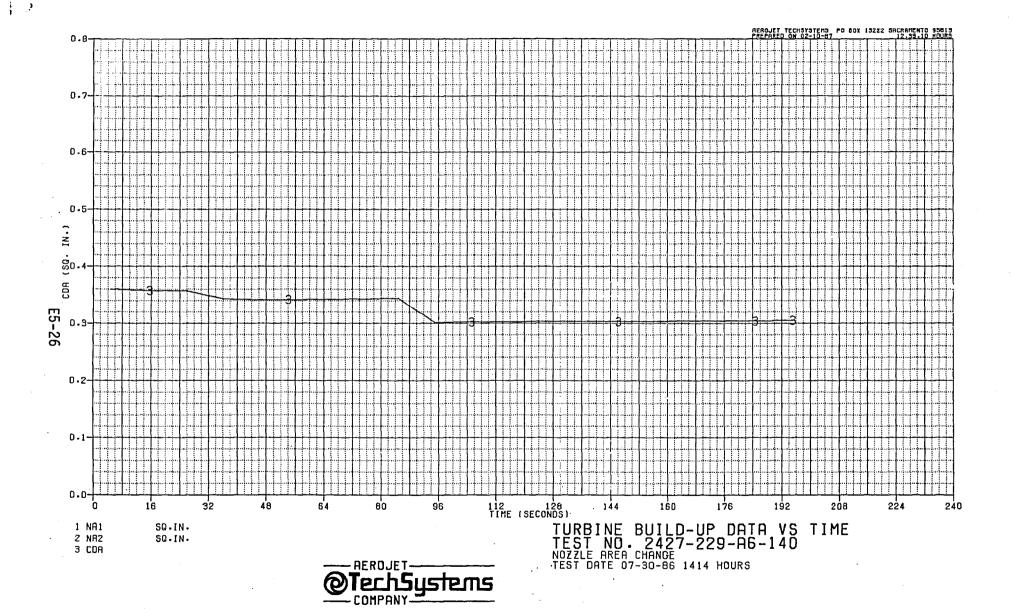


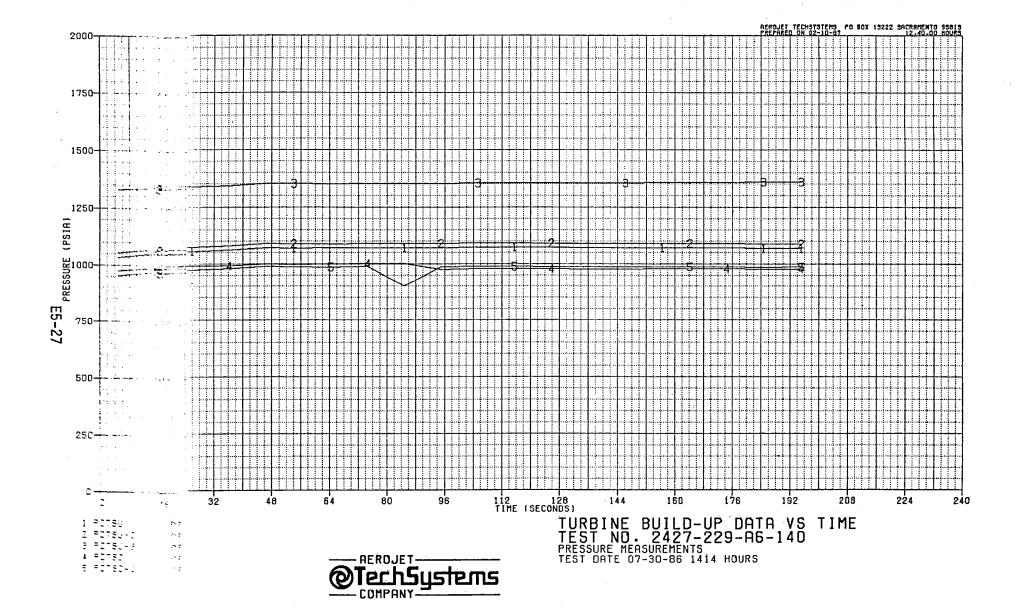




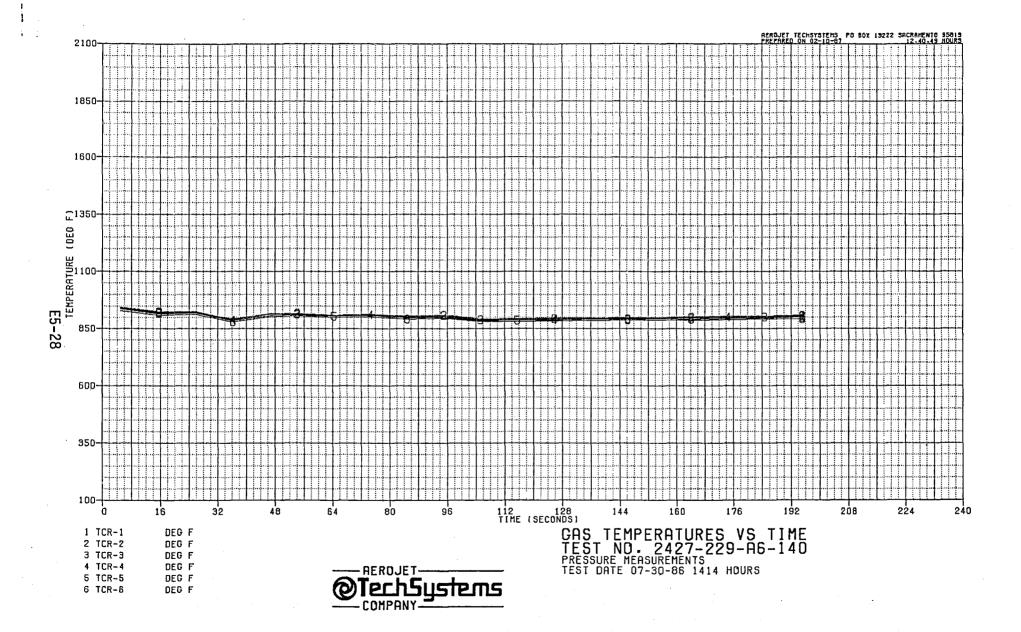


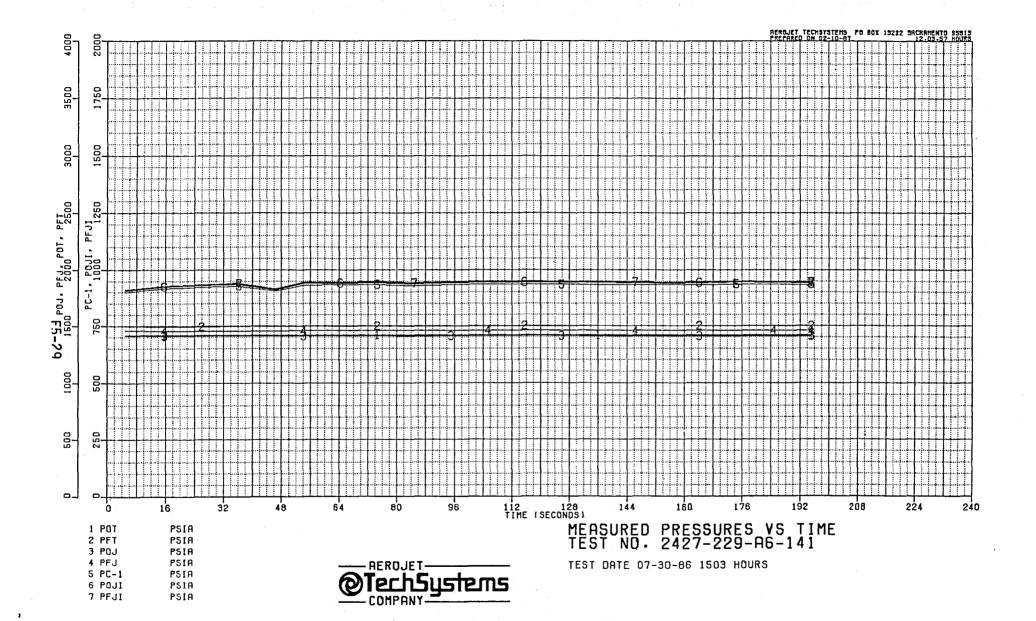


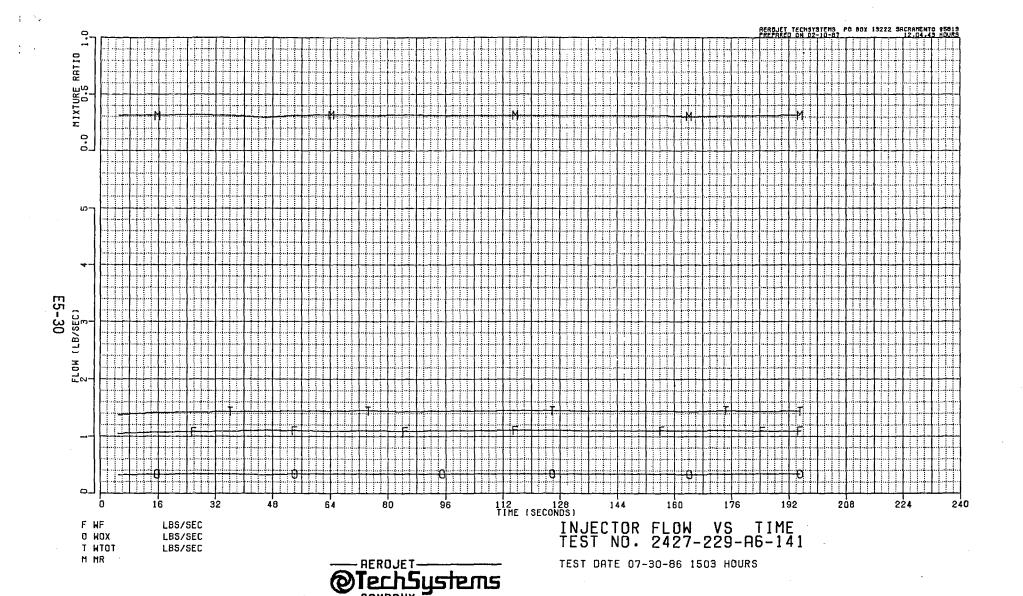


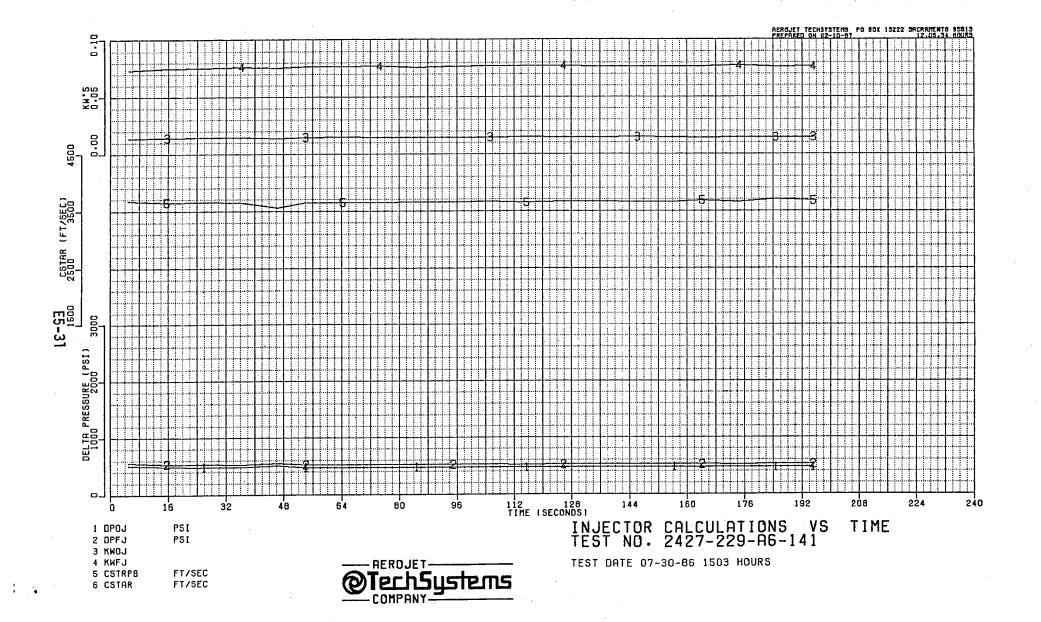


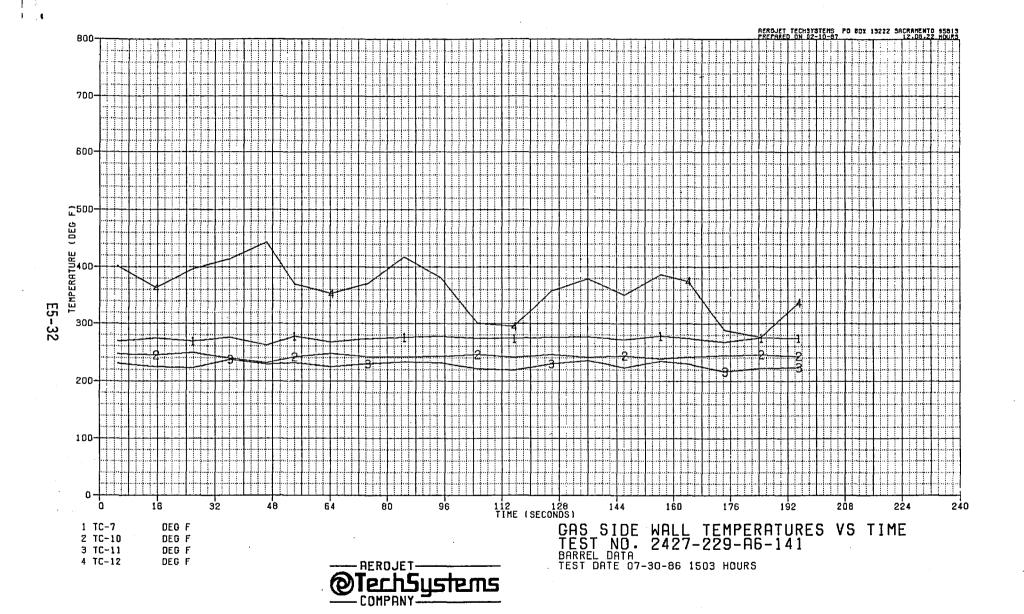
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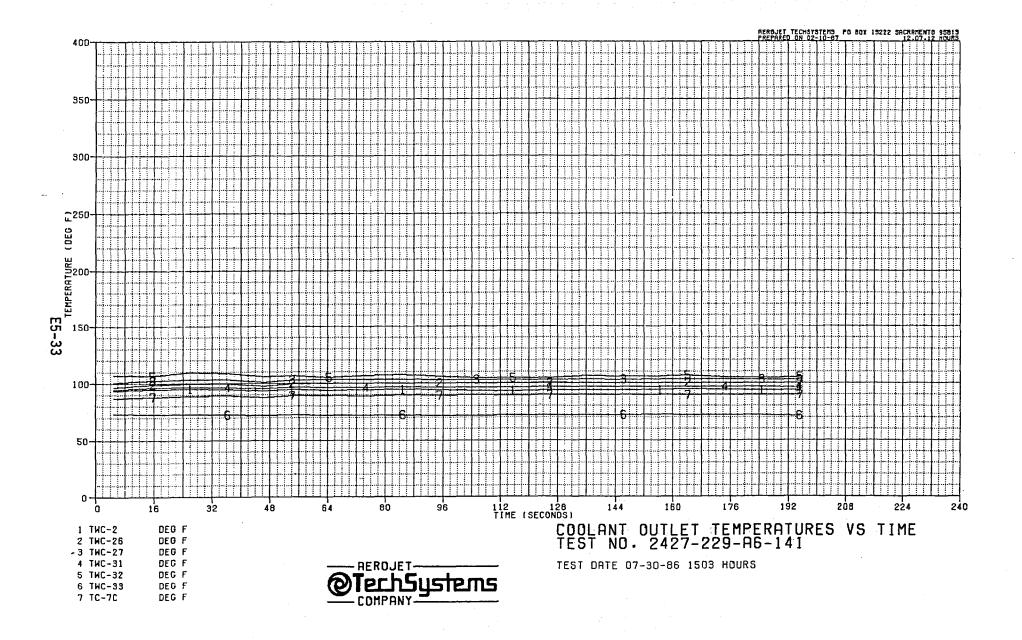


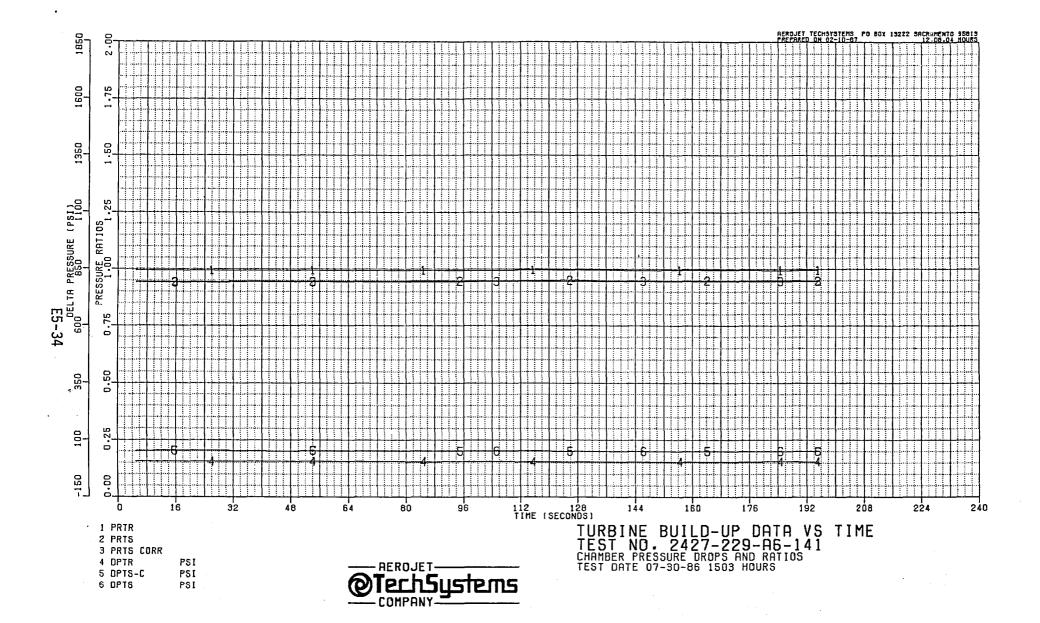


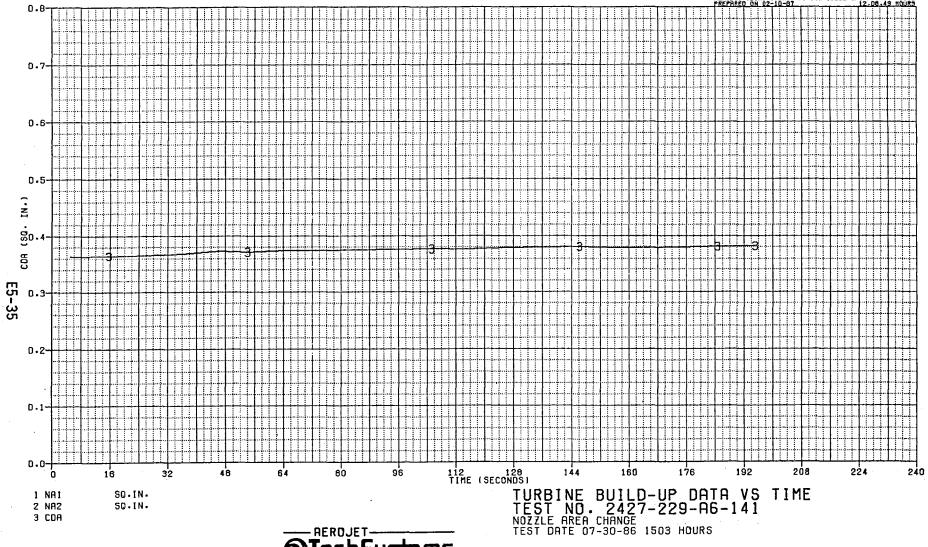




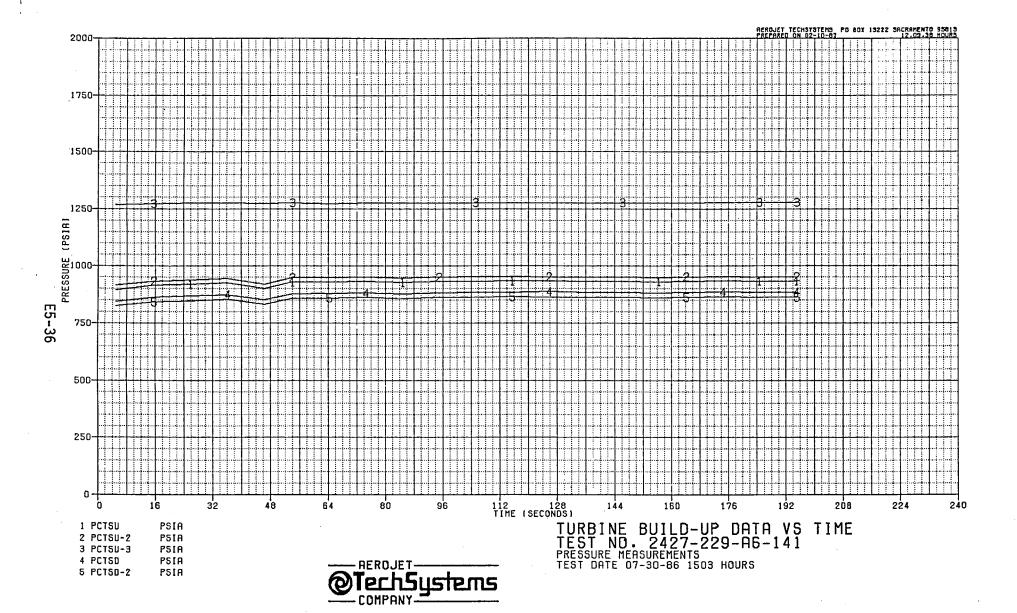


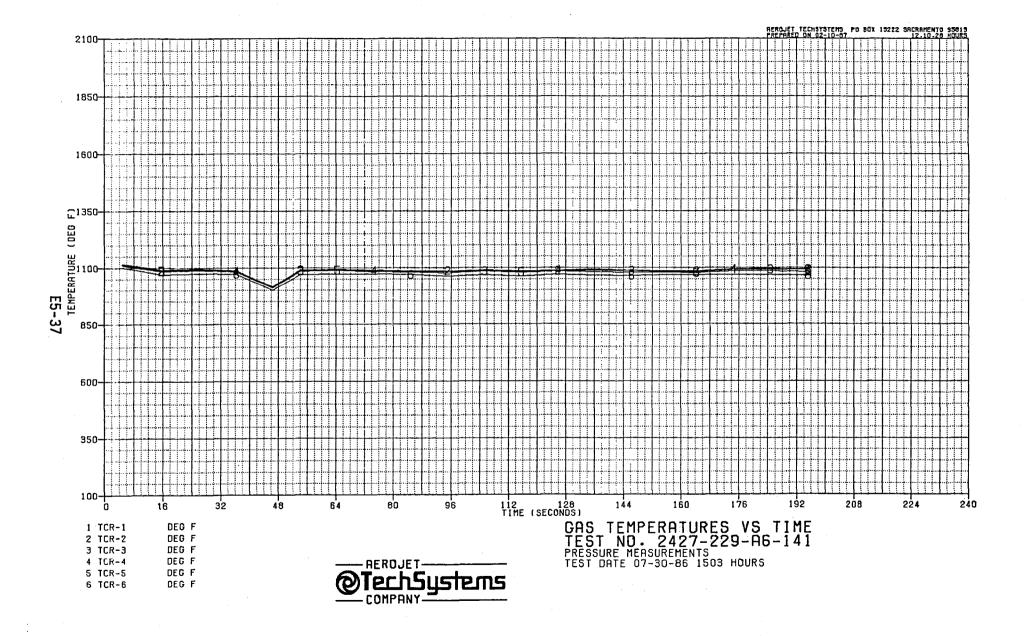


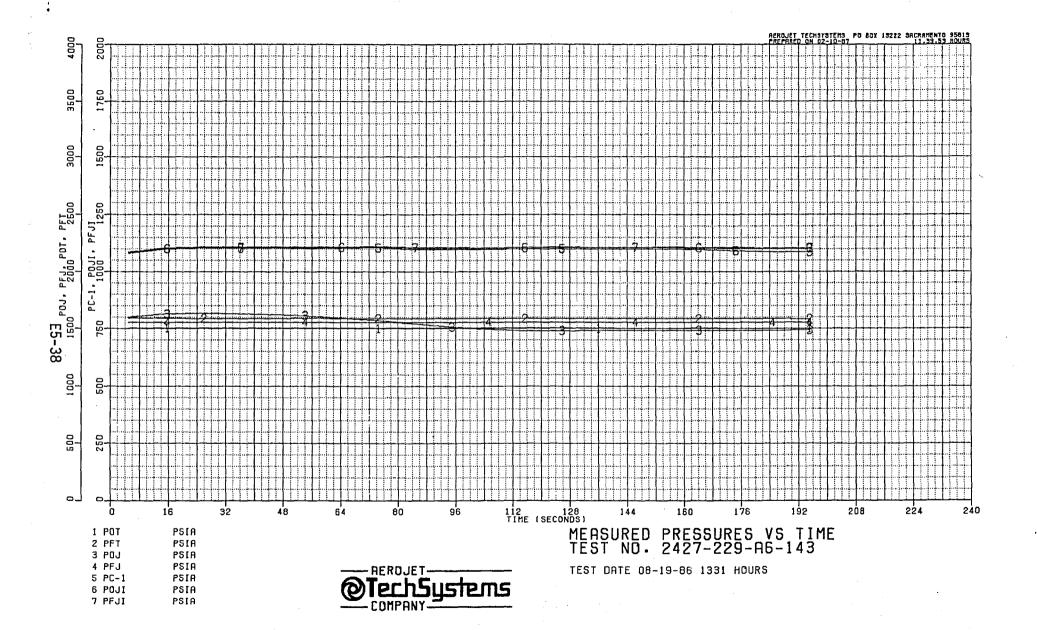


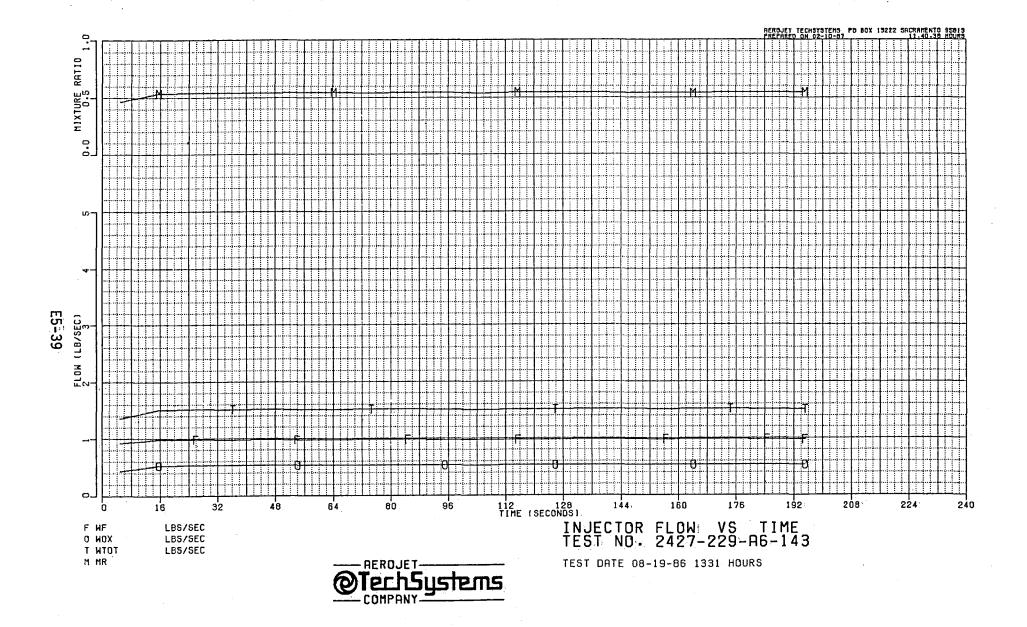


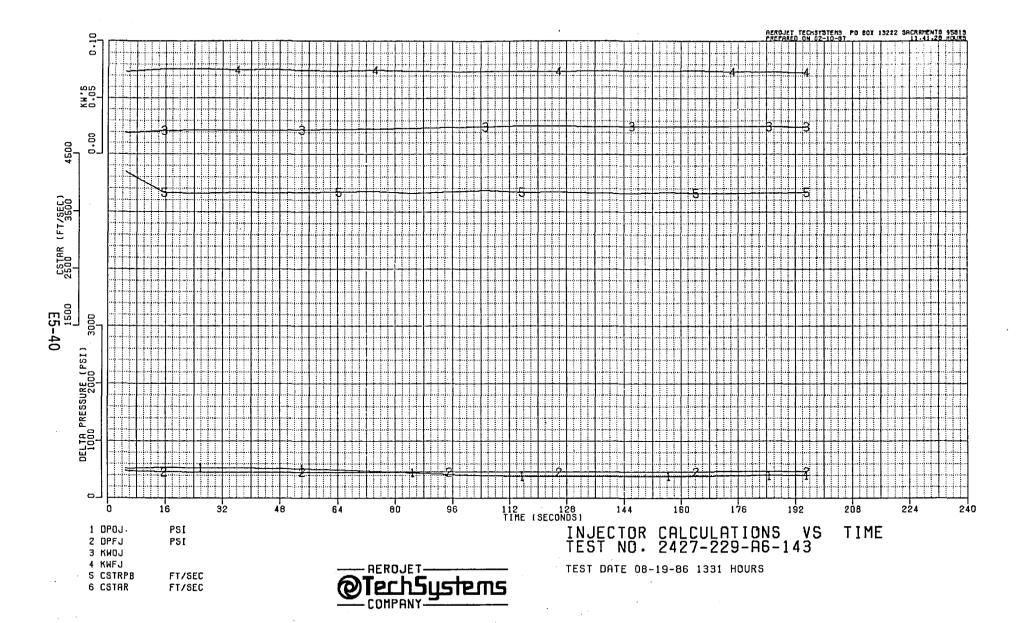
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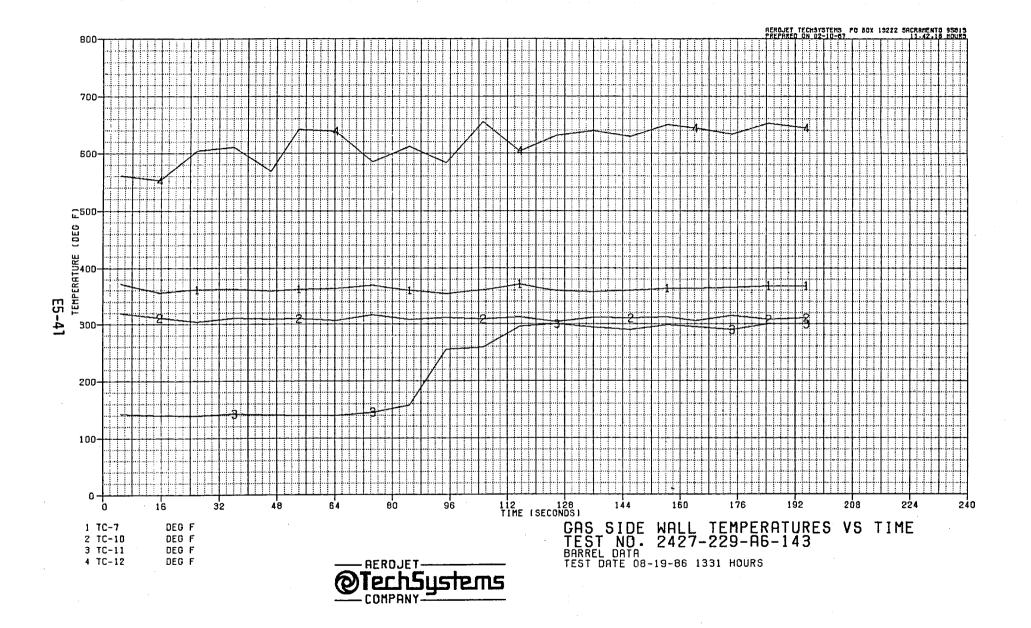




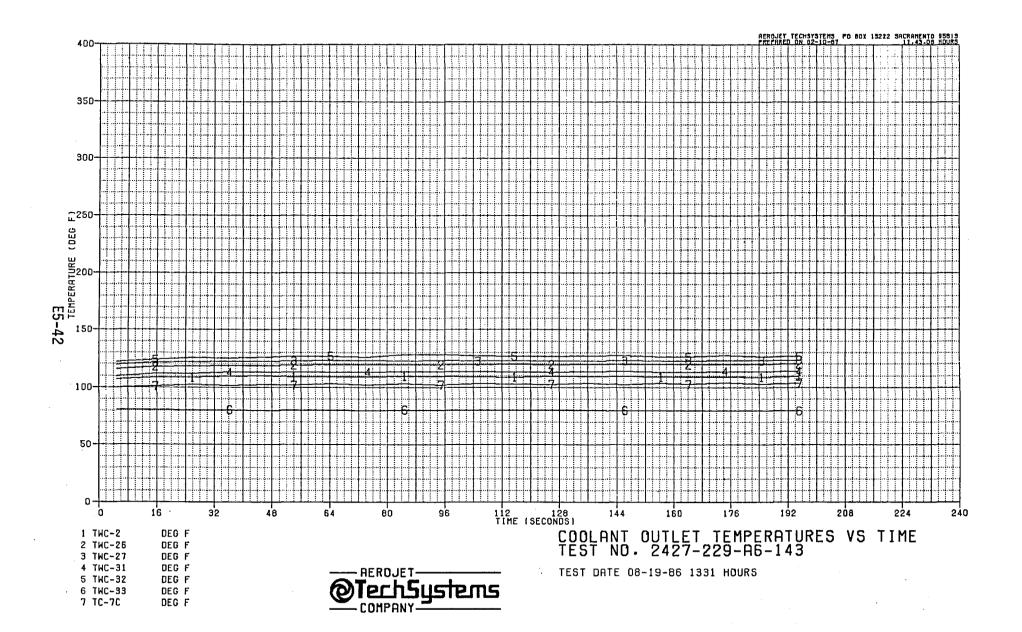


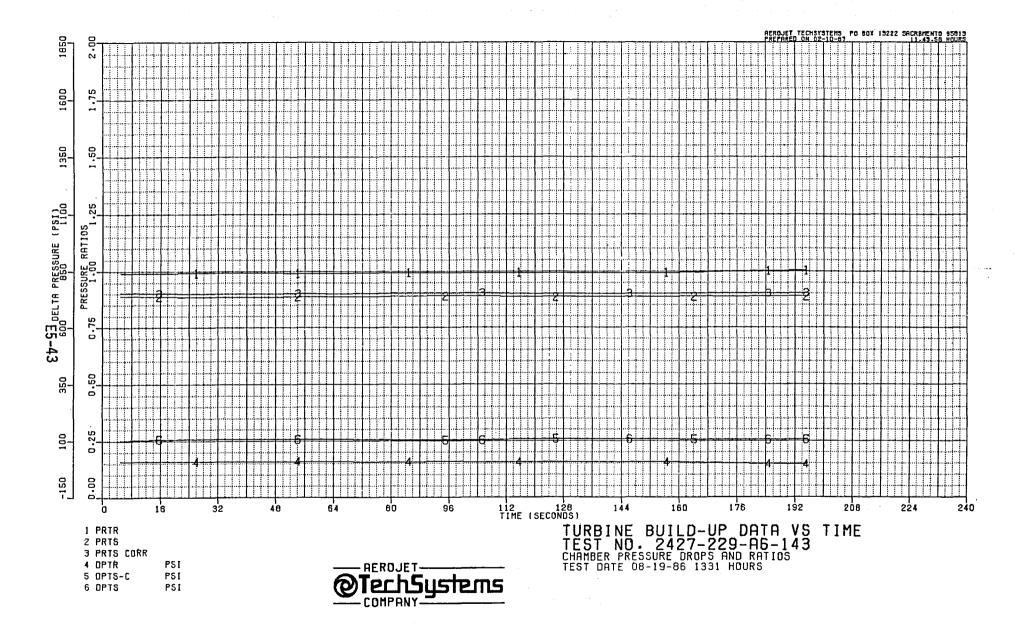




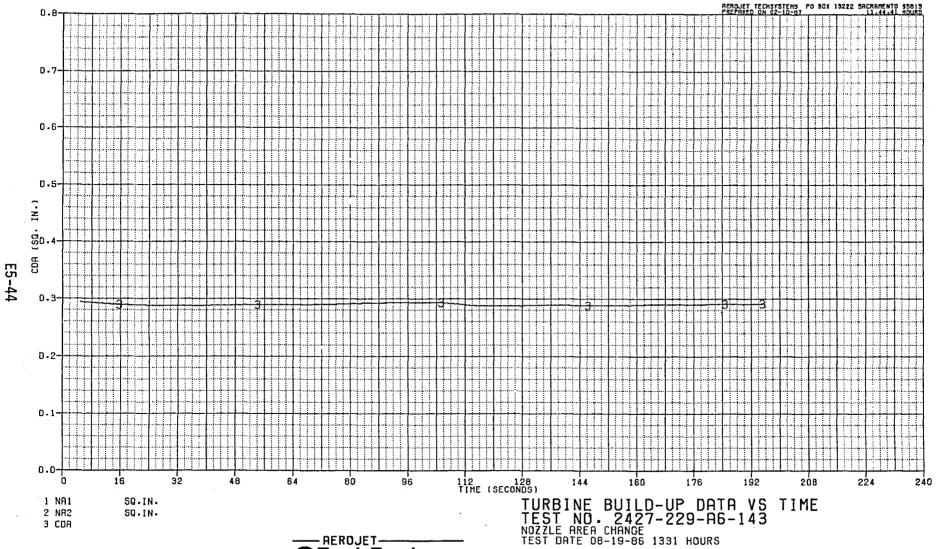


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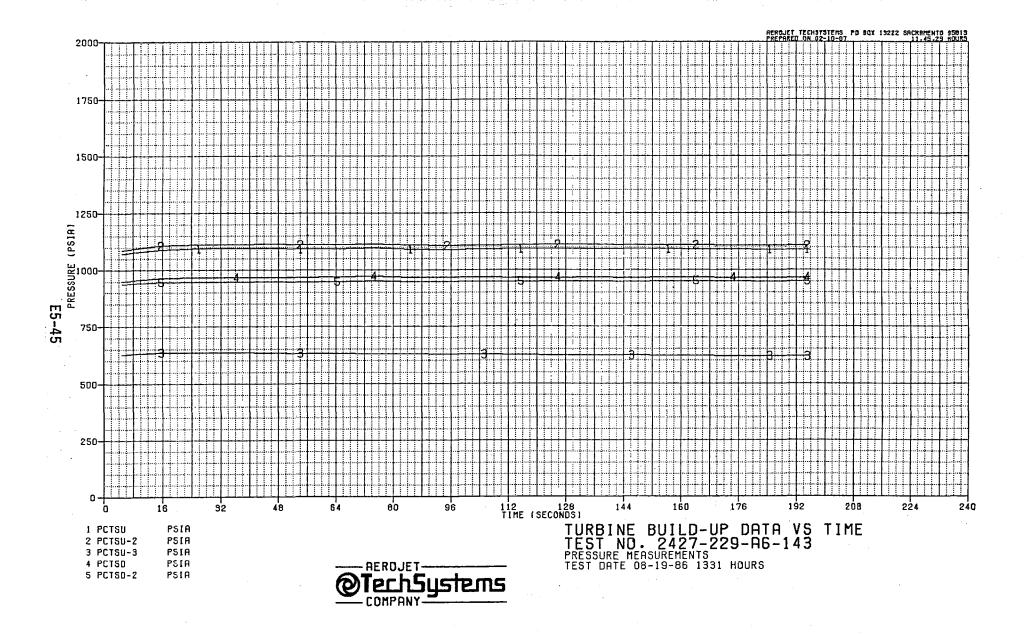




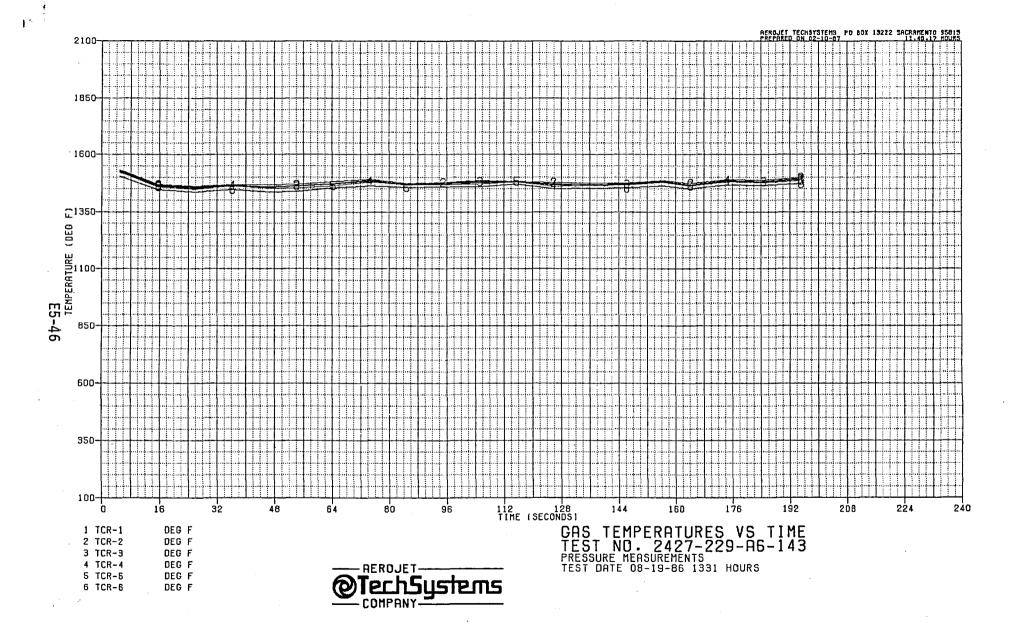
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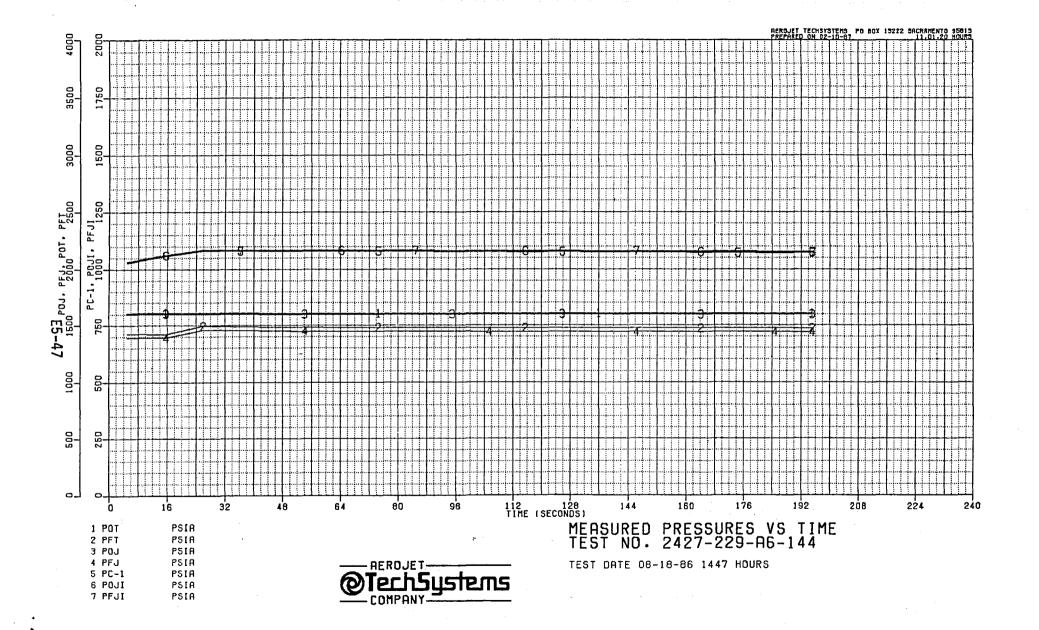


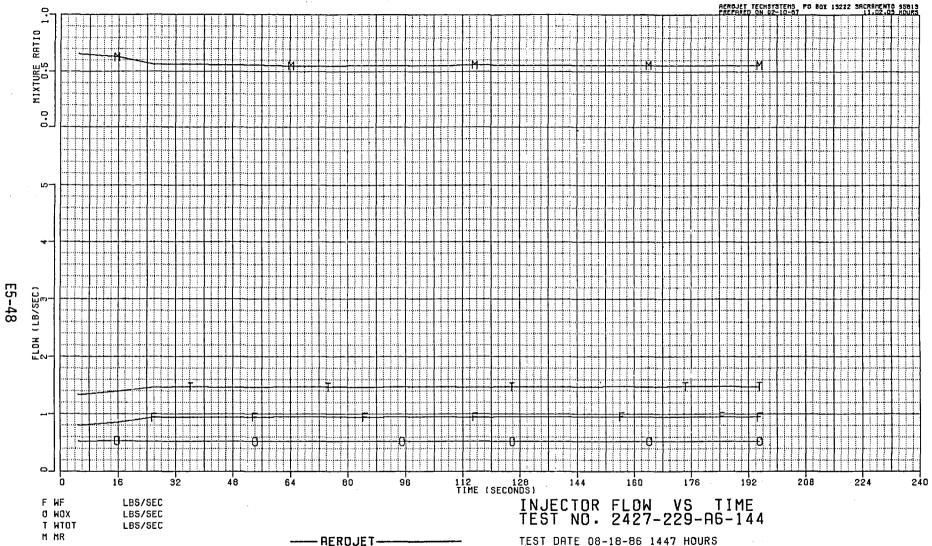




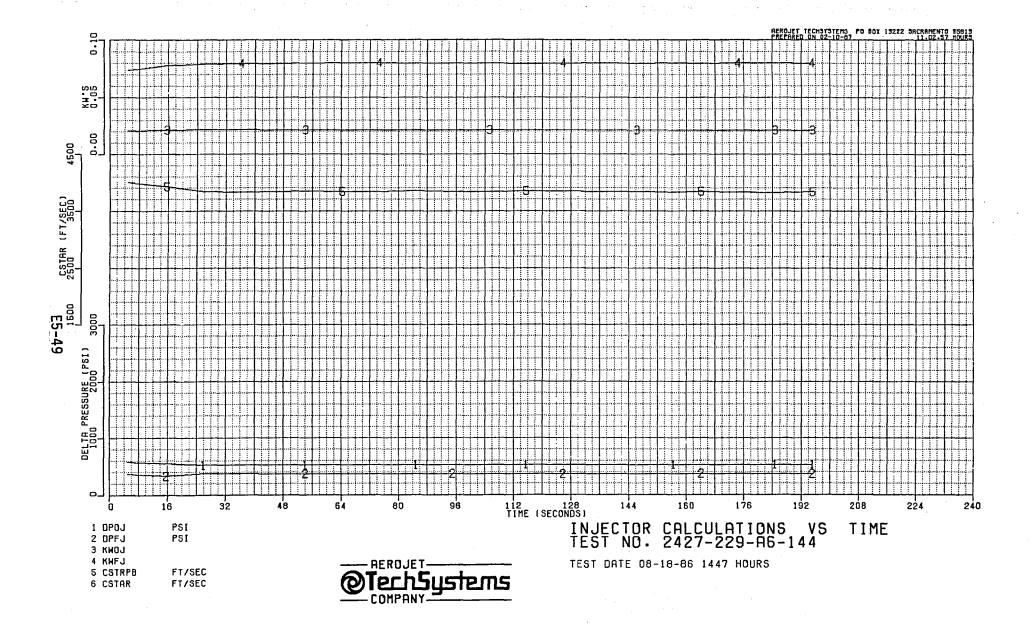
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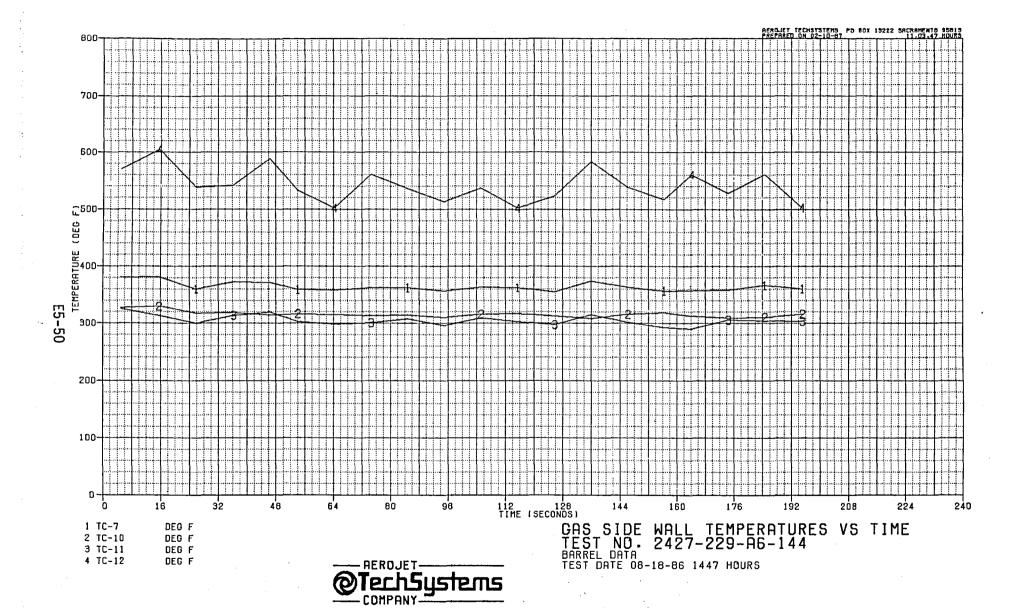


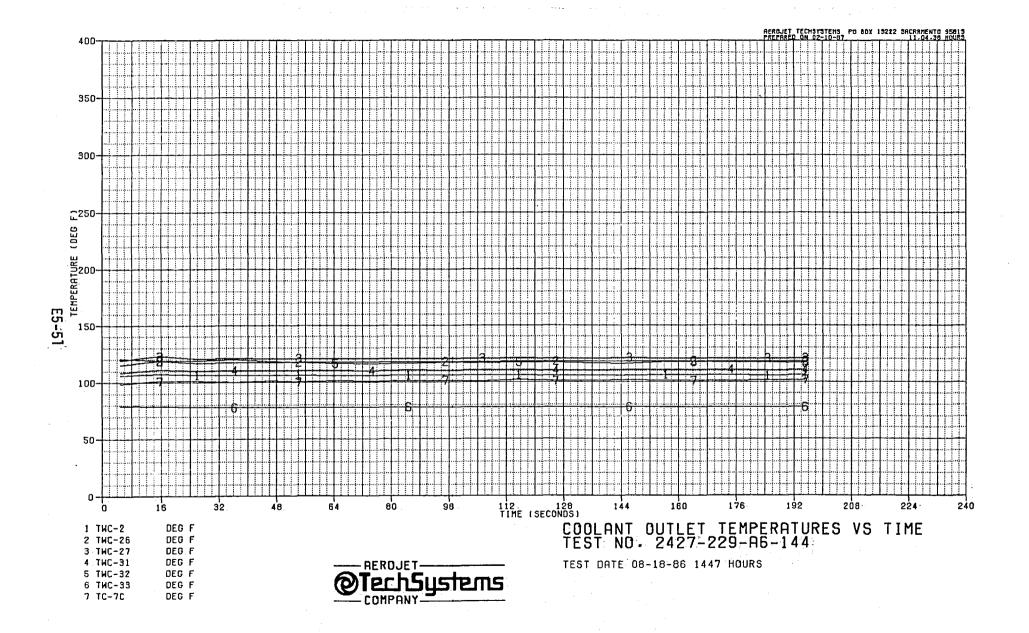


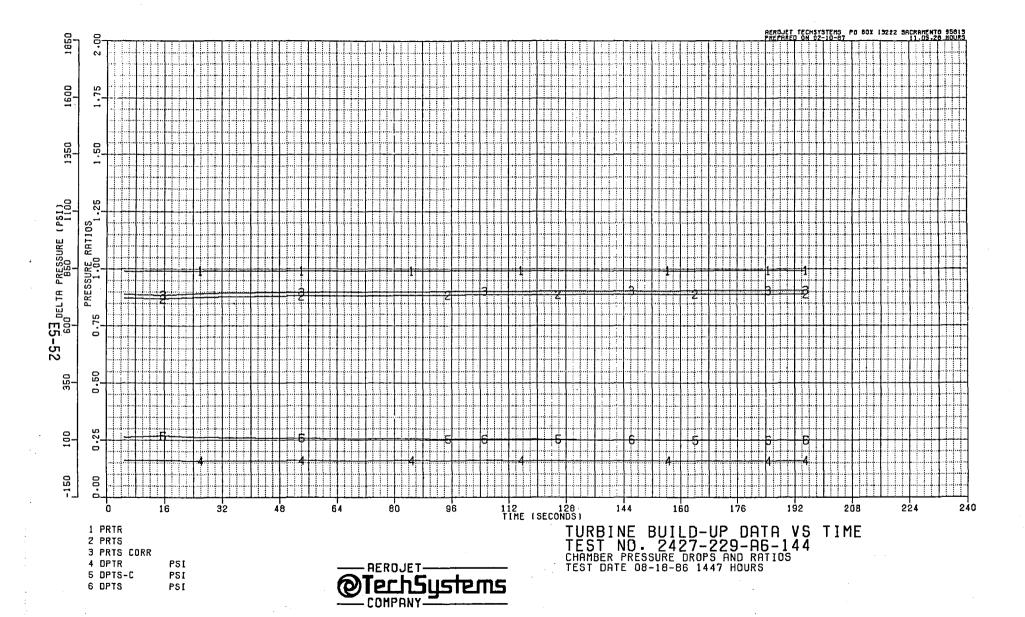


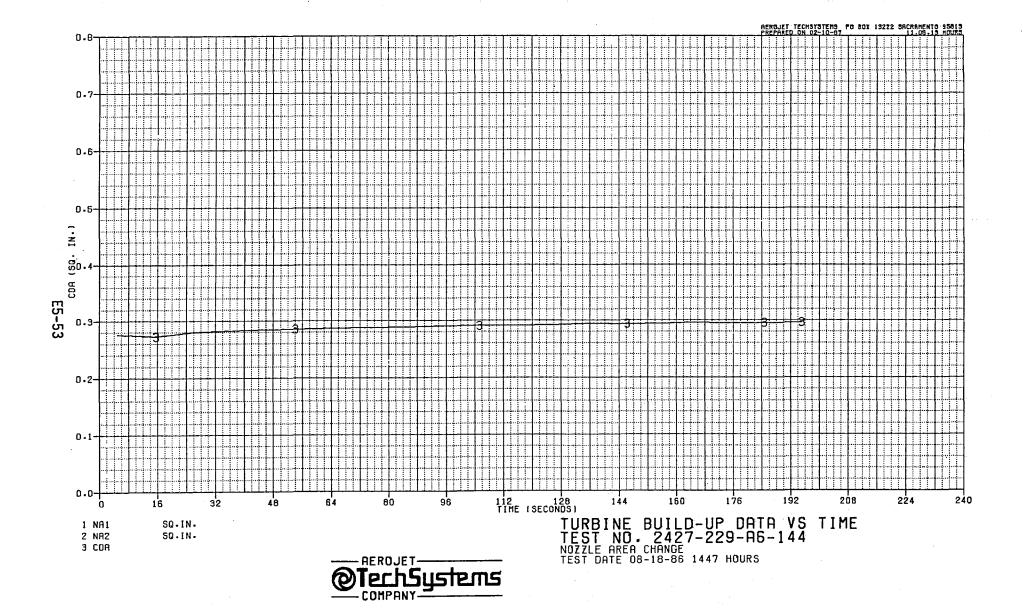
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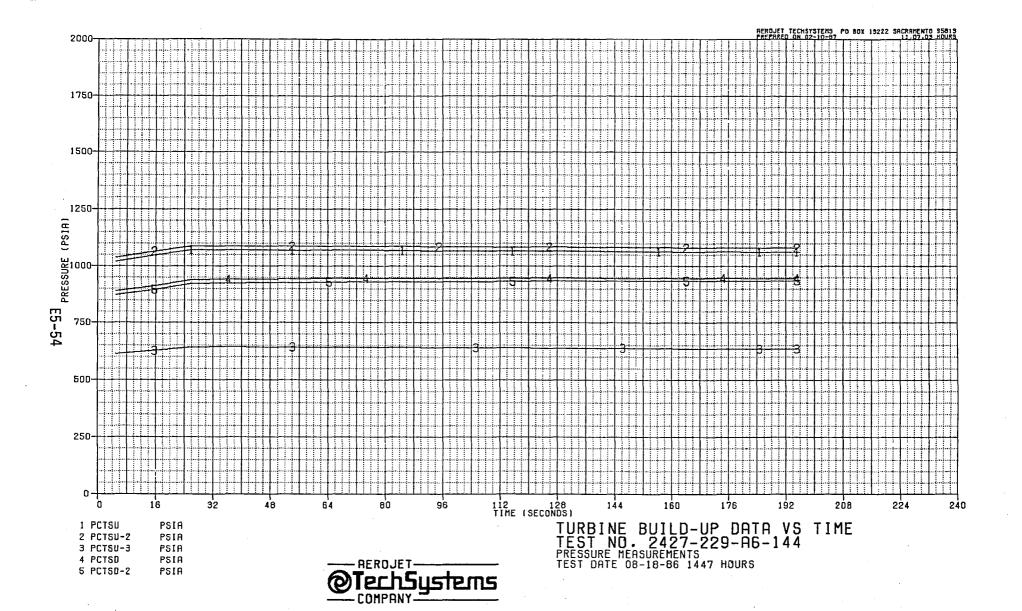


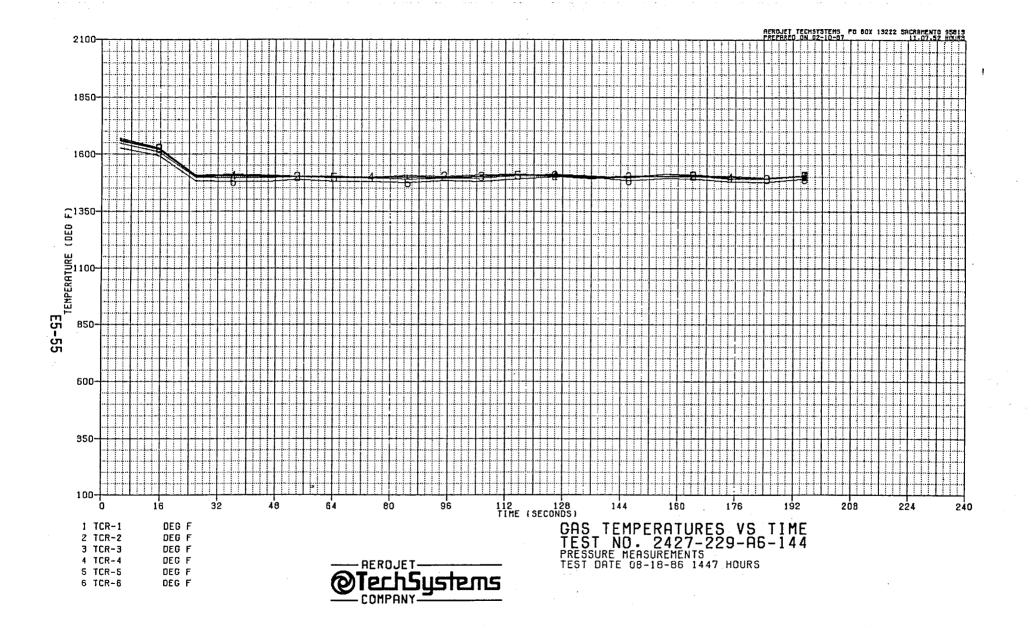


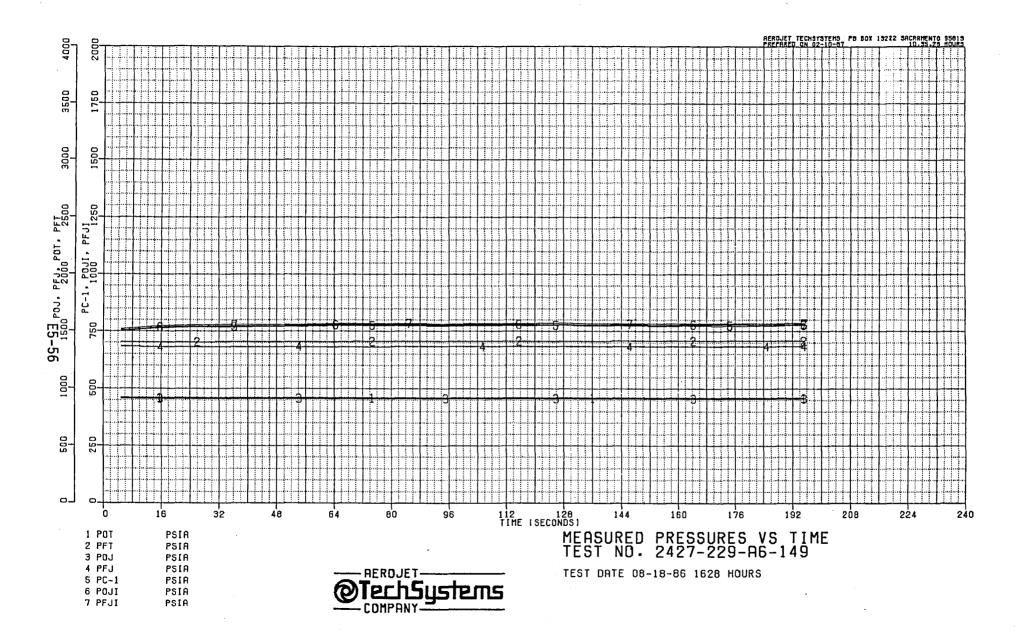


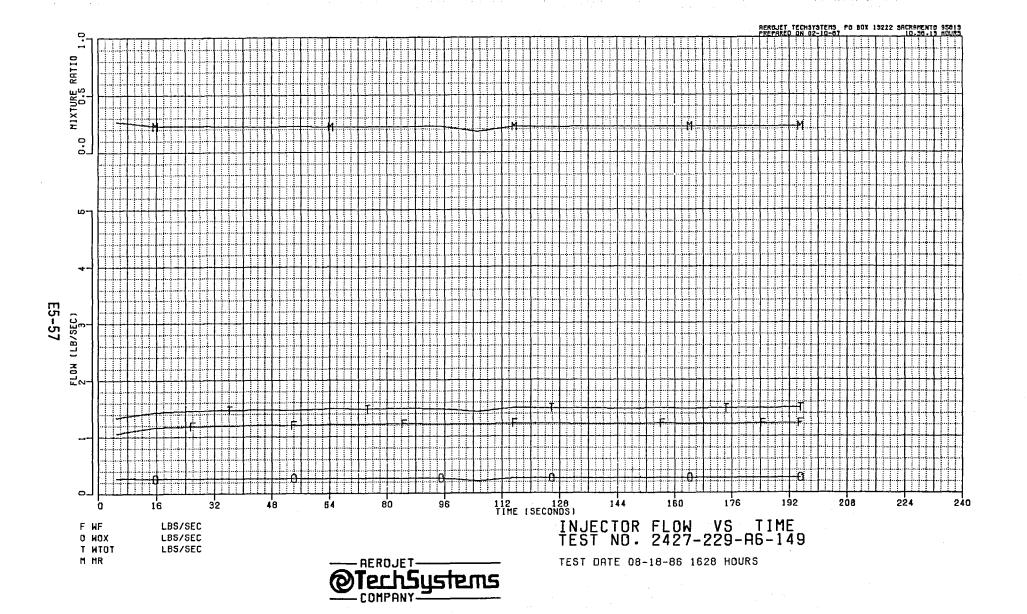


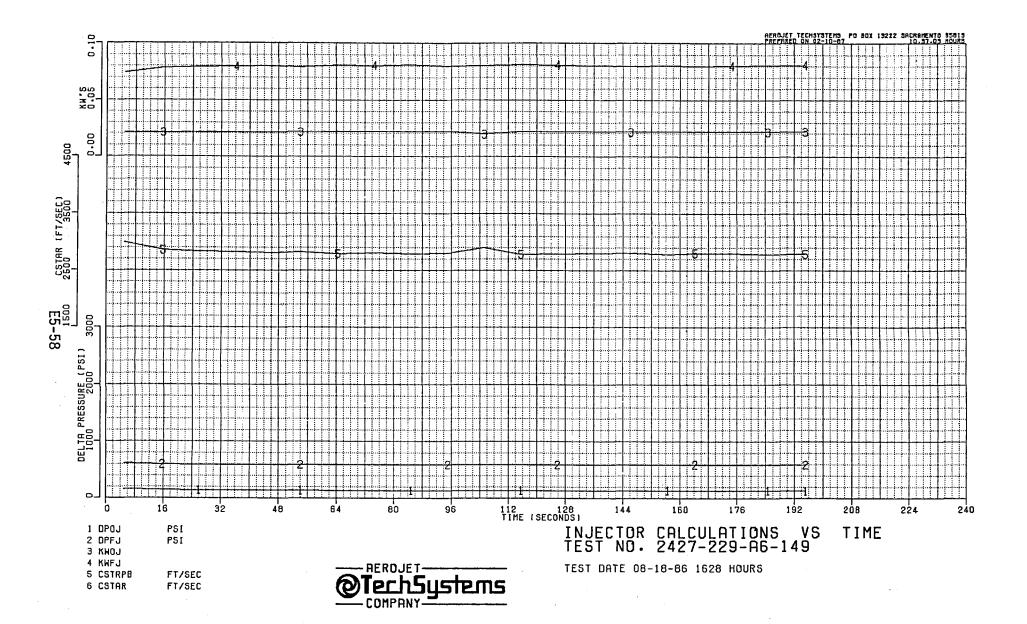


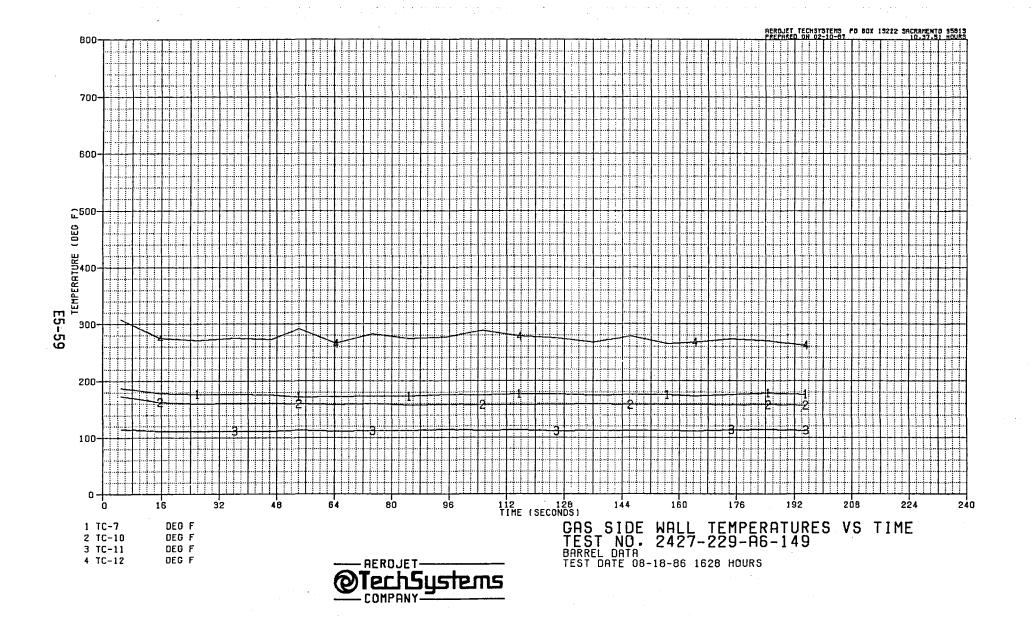




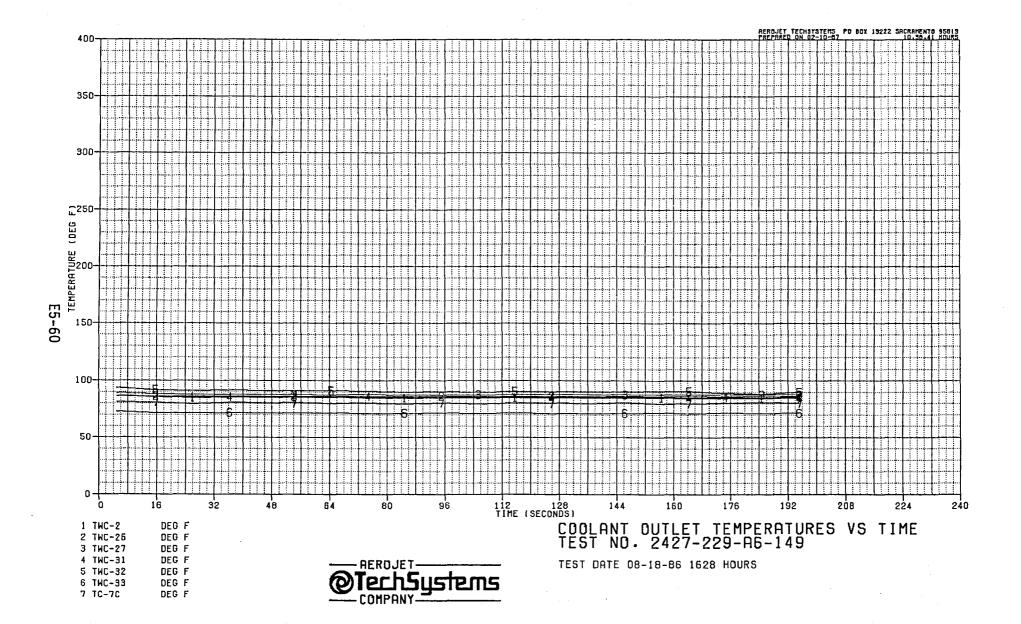


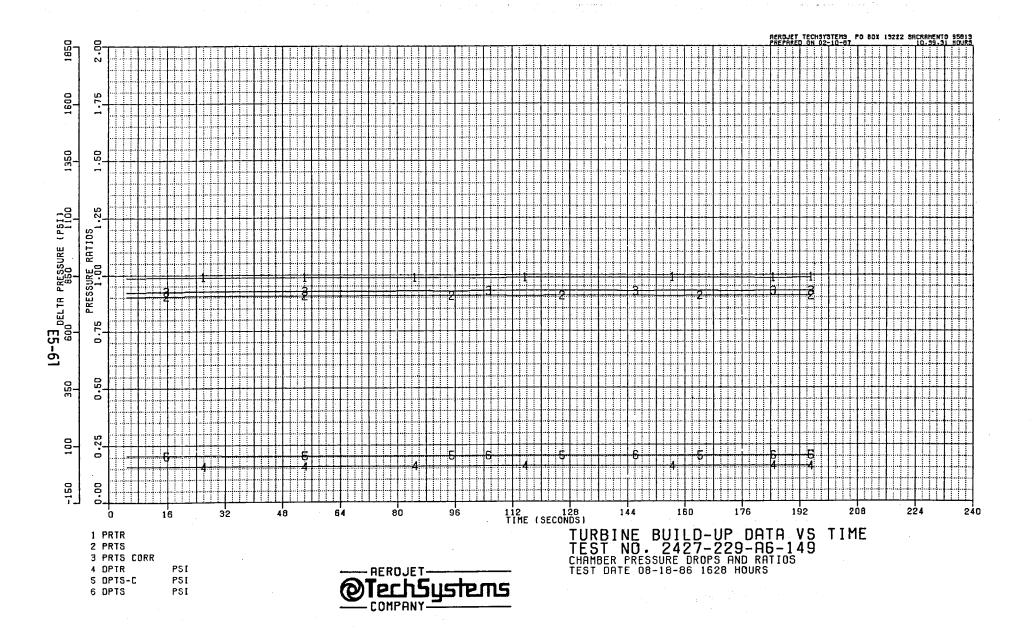


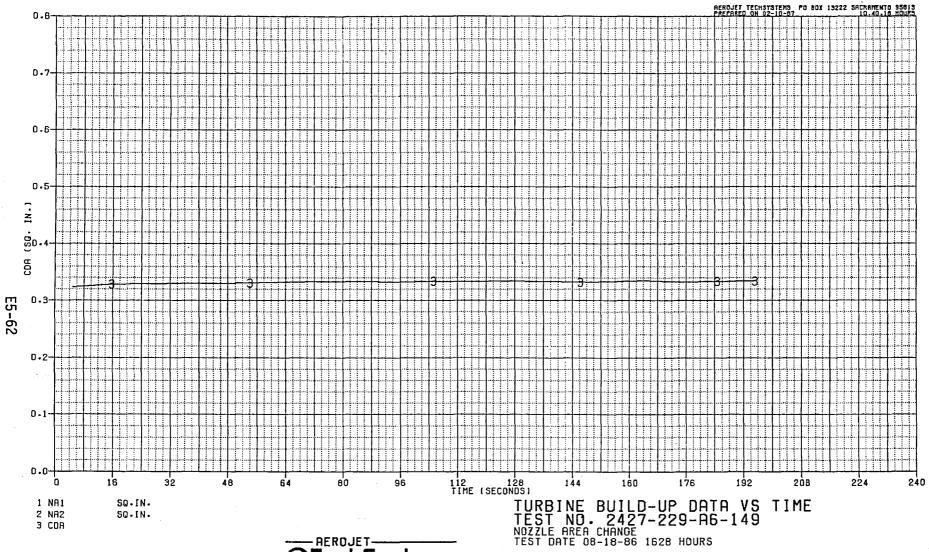




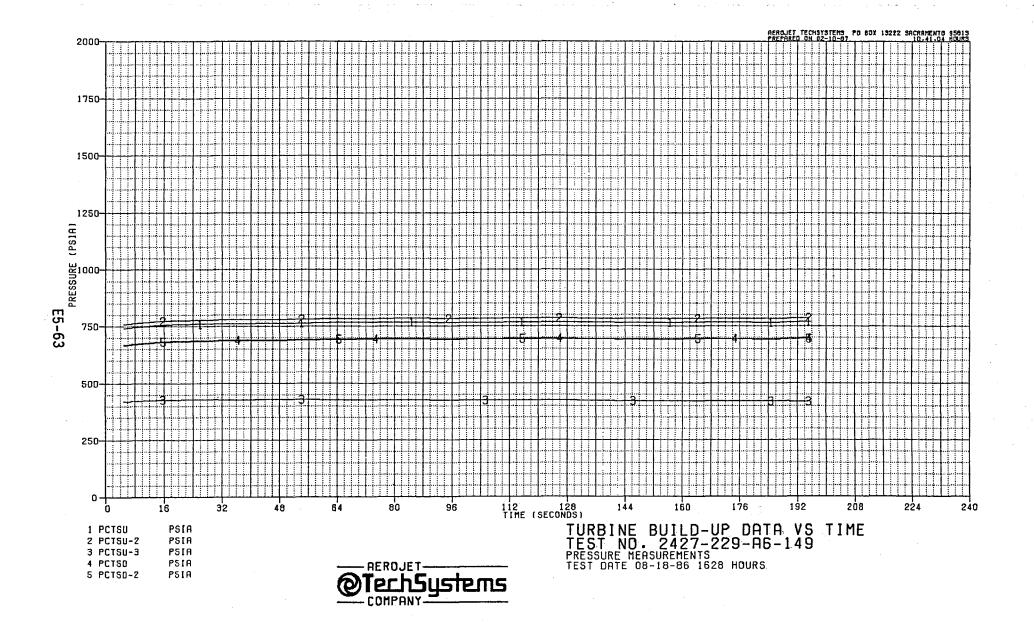
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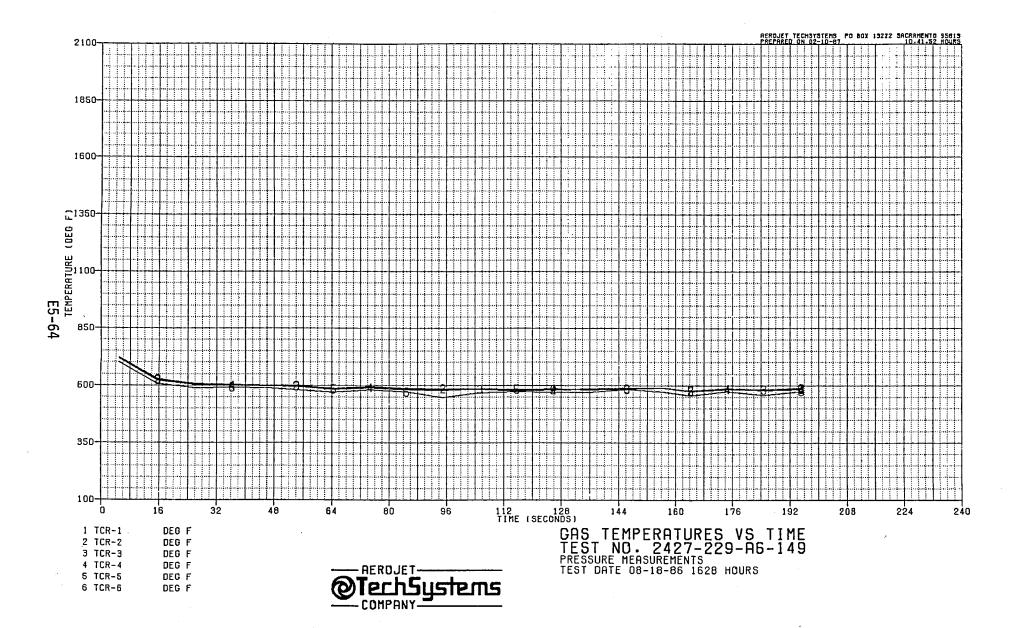


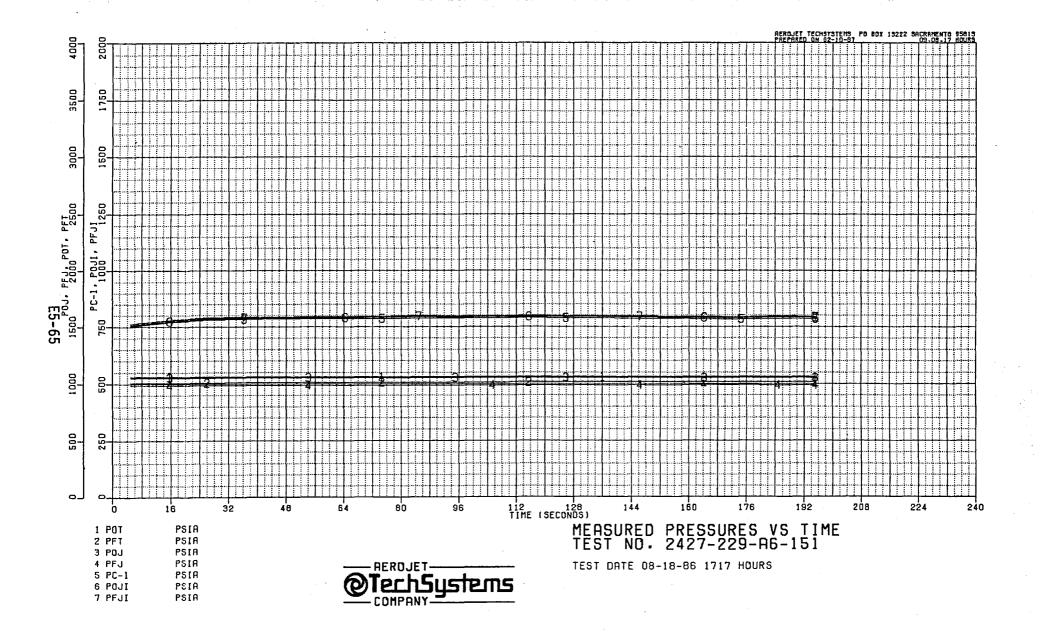


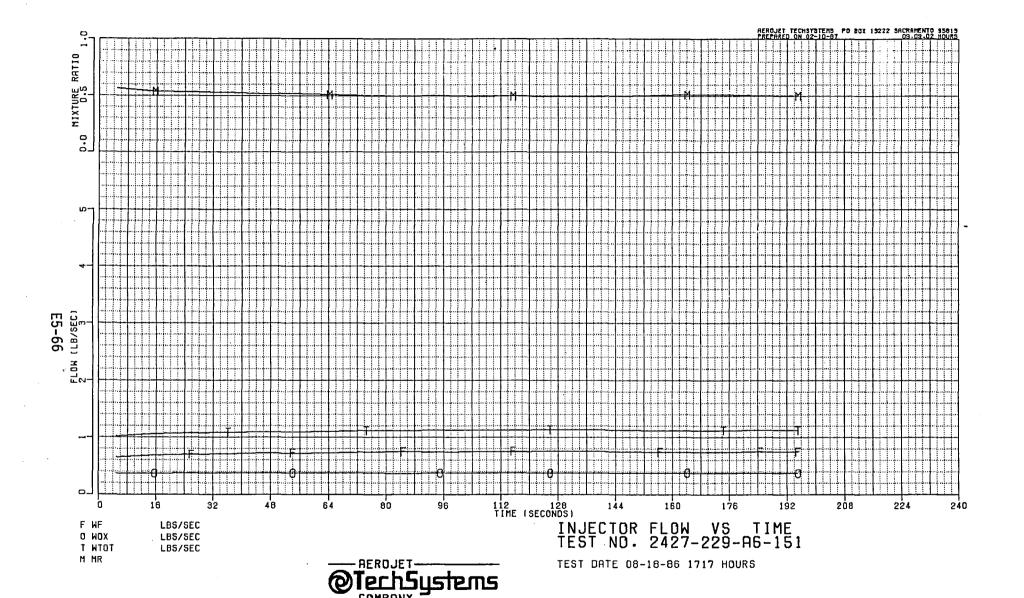


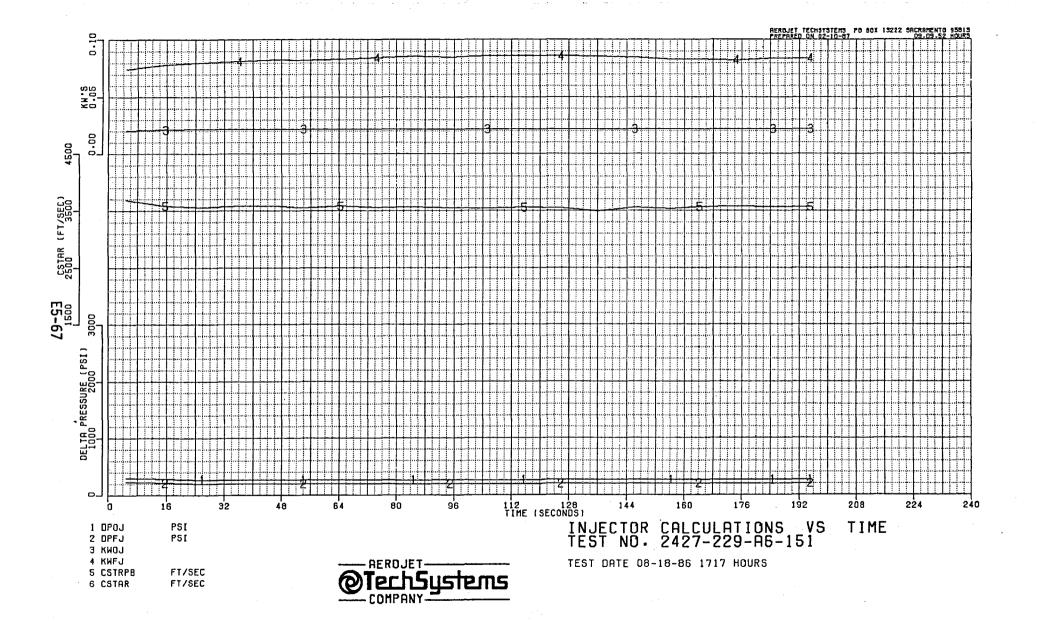


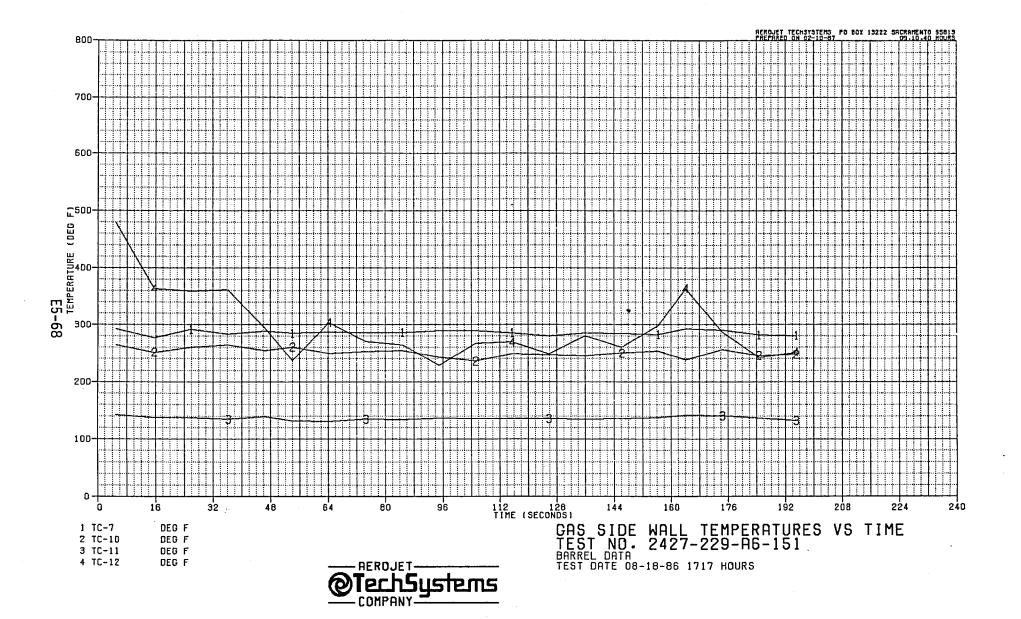
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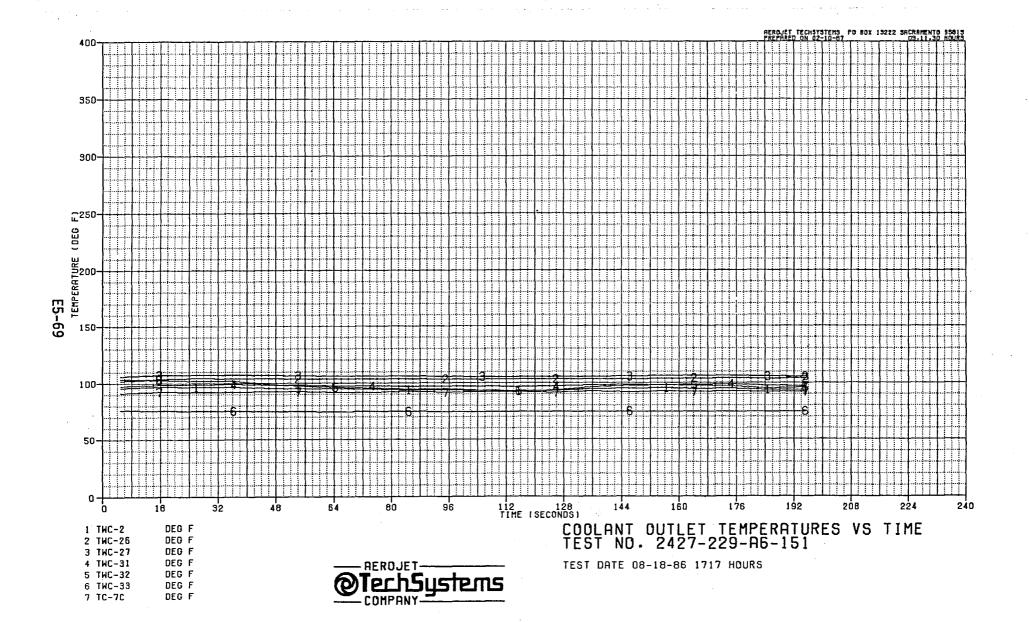


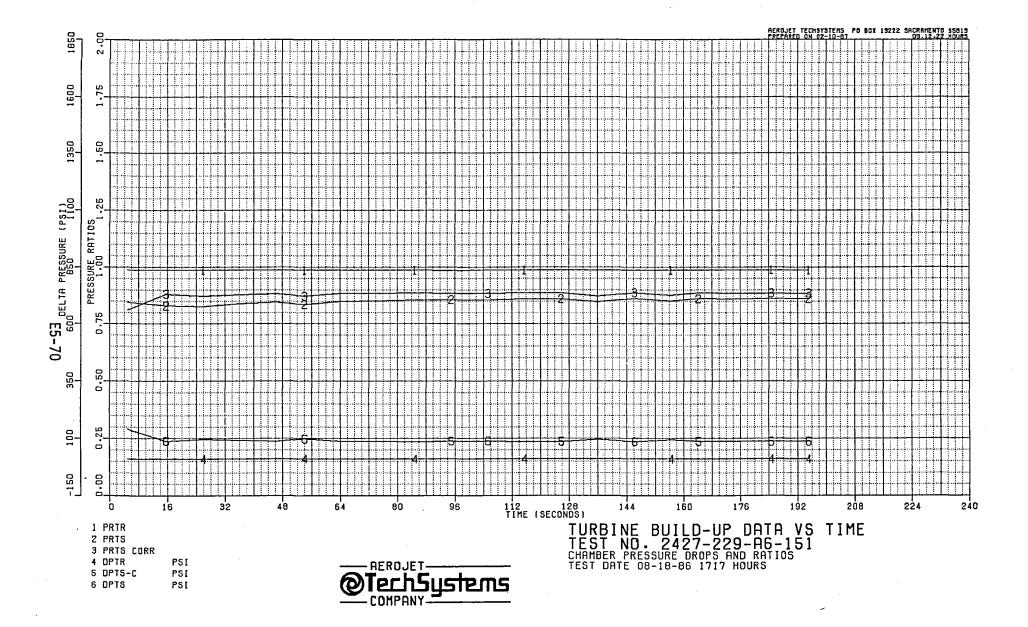


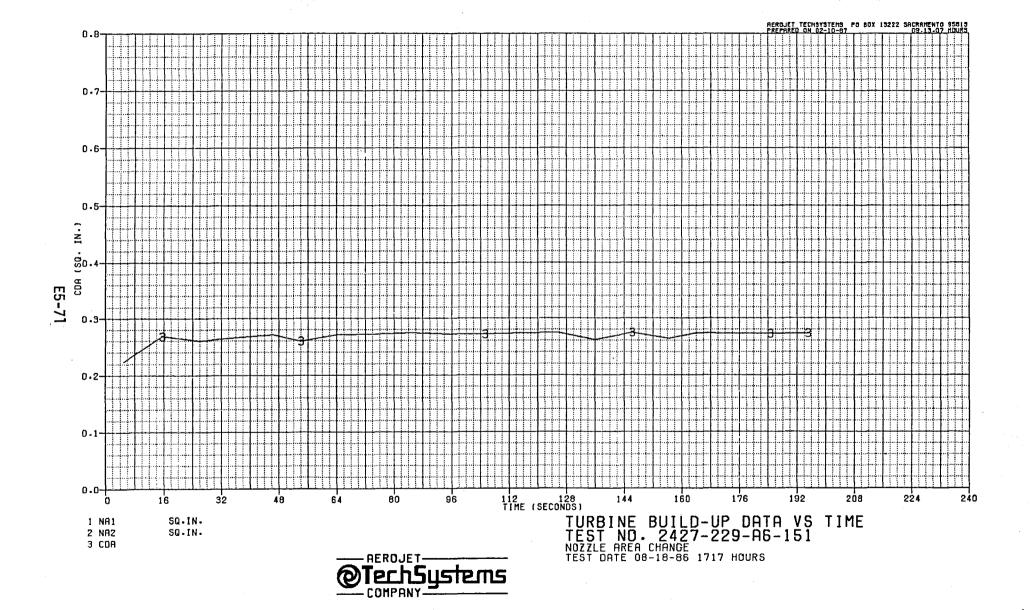


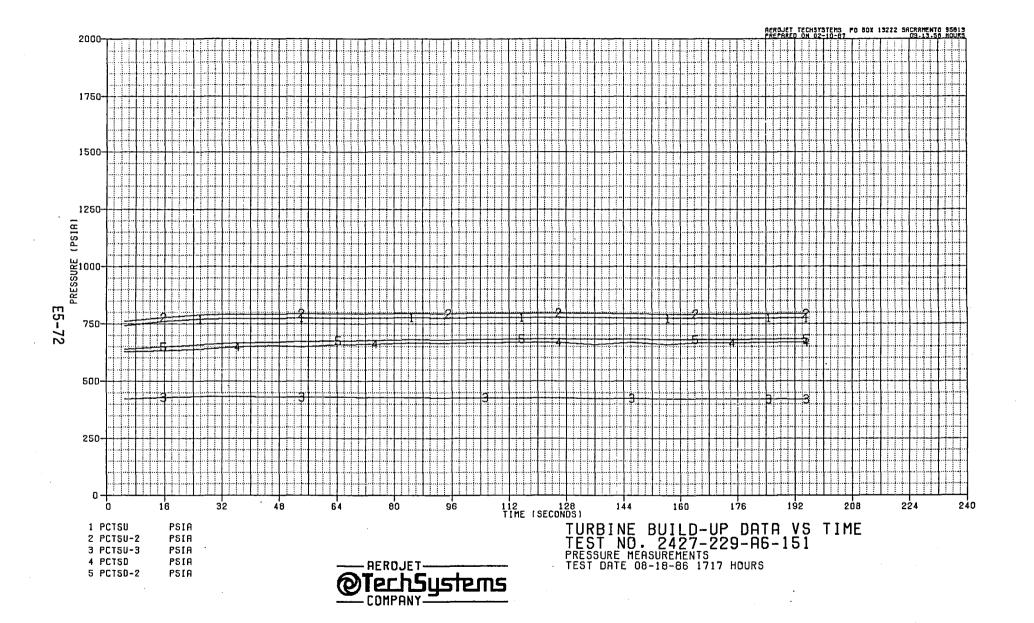


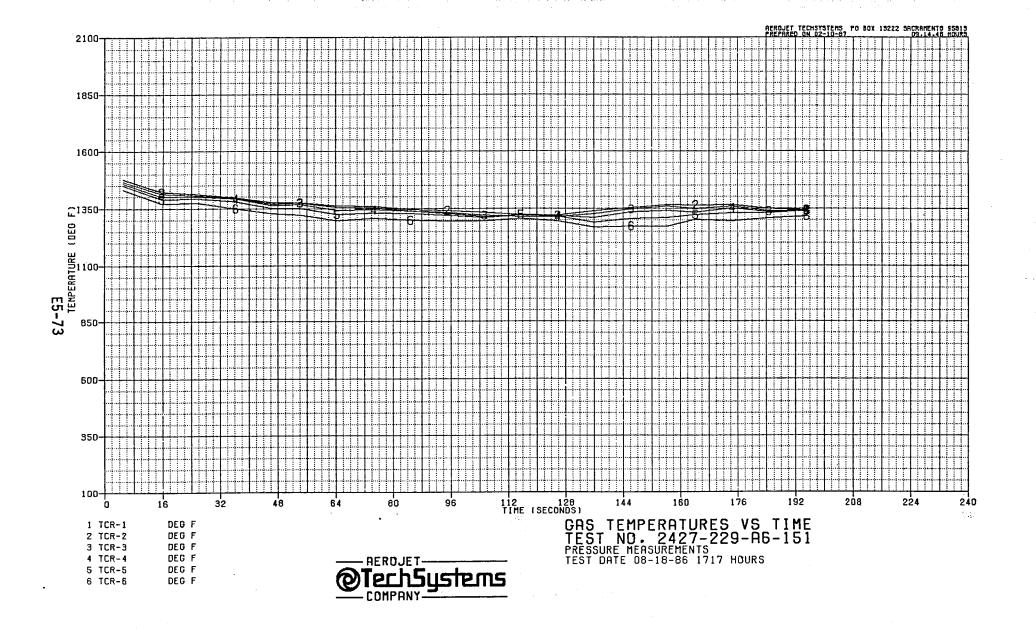


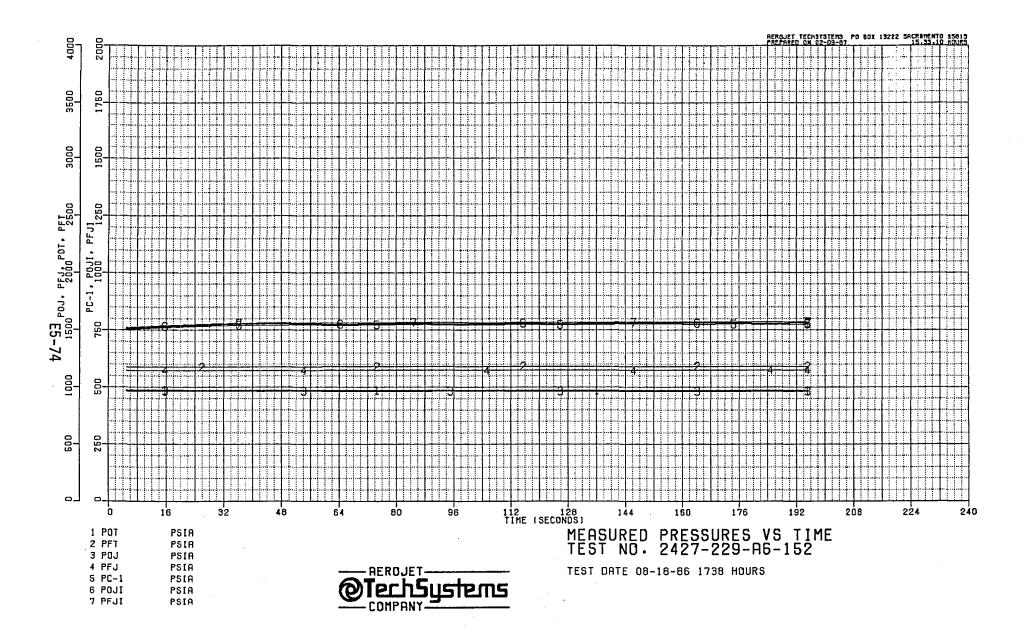


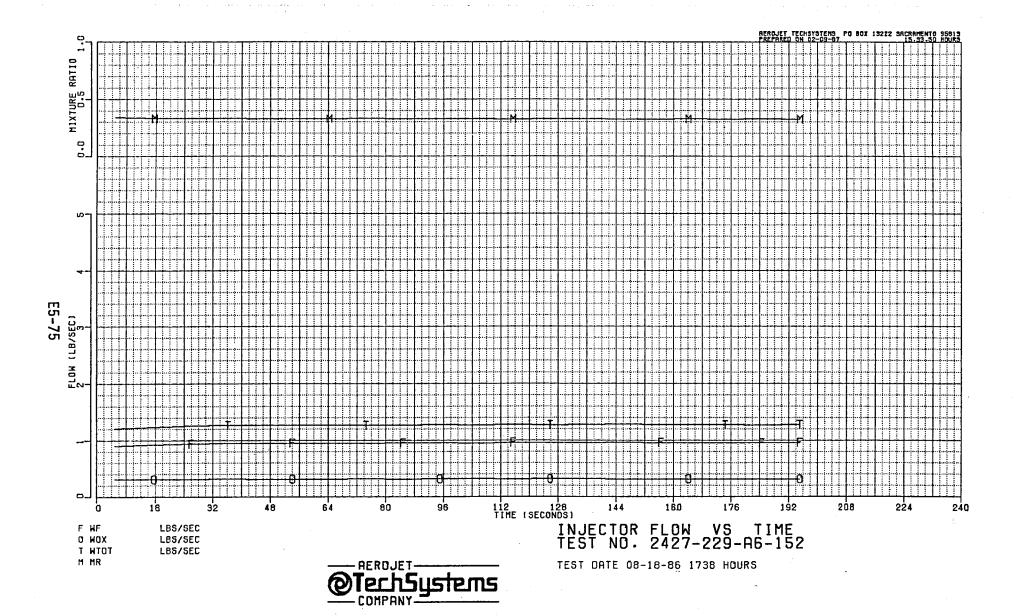


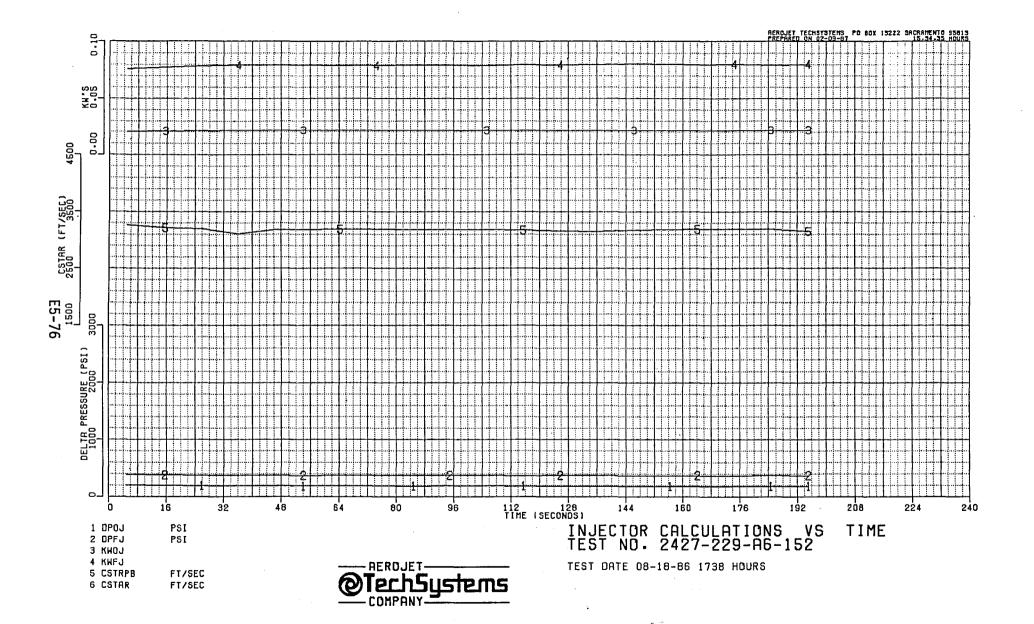


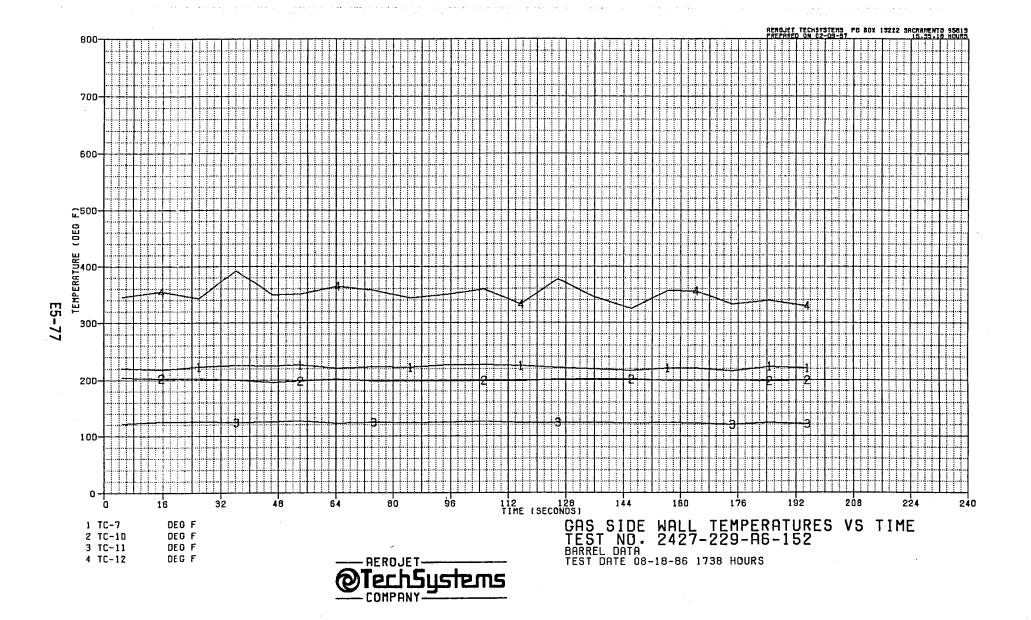


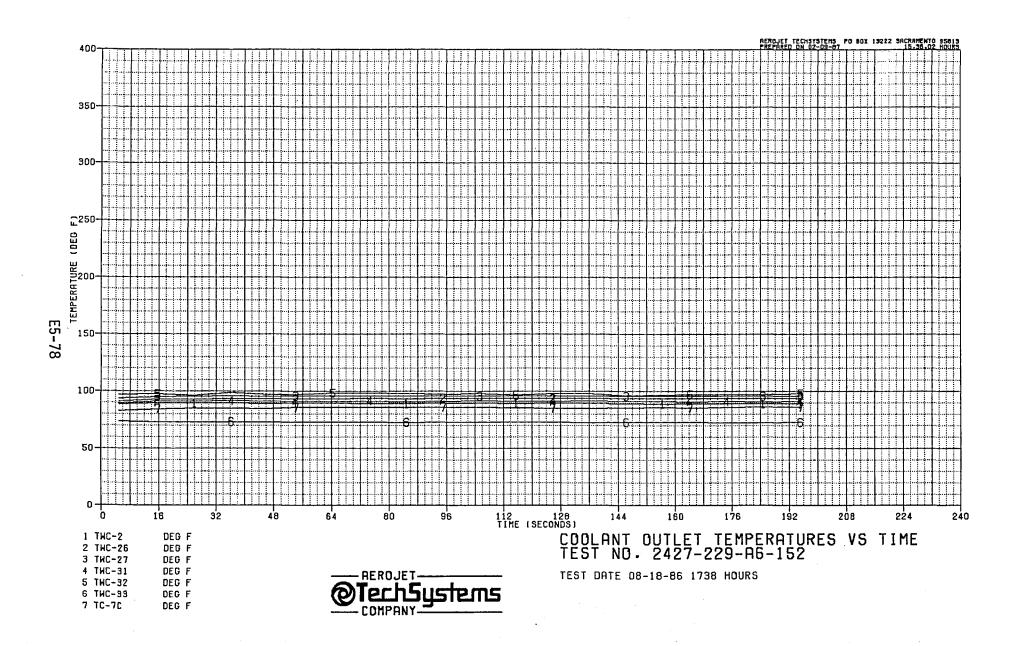


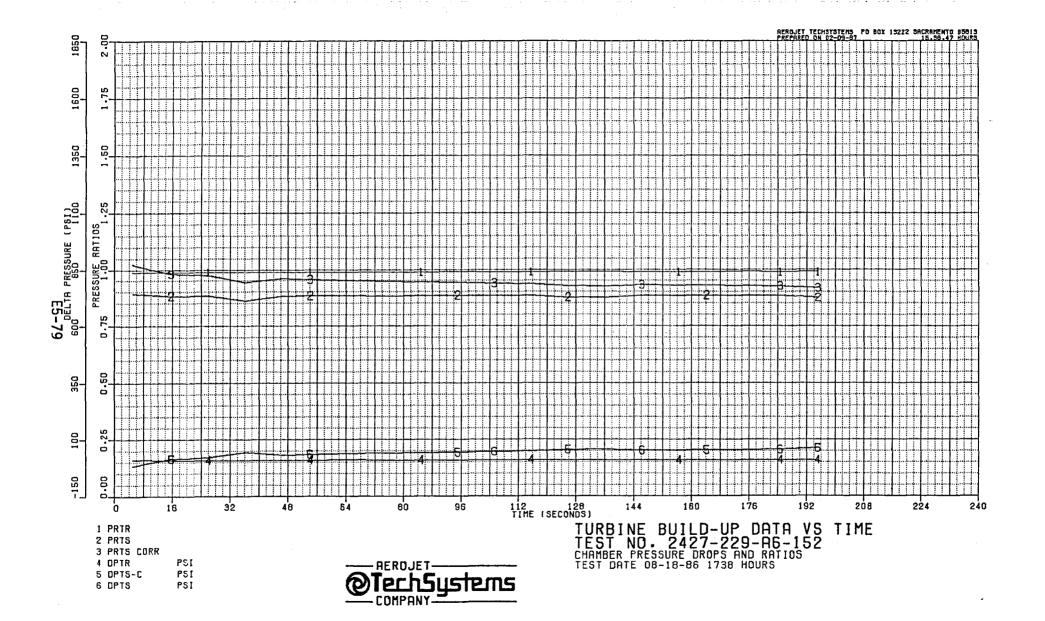


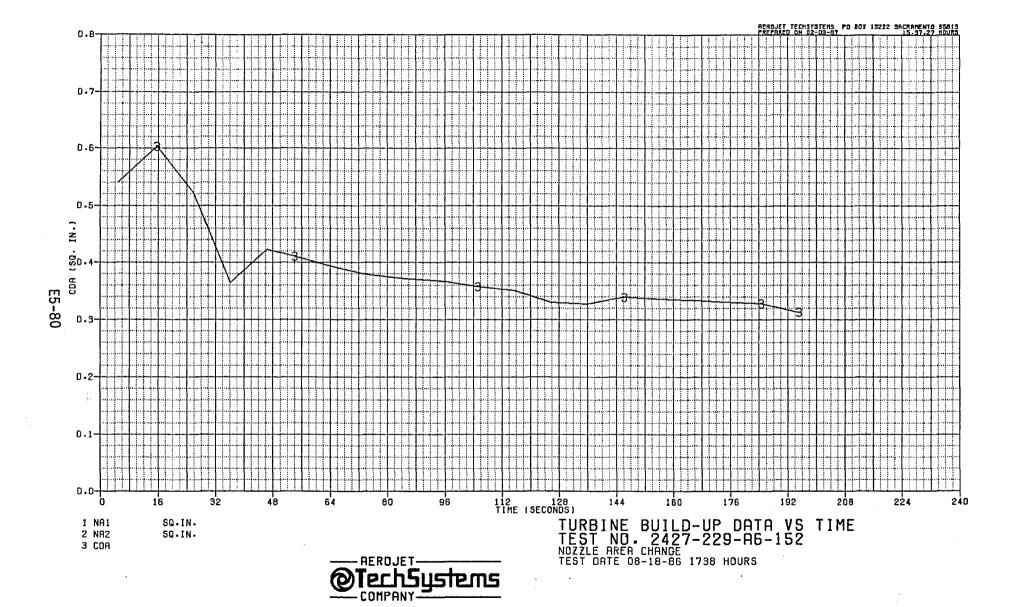


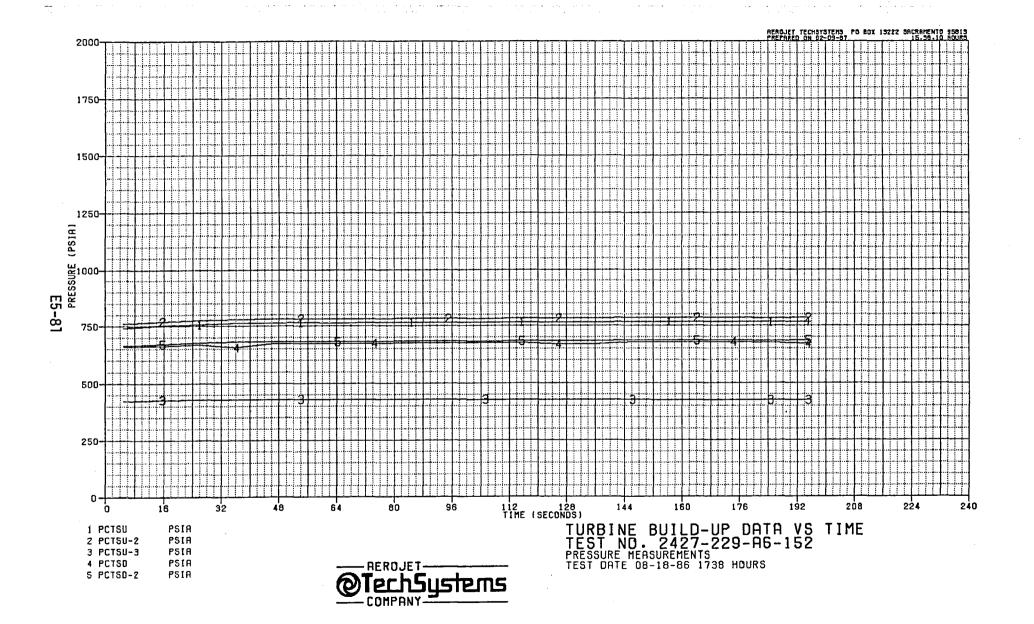


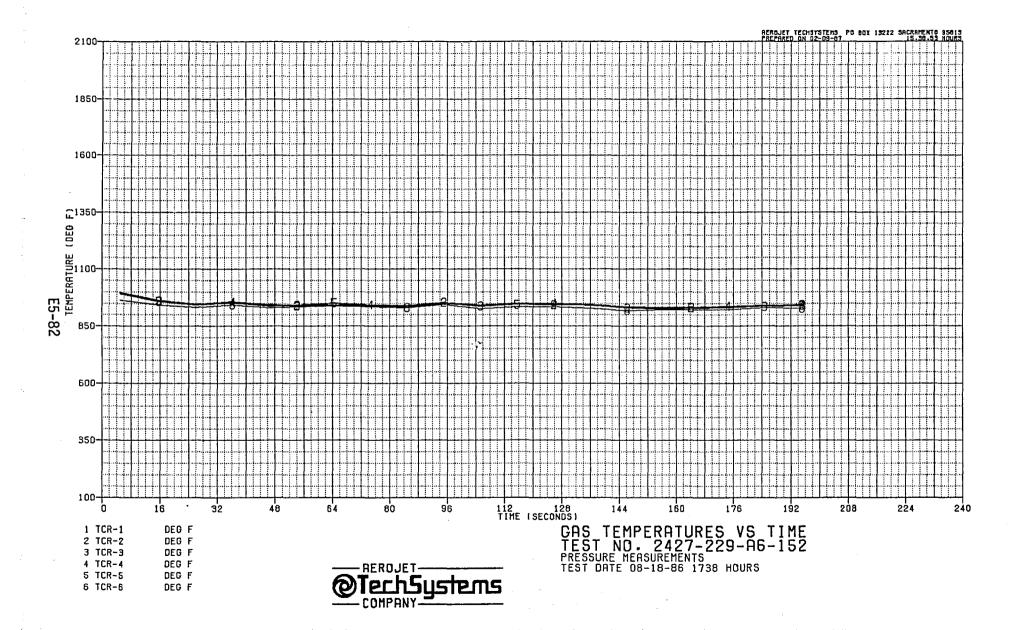


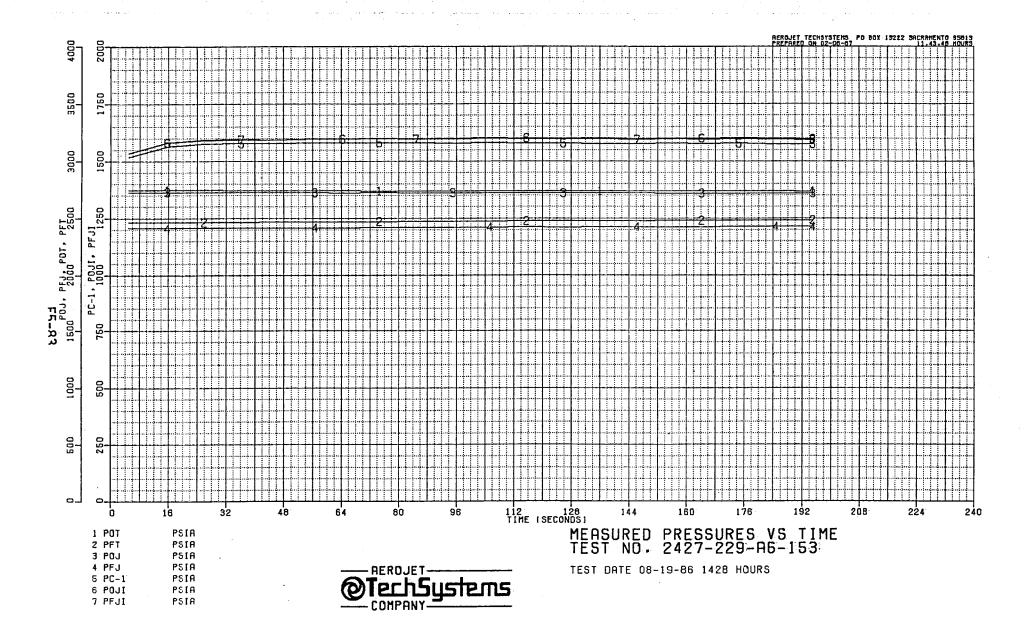


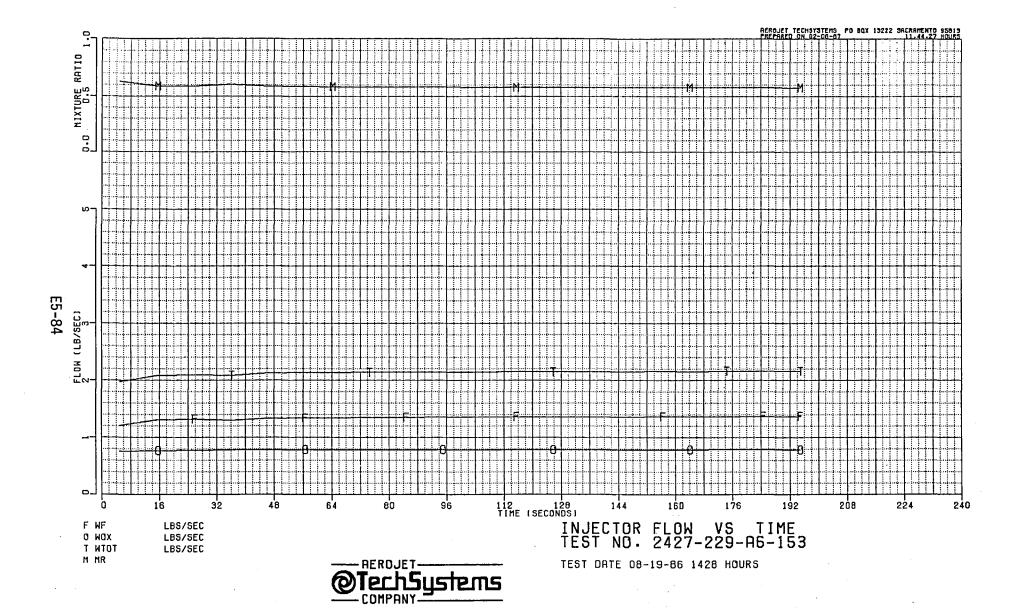


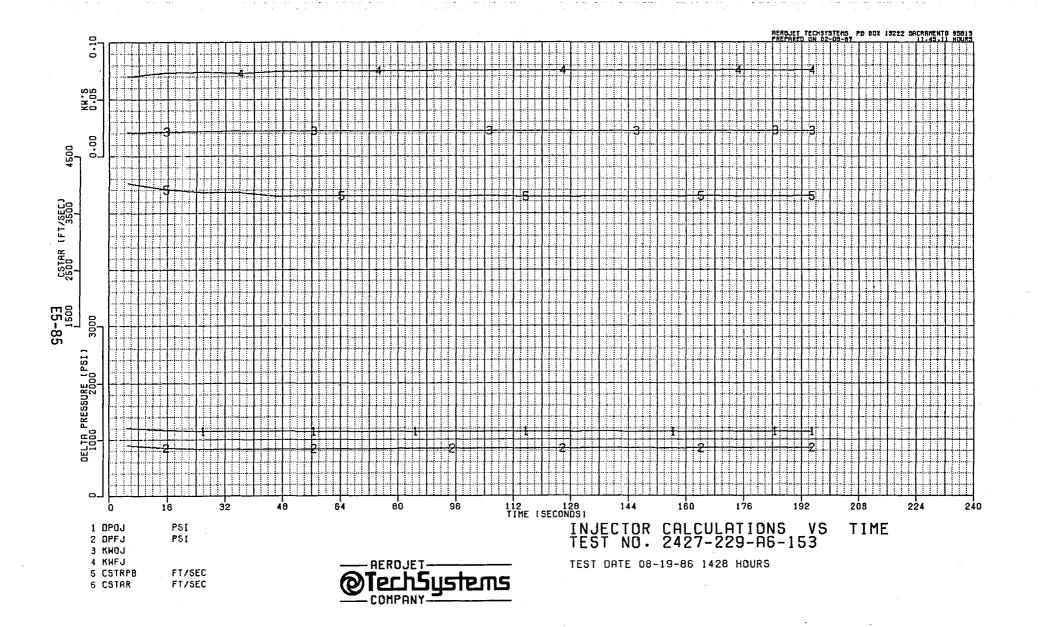


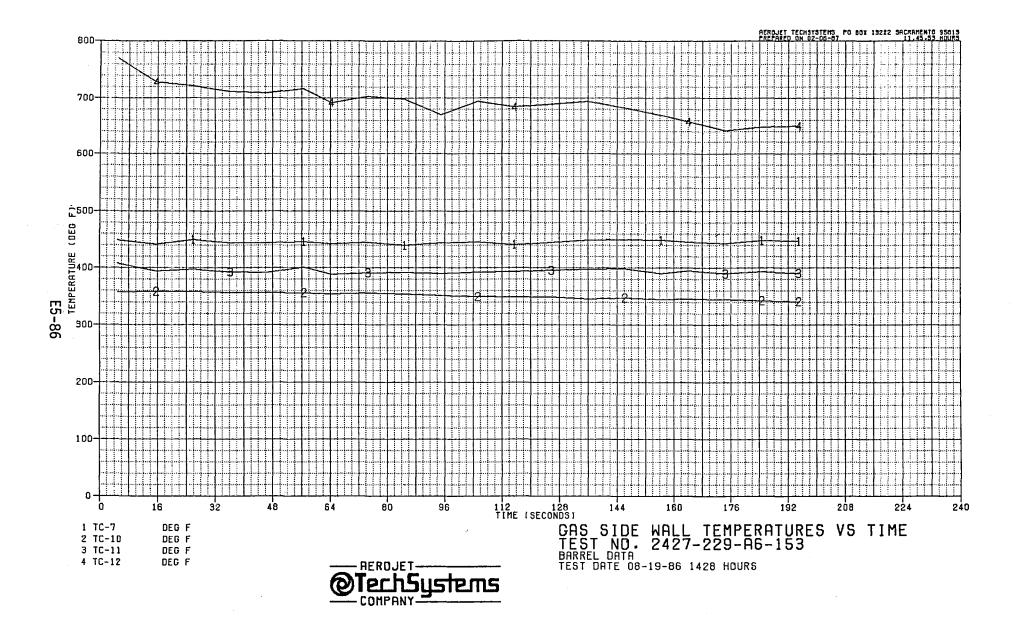


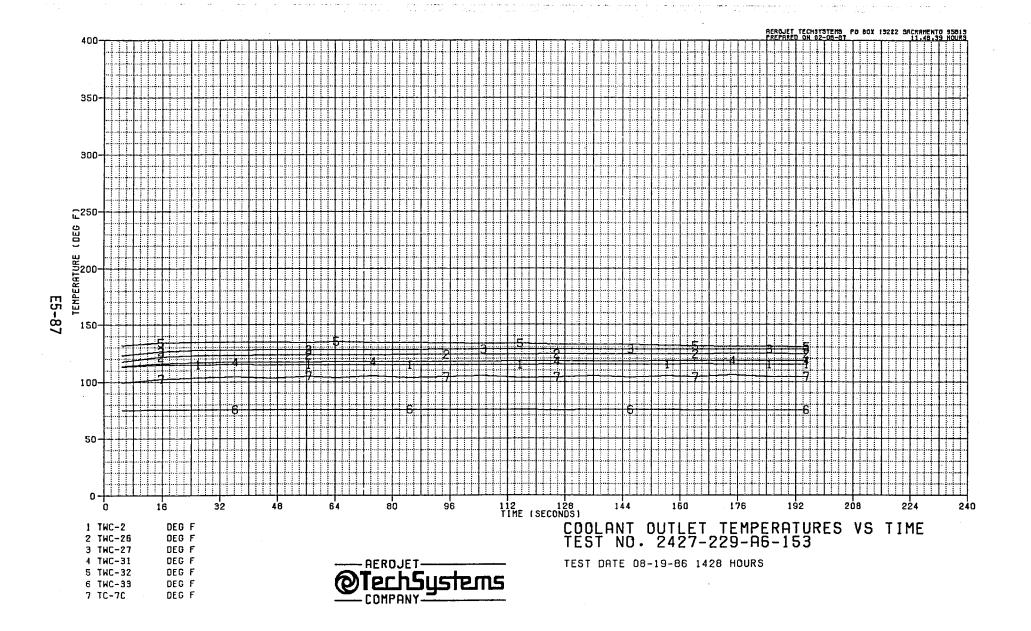


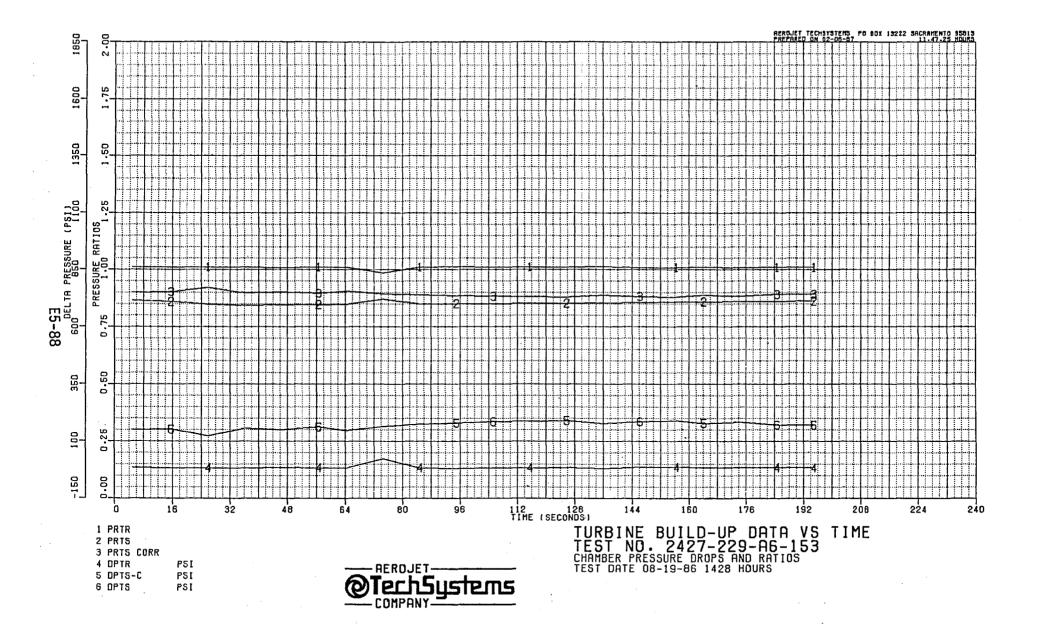


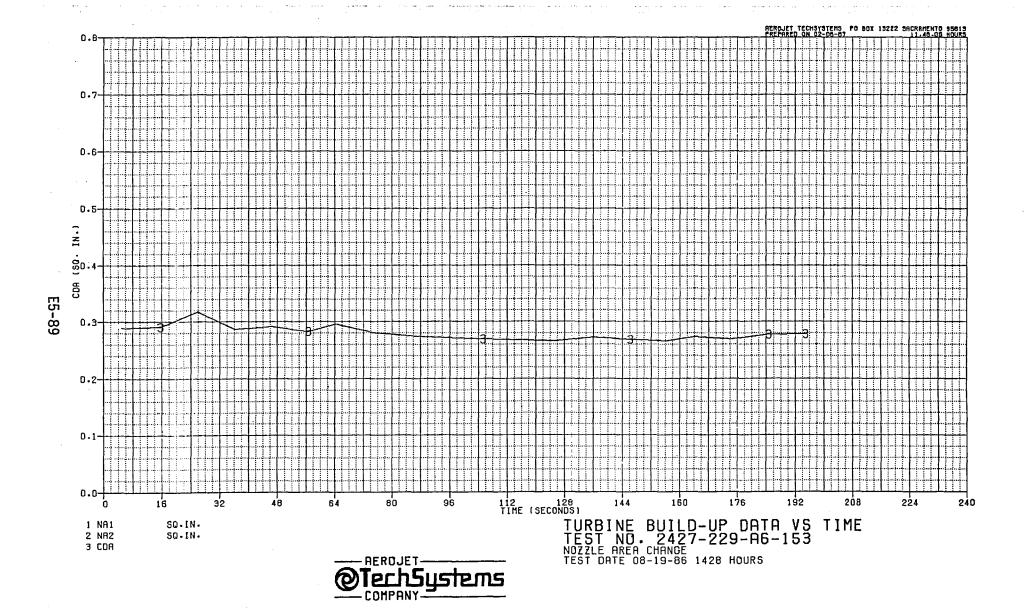


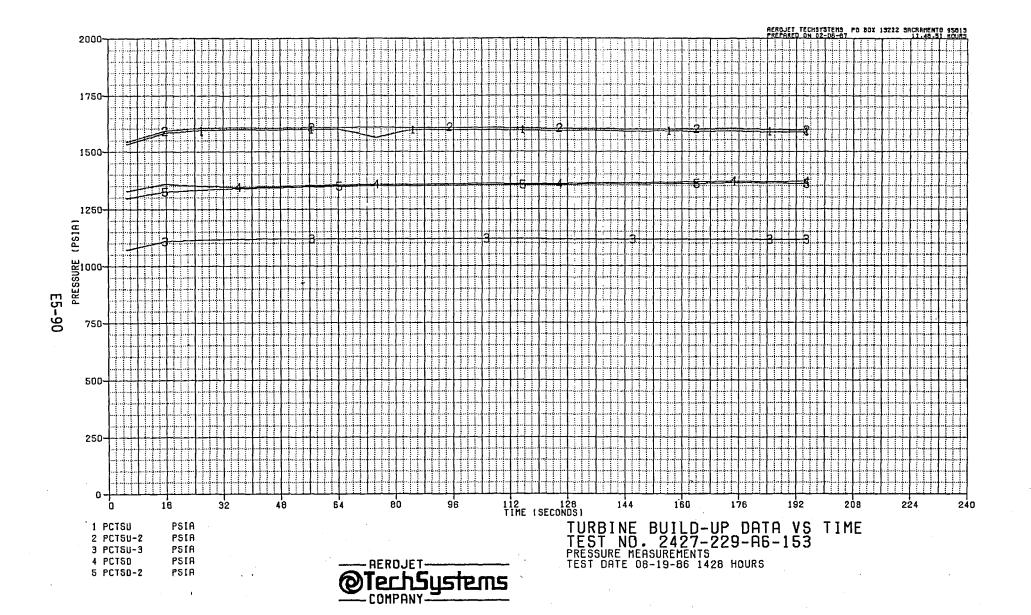


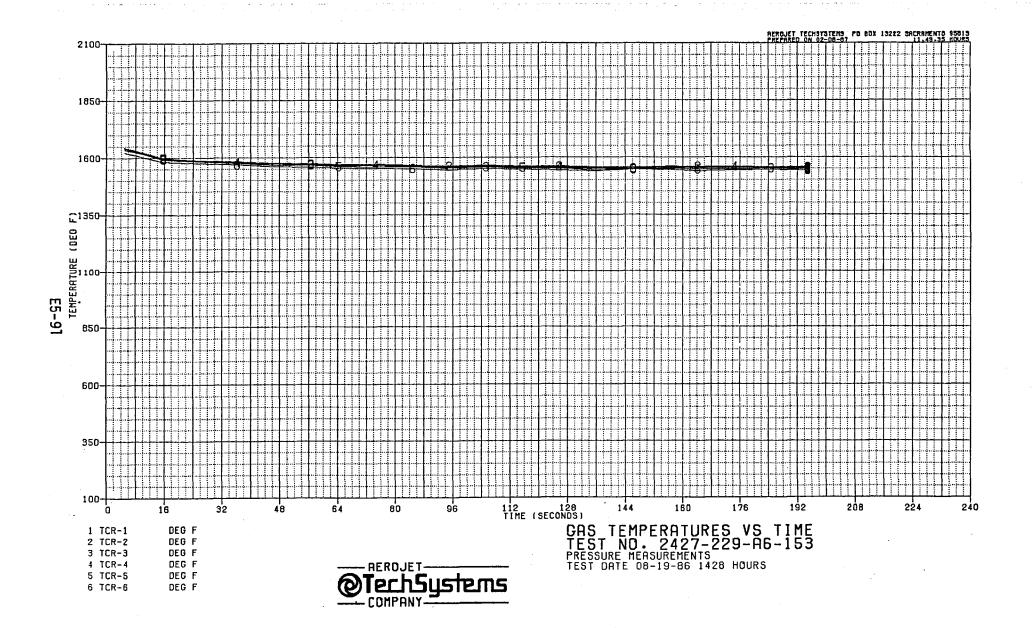












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